



An Elecon Group Company

Series K Helical Bevel

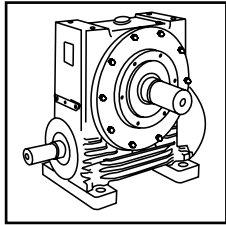


Technical  
Up to - 150 HP / 292,000 lb.in.

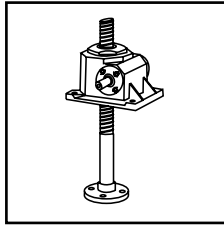
Geared Motors  
CK-3.01US0618

# PRODUCTS IN THE RANGE

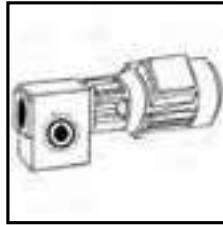
Serving an entire spectrum of mechanical drive applications from food, energy, mining and metal; to automotive, aerospace and marine propulsion, we are here to make a positive difference to the supply of drive solutions.



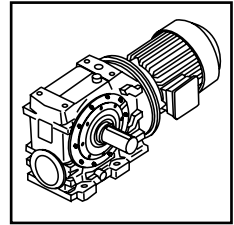
**Series A**  
Worm Gear units  
and geared motors  
in single & double  
reduction types



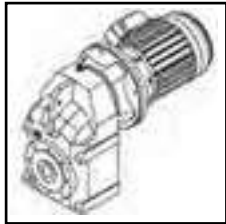
**Series BD**  
Screwjack worm  
gear unit



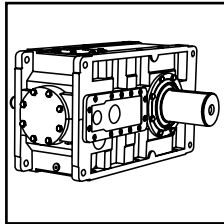
**Series BS**  
Worm gear unit



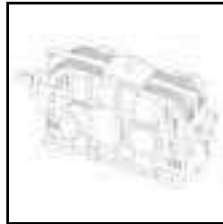
**Series C**  
Right angle drive  
helical worm geared  
motors & reducers



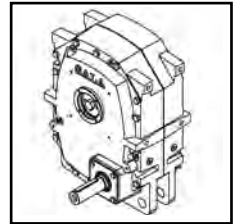
**Series F**  
Parallel angle helical  
bevel helical geared  
motors & reducers



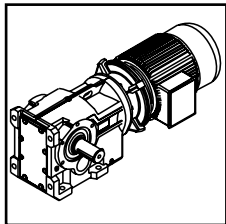
**Series G**  
Helical parallel shaft  
& bevel helical right  
angle drive gear  
units



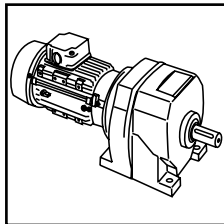
**Series E**  
Large helical parallel  
shaft & bevel helical  
right angle drive units



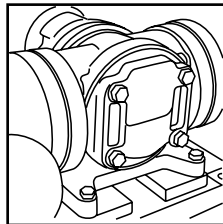
**Series J**  
Shaft mounted  
helical speed  
reducers



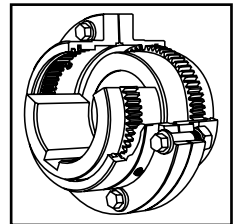
**Series K**  
Right angle helical  
bevel helical geared  
motors & reducers



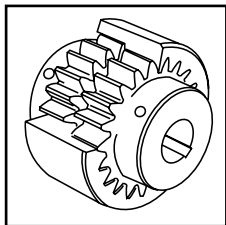
**Series M**  
In-line helical geared  
motors & reducers



**Roloid Gear Pump**  
Lubrication and fluid  
transportation pump



**Series X  
Gear**  
Torsionally rigid,  
high torque coupling



**Series X  
Nylcon**  
Gear coupling with  
nylon sleeve



We offer a wide range of repair services and many years experience of repairing demanding and highly critical transmissions in numerous industries.

We can create custom engineered transmission solutions of any size and configuration.

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## GENERAL DESCRIPTION

### Series K

Series K right angle drive helical bevel geared motors offer ratios from 8 : 1 to 160 : 1 in three stages or up to 10,000 : 1 in five stages. Motors are available up to 150 HP and output torque capacity up to 292,000 lb.in.

The Series K geared motor is designed with integral cast feet for base or end mounting and can be offered with single or double extended output shafts.

Units are also available shaft mounted or with output flanges and are available for mounting horizontally or vertically. The units can also be offered with a bolt on torque reaction bracket and all variants are available either motorized or with an input shaft assembly.

Adding to the range of geared motors this product takes advantage of our many years of accumulated design expertise together with the use of high quality materials and components. The end result is a series of speed reducing geared motors offering high load carrying capacities, increased efficiency, quiet running and reliability.

#### The Range Includes:

12 Sizes of Units

K03, K04, K05, K06, K07, K08

K09, K10, K12, K15, K16 and K18

Version B - standard unit with feet

Version F or H - standard unit with output flange

Version T or Q - standard unit with torque bracket

#### Unit Types:

Unit type M - Motorized with IEC standard motor

Unit type D - Motorized with Compact motor

Unit type N - Motorized with NEMA standard motor

Unit type G - Unit to allow fitting of IEC motor

Unit type A - Unit to allow fitting of NEMA motor

Unit type R - Reducer unit

Unit type S - Reducer unit with fan kit

Unit type W - Reducer unit with backstop CCW rotation

Unit type X - Reducer unit with backstop CW rotation

Unit type Y - Reducer unit with fan and backstop CW rotation

Unit type Z - Reducer unit with fan and backstop CCW rotation

#### Design Features Include:

Patented standard motor connection (IEC or NEMA)

Ability to fit double oil seals, on output shaft or reducer input shaft as required.

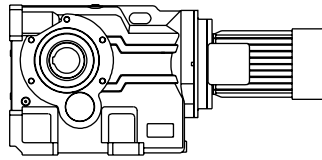
All units are dimensionally interchangeable with other major manufacturers

Braked geared motors are available as standard

Units are manufactured and assembled from a family of modular kits for distributor friendliness minimizing inventory and maximizing availability

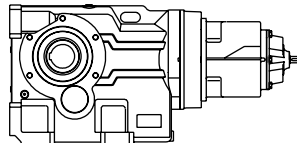
Motorized units can be fitted with a backstop module and reducer units can be fitted with a backstop and fan.

*As improvements in design are being made continually this specification is not to be regarded as binding in detail and drawings and capacities are subject to alteration without notice. Certified drawings will be sent on request.*



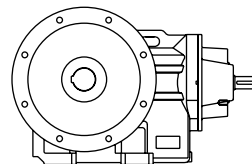
Motorized  
Triple reduction  
Standard unit with feet

\* K 0 8 3 2 5 0 . B N N - 1 B 7 . 5 B - -



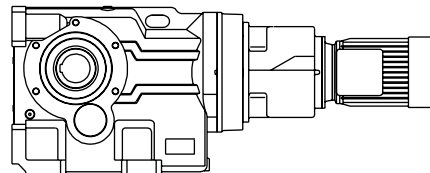
Reducer  
Quintuple reduction  
Standard unit with feet

\* K 0 8 5 2 1 2 C B R N - 1 - - - - - - - -



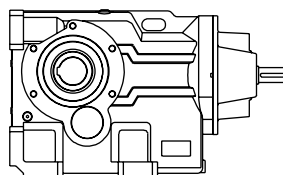
Reducer  
Triple reduction Standard unit  
with output flange on left

\* K 0 9 3 1 5 0 . F R A - 1 - - - - - - - -



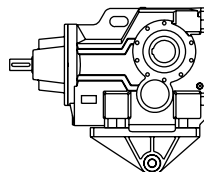
Motorized  
Quintuple reduction  
Standard unit with feet

\* K 0 8 5 2 1 2 C B N N - 1 B . 2 5 B - -



Reducer  
Triple reduction  
Standard unit with feet

\* K 0 8 3 2 5 0 . B R N - 1 - - - - - - - -



Reducer  
Triple reduction  
Standard unit with  
torque bracket

\* Typical unit designations

\* K 0 8 3 2 5 0 . T R A - 1 - - - - - - - -

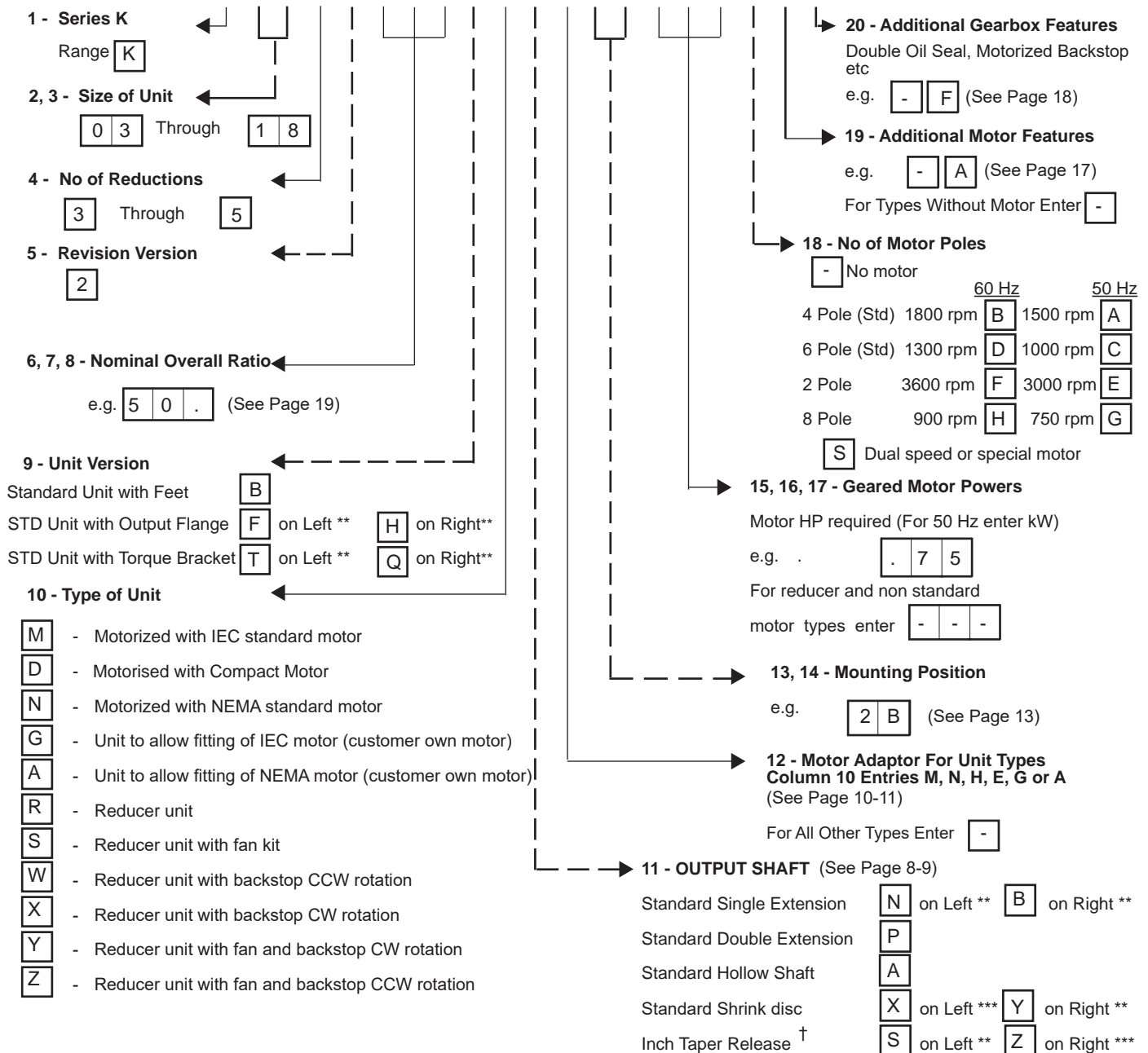
## UNIT DESIGNATIONS

\*\* Looking on Input Shaft Mounting Position 1 (See Page 13)

\*\*\* Non Standard and Handing Consult Application Engineering.

| Gearbox Codes |              |   |   |                  |                  |                       |   |   |              |              |              |               |                   | Motor Codes |                    |                   |                           |                             |    |
|---------------|--------------|---|---|------------------|------------------|-----------------------|---|---|--------------|--------------|--------------|---------------|-------------------|-------------|--------------------|-------------------|---------------------------|-----------------------------|----|
| Series        | Size of Unit |   |   | No of Reductions | Revision Version | Nominal Overall Ratio |   |   | Unit Version | Type of Unit | Output Shaft | Motor Adaptor | Mounting Position |             | Geared Motor Power | No of Motor Poles | Additional Motor Features | Additional Gearbox Features |    |
| 1             | 2            | 3 | 4 | 5                | 6                | 7                     | 8 | 9 | 10           | 11           | 12           | 13            | 14                | 15          | 16                 | 17                | 18                        | 19                          | 20 |
| K             |              |   |   |                  |                  |                       |   |   |              |              |              |               |                   |             |                    |                   |                           |                             |    |
| K             | 0            | 8 | 3 | 2                | 5                | 0                     | . | B | M            | C            | G            | 1             | D                 | 4           | .                  | 0                 | A                         | -                           | -  |

Example \*



\* This Page May Be Photocopied Allowing The Customer To Enter Their Order

† Bushings must be ordered separately

# SERIES K

## EXPLANATION & USE OF RATINGS & SERVICE FACTORS

Gear unit selection is made by comparing actual loads with catalogue ratings. Catalogue ratings are based on a standard set of loading conditions, whereas actual load conditions vary according to type of application. Service Factors are therefore used to calculate an equivalent load to compare with catalogue ratings.

i.e. Equivalent Load = Actual Load x Service Factor

### **Mechanical Ratings and Service Factors Fm and Fs**

Mechanical ratings measure capacity in terms of life and/or strength, assuming 10 hr/day continuous running under uniform load conditions.

Catalogue ratings allow 100% overload at starting, braking or momentarily during operation up to 10 hours per day.

The unit selected must therefore have a catalogue rating at least equal to half maximum overload.

Mechanical Service Factor Fm (Table 1) is used to modify the actual load according to daily operating time, and type of loading.

Load characteristics for a wide range of applications are detailed in Table 3 opposite, which are used in deciding the appropriate Service Factor Fm from Table 1.

If overloads can be calculated, or accurately assessed, actual loads should be used instead of Fm.

For units subjected to frequent stop/starts overloads in excess of 10 times/day multiply factor Fm x Factor Fs (table 2).

For applications where units are to operate in extremely dusty or moist/humid atmospheres unit selection should be referred to application engineering.

**Table 1. Mechanical Service Factor (Fm)**

| Prime Mover                                      | Duration of Service Hours per day | Load Classification-Driven Machine          |  |  |
|--|-----------------------------------|---|--|--|
|  |                                   | Uniform mass acceleration factor $\leq 0.2$ | Moderate mass acceleration factor $\leq 3$ | Heavy mass acceleration factor $\leq 10$ |
| Electric Motor, Steam Turbine or Hydraulic Motor | < 3                               | 0.80  | 1.00                                       | 1.50                                     |
|  | 3 - 10                            | 1.00  | 1.25                                       | 1.75                                     |
|  | > 10                              | 1.25  | 1.50                                       | 2.00                                     |
| Multi-cylinder Internal Combustion Engine        | < 3                               | 1.00  | 1.25                                       | 1.75                                     |
|  | 3 - 10                            | 1.25  | 1.50                                       | 2.00                                     |
|  | > 10                              | 1.50  | 1.75                                       | 2.25                                     |
| Single-cylinder Internal Combustion Engine       | < 3                               | 1.25  | 1.50                                       | 2.00                                     |
|  | 3 - 10                            | 1.50  | 1.75                                       | 2.25                                     |
|  | > 10                              | 1.75  | 2.00                                       | 2.50                                     |

Mass acceleration factor =  $\frac{\text{all external moments of inertia}^*}{\text{moment of inertia of driving motor}}$

\* calculated with reference to the motor speed

**Table 2. Number of Starts Factor (Fs)**

| Start / Stops per hour (1) | Up to 1 | 5    | 10   | 40   | 60   | $\geq 200$ |
|----------------------------|---------|------|------|------|------|------------|
| Factor Fs                  | 1.00    | 1.03 | 1.06 | 1.10 | 1.15 | 1.20       |

Note: (1) Intermediate values are obtained by linear interpolation.

# SERIES K

## LOAD CLASSIFICATION BY APPLICATIONS

**Load Classifications -** U =Uniform Load M =Moderate Shock Load H =Heavy Shock Load † =Consult our Engineers

|  |   |                                    |   |                            |   |                               |   |
|--|---|------------------------------------|---|----------------------------|---|-------------------------------|---|
| <b>Agitators</b>                           |   | <b>Elevators</b>                   |   | <b>Machine Tools</b>       |   | <b>Pumps</b>                  |   |
| Pure liquids                               | U | Bucket - Uniform load              | U | Bending roll               | M | Centrifugal proportioning     | U |
| Liquids and solids                         | M | Bucket - Heavy load                | M | Punch press                | H | Proportioning                 | M |
| Liquids variable density                   | M | Bucket - Continuous                | U | Notching press             | H | Reciprocating                 |   |
|  |   | Centrifugal discharge              | U | Plate planer               | H | Single acting 3+ cylinders    | M |
| <b>Blowers</b>                             |   | Escalators                         | U | Other machine tools        |   | Double acting 2+ cylinders    | M |
| Centrifugal                                | U | Freight                            | M | Main drive                 | M | Single acting 1 & 2 cylinders | † |
| Lobe                                       | M | Gravity discharge                  | U | Aux drive                  | U | Double acting 1 cylinder      | † |
| Vane                                       | U | Passenger lifts                    | † |                            |   | Rotary- gear type             | U |
|  |   |                                    |   | <b>Metal mills</b>         |   | Rotary- lobe type/ vane       | U |
| <b>Brewing &amp; distilling</b>            |   | <b>Fans</b>                        |   | Carriage/main drive        | M |                               |   |
| Bottling machinery                         | M | Centrifugal                        | U | Draw bench                 | M | <b>Sand muller</b>            | M |
| Brew Kettles                               | M | Cooling towers                     |   | Dryer                      | M |                               |   |
| Cookers                                    | M | Induced draft                      | † | Flattening machinery       | M | <b>Sewage treatment</b>       |   |
| Mash tubs                                  | M | Forced draft                       | † | Pinch drive                | M | Bar screen                    | U |
| Scale hopper                               | M | Fan - Large diameter induced draft | M | Reversing slitters         | M | Chemical feeder               | U |
|  |   | Fan - Light, small diameter        | M | Scrubber rolls             | M | Collector                     | U |
|  |   |                                    |   | Table conveyors            |   | Dewatering screw              | M |
| <b>Can filling machinery</b>               | M | <b>Feeders</b>                     |   | Group drives               |   | Mixers                        | M |
|  |   | Apron                              | M | Individual drives          | H | Scum breaker                  | M |
| <b>Crane knife</b>                         | M | Belt                               | U | Table conveyors- reversing | H | Thickness                     | M |
|  |   | Disc                               | U | Wire draw                  | M | Vacuum filters                | M |
| <b>Car dumper</b>                          | M | Reciprocating                      | H | Wire roll                  | M |                               |   |
|  |   | Screw                              | M |                            |   | <b>Screens</b>                |   |
| <b>Car puller</b>                          | M |                                    |   | <b>Mills</b>               |   | Air washing                   | U |
|  |   | <b>Food industry</b>               |   | Cement kiln                | H | Rotary, stone or gravel       | U |
| <b>Clarifier</b>                           | U | Cereal cooker                      | U | Dryer, Cooler              | H | Traveling water intake        | U |
|  |   | Dough mixer                        | M | Kiln (other)               | H |                               |   |
| <b>Classifier</b>                          | M | Meat grinder                       | M | Rod plain                  | H | <b>Slab pushers</b>           | M |
|  |   | Meat slicer                        | M | Rod wedge bar              | H |                               |   |
| <b>Clay wokring machinery</b>              |   |                                    |   | Rotary/ Ball               | H | <b>Stewing</b>                | H |
| Brick press                                | H | <b>Generators - not welding</b>    | U | Tumbling barrel            | H |                               |   |
| Briquette machine                          | H |                                    |   |                            |   | <b>Steering gear</b>          | † |
| Clay working machinery                     | M | <b>Hammer mills</b>                | H | <b>Mixers</b>              |   |                               |   |
| Plug mill                                  | M |                                    |   | Concrete                   | M | <b>Stokers</b>                | U |
|  |   | <b>Hoists</b>                      |   | Cons density               | U |                               |   |
| <b>Compressors</b>                         |   | Heavy duty                         | H | Variable density           | M | <b>Sugar industry</b>         |   |
| Centrifugal                                | U | Medium duty                        | M |                            |   | Can knife                     | M |
| Lobe                                       | M | Skip hoist                         | M | <b>Oil industry</b>        |   | Crusher                       | M |
| Reciprocating                              |   |                                    |   | Chiller's                  | M | Mills                         | M |
| Multi cylinder                             | M | <b>Laundry</b>                     |   | Oil well pump              | M |                               |   |
| Single cylinder                            | H | Tumbler                            | M | Filter press               | M | <b>Textile industry</b>       |   |
|  |   | Washer                             | M | Rotary kiln                | M | Batchers                      | M |
| <b>Conveyors- Light duty uniform load</b>  |   |                                    |   | <b>Paper industry</b>      |   | Calenders                     | M |
| Apron                                      | U | <b>Line shafts</b>                 |   | Agitator (mixer)           | M | Cards                         | M |
| Assembly                                   | U | Heavy duty                         | M | Barker (hydraulic)         | M | Dry cans                      | M |
| Belt                                       | U | Light duty                         | U | Barker (mechanical)        | H | Dryers                        | M |
| Bucket                                     | U |                                    |   | Barking drum               | H | Dyeing machinery              | M |
| Chain                                      | U | <b>Lumber industry</b>             |   | Beater & Pulper            | M | Knitting machinery            | M |
| Flight                                     | U | Barkers                            | M | Bleacher                   | U | Looms                         | M |
| Oven                                       | U | Burner conveyor                    | H | Calendnders                | M | Mangles                       | M |
| Screw                                      | U | Chain/ Drag saw                    | H | Calenders- super           | H | Nappers                       | M |
|  |   | Chain transfer                     | H | Converting machine         | M | Pads                          | M |
|  |   | Chain way transfer                 | H | Conveyors                  | U | Range drive                   | M |
| <b>Conveyors - Heavy duty uniform load</b> |   | De- barking drum                   | H | Couch                      | M | Slashers                      | M |
| Apron                                      | M | Edger feed                         | M | Cutters - plates           | H | Soapers                       | M |
| Assembly                                   | M | Gang feed                          | M | Cylinders                  | M | Spinners                      | M |
| Belt                                       | M | Green chain                        | M | Dryers                     | M | Tenter frame                  | M |
| Bucket                                     | M | Live roll                          | H | Felt stretcher             | M | Washers                       | M |
| Chain                                      | M | Log deck                           | H | Felt whipper               | H | Winders                       | M |
| Flight                                     | M | Log haul                           | H | Jordans                    | M |                               |   |
| Live roll                                  | † | Log turning                        | H | Log haul                   | H | <b>Windlass</b>               | † |
| Oven                                       | M | Log conveyer                       | H | Machine real               | M |                               |   |
| Reciprocating                              | M | Of bearing roll                    | M | Presses                    | M |                               |   |
| Screw                                      | M | Planer feed chaines                | M | Stock chest                | M |                               |   |
| Shaker                                     | M | Planer hoist                       | M | Suction roll               | M |                               |   |
|  |   | Re-saw conveyor                    | M | Washers & thickeners       | M |                               |   |
| <b>Cranes</b>                              | † | Roll cases                         | H | Winders                    | M |                               |   |
|  |   | Slab conveyor                      | H |                            |   |                               |   |
| <b>Crusher</b>                             |   | Sorting table - triple hoist       | M | <b>Printing presses</b>    | † |                               |   |
| Ore  | H | Triple hoist - Drive /conveyor     | M |                            |   |                               |   |
| Stone                                      | H | Transfer convero                   | M | <b>Pullers</b>             |   |                               |   |
| Sugar                                      | H | Transfer roll                      | M | Barge haul                 | H |                               |   |
|  |   | Tray drive                         | M |                            |   |                               |   |
| <b>Dredger</b>                             | M | Trimmer feed                       | M |                            |   |                               |   |
| Cable reals                                | M | Waster conveyor                    | M |                            |   |                               |   |
| Conveyors                                  | M | Small waste conveyor (belt)        | U |                            |   |                               |   |
| Cutter head drive                          | H | Small waste conveyor (chain)       | U |                            |   |                               |   |
| Pumps                                      | M |                                    |   |                            |   |                               |   |
| Screen drive                               | H |                                    |   |                            |   |                               |   |
| Stackers                                   | M |                                    |   |                            |   |                               |   |
| Winches                                    | M |                                    |   |                            |   |                               |   |

# SERIES K

## SELECTION PROCEDURE FOR MOTORIZED UNITS

**EXAMPLE APPLICATION DETAILS**

Absorbed power of driven machine = 17 HP  
 Output speed of gearbox or Input speed of machine = 50 rev/min  
 Application = Uniformly loaded belt conveyor  
 Duration of service (hours per day) = 24hrs  
 Mounting position = 1  
 Ambient temperature = 70°F  
 Running time (%) = 100%

**1 DETERMINE MECHANICAL SERVICE FACTOR (Fm)**

Refer to Load Classification by Application, table 3.  
 Application = Uniformly loaded belt conveyor

| Conveyors-uniformly loaded or fed |   |                  |
|-----------------------------------|---|------------------|
| apron                             | U | U = Uniform load |
| assembly                          | U |                  |
| belt                              | U |                  |
| bucket                            | U |                  |
| chain                             | U |                  |

Refer to mechanical service factor (Fm), table 1, page 3  
 Duration of service (hours per day) = 24hrs

| Prime mover                                      | Duration of service-hrs per day | Load classification-drive |                |
|--|---------------------------------|---------------------------|----------------|
|  |                                 | Uniform                   | Moderate Shock |
| Electric motor, steam turbine or hydraulic motor | < 3                             | 0.80                      | 1.00           |
|  | 3 - 10                          | 1.00                      | 1.25           |
|  | > 10                            | 1.25                      | 1.50           |

Therefore mechanical service factor (Fm) = 1.25

**2 DETERMINE REQUIRED OUTPUT TORQUE AT GEARBOX OUTPUTSHAFT**

Absorbed output torque =  $\frac{\text{Absorbed power} \times 63025}{\text{Gearbox output speed}}$

$\frac{17 \times 63025}{50} = 21428 \text{ lb.in}$

**3 SELECT GEARED MOTOR**

Refer to selection table one motor size larger than absorbed power.  
 Absorbed power = 17 HP, therefore refer to 20 HP selection table.  
 Always select from 4 POLE selection table in the first instance as this offers a more economical solution.  
 Required output speed of gearbox = 45 rev/min

| <b>20.0 HP</b> | N2 rpm       | i     | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        |            |
|----------------|--------------|-------|---------------|----------------|---------------|--|---------------------------|------------|
|                | Output Speed | Ratio | Output Torque | Service Factor | Overhung Load | Column Entry <span style="border: 1px solid black; padding: 0 2px;">1</span> Through <span style="border: 1px solid black; padding: 0 2px;">20</span><br>Spaces to be filled when entering order | Weight of base mount unit | Motor Size |
| 4 POLE         | 87           | 20.03 | 13995         | 2.27           | 7970          | K093220_N_20.B--   | 697                       | 256TC      |
|                | 70           | 25.02 | 17481         | 1.90           | 7970          | K093225_N_20.B--   | 697                       | 256TC      |
|                | 63           | 27.78 | 19409         | 1.72           | 7970          | K093228_N_20.B--   | 697                       | 256TC      |
|                | 55           | 31.67 | 22127         | 1.51           | 7970          | K093232_N_20.B--   | 697                       | 256TC      |
|                | 49           | 35.62 | 24887         | 1.34           | 7970          | K093236_N_20.B--   | 697                       | 256TC      |
|                | 43           | 40.33 | 28178         | 1.19           | 7970          | K093240_N_20.B--   | 697                       | 256TC      |
|                | 39           | 44.89 | 31364         | 1.06           | 7970          | K093245_N_20.B--   | 697                       | 256TC      |
|                | 35           | 49.87 | 34843         | 0.96           | 7970          | K093250_N_20.B--   | 697                       | 256TC      |

Go to point 4

# SERIES K

## SELECTION PROCEDURE FOR MOTORIZED UNITS

### 4 CHECK OUTPUT TORQUE

Output torque (M2) of selected unit must be equal or more than required output torque at gearbox outputshaft.

Required output torque at gearbox outputshaft = 21428 lb.in

| 20.0 HP<br>4 POLE | N2 rpm       | i     | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        |            |
|-------------------|--------------|-------|---------------|----------------|---------------|--|---------------------------|------------|
|                   | Output Speed | Ratio | Output Torque | Service Factor | Overhung Load | Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/><br>Spaces to be filled when entering order | Weight of base mount unit | Motor Size |
|                   | 87           | 20.03 | 13995         | 2.27           | 7970          | K093220_N_20.B--   | 697                       | 256TC      |
|                   | 70           | 25.02 | 17481         | 1.90           | 7970          | K093225_N_20.B--   | 697                       | 256TC      |
|                   | 63           | 27.78 | 19409         | 1.72           | 7970          | K093228_N_20.B--   | 697                       | 256TC      |
|                   | 55           | 31.67 | 22127         | 1.51           | 7970          | K093232_N_20.B--   | 697                       | 256TC      |
|                   | 49           | 35.62 | 24887         | 1.34           | 7970          | K093236_N_20.B--   | 697                       | 256TC      |
|                   | 43           | 40.33 | 28178         | 1.19           | 7970          | K093240_N_20.B--   | 697                       | 256TC      |
|                   | 39           | 44.89 | 31364         | 1.06           | 7970          | K093245_N_20.B--   | 697                       | 256TC      |
|                   | 35           | 49.87 | 34843         | 0.96           | 7970          | K093250_N_20.B--   | 697                       | 256TC      |

Selected unit's output torque (M2) = 24887 lb.in, therefore unit is acceptable

### 5 CHECK SERVICE FACTOR

Service factor (Fm) of selected unit must be equal or more than required service factor.

Required service factor of gearbox = 1.25

| 20.0 HP<br>4 POLE | N2 rpm       | i     | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        |            |
|-------------------|--------------|-------|---------------|----------------|---------------|--|---------------------------|------------|
|                   | Output Speed | Ratio | Output Torque | Service Factor | Overhung Load | Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/><br>Spaces to be filled when entering order | Weight of base mount unit | Motor Size |
|                   | 87           | 20.03 | 13995         | 2.27           | 7970          | K093220_N_20.B--   | 697                       | 256TC      |
|                   | 70           | 25.02 | 17481         | 1.90           | 7970          | K093225_N_20.B--   | 697                       | 256TC      |
|                   | 63           | 27.78 | 19409         | 1.72           | 7970          | K093228_N_20.B--   | 697                       | 256TC      |
|                   | 55           | 31.67 | 22127         | 1.51           | 7970          | K093232_N_20.B--   | 697                       | 256TC      |
|                   | 49           | 35.62 | 24887         | 1.34           | 7970          | K093236_N_20.B--   | 697                       | 256TC      |
|                   | 43           | 40.33 | 28178         | 1.19           | 7970          | K093240_N_20.B--   | 697                       | 256TC      |
|                   | 39           | 44.89 | 31364         | 1.06           | 7970          | K093245_N_20.B--   | 697                       | 256TC      |
|                   | 35           | 49.87 | 34843         | 0.96           | 7970          | K093250_N_20.B--   | 697                       | 256TC      |

Selected unit's service factor (Fm) = 1.34 therefore unit is acceptable.

### 6 CHECK OVERHUNG LOADS

If sprocket, gear, etc is mounted on the outputshaft then,

Refer to Overhung Loads Procedure and compare with the allowable overhung load (N) of selected unit

Allowable overhung load (N) must be equal or more than calculated overhung load (P)

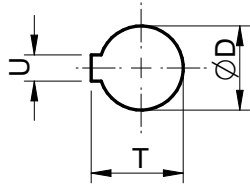
| 20.0 HP<br>4 POLE | N2 rpm       | i     | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        |            |
|-------------------|--------------|-------|---------------|----------------|---------------|--|---------------------------|------------|
|                   | Output Speed | Ratio | Output Torque | Service Factor | Overhung Load | Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/><br>Spaces to be filled when entering order | Weight of base mount unit | Motor Size |
|                   | 87           | 20.03 | 13995         | 2.27           | 7970          | K093220_N_20.B--   | 697                       | 256TC      |
|                   | 70           | 25.02 | 17481         | 1.90           | 7970          | K093225_N_20.B--   | 697                       | 256TC      |
|                   | 63           | 27.78 | 19409         | 1.72           | 7970          | K093228_N_20.B--   | 697                       | 256TC      |
|                   | 55           | 31.67 | 22127         | 1.51           | 7970          | K093232_N_20.B--   | 697                       | 256TC      |
|                   | 49           | 35.62 | 24887         | 1.34           | 7970          | K093236_N_20.B--   | 697                       | 256TC      |
|                   | 43           | 40.33 | 28178         | 1.19           | 7970          | K093240_N_20.B--   | 697                       | 256TC      |
|                   | 39           | 44.89 | 31364         | 1.06           | 7970          | K093245_N_20.B--   | 697                       | 256TC      |
|                   | 35           | 49.87 | 34843         | 0.96           | 7970          | K093250_N_20.B--   | 697                       | 256TC      |

NOTE: If any of the following conditions occur then consult Application Engineering:-

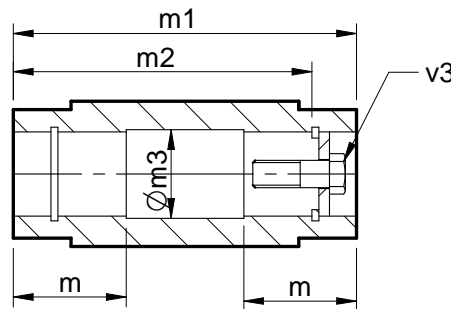
- a) inertia of the Driven Machine (Referred to motor speed) >10    b) Ambient temperature is above 100 deg °F  
Inertia of Gear Unit plus Motor

## OUTPUT SHAFT BORE OPTIONS

Inch/Metric Hollow Shaft



Output Shaft Bore



### Column 11 Entry

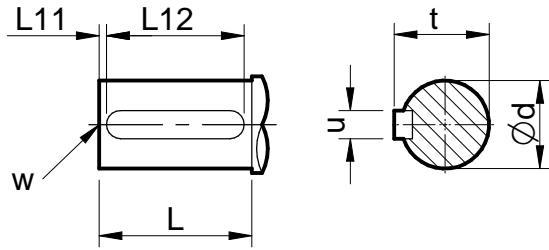
|                     |                                      |                                       |
|---------------------|--------------------------------------|---------------------------------------|
| Metric Hollow Shaft | <input type="checkbox"/> H           |                                       |
| Shrink Disc *       | <input type="checkbox"/> X on Left** | <input type="checkbox"/> Y on Right** |
| Inch Hollow Shaft   | <input type="checkbox"/> A           |                                       |
| Inch Taper Release* | <input type="checkbox"/> S on Left** | <input type="checkbox"/> Z on Right** |

\* See Page 73-76 for dimensions of the options.

\*\* See Page 14 for clarification of unit handings.

| Size | Type of Bore | Col 11 Entry | Dimensions in Inches (Metric Bore in mm) |        |         |         |        |        |         |                   |
|------|--------------|--------------|--|--------|---------|---------|--------|--------|---------|-------------------|
|      |              |              | Ø D                                      | m      | m1      | m2      | Øm3    | T      | U       | v3                |
| K03  | Metric       | H            | 30.021 / 30.000                          | 52.5   | 120     | 105     | 30.3   | 33.5   | 8       | M10x50            |
|      | Inch         | A            | 1.251" / 1.250"                          | 2.07"  | 4.724"  | 4.13"   | 1.26"  | 1.377" | 0.250"  | 0.375" UNF x 2"   |
| K04  | Metric       | H            | 35.025 / 35.000                          | 66     | 150     | 132     | 35.3   | 38.5   | 10      | M12x55            |
|      | Inch         | A            | 1.376" / 1.375"                          | 2.60"  | 5.906"  | 5.12"   | 1.38"  | 1.525" | 0.3125" | 0.5" UNF x 2.25"  |
| K05  | Metric       | H            | 40.025 / 40.000                          | 73     | 166     | 142     | 40.3   | 43.5   | 12      | M16x70            |
|      | Inch         | A            | 1.501" / 1.500"                          | 2.87"  | 6.535"  | 5.59"   | 1.51"  | 1.675" | 0.375"  | 0.625" UNF x 2.75 |
| K06  | Metric       | H            | 40.025 / 40.000                          | 80     | 180     | 156     | 40.3   | 43.5   | 12      | M16x70            |
|      | Inch         | A            | 1.501" / 1.500"                          | 3.15"  | 7.087"  | 6.14"   | 1.51"  | 1.51"  | 0.375"  | 0.625" UNF x 2.75 |
| K07  | Metric       | H            | 50.025 / 50.000                          | 92.5   | 210     | 183     | 50.5   | 54     | 14      | M16x70            |
|      | Inch         | A            | 2.001" / 2.000"                          | 3.64"  | 8.268"  | 7.20"   | 2.02"  | 2.230" | 0.500"  | 0.625" UNF X 2.75 |
| K08  | Metric       | H            | 60.030 / 60.000                          | 105    | 240     | 210     | 60.5   | 64.5   | 18      | M20x80            |
|      | Inch         | A            | 2.3762" / 2.3750"                        | 4.134" | 9.449"  | 8.268"  | 2.382" | 2.656" | 0.625"  | 0.75" UNF X 3.25  |
| K09  | Metric       | H            | 70.030 / 70.000                          | 132.5  | 300     | 270     | 70.5   | 75     | 20      | M20x80            |
|      | Inch         | A            | 2.7512" / 2.7500"                        | 5.217" | 11.811" | 10.630" | 2.772" | 3.037" | 0.625"  | 0.75" UNF X 3.25  |
| K10  | Metric       | H            | 80.030 / 80.000                          | 155    | 350     | 313     | 80.5   | 85.6   | 22      | M20x80            |
|      | Inch         | A            | 3.2514" / 3.2500"                        | 6.102" | 13.780" | 12.323" | 3.268" | 3.591" | 0.750"  | 0.75" UNF X 3.25  |
| K12  | Metric       | H            | 100.035 / 100.000                        | 180    | 410     | 373     | 100.5  | 106.5  | 28      | M24X110           |
|      | Inch         | A            | 4.0014" / 4.0000"                        | 7.087" | 16.142" | 14.685" | 4.020" | 4.446" | 1.000"  | 1.0" UNF X 4.5    |
| K15  | Metric       | H            | 120.035 / 120.000                        | 180    | 500     | 460     | 121    | 127.5  | 32      | M24 X 110         |
|      | Inch         | A            | 4.5014" / 4.5000"                        | 7.087" | 19.685" | 18.110" | 4.600" | 4.950" | 1.000"  | 1.0" UNF X 4.5"   |
| K16  | Metric       | H            | 135.040 / 135.000                        | 180    | 610     | 570     | 136    | 143.5  | 36      | M24 X 110         |
|      | Inch         | A            | 5.2516" / 5.2500"                        | 7.087" | 24.016" | 22.441" | 5.350" | 5.805" | 1.250"  | 1.0" UNF X 4.5"   |
| K18  | Metric       | H            | 155.040 / 155.000"                       | 190    | 674     | 634     | 156    | 164.5  | 40      | M30 X 110         |
|      | Inch         | A            | 6.0016" / 6.0000"                        | 7.480" | 26.535" | 24.961" | 6.100" | 6.660" | 1.500"  | 1.25" UNF X 4.5   |

## OUTPUT SHAFT OPTIONS



### Column 11 Entry

|                         |          |         |          |          |
|-------------------------|----------|---------|----------|----------|
| Metric Single Extension | <b>C</b> | on Left | <b>E</b> | on Right |
| Metric Double Extension | <b>D</b> |         |          |          |
| Inch Single Extension   | <b>N</b> | on Left | <b>B</b> | on Right |
| Inch Double Extension   | <b>P</b> |         |          |          |

| Size | Type of Shaft        | Col 11 Entry | Dimensions in Inches (Metric Shaft in mm) |        |     |        |       |         |                   |
|------|----------------------|--------------|---|--------|-----|--------|-------|---------|-------------------|
|      |                      |              | ø d                                       | L      | L11 | L12    | t     | u       | W                 |
| K03  | Metric Single/Double | C / E / D    | 25.015 / 25.002                           | 47     | 3   | 40     | 28    | 8       | M10 x 1.5 x 22    |
|      | Inch Single/Double   | N / B / P    | 1.0000" / 0.9995"                         | 1.85"  | *   | 1.69"  | 1.11" | 0.250"  | 0.375" x 0.75"    |
| K04  | Metric Single/Double | C / E / D    | 30.015 / 30.002                           | 56     | 3   | 50     | 33    | 8       | M12 x 1.75 x 28   |
|      | Inch Single/Double   | N / B / P    | 1.2500" / 1.2495"                         | 2.20"  | *   | 2.13"  | 1.36" | 0.250"  | 0.5" UNF x 1.13"  |
| K05  | Metric Single/Double | C / E / D    | 35.018 / 35.022                           | 66     | 3   | 60     | 38    | 10      | M16 x 2.0 x 36    |
|      | Inch Single/Double   | N / B / P    | 1.3750" / 1.3745"                         | 2.60"  | *   | 2.50"  | 1.51" | 0.3125" | 0.625 UNF x 1.5"  |
| K06  | Metric Single        | C / E        | 40.018 / 40.002                           | 76     | 3   | 70     | 43    | 12      | M16 x 2.0 x 36    |
|      | Metric Double        | D            | 39.991 / 39.975                           | 76     | 3   | 70     | 43    | 12      | M16 x 2.0 x 36    |
|      | Inch Single          | N / B        | 1.625" / 1.624"                           | 3.00"  | *   | 2.50"  | 1.78" | 0.375"  | 0.625" UNF x 1.5" |
|      | Inch Double          | P            | 1.4996" / 1.4990"                         | 3.00"  | *   | 2.50"  | 1.66" | 0.375"  | 0.625" UNF x 1.5" |
| K07  | Metric Single        | C / E        | 50.018 / 50.002                           | 95     | 3   | 80     | 53.5  | 14      | M16 x 2.0 x 36    |
|      | Metric Double        | D            | 49.991 / 49.975                           | 95     | 3   | 80     | 53.5  | 14      | M16 x 2.0 x 36    |
|      | Inch Single/Double   | N / B / P    | 2.000" / 1.999"                           | 3.74"  | *   | 3.00"  | 2.23" | 0.500"  | 0.625" UNF x 1.5" |
| K08  | Metric Single        | C / E        | 60.030 / 60.011                           | 114    | 3   | 100    | 64    | 18      | M20 x 2.5 x 42    |
|      | Metric Double        | D            | 59.990 / 59.971                           | 114    | 3   | 100    | 64    | 18      | M20 x 2.5 x 42    |
|      | Inch Single          | N / B        | 2.3750" / 2.3740"                         | 4.488" | *   | 4.00"  | 2.65" | 0.625"  | 0.75" UNF x 1.65" |
|      | Inch Double          | P            | 2.3746" / 2.3739"                         | 4.488" | *   | 4.00"  | 2.65" | 0.625"  | 0.75" UNF x 1.65" |
| K09  | Metric Single        | C / E        | 70.030 / 70.011                           | 135    | 3   | 110    | 74.5  | 20      | M20 x 2.5 x 42    |
|      | Metric Double        | D            | 69.990 / 69.971                           | 135    | 3   | 110    | 74.5  | 20      | M20 x 2.5 x 42    |
|      | Inch Single          | N / B        | 2.875" / 2.874"                           | 5.315" | *   | 5.00"  | 3.20" | 0.750"  | 0.75" UNF x 1.65" |
|      | Inch Double          | P            | 2.625" / 2.624"                           | 5.315" | *   | 4.00"  | 3.03" | 0.625"  | 0.75" UNF x 42"   |
| K10  | Metric Single        | C / E        | 90.035 / 90.013                           | 172    | 5   | 140    | 95    | 25      | M20 x 2.5 x 42    |
|      | Metric Double        | D            | 75.030 / 75.011                           | 163    | 5   | 110    | 79.5  | 20      | M20 x 2.5 x 42    |
|      | Inch Single          | N / B        | 3.625" / 3.624"                           | 6.772" | *   | 6.38"  | 4.01" | 0.875"  | 0.75" UNF x 1.65" |
|      | Inch Double          | P            | 3.125" / 3.124"                           | 6.417" | *   | 5.00"  | 3.45" | 0.750"  | 0.75" UNF x 42"   |
| K12  | Metric Single        | C / E        | 110.035 / 110.013                         | 213    | 5   | 180    | 116   | 28      | M24 x 3.0 x 55    |
|      | Metric Double        | D            | 95.035 / 95.013                           | 200    | 5   | 140    | 100   | 25      | M20 x 2.5 x 42    |
|      | Inch Single          | N / B        | 4.375" / 4.374"                           | 8.386" | *   | 7.00"  | 4.81" | 1.000"  | 1.0" UNF x 2.17"  |
|      | Inch Double          | P            | 3.875" / 3.874"                           | 7.874" | *   | 7.00"  | 4.31" | 1.000"  | 1.0" UNF x 2.17"  |
| K15  | Metric Single/Double | C / E / D    | 120.035 / 120.013                         | 210    | 5   | 200    | 127   | 32      | M24 x 3.0 x 55    |
|      | Inch Single/Double   | N / B / P    | 4.750" / 4.749"                           | 8.27"  | *   | 7.13"  | 5.29" | 1.250"  | 1.0" UNF x 2.0"   |
| K16  | Metric Single/Double | C / E / D    | 160.040 / 160.015                         | 250    | 15  | 220    | 169   | 40      | M30 x 3.5 x 60    |
|      | Inch Single/Double   | N / B / P    | 6.250" / 6.249"                           | 9.83"  | *   | 9.00"  | 6.91" | 1.50"   | 1.25" UNF x 2.5"  |
| K18  | Metric Single/Double | C / E / D    | 190.046 / 190.017                         | 320    | 10  | 300    | 200   | 45      | M30 x 3.5 x 60    |
|      | Inch Single/Double   | N / B / P    | 7.500" / 7.499"                           | 12.59" | *   | 11.38" | 8.27" | 1.75"   | 1.5" UNF x 3.0"   |

\* Inch shaft has an open ended keyway, therefore no 'L11' dimension is required

## MOTOR ADAPTERS

### Triple Reduction Units

#### NEMA Motor C Face- Column 12 entry

| Motor     | K0332     |           | K0432     |           | K0532     |           | K0632     |           | K0732     |           | K0832     |           | K0932     |           | K1032     |           | K1232     |           | K1532     |           | K1632     |           | K1832     |           |           |           |
|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
|           | 8.0 - 20. | 25. - 125 | 8.0 - 32. | 36. - 125 | 8.0 - 25. | 28. - 125 | 8.0 - 25. | 28. - 125 | 8.0 - 20. | 25. - 125 | 8.0 - 32. | 36. - 125 | 8.0 - 32. | 36. - 125 | 8.0 - 32. | 36. - 80. | 100 - 125 | 11. - 36. | 40. - 100 | 112 - 140 | 12. - 20. | 25. - 32. | 36. - 125 | 12. - 20. | 25. - 32. | 36. - 125 |
| 56C       | T         | U         | T         | U         | -         | Q         | -         | Q         | -         | Q         | M         | N         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |
| 143/145TC | V         | W         | V         | W         | -         | R         | -         | R         | -         | R         | O         | P         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |
| 182/184TC | X         | -         | X         | -         | S         | T         | S         | T         | S         | J         | K         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |
| 213/215TC | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |
| 254/256TC | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |
| 284/286TC | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |
| 324/326TC | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |
| 364/365TC | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |
| 404/405TC | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |
| 444/445TC | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |

#### Standard Motor IEC B14- Column 12 entry

| Motor | K0332     |           | K0432     |           | K0532     |           | K0632     |           | K0732     |           |
|-------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
|       | 8.0 - 20. | 25. - 125 | 8.0 - 32. | 36. - 125 | 8.0 - 25. | 28. - 125 | 8.0 - 25. | 28. - 125 | 8.0 - 20. | 25. - 125 |
| 71    | H         | H         | H         | H         | -         | G         | -         | G         | -         | G         |
| 80    | B         | K         | B         | K         | -         | J         | -         | J         | -         | J         |
| 90    | D         | R         | D         | R         | -         | N         | -         | N         | -         | N         |
| 100   | E         | S         | E         | S         | -         | L         | -         | L         | -         | L         |
| 112   | E         | S         | E         | S         | -         | B         | -         | B         | -         | B         |
| 132   | -         | -         | -         | -         | -         | L         | -         | L         | -         | L         |

#### Standard Motor IEC B5- Column 12 entry

| Motor | K0332     |           | K0432     |           | K0532     |           | K0632     |           | K0732     |           | K0832     |           | K0932     |           | K1032     |           | K1232     |           | K1532     |           | K1632     |           | K1832     |           |           |           |
|-------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
|       | 8.0 - 20. | 25. - 125 | 8.0 - 32. | 36. - 125 | 8.0 - 25. | 28. - 125 | 8.0 - 25. | 28. - 125 | 8.0 - 20. | 25. - 125 | 8.0 - 32. | 36. - 125 | 8.0 - 32. | 36. - 125 | 8.0 - 32. | 36. - 80. | 100 - 125 | 11. - 36. | 40. - 100 | 112 - 140 | 12. - 20. | 25. - 32. | 36. - 125 | 12. - 20. | 25. - 32. | 36. - 125 |
| 63    | F         | F         | -         | F         | -         | V         | -         | V         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |
| 71    | G         | G         | -         | G         | -         | D         | -         | D         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |
| 80    | A         | L         | A         | L         | W         | F         | W         | F         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |
| 90    | C         | Q         | C         | Q         | Y         | H         | Y         | H         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |
| 100   | -         | -         | -         | -         | A         | K         | A         | K         | A         | A         | A         | A         | A         | A         | A         | A         | A         | A         | A         | A         | A         | A         | A         | A         | A         | A         |
| 112   | -         | -         | -         | -         | A         | K         | A         | K         | A         | A         | A         | A         | A         | A         | A         | A         | A         | A         | A         | A         | A         | A         | A         | A         | A         | A         |
| 132   | -         | -         | -         | -         | N         | P         | A         | N         | P         | C         | B         | G         | H         | G         | F         | F         | G         | H         | P         | N         | X         | -         | -         | -         | -         | -         |
| 160   | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |
| 180   | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |
| 200   | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |
| 225   | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |
| 250   | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |
| 280   | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |
| 315   | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         | -         |

#### Compact Motor 4 Pole - Column 12 Entry - D

| Power   | K0332     |           | K0432     |           | K0532     |           | K0632     |           | K0732     |           | K0832     |           |
|---------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
|         | 8.0 - 20. | 25. - 125 | 8.0 - 32. | 36. - 125 | 8.0 - 25. | 28. - 125 | 8.0 - 25. | 28. - 125 | 8.0 - 20. | 25. - 125 | 8.0 - 32. | 36. - 125 |
| 0.33 HP | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         |
| 0.50 HP | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         |
| 0.75 HP | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         |
| 1.00 HP | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         |
| 1.50 HP | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         |
| 2.00 HP | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         |
| 3.00 HP | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         |
| 4.00 HP | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         |
| 5.50 HP | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         |
| 7.50 HP | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         |
| 10.0 HP | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         | •         |

## MOTOR ADAPTERS

### Quintuple Reduction Units

#### NEMA Motor C Face- Column 12 entry

| Motor     | K0352     |       | K0452     |       | K0552     |       | K0652     |       | K0752     |       | K0852     |       | K0952     |       | K1052     |       | K1252     |       | K1552     |       | K1652     |       | K1852     |       |   |
|-----------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|---|
|           | 125 - 250 | 280 + | 125 - 360 | 400 + | 125 - 400 | 450 + | 125 - 400 | 450 + | 125 - 400 | 450 + | 125 - 400 | 450 + | 125 - 400 | 450 + | 140 - 360 | 400 + | 125 - 360 | 400 + | 160 - 450 | 500 + | 140 - 560 | 630 + | 140 - 560 | 630 + |   |
| 56C       | T         | U     | T         | U     | T         | U     | T         | U     | T         | U     | T         | U     | T         | U     | Q         | R     | Q         | R     | Q         | R     | Q         | R     | Q         | R     | Q |
| 143/145TC | V         | W     | V         | W     | V         | W     | V         | W     | V         | W     | V         | W     | V         | W     | Q         | R     | Q         | R     | Q         | R     | Q         | R     | Q         | R     | Q |
| 182/184TC | X         | -     | X         | -     | X         | -     | X         | -     | X         | -     | X         | -     | X         | -     | S         | T     | S         | T     | S         | T     | S         | T     | S         | T     | S |
| 213/215TC | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | U         | -     | U         | -     | U         | -     | U         | -     | U         | -     | U |
| 254/256TC | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | W         | -     | W         | -     | W         | -     | W         | -     | W         | -     | W |
| 284/286TC | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | Q         | R     | Q         | R     |   |
| 324/326TC | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | R         | W     | R         | W     |   |

#### Standard Motor IEC B14- Column 12 entry

| Motor | K0352     |      | K0452     |       | K0552     |      | K0652     |       | K0752     |       | K0852     |       | K0952     |       | K1052     |       | K1252     |       | K1552     |       |   |   |
|-------|-----------|------|-----------|-------|-----------|------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|---|---|
|       | 125 - 250 | 280+ | 125 - 360 | 400 + | 125 - 400 | 450+ | 125 - 400 | 450 + | 125 - 400 | 450 + | 125 - 400 | 450 + | 125 - 400 | 450 + | 140 - 360 | 400 + | 125 - 360 | 400 + | 160 - 450 | 500 + |   |   |
| 71    | H         | H    | H         | H     | -         | H    | -         | H     | -         | H     | -         | H     | -         | H     | -         | H     | -         | H     | -         | H     | - |   |
| 80    | B         | K    | B         | K     | B         | K    | B         | K     | B         | K     | B         | K     | B         | K     | G         | -     | G         | -     | G         | -     | G | - |
| 90    | D         | R    | D         | R     | D         | R    | D         | R     | D         | R     | D         | R     | D         | R     | N         | J     | N         | J     | N         | J     | N | J |
| 100   | F         | S    | F         | S     | F         | S    | F         | S     | F         | S     | F         | S     | F         | S     | B         | L     | B         | L     | B         | L     | B | L |
| 112   | F         | S    | F         | S     | F         | S    | F         | S     | F         | S     | F         | S     | F         | S     | B         | L     | B         | L     | B         | L     | B | L |
| 132   | -         | -    | -         | -     | -         | -    | -         | -     | -         | -     | -         | -     | -         | -     | B         | L     | B         | L     | B         | L     | B | L |

#### Standard Motor IEC B5- Column 12 entry

| Motor | K0352     |      | K0452     |       | K0552     |       | K0652     |       | K0752     |       | K0852     |       | K0952     |       | K1052     |       | K1252     |       | K1552     |       | K1652     |       | K1852     |      |
|-------|-----------|------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|-------|-----------|------|
|       | 125 - 250 | 280+ | 125 - 360 | 400 + | 125 - 400 | 450 + | 125 - 400 | 450 + | 125 - 400 | 450 + | 125 - 400 | 450 + | 125 - 400 | 450 + | 140 - 360 | 400 + | 125 - 360 | 400 + | 160 - 450 | 500 + | 140 - 560 | 630 + | 140 - 560 | 630+ |
| 63    | F         | F    | F         | F     | -         | F     | -         | F     | -         | F     | -         | V     | -         | V     | -         | V     | -         | V     | -         | V     | -         | V     | -         | V    |
| 71    | G         | G    | G         | G     | -         | G     | -         | G     | -         | G     | -         | D     | -         | D     | -         | D     | -         | D     | -         | D     | -         | D     | -         | D    |
| 80    | A         | J    | A         | J     | A         | J     | A         | J     | A         | J     | W         | F     | W         | F     | F         | -     | F         | -     | F         | -     | F         | -     | F         | -    |
| 90    | C         | Q    | C         | Q     | C         | Q     | C         | Q     | C         | Q     | Y         | H     | Y         | H     | A         | K     | A         | K     | A         | K     | A         | K     | A         | K    |
| 100   | -         | -    | -         | -     | -         | -     | -         | -     | -         | -     | A         | K     | A         | K     | A         | K     | A         | K     | A         | K     | A         | K     | A         | K    |
| 112   | -         | -    | -         | -     | -         | -     | -         | -     | -         | -     | A         | K     | A         | K     | A         | K     | A         | K     | A         | K     | A         | K     | A         | K    |
| 132   | -         | -    | -         | -     | -         | -     | -         | -     | -         | -     | N         | P     | N         | P     | C         | M     | C         | M     | C         | M     | C         | M     | C         | M    |
| 160   | -         | -    | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | E     | P         | E     | P         | E     | P         | E     | P         | E     | P         | E    |
| 180   | -         | -    | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | B         | K     | B         | K    |
| 200   | -         | -    | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | C         | L     | C         | L    |
| 225   | -         | -    | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | -         | -     | D         | M     | D         | M    |

#### Compact Motor 4 Pole - Column 12 Entry - D

| Power   | K0352     |      | K0452     |      | K0552     |      | K0652     |      | K0752     |      | K0852     |      | K0952     |      | K1052     |      | K1252     |      | K1552 |   |
|---------|-----------|------|-----------|------|-----------|------|-----------|------|-----------|------|-----------|------|-----------|------|-----------|------|-----------|------|-------|---|
|         | 125 - 250 | 280+ | 125 - 360 | 400+ | 125 - 400 | 450+ | 125 - 400 | 450+ | 125 - 400 | 450+ | 125 - 400 | 450+ | 140 - 130 | 400+ | 125 - 360 | 400+ | 160 - 450 | 500+ |       |   |
| 0.33 HP | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •     | • |
| 0.50 HP | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •     | • |
| 0.75 HP | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •     | • |
| 1.00 HP | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •     | • |
| 1.50 HP | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •     | • |
| 2.00 HP | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •     | • |
| 3.00 HP | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •     | • |
| 4.00 HP | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •     | • |
| 5.50 HP | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •     | • |
| 7.50 HP | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •     | • |
| 10.0 HP | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •         | •    | •     | • |

# SERIES K

## LUBRICATION

All K-Series Units are supplied factory filled with EP mineral oil (Grade 6E) appropriate to the intended mounting position. If the unit is supplied without lubricant the unit must be filled with the correct lubricant and quantity as listed below:

Lubricant quantities are approximate fill until oil escapes from the level plug hole, fit ventilator plug (when supplied) in the appropriate position for the required mounting position (see installation and maintenance instructions)

### Temperature Limitations

The standard lubricant is suitable for operation in ambient temperatures of 32° to 95°F, outside of this consult Table 1, or consult Application Engineering.

**Table 1 Oil Grades**

| Lubricant                                | Ambient temperature range           |             |              |
|--|-------------------------------------|-------------|--------------|
|  | 23°F - 68°F (E)<br>-22°F - 68°F (H) | 32°F - 95°F | 68°F - 122°F |
| EP Mineral Oil (type E)                  | 5E (VG 220)                         | 6E (VG 320) | 7E (VG 460)  |
| Polyalphaolefin based Synthetic (type H) | 5H (VG 220)                         | 5H (VG 220) | 6H (VG 320)  |

**Lubricant Quantities (gallons)** 1 gallon (US) = 3.79 Liter

| Triple Reduction  |       |       |       |       |       |       |       |       |       |       |       |       |      |
|-------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|------|
| Size              | K0332 | K0432 | K0532 | K0632 | K0732 | K0832 | K0932 | K1032 | K1232 | K1532 | K1632 | K1832 |      |
| Mounting Position | 1     | 0.13  | 0.18  | 0.29  | 0.40  | 0.71  | 1.16  | 2.45  | 4.0   | 6.1   | 10.6  | 17.9  | 29.0 |
|                   | 2     | 0.18  | 0.24  | 0.40  | 0.47  | 0.95  | 0.98  | 2.19  | 4.0   | 7.1   | 11.6  | 20.3  | 33.0 |
|                   | 3     | 0.21  | 0.29  | 0.45  | 0.74  | 1.06  | 2.01  | 4.75  | 7.4   | 8.7   | 17.4  | 30.9  | 50.1 |
|                   | 4     | 0.26  | 0.34  | 0.50  | 0.71  | 1.19  | 1.98  | 4.49  | 7.9   | 10.3  | 19.5  | 32.2  | 52.2 |
|                   | 5     | 0.32  | 0.45  | 0.66  | 0.95  | 1.50  | 2.53  | 5.54  | 8.97  | 13.2  | 24.8  | 42.0  | 66.0 |
|                   | 6     | 0.24  | 0.32  | 0.53  | 0.69  | 1.19  | 2.01  | 4.22  | 6.60  | 9.23  | 19.0  | 31.7  | 51.5 |

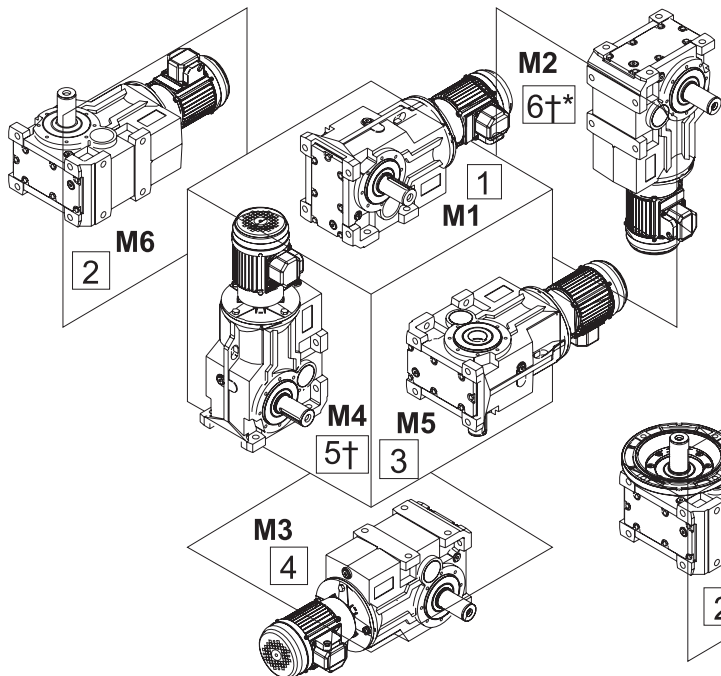
| Quintuple Reduction |         |           |         |           |         |           |         |           |         |           |         |           |      |
|---------------------|---------|-----------|---------|-----------|---------|-----------|---------|-----------|---------|-----------|---------|-----------|------|
| Size                | K0352   |           | K0452   |           | K0552   |           | K0652   |           | K0752   |           | K0852   |           |      |
|                     | Primary | Secondary | Primary | Secondary | Primary | Secondary | Primary | Secondary | Primary | Secondary | Primary | Secondary |      |
|                     | M0122   | K0332     | M0122   | K0432     | M0322   | K0532     | M0322   | K0632     | M0322   | K0732     | M0522   | K0832     |      |
| Mounting Position   | 1       | 0.03      | 0.05    | 0.08      | 0.10    | 0.19      | 0.31    | 0.65      | 1.04    | 1.60      | 2.78    | 4.73      | 7.66 |
|                     | 2       | 0.05      | 0.06    | 0.10      | 0.13    | 0.25      | 0.26    | 0.58      | 1.04    | 1.88      | 3.06    | 5.36      | 8.70 |
|                     | 3       | 0.06      | 0.08    | 0.12      | 0.19    | 0.28      | 0.53    | 1.25      | 1.95    | 2.30      | 4.59    | 8.15      | 13.2 |
|                     | 4       | 0.07      | 0.09    | 0.13      | 0.19    | 0.31      | 0.52    | 1.18      | 2.09    | 2.72      | 5.15    | 8.49      | 13.8 |
|                     | 5       | 0.08      | 0.12    | 0.17      | 0.25    | 0.40      | 0.67    | 1.46      | 2.37    | 3.48      | 6.54    | 11.1      | 17.4 |
|                     | 6       | 0.06      | 0.08    | 0.14      | 0.18    | 0.31      | 0.53    | 1.11      | 1.74    | 2.44      | 5.01    | 8.35      | 13.6 |

| Quintuple reduction..Cont |         |           |         |           |         |           |         |           |         |           |         |           |      |
|---------------------------|---------|-----------|---------|-----------|---------|-----------|---------|-----------|---------|-----------|---------|-----------|------|
| Size                      | K0952   |           | K1052   |           | K1252   |           | K1552   |           | K1652   |           | K1852   |           |      |
|                           | Primary | Secondary | Primary | Secondary | Primary | Secondary | Primary | Secondary | Primary | Secondary | Primary | Secondary |      |
|                           | M0522   | K0932     | M0722   | K1032     | M0722   | K1232     | M0722   | K1532     | M0922   | K1632     | M0922   | K1832     |      |
| Mounting Position         | 1       | 0.40      | 2.45    | 0.69      | 3.96    | 0.69      | 6.07    | 0.69      | 10.6    | 2.77      | 17.9    | 2.77      | 29.0 |
|                           | 2       | 0.40      | 2.19    | 0.69      | 3.96    | 0.69      | 7.12    | 0.69      | 11.6    | 2.77      | 20.3    | 2.77      | 33.0 |
|                           | 3       | 0.40      | 4.75    | 0.69      | 7.39    | 0.69      | 8.71    | 0.69      | 17.4    | 2.77      | 30.9    | 2.77      | 50.1 |
|                           | 4       | 0.40      | 4.49    | 0.69      | 7.92    | 0.69      | 10.3    | 0.69      | 19.5    | 2.77      | 32.2    | 2.77      | 52.2 |
|                           | 5       | 0.53      | 5.54    | 0.84      | 8.97    | 0.84      | 13.2    | 0.84      | 24.8    | 4.43      | 42.0    | 4.43      | 66.0 |
|                           | 6       | 0.69      | 4.22    | 1.24      | 6.60    | 1.24      | 9.23    | 1.24      | 19.0    | 4.35      | 31.7    | 4.35      | 51.5 |

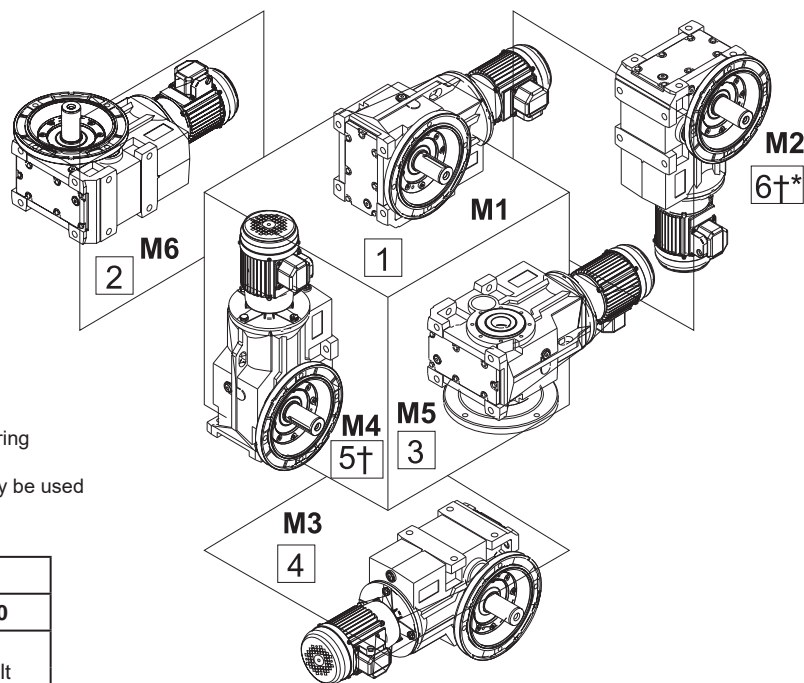
## MOUNTING POSITIONS

### COLUMN 13 ENTRY

#### Base Mounted Units



#### Flange Mounted Units



\* Not Recommended for Geared Motors - Consult Application Engineering

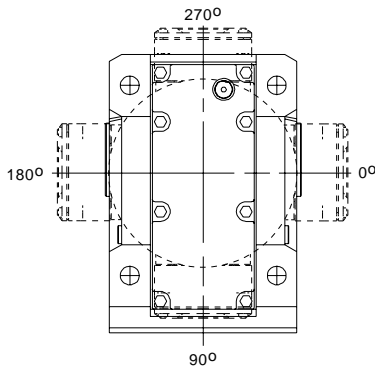
† Gear Units selected for use in mounting positions 5 and 6 should only be used with overall ratios greater or equal to those shown in the table below

| Size     | Input Speed (rpm) |        |        |                                       |
|----------|-------------------|--------|--------|---------------------------------------|
|          | < 1000            | < 1500 | < 1800 | > 1800                                |
| K08      | All               | All    | All    | Consult<br>Application<br>Engineering |
| K09      | All               | 11.0   | 14.0   |                                       |
| K10      | 11.0              | 20     | 25.0   |                                       |
| K12- K16 | 16.0              | 32     | 36.0   |                                       |

Mounting Positions - shown as motorised - applies also for reducers

### Column 14 entry

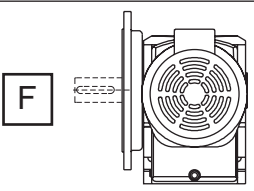
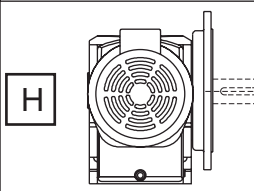
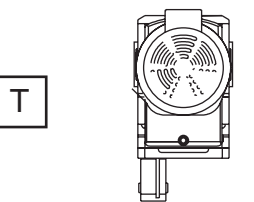
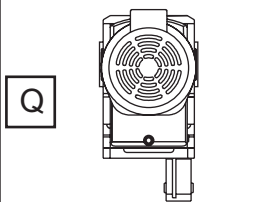
All motors

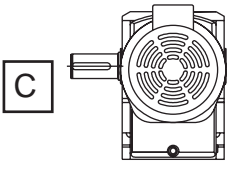
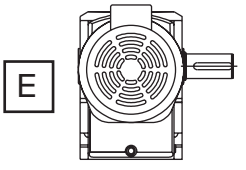
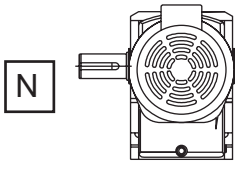
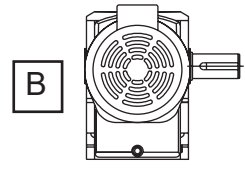
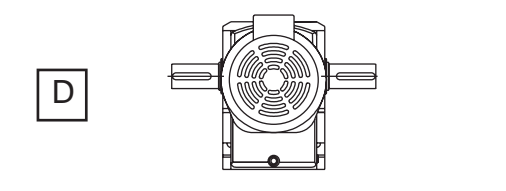
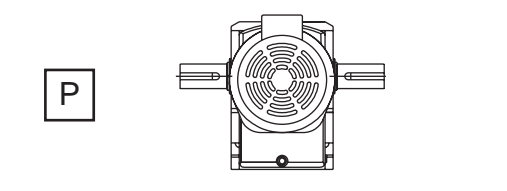
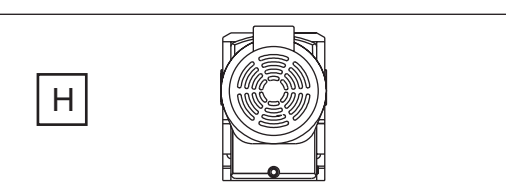
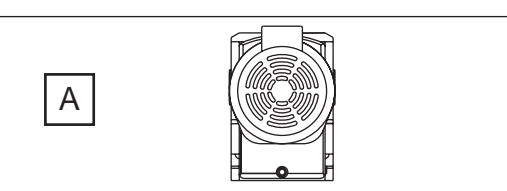


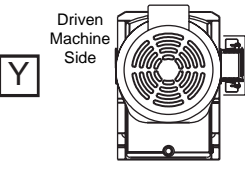
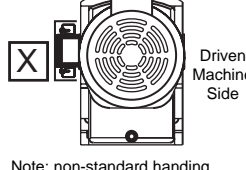
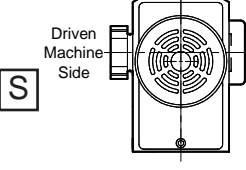
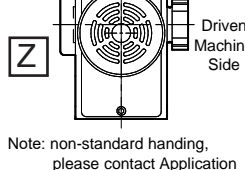
| Column 14 entry | Terminal Box Position      |
|-----------------|----------------------------|
| A               | 0°                         |
| B               | 90°                        |
| C               | 180°                       |
| D               | 270°                       |
| -               | Reducer or no motor fitted |

# SERIES K

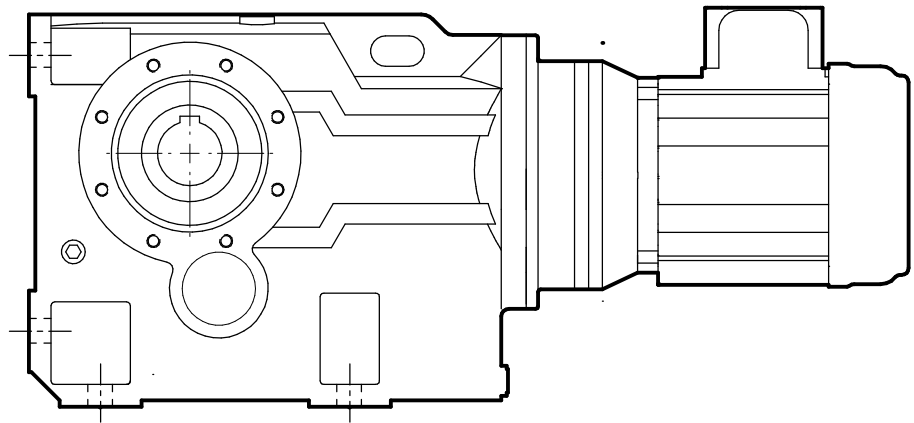
## UNIT HANDINGS

|                              |  |   |
|------------------------------|--|---|
| Column 9 Entry               | Left   | Right   |
| Std Unit with Output Flange  | F  | H  |
| Std Unit with Torque Bracket | T  | Q  |

| Column 11 Entry     | Metric  |  | Inch   |  |
|---------------------|---|--|--|--|
|                     | Left  | Right  | Left   | Right  |
| Single Output Shaft | C   | E  | N   | B  |
| Double Output Shaft | D  |  | P  |  |
| Hollow Shaft        | H  |  | A  |  |

| Shrink Disc/<br>Taper Release Bushing | Shrink Disc   |   | Taper Release Bushing <sup>†</sup>   |   |
|---------------------------------------|---|---|--|---|
|                                       | Y  | X  | S  | Z  |
|                                       | Driven Machine Side   | Driven Machine Side   | Driven Machine Side  | Driven Machine Side   |
|                                       |   | Note: non-standard handing, please contact Application Engineering                    |  | Note: non-standard handing, please contact Application Engineering                      |

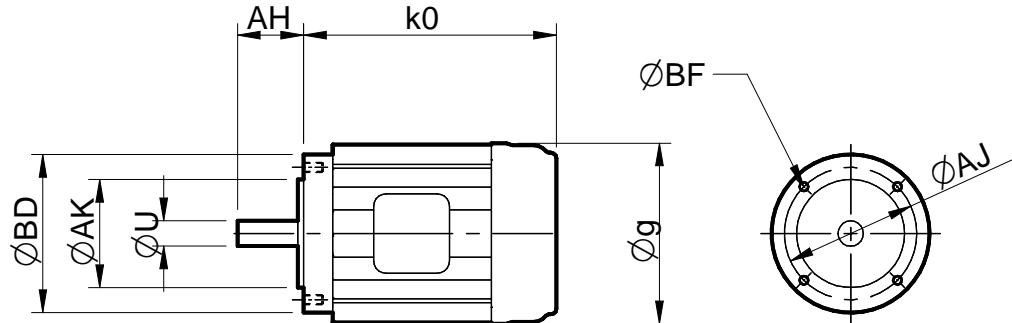
<sup>†</sup> Bushings Ordered Separately  
Inch and Metric Bores available



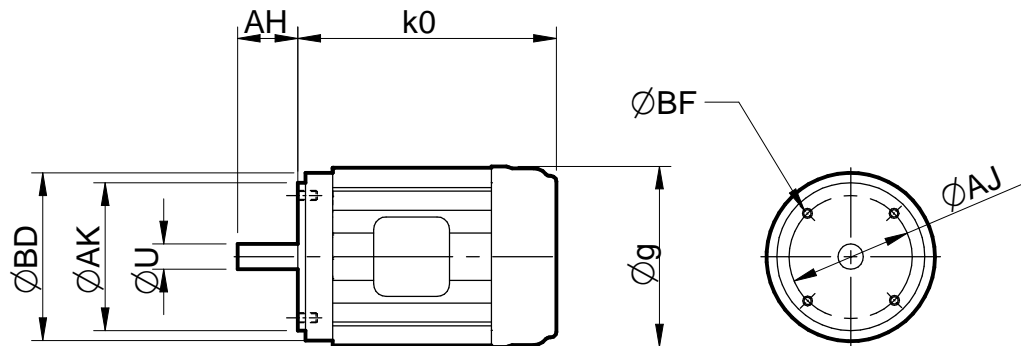
**MOTORIZED**  
**SERIES K**

## NEMA MOTOR DETAILS

### NEMA Standard Motors



| MOTOR FRAME SIZE | Ø BD | Ø AJ  | Ø AK | Ø U   | AH    | ko max | Ø g  | BF TAP UNC |
|------------------|------|-------|------|-------|-------|--------|------|------------|
| 56C              | 6.50 | 5.875 | 4.5  | 0.625 | 2.062 | 12.00  | 6.13 | 3/8 - 16   |
| 143TC/145TC      | 6.50 | 5.875 | 4.5  | 0.875 | 2.125 | 12.00  | 7.19 | 3/8 - 16   |



| MOTOR FRAME SIZE | Ø BD   | Ø AJ  | Ø AK | Ø U   | AH    | ko * max | Øg    | BF TAP UNC |
|------------------|--------|-------|------|-------|-------|----------|-------|------------|
| 182TC/184TC      | 9.00   | 7.25  | 8.5  | 1.125 | 2.625 | 15.50    | 8.50  | 1/2 - 13   |
| 213TC/215TC      | 9.00   | 7.25  | 8.5  | 1.375 | 3.125 | 16.50    | 10.19 | 1/2 - 13   |
| 254TC/256TC      | 10.00  | 7.25  | 8.5  | 1.625 | 3.75  | 20.00    | 12.50 | 1/2 - 13   |
| 284TC/286TC      | 11.25  | 9.00  | 10.5 | 1.875 | 4.375 | 23.25    | 15.56 | 1/2 - 13   |
| 324TC/326TC      | 13.875 | 11.00 | 12.5 | 2.125 | 5.00  | 25.25    | 16.94 | 5/8 - 11   |
| 364TC/365TC      | 13.875 | 11.00 | 12.5 | 2.375 | 5.625 | 27.00    | 19.00 | 5/8 - 11   |
| 404TC/405TC      | 13.875 | 11.00 | 12.5 | 2.875 | 7.00  | 30.00    | 20.63 | 5/8 - 11   |
| 444TC/445TC      | 16.75  | 14.00 | 16.0 | 3.375 | 8.25  | 38.00    | 22.38 | 5/8 - 11   |

\* Motor lengths for own brand standard motors. These lengths may vary if alternative motor is fitted.

# SERIES K

## ADDITIONAL MOTOR FEATURES

### Additional Motor Features - column 19 entry

| Column 19 Entry | Brake Motor | Hand Release on Brake | Forced Ventilation/<br>Constant Blower<br>(TECB) | Thermistor | Special |
|-----------------|-------------|-----------------------|--|------------|---------|
| -               |             |                       |  |            |         |
| A               | •           |                       |  |            |         |
| B               | •           | •                     |  |            |         |
| C               |             |                       | •  |            |         |
| D               | •           |                       | •  |            |         |
| E               | •           | •                     | •  |            |         |
| F               |             |                       |  | •          |         |
| G               | •           |                       |  | •          |         |
| H               | •           | •                     |  | •          |         |
| K               |             |                       | •  | •          |         |
| L               | •           |                       | •  | •          |         |
| M               | •           | •                     | •  | •          |         |
| S               |             |                       |  |            | •       |

Please refer to Application Engineering for details of the following additional motor features

- PGF encoder flange
- Wash down
- Customised brake torque
- Separate brake supply
- Aluminium fan
- Anti Condensation heater
- Bi-metal temperature detectors, Thermostat
- EExEII T3
- Ex nA II T3
- IP56
- IP65
- Metal fan cover
- Rain cowl
- Separate terminal box

# SERIES K

## ADDITIONAL GEARBOX FEATURES

### Additional Gearbox Features - column 20 entry

| Column 20 Entry | Double Output-shaft Oil seals | Oil Level Glass K07- K18 | * Motorised Backstop |              | Special |
|-----------------|-------------------------------|--------------------------|----------------------|--------------|---------|
|                 |                               |                          | CW Rotation          | CCW Rotation |         |
| -               |                               |                          |                      |              |         |
| A               | •                             |                          |                      |              |         |
| B               |                               | •                        |                      |              |         |
| C               | •                             | •                        |                      |              |         |
| D               |                               |                          | •                    |              |         |
| E               | •                             |                          | •                    |              |         |
| F               |                               | •                        | •                    |              |         |
| G               | •                             | •                        | •                    |              |         |
| H               |                               |                          |                      | •            |         |
| I               | •                             |                          |                      | •            |         |
| J               |                               | •                        |                      | •            |         |
| K               | •                             | •                        |                      | •            |         |
| L               |                               |                          |                      |              | •       |

Please refer to Application Engineering for details of the special additional gearbox features for example :-

- Prime paint only
- Wash down
- BISSC compatible
- Special oil (food compatible, bio-degradable, different viscosities etc)

\* IEC Frame Sizes 100-200, and NEMA frame sizes 182TC - 326TC

# SERIES K

## EXACT RATIOS

### Exact Ratios - Triple Reduction

| Column Entry |       |       | K0332 | K0432 | K0532 | K0632 | K0732 | K0832 | K0932 | K1032 | K1232 | K1532 | K1632 | K1832 |
|--------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 6            | 7     | 8     |       |       |       |       |       |       |       |       |       |       |       |       |
| 8.0          | 8.328 | 8.054 | 8.112 | 7.961 | 8.595 | 8.128 | 8.035 | 8.263 | 8.513 | -     | -     | -     | -     |       |
| 11.          | 11.25 | 11.30 | 11.41 | 11.19 | 11.91 | 11.52 | 11.06 | 11.54 | 11.80 | 10.01 | -     | -     | -     |       |
| 12.          | 12.80 | 12.45 | 12.78 | 12.55 | 13.37 | 12.80 | 12.40 | 12.55 | 12.96 | 11.26 | 13.44 | 13.71 | -     |       |
| 14.          | 14.50 | 14.14 | 14.35 | 14.08 | 14.71 | 14.24 | 13.92 | 14.26 | 14.25 | 13.97 | 14.53 | 14.83 | -     |       |
| 18.          | 18.54 | 17.95 | 18.22 | 17.88 | 19.21 | 18.41 | 17.93 | 18.57 | 18.20 | 15.73 | 16.98 | 17.33 | -     |       |
| 20.          | 19.98 | 20.40 | 20.66 | 20.27 | 21.84 | 20.67 | 20.03 | 20.05 | 20.17 | 17.69 | 22.24 | 22.70 | -     |       |
| 25.          | 25.23 | 25.03 | 24.64 | 24.18 | 26.52 | 25.35 | 25.02 | 25.76 | 26.50 | 22.70 | 25.39 | 25.91 | -     |       |
| 28.          | 28.60 | 27.76 | 28.37 | 27.84 | 29.17 | 28.56 | 27.78 | 29.24 | 28.99 | 25.20 | 30.32 | 30.95 | -     |       |
| 32.          | 32.68 | 31.54 | 32.99 | 32.38 | 33.52 | 33.24 | 31.67 | 33.10 | 32.83 | 31.47 | 34.40 | 35.10 | -     |       |
| 36.          | 36.35 | 35.83 | 36.91 | 36.23 | 38.01 | 36.88 | 35.62 | 37.34 | 36.18 | 34.89 | 38.02 | 38.80 | -     |       |
| 40.          | 40.08 | 39.46 | 39.34 | 38.61 | 41.92 | 40.36 | 40.33 | 41.49 | 40.44 | 39.62 | 43.95 | 44.86 | -     |       |
| 45.          | 44.11 | 45.39 | 46.63 | 45.76 | 48.01 | 45.66 | 44.89 | 45.37 | 46.81 | 45.40 | 47.48 | 48.46 | -     |       |
| 50.          | 51.68 | 49.35 | 49.78 | 48.86 | 54.28 | 51.54 | 49.87 | 50.41 | 52.76 | 48.80 | 55.35 | 56.49 | -     |       |
| 63.          | 62.00 | 59.24 | 61.78 | 60.63 | 62.94 | 62.48 | 61.00 | 59.58 | 60.77 | 62.79 | 63.83 | 65.14 | -     |       |
| 71.          | 72.27 | 71.09 | 72.85 | 71.49 | 75.07 | 72.86 | 70.45 | 71.89 | 74.62 | 75.32 | 73.99 | 75.51 | -     |       |
| 80.          | 80.30 | 80.10 | 79.77 | 78.28 | 82.21 | 80.03 | 77.78 | 82.83 | 83.10 | 90.38 | 85.26 | 87.01 | -     |       |
| 100          | 96.70 | 93.12 | 97.76 | 95.93 | 98.65 | 98.08 | 94.53 | 96.11 | 97.07 | 97.92 | 101.9 | 104.0 | -     |       |
| 112          | 110.8 | 105.7 | 109.0 | 106.9 | 113.5 | 107.1 | 107.0 | 112.0 | 113.8 | 114.5 | -     | -     | -     |       |
| 125          | 126.0 | 120.2 | 122.2 | 119.9 | 126.1 | 123.3 | 120.3 | 120.4 | 121.1 | 134.3 | 122.3 | 124.8 | -     |       |
| 140          | -     | -     | -     | -     | -     | -     | -     | -     | -     | 150.6 | -     | -     | -     |       |

### Exact Ratios - Quadruple Reduction

| Column Entry |      |      | K0352 | K0452 | K0552 | K0652 | K0752 | K0852 | K0952 | K1052 | K1252 | K1552 | K1652 | K1852 |
|--------------|------|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 6            | 7    | 8    |       |       |       |       |       |       |       |       |       |       |       |       |
| 125          | 128  | 134  | 118   | 116   | 120   | 132   | -     | -     | -     | -     | -     | -     | -     | -     |
| 140          | 145  | 148  | 143   | 140   | 133   | 145   | -     | -     | -     | -     | 167   | 140   | 143   | -     |
| 160          | 165  | 170  | 157   | 154   | 147   | 164   | 161   | 167   | 172   | 179   | 162   | 165   | -     | -     |
| 200          | 211  | 200  | 208   | 204   | 211   | 203   | 226   | 226   | 238   | 249   | 193   | 197   | -     | -     |
| 250          | 227  | 258  | 264   | 259   | 233   | 228   | 254   | 260   | 269   | 279   | 241   | 246   | -     | -     |
| 280          | 287  | 284  | 300   | 294   | 265   | 268   | 282   | 285   | 302   | 320   | 270   | 276   | -     | -     |
| 320          | 325  | 322  | 316   | 310   | 305   | 297   | 298   | 317   | 332   | 359   | 313   | 319   | -     | -     |
| 360          | 371  | 355  | 351   | 344   | 374   | 337   | 331   | 373   | 385   | 395   | 349   | 356   | -     | -     |
| 400          | 413  | 407  | 399   | 391   | 415   | 401   | 402   | 414   | 437   | 456   | 390   | 399   | -     | -     |
| 450          | 455  | 448  | 453   | 445   | 466   | 462   | 455   | 471   | 493   | 515   | 436   | 445   | -     | -     |
| 500          | 516  | 508  | 499   | 489   | 513   | 506   | 489   | 515   | 531   | 554   | 504   | 515   | -     | -     |
| 560          | 568  | 581  | 574   | 563   | 590   | 538   | 563   | 566   | 584   | 609   | 560   | 571   | -     | -     |
| 630          | 649  | 646  | 624   | 612   | 641   | 641   | 655   | 651   | 671   | 700   | 621   | 634   | -     | -     |
| 700          | 704  | 712  | 725   | 712   | 737   | 760   | 727   | 723   | 757   | 794   | 703   | 718   | -     | -     |
| 800          | 798  | 808  | 812   | 797   | 836   | 811   | 789   | 783   | 809   | 900   | 776   | 792   | -     | -     |
| 900          | 912  | 891  | 899   | 882   | 924   | 888   | 940   | 904   | 946   | 1021  | 905   | 924   | -     | -     |
| 10C          | 1015 | 1000 | 1045  | 1026  | 1062  | 1007  | 1028  | 980   | 1012  | 1080  | 1024  | 1045  | -     | -     |
| 11C          | 1119 | 1102 | 1169  | 1147  | 1204  | 1102  | 1115  | 1171  | 1140  | 1225  | 1086  | 1108  | -     | -     |
| 12C          | 1183 | 1267 | 1231  | 1208  | 1267  | 1246  | 1190  | 1268  | 1226  | 1404  | 1209  | 1234  | -     | -     |
| 14C          | 1423 | 1427 | 1477  | 1449  | 1521  | 1470  | 1477  | 1470  | 1519  | 1592  | 1368  | 1397  | -     | -     |
| 16C          | 1583 | 1606 | 1577  | 1548  | 1720  | 1659  | 1641  | 1634  | 1712  | 1756  | 1548  | 1580  | -     | -     |
| 18C          | 1800 | 1784 | 1777  | 1744  | 1938  | 1817  | 1741  | 1754  | 1811  | 2012  | 1786  | 1822  | -     | -     |
| 20C          | 2000 | 2250 | 1957  | 1920  | 1994  | 2011  | 1935  | 1949  | 2042  | 2274  | 1974  | 2015  | -     | -     |
| 22C          | 2250 | 2265 | 2205  | 2164  | 2246  | 2202  | 2118  | 2134  | 2236  | 2434  | 2062  | 2105  | -     | -     |
| 25C          | 2579 | 2463 | 2563  | 2515  | 2611  | 2699  | 2596  | 2561  | 2683  | 2660  | 2400  | 2449  | -     | -     |
| 28C          | 2699 | 2799 | 2847  | 2794  | 2934  | 2821  | 2733  | 2779  | 2887  | 3145  | 2767  | 2824  | -     | -     |
| 32C          | 3094 | 3360 | 3310  | 3248  | 3411  | 3147  | 2992  | 3044  | 3162  | 3678  | 3132  | 3196  | -     | -     |
| 36C          | 3516 | 3548 | 3757  | 3686  | 3871  | 3853  | 3667  | 3652  | 3794  | 4028  | 3631  | 3705  | -     | -     |
| 40C          | 4007 | 3998 | 4056  | 3981  | 4093  | 4237  | 4048  | 4208  | 4226  | 4389  | 4083  | 4166  | -     | -     |
| 45C          | 4554 | 4543 | 4604  | 4518  | 4646  | 4722  | 4512  | 4842  | 4862  | 4877  | 4417  | 4508  | -     | -     |
| 50C          | 4826 | 4647 | 5131  | 5036  | 5281  | 5157  | 5060  | 5380  | 5110  | 5561  | 5000  | 5103  | -     | -     |
| 56C          | 5485 | 5281 | 5234  | 5136  | 5345  | 5296  | 5793  | 5845  | 5879  | 6179  | 5622  | 5738  | -     | -     |
| 63C          | 6286 | 5994 | 5833  | 5725  | 6076  | 5783  | 6207  | 6548  | 6657  | -     | 6747  | 6885  | -     | -     |
| 71C          | 7144 | 6815 | 6542  | 6420  | 6752  | 6660  | 6980  | 7276  | 7083  | -     | -     | -     | -     | -     |

# SERIES K

## SELECTION TABLES

### GEARED MOTORS

**0.25 HP**

4 POLE 1750 rpm  
nominal input speed

| N2<br>rpm       | i      | M2<br>lb.in      | Fm                | lbf              | Unit Designation   | lb                              |               |
|-----------------|--------|------------------|-------------------|------------------|--|---------------------------------|---------------|
| Output<br>Speed | Ratio  | Output<br>Torque | Service<br>Factor | Overhung<br>Load | Column Entry <span style="border: 1px solid black; padding: 0 2px;">1</span> - <span style="border: 1px solid black; padding: 0 2px;">20</span><br>Blanks to be filled when entering order | Weight of<br>base<br>mount unit | Motor<br>Size |
| 210             | 8.328  | 73               | 16.4              | 1350             | K03328.0 N - .25B--  | 63                              | 56C           |
| 156             | 11.25  | 98               | 13.6              | 1350             | K033211 N - .25B--   | 63                              | 56C           |
| 137             | 12.80  | 112              | 12.5              | 1350             | K033212 N - .25B--   | 63                              | 56C           |
| 121             | 14.50  | 127              | 11.6              | 1350             | K033214 N - .25B--   | 63                              | 56C           |
| 94.4            | 18.54  | 162              | 9.82              | 1350             | K033218 N - .25B--   | 63                              | 56C           |
| 87.6            | 19.98  | 174              | 9.34              | 1350             | K033220 N - .25B--   | 63                              | 56C           |
| 69.4            | 25.23  | 220              | 7.90              | 1350             | K033225 N - .25B--   | 63                              | 56C           |
| 61.2            | 28.60  | 250              | 7.21              | 1350             | K033228 N - .25B--   | 63                              | 56C           |
| 53.5            | 32.68  | 285              | 6.52              | 1350             | K033232 N - .25B--   | 63                              | 56C           |
| 48.1            | 36.35  | 317              | 6.02              | 1350             | K033236 N - .25B--   | 63                              | 56C           |
| 43.7            | 40.08  | 350              | 5.60              | 1350             | K033240 N - .25B--   | 63                              | 56C           |
| 39.7            | 44.11  | 385              | 5.17              | 1350             | K033245 N - .25B--   | 63                              | 56C           |
| 33.9            | 51.68  | 451              | 4.41              | 1350             | K033250 N - .25B--   | 63                              | 56C           |
| 28.2            | 62.00  | 541              | 3.68              | 1350             | K033263 N - .25B--   | 63                              | 56C           |
| 24.2            | 72.27  | 631              | 3.15              | 1350             | K033271 N - .25B--   | 63                              | 56C           |
| 21.8            | 80.30  | 701              | 2.77              | 1350             | K033280 N - .25B--   | 63                              | 56C           |
| 18.1            | 96.70  | 845              | 1.94              | 1350             | K0332100 N - .25B--  | 63                              | 56C           |
| 15.8            | 110.8  | 968              | 1.46              | 1350             | K0332112 N - .25B--  | 63                              | 56C           |
| 13.9            | 126.0  | 1100             | 1.25              | 1350             | K0332125 N - .25B--  | 63                              | 56C           |
| 13.7            | 127.8  | 1093             | 1.82              | 1350             | K0352125 N - .25B--  | 82                              | 56C           |
| 12.0            | 145.3  | 1243             | 1.60              | 1350             | K0352140 N - .25B--  | 82                              | 56C           |
| 10.6            | 164.7  | 1408             | 1.41              | 1350             | K0352160 N - .25B--  | 82                              | 56C           |
| 8.3             | 210.6  | 1801             | 1.10              | 1350             | K0352200 N - .25B--  | 82                              | 56C           |
| 7.7             | 226.9  | 1941             | 1.03              | 1350             | K0352250 N - .25B--  | 82                              | 56C           |
| 6.1             | 286.5  | 2451             | 0.81              | 1350             | K0352280 N - .25B--  | 82                              | 56C           |
| 16.6            | 105.7  | 923              | 4.02              | 1350             | K0432112 N - .25B--  | 75                              | 56C           |
| 14.6            | 120.2  | 1050             | 3.64              | 1350             | K0432125 N - .25B--  | 75                              | 56C           |
| 13.0            | 134.4  | 1149             | 3.32              | 1350             | K0452125 N - .25B--  | 93                              | 56C           |
| 11.8            | 148.0  | 1266             | 3.02              | 1350             | K0452140 N - .25B--  | 93                              | 56C           |
| 10.3            | 170.2  | 1456             | 2.62              | 1350             | K0452160 N - .25B--  | 93                              | 56C           |
| 8.8             | 199.9  | 1710             | 2.23              | 1350             | K0452200 N - .25B--  | 93                              | 56C           |
| 6.8             | 257.6  | 2203             | 1.73              | 1350             | K0452250 N - .25B--  | 93                              | 56C           |
| 6.2             | 284.3  | 2432             | 1.57              | 1350             | K0452280 N - .25B--  | 93                              | 56C           |
| 5.4             | 322.4  | 2758             | 1.39              | 1350             | K0452320 N - .25B--  | 93                              | 56C           |
| 4.9             | 355.0  | 3037             | 1.26              | 1350             | K0452360 N - .25B--  | 93                              | 56C           |
| 4.3             | 407.0  | 3481             | 1.10              | 1350             | K0452400 N - .25B--  | 93                              | 56C           |
| 3.9             | 448.2  | 3834             | 1.00              | 1349             | K0452450 N - .25B--  | 93                              | 56C           |
| 3.4             | 508.1  | 4346             | 0.88              | 1350             | K0452500 N - .25B--  | 93                              | 56C           |
| 8.4             | 207.8  | 1777             | 3.26              | 1800             | K0552200 N - .25B--  | 124                             | 56C           |
| 6.6             | 263.9  | 2258             | 2.56              | 1800             | K0552250 N - .25B--  | 124                             | 56C           |
| 5.8             | 299.9  | 2565             | 2.26              | 1800             | K0552280 N - .25B--  | 124                             | 56C           |
| 5.5             | 316.4  | 2706             | 2.14              | 1800             | K0552320 N - .25B--  | 124                             | 56C           |
| 5.0             | 350.9  | 3002             | 1.93              | 1800             | K0552360 N - .25B--  | 124                             | 56C           |
| 4.4             | 398.7  | 3410             | 1.70              | 1800             | K0552400 N - .25B--  | 124                             | 56C           |
| 3.9             | 453.0  | 3874             | 1.49              | 1800             | K0552450 N - .25B--  | 124                             | 56C           |
| 3.5             | 498.8  | 4266             | 1.36              | 1800             | K0552500 N - .25B--  | 124                             | 56C           |
| 3.1             | 573.7  | 4907             | 1.18              | 1800             | K0552560 N - .25B--  | 124                             | 56C           |
| 2.8             | 623.8  | 5335             | 1.09              | 1800             | K0552630 N - .25B--  | 124                             | 56C           |
| 2.4             | 725.5  | 6205             | 0.93              | 1800             | K0552700 N - .25B--  | 124                             | 56C           |
| 2.2             | 811.7  | 6943             | 0.83              | 1800             | K0552800 N - .25B--  | 124                             | 56C           |
| 6.8             | 259.0  | 2216             | 3.24              | 1800             | K0652250 N - .25B--  | 142                             | 56C           |
| 5.9             | 294.3  | 2517             | 2.85              | 1800             | K0652280 N - .25B--  | 142                             | 56C           |
| 5.6             | 310.5  | 2656             | 2.70              | 1800             | K0652320 N - .25B--  | 142                             | 56C           |
| 5.1             | 344.4  | 2946             | 2.43              | 1800             | K0652360 N - .25B--  | 142                             | 56C           |
| 4.5             | 391.2  | 3346             | 2.14              | 1800             | K0652400 N - .25B--  | 142                             | 56C           |
| 3.9             | 444.5  | 3802             | 1.89              | 1800             | K0652450 N - .25B--  | 142                             | 56C           |
| 3.6             | 489.5  | 4187             | 1.71              | 1800             | K0652500 N - .25B--  | 142                             | 56C           |
| 3.1             | 563.0  | 4816             | 1.49              | 1800             | K0652560 N - .25B--  | 142                             | 56C           |
| 2.9             | 612.1  | 5236             | 1.37              | 1800             | K0652630 N - .25B--  | 142                             | 56C           |
| 2.5             | 712.0  | 6090             | 1.18              | 1800             | K0652700 N - .25B--  | 142                             | 56C           |
| 2.2             | 796.6  | 6813             | 1.05              | 1800             | K0652800 N - .25B--  | 142                             | 56C           |
| 2.0             | 881.8  | 7543             | 0.95              | 1800             | K0652900 N - .25B--  | 142                             | 56C           |
| 1.7             | 1025.6 | 8773             | 0.82              | 1800             | K065210C N - .25B--  | 142                             | 56C           |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES

### GEARED MOTORS

**0.25 HP**

4 POLE 1750 rpm  
nominal input speed

| N2<br>rpm       | i      | M2<br>lb.in      | Fm                | lbf              | Unit Designation   | lb                              |               |
|-----------------|--------|------------------|-------------------|------------------|--|---------------------------------|---------------|
| Output<br>Speed | Ratio  | Output<br>Torque | Service<br>Factor | Overhung<br>Load | Column Entry <input type="text" value="1"/> - <input type="text" value="20"/><br>Blanks to be filled when entering order | Weight of<br>base<br>mount unit | Motor<br>Size |
| 4.2             | 414.6  | 3547             | 4.00              | 3370             | K0752400 N - .25B--  | 182                             | 56C           |
| 3.8             | 465.8  | 3984             | 3.56              | 3370             | K0752450 N - .25B--  | 182                             | 56C           |
| 3.4             | 512.9  | 4387             | 3.24              | 3370             | K0752500 N - .25B--  | 182                             | 56C           |
| 3.0             | 590.0  | 5046             | 2.81              | 3370             | K0752560 N - .25B--  | 182                             | 56C           |
| 2.7             | 641.4  | 5486             | 2.59              | 3370             | K0752630 N - .25B--  | 182                             | 56C           |
| 2.4             | 737.0  | 6304             | 2.25              | 3370             | K0752700 N - .25B--  | 182                             | 56C           |
| 2.1             | 835.8  | 7149             | 1.99              | 3370             | K0752800 N - .25B--  | 182                             | 56C           |
| 1.9             | 924.0  | 7903             | 1.80              | 3370             | K0752900 N - .25B--  | 182                             | 56C           |
| 1.6             | 1061.8 | 9082             | 1.56              | 3370             | K075210C N - .25B--  | 182                             | 56C           |
| 1.5             | 1204.0 | 10298            | 1.38              | 3370             | K075211C N - .25B--  | 182                             | 56C           |
| 1.4             | 1267.4 | 10840            | 1.31              | 3370             | K075212C N - .25B--  | 182                             | 56C           |
| 1.2             | 1520.8 | 13008            | 1.09              | 3370             | K075214C N - .25B--  | 182                             | 56C           |
| 1.0             | 1719.5 | 14708            | 0.97              | 3370             | K075218C N - .25B--  | 182                             | 56C           |
| 0.90            | 1937.5 | 16572            | 0.86              | 3370             | K075220C N - .25B--  | 182                             | 56C           |
| 0.88            | 1993.6 | 17052            | 0.83              | 3370             | K075222C N - .25B--  | 182                             | 56C           |
| 2.3             | 759.9  | 6499             | 3.69              | 3520             | K0852700 N - .25B--  | 331                             | 56C           |
| 2.2             | 811.3  | 6939             | 3.46              | 3520             | K0852800 N - .25B--  | 331                             | 56C           |
| 2.0             | 887.8  | 7594             | 3.16              | 3520             | K0852900 N - .25B--  | 331                             | 56C           |
| 1.7             | 1006.7 | 8611             | 2.79              | 3520             | K085210C N - .25B--  | 331                             | 56C           |
| 1.6             | 1101.7 | 9424             | 2.55              | 3520             | K085211C N - .25B--  | 331                             | 56C           |
| 1.4             | 1246.4 | 10661            | 2.25              | 3520             | K085212C N - .25B--  | 331                             | 56C           |
| 1.2             | 1469.8 | 12572            | 1.91              | 3520             | K085214C N - .25B--  | 331                             | 56C           |
| 1.1             | 1659.1 | 14191            | 1.69              | 3520             | K085216C N - .25B--  | 331                             | 56C           |
| 1.0             | 1816.7 | 15539            | 1.54              | 3520             | K085218C N - .25B--  | 331                             | 56C           |
| 0.87            | 2011.2 | 17203            | 1.40              | 3520             | K085220C N - .25B--  | 331                             | 56C           |
| 0.79            | 2202.2 | 18837            | 1.27              | 3520             | K085222C N - .25B--  | 331                             | 56C           |
| 0.65            | 2698.9 | 23085            | 1.04              | 3520             | K085225C N - .25B--  | 331                             | 56C           |
| 0.62            | 2821.1 | 24130            | 0.99              | 3520             | K085228C N - .25B--  | 331                             | 56C           |
| 0.56            | 3147.4 | 26921            | 0.89              | 3520             | K085232C N - .25B--  | 331                             | 56C           |
| 1.5             | 1149.2 | 9830             | 3.87              | 7970             | K095211C N - .25B--  | 459                             | 56C           |
| 1.4             | 1224.9 | 10477            | 3.63              | 7970             | K095212C N - .25B--  | 459                             | 56C           |
| 1.2             | 1451.6 | 12416            | 3.06              | 7970             | K095214C N - .25B--  | 459                             | 56C           |
| 1.1             | 1602.6 | 13707            | 2.77              | 7970             | K095216C N - .25B--  | 459                             | 56C           |
| 1.0             | 1711.1 | 14635            | 2.60              | 7970             | K095218C N - .25B--  | 459                             | 56C           |
| 0.84            | 2079.6 | 17788            | 2.14              | 7970             | K095220C N - .25B--  | 459                             | 56C           |
| 0.82            | 2123.3 | 18161            | 2.09              | 7970             | K095222C N - .25B--  | 459                             | 56C           |
| 0.70            | 2503.8 | 21416            | 1.77              | 7970             | K095225C N - .25B--  | 459                             | 56C           |
| 0.64            | 2741.6 | 23450            | 1.62              | 7970             | K095228C N - .25B--  | 459                             | 56C           |
| 0.53            | 3332.2 | 28501            | 1.33              | 7970             | K095232C N - .25B--  | 459                             | 56C           |
| 0.47            | 3744.9 | 32031            | 1.19              | 7970             | K095236C N - .25B--  | 459                             | 56C           |
| 0.43            | 4083.7 | 34929            | 1.09              | 7970             | K095240C N - .25B--  | 459                             | 56C           |
| 0.38            | 4551.6 | 38931            | 0.98              | 7970             | K095245C N - .25B--  | 459                             | 56C           |
| 0.91            | 1913.5 | 16367            | 3.89              | 9690             | K105218C N - .25B--  | 735                             | 56C           |
| 0.84            | 2095.5 | 17924            | 3.55              | 9690             | K105220C N - .25B--  | 735                             | 56C           |
| 0.78            | 2230.5 | 19078            | 3.33              | 9690             | K105222C N - .25B--  | 735                             | 56C           |
| 0.69            | 2528.5 | 21628            | 2.94              | 9690             | K105225C N - .25B--  | 735                             | 56C           |
| 0.60            | 2913.4 | 24920            | 2.55              | 9690             | K105228C N - .25B--  | 735                             | 56C           |
| 0.57            | 3087.0 | 26404            | 2.41              | 9690             | K105232C N - .25B--  | 735                             | 56C           |
| 0.50            | 3496.1 | 29904            | 2.13              | 9690             | K105236C N - .25B--  | 735                             | 56C           |
| 0.44            | 4022.4 | 34405            | 1.85              | 9690             | K105240C N - .25B--  | 735                             | 56C           |
| 0.39            | 4469.4 | 38228            | 1.66              | 9690             | K105245C N - .25B--  | 735                             | 56C           |
| 0.34            | 5186.0 | 44358            | 1.43              | 9690             | K105250C N - .25B--  | 735                             | 56C           |
| 0.32            | 5440.2 | 46532            | 1.37              | 9690             | K105256C N - .25B--  | 735                             | 56C           |
| 0.27            | 6494.2 | 55548            | 1.14              | 9690             | K105263C N - .25B--  | 735                             | 56C           |
| 0.50            | 3507.6 | 30002            | 3.63              | 13800            | K125236C N - .25B--  | 1088                            | 56C           |
| 0.43            | 4035.6 | 34518            | 3.16              | 13800            | K125240C N - .25B--  | 1088                            | 56C           |
| 0.39            | 4484.0 | 38354            | 2.84              | 13800            | K125245C N - .25B--  | 1088                            | 56C           |
| 0.33            | 5237.7 | 44800            | 2.43              | 13800            | K125250C N - .25B--  | 1088                            | 56C           |
| 0.32            | 5525.8 | 47264            | 2.31              | 13800            | K125256C N - .25B--  | 1088                            | 56C           |
| 0.27            | 6532.3 | 55873            | 1.95              | 13800            | K125263C N - .25B--  | 1088                            | 56C           |
| 0.31            | 5561.5 | 47569            | 3.91              | 18000            | K155256C N - .25B--  | 1732                            | 56C           |
| 0.28            | 6179.4 | 52855            | 3.52              | 18000            | K155263C N - .25B--  | 1732                            | 56C           |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES GEARED MOTORS

**0.33 HP**

4 POLE 1750 rpm  
nominal input speed

| N2<br>rpm       | i      | M2<br>lb.in      | Fm                | lbf              | Unit Designation   | lb                              |               |
|-----------------|--------|------------------|-------------------|------------------|--|---------------------------------|---------------|
| Output<br>Speed | Ratio  | Output<br>Torque | Service<br>Factor | Overhung<br>Load | Column Entry 1 - 20<br>Blanks to be filled when entering order | Weight of<br>base<br>mount unit | Motor<br>Size |
| 210             | 8.328  | 96               | 12.4              | 1350             | K03328.0 N _ .33B--  | 63                              | 56C           |
| 156             | 11.25  | 130              | 10.3              | 1350             | K033211 N _ .33B--   | 63                              | 56C           |
| 137             | 12.80  | 148              | 9.49              | 1350             | K033212 N _ .33B--   | 63                              | 56C           |
| 121             | 14.50  | 167              | 8.79              | 1350             | K033214 N _ .33B--   | 63                              | 56C           |
| 94              | 18.54  | 214              | 7.44              | 1350             | K033218 N _ .33B--   | 63                              | 56C           |
| 88              | 19.98  | 230              | 7.08              | 1350             | K033220 N _ .33B--   | 63                              | 56C           |
| 69              | 25.23  | 291              | 5.98              | 1350             | K033225 N _ .33B--   | 63                              | 56C           |
| 61              | 28.60  | 330              | 5.46              | 1350             | K033228 N _ .33B--   | 63                              | 56C           |
| 54              | 32.68  | 377              | 4.94              | 1350             | K033232 N _ .33B--   | 63                              | 56C           |
| 48              | 36.35  | 419              | 4.56              | 1350             | K033236 N _ .33B--   | 63                              | 56C           |
| 44              | 40.08  | 462              | 4.24              | 1350             | K033240 N _ .33B--   | 63                              | 56C           |
| 40              | 44.11  | 509              | 3.91              | 1350             | K033245 N _ .33B--   | 63                              | 56C           |
| 34              | 51.68  | 596              | 3.34              | 1350             | K033250 N _ .33B--   | 63                              | 56C           |
| 28              | 62.00  | 715              | 2.78              | 1350             | K033263 N _ .33B--   | 63                              | 56C           |
| 24              | 72.27  | 833              | 2.39              | 1350             | K033271 N _ .33B--   | 63                              | 56C           |
| 22              | 80.30  | 926              | 2.10              | 1350             | K033280 N _ .33B--   | 63                              | 56C           |
| 18              | 96.70  | 1115             | 1.47              | 1350             | K0332100 N _ .33B--  | 63                              | 56C           |
| 16              | 110.8  | 1277             | 1.10              | 1350             | K0332112 N _ .33B--  | 63                              | 56C           |
| 14              | 126.0  | 1453             | 0.95              | 1350             | K0332125 N _ .33B--  | 63                              | 56C           |
| 14              | 127.8  | 1443             | 1.38              | 1350             | K0352125 N _ .33B--  | 82                              | 56C           |
| 19              | 93.12  | 1074             | 3.38              | 1350             | K0432100 N _ .33B--  | 75                              | 56C           |
| 17              | 105.7  | 1219             | 3.04              | 1350             | K0432112 N _ .33B--  | 75                              | 56C           |
| 15              | 120.2  | 1386             | 2.76              | 1350             | K0432125 N _ .33B--  | 75                              | 56C           |
| 13              | 134.4  | 1517             | 2.52              | 1350             | K0452125 N _ .33B--  | 93                              | 56C           |
| 12              | 148.0  | 1671             | 2.29              | 1350             | K0452140 N _ .33B--  | 93                              | 56C           |
| 10              | 170.2  | 1922             | 1.99              | 1350             | K0452160 N _ .33B--  | 93                              | 56C           |
| 8.8             | 199.9  | 2257             | 1.69              | 1350             | K0452200 N _ .33B--  | 93                              | 56C           |
| 6.8             | 257.6  | 2908             | 1.31              | 1350             | K0452250 N _ .33B--  | 93                              | 56C           |
| 6.2             | 284.3  | 3210             | 1.19              | 1350             | K0452280 N _ .33B--  | 93                              | 56C           |
| 5.4             | 322.4  | 3640             | 1.05              | 1350             | K0452320 N _ .33B--  | 93                              | 56C           |
| 4.9             | 355.0  | 4008             | 0.95              | 1350             | K0452360 N _ .33B--  | 93                              | 56C           |
| 4.3             | 407.0  | 4596             | 0.83              | 1350             | K0452400 N _ .33B--  | 93                              | 56C           |
| 14              | 122.2  | 1380             | 3.90              | 1800             | K0532125 N _ .33B--  | 94                              | 56C           |
| 12              | 142.8  | 1612             | 3.59              | 1800             | K0552140 N _ .33B--  | 124                             | 56C           |
| 11              | 157.3  | 1777             | 3.26              | 1800             | K0552160 N _ .33B--  | 124                             | 56C           |
| 8.4             | 207.8  | 2346             | 2.47              | 1800             | K0552200 N _ .33B--  | 124                             | 56C           |
| 6.6             | 263.9  | 2980             | 1.94              | 1800             | K0552250 N _ .33B--  | 124                             | 56C           |
| 5.8             | 299.9  | 3385             | 1.71              | 1800             | K0552280 N _ .33B--  | 124                             | 56C           |
| 5.5             | 316.4  | 3572             | 1.62              | 1800             | K0552320 N _ .33B--  | 124                             | 56C           |
| 5.0             | 350.9  | 3962             | 1.46              | 1800             | K0552360 N _ .33B--  | 124                             | 56C           |
| 4.4             | 398.7  | 4501             | 1.29              | 1800             | K0552400 N _ .33B--  | 124                             | 56C           |
| 3.9             | 453.0  | 5114             | 1.13              | 1800             | K0552450 N _ .33B--  | 124                             | 56C           |
| 3.5             | 498.8  | 5632             | 1.03              | 1800             | K0552500 N _ .33B--  | 124                             | 56C           |
| 3.1             | 573.7  | 6478             | 0.89              | 1800             | K0552560 N _ .33B--  | 124                             | 56C           |
| 2.8             | 623.8  | 7043             | 0.82              | 1800             | K0552630 N _ .33B--  | 124                             | 56C           |
| 15              | 119.9  | 1382             | 3.81              | 1800             | K0632125 N _ .33B--  | 111                             | 56C           |
| 8.6             | 203.9  | 2303             | 3.11              | 1800             | K0652200 N _ .33B--  | 142                             | 56C           |
| 6.8             | 259.0  | 2924             | 2.45              | 1800             | K0652250 N _ .33B--  | 142                             | 56C           |
| 5.9             | 294.3  | 3322             | 2.16              | 1800             | K0652280 N _ .33B--  | 142                             | 56C           |
| 5.6             | 310.5  | 3506             | 2.05              | 1800             | K0652320 N _ .33B--  | 142                             | 56C           |
| 5.1             | 344.4  | 3888             | 1.84              | 1800             | K0652360 N _ .33B--  | 142                             | 56C           |
| 4.5             | 391.2  | 4417             | 1.62              | 1800             | K0652400 N _ .33B--  | 142                             | 56C           |
| 3.9             | 444.5  | 5019             | 1.43              | 1800             | K0652450 N _ .33B--  | 142                             | 56C           |
| 3.6             | 489.5  | 5527             | 1.30              | 1800             | K0652500 N _ .33B--  | 142                             | 56C           |
| 3.1             | 563.0  | 6357             | 1.13              | 1800             | K0652560 N _ .33B--  | 142                             | 56C           |
| 2.9             | 612.1  | 6911             | 1.04              | 1800             | K0652630 N _ .33B--  | 142                             | 56C           |
| 2.5             | 712.0  | 8038             | 0.89              | 1800             | K0652700 N _ .33B--  | 142                             | 56C           |
| 2.2             | 796.6  | 8993             | 0.80              | 1800             | K0652800 N _ .33B--  | 142                             | 56C           |
| 4.7             | 373.9  | 4221             | 3.36              | 3370             | K0752360 N _ .33B--  | 182                             | 56C           |
| 4.2             | 414.6  | 4682             | 3.03              | 3370             | K0752400 N _ .33B--  | 182                             | 56C           |
| 3.8             | 465.8  | 5259             | 2.70              | 3370             | K0752450 N _ .33B--  | 182                             | 56C           |
| 3.4             | 512.9  | 5791             | 2.45              | 3370             | K0752500 N _ .33B--  | 182                             | 56C           |
| 3.0             | 590.0  | 6661             | 2.13              | 3370             | K0752560 N _ .33B--  | 182                             | 56C           |
| 2.7             | 641.4  | 7242             | 1.96              | 3370             | K0752630 N _ .33B--  | 182                             | 56C           |
| 2.4             | 737.0  | 8322             | 1.71              | 3370             | K0752700 N _ .33B--  | 182                             | 56C           |
| 2.1             | 835.8  | 9436             | 1.50              | 3370             | K0752800 N _ .33B--  | 182                             | 56C           |
| 1.9             | 924.0  | 10432            | 1.36              | 3370             | K0752900 N _ .33B--  | 182                             | 56C           |
| 1.6             | 1061.8 | 11988            | 1.18              | 3370             | K075210C N _ .33B--  | 182                             | 56C           |
| 1.5             | 1204.0 | 13594            | 1.04              | 3370             | K075211C N _ .33B--  | 182                             | 56C           |
| 1.4             | 1267.4 | 14309            | 0.99              | 3370             | K075212C N _ .33B--  | 182                             | 56C           |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES

### GEARED MOTORS

**0.33 HP**

4 POLE 1750 rpm  
nominal input speed

| N2 rpm       | i      | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        |            |
|--------------|--------|---------------|----------------|---------------|--|---------------------------|------------|
| Output Speed | Ratio  | Output Torque | Service Factor | Overhung Load | Column Entry <span style="border: 1px solid black; padding: 0 2px;">1</span> - <span style="border: 1px solid black; padding: 0 2px;">20</span><br>Blanks to be filled when entering order | Weight of base mount unit | Motor Size |
| 3.3          | 537.7  | 6071          | 3.95           | 3520          | K0852560 N - .33B--  | 331                       | 56C        |
| 2.7          | 641.2  | 7239          | 3.32           | 3520          | K0852630 N - .33B--  | 331                       | 56C        |
| 2.3          | 759.9  | 8579          | 2.80           | 3520          | K0852700 N - .33B--  | 331                       | 56C        |
| 2.2          | 811.3  | 9160          | 2.62           | 3520          | K0852800 N - .33B--  | 331                       | 56C        |
| 2.0          | 887.8  | 10024         | 2.39           | 3520          | K0852900 N - .33B--  | 331                       | 56C        |
| 1.7          | 1006.7 | 11367         | 2.11           | 3520          | K085210C N - .33B--  | 331                       | 56C        |
| 1.6          | 1101.7 | 12439         | 1.93           | 3520          | K085211C N - .33B--  | 331                       | 56C        |
| 1.4          | 1246.4 | 14073         | 1.71           | 3520          | K085212C N - .33B--  | 331                       | 56C        |
| 1.2          | 1469.8 | 16595         | 1.45           | 3520          | K085214C N - .33B--  | 331                       | 56C        |
| 1.1          | 1659.1 | 18732         | 1.28           | 3520          | K085216C N - .33B--  | 331                       | 56C        |
| 1.0          | 1816.7 | 20511         | 1.17           | 3520          | K085218C N - .33B--  | 331                       | 56C        |
| 0.87         | 2011.2 | 22708         | 1.06           | 3520          | K085220C N - .33B--  | 331                       | 56C        |
| 0.79         | 2202.2 | 24864         | 0.97           | 3520          | K085222C N - .33B--  | 331                       | 56C        |
| 2.2          | 813.6  | 9186          | 4.14           | 7970          | K0952800 N - .33B--  | 459                       | 56C        |
| 2.0          | 883.1  | 9971          | 3.81           | 7970          | K0952900 N - .33B--  | 459                       | 56C        |
| 1.7          | 1027.2 | 11597         | 3.28           | 7970          | K095210C N - .33B--  | 459                       | 56C        |
| 1.5          | 1149.2 | 12975         | 2.93           | 7970          | K095211C N - .33B--  | 459                       | 56C        |
| 1.4          | 1224.9 | 13829         | 2.75           | 7970          | K095212C N - .33B--  | 459                       | 56C        |
| 1.2          | 1451.6 | 16390         | 2.32           | 7970          | K095214C N - .33B--  | 459                       | 56C        |
| 1.1          | 1602.6 | 18094         | 2.10           | 7970          | K095216C N - .33B--  | 459                       | 56C        |
| 1.0          | 1711.1 | 19319         | 1.97           | 7970          | K095218C N - .33B--  | 459                       | 56C        |
| 0.84         | 2079.6 | 23480         | 1.62           | 7970          | K095220C N - .33B--  | 459                       | 56C        |
| 0.82         | 2123.3 | 23973         | 1.59           | 7970          | K095222C N - .33B--  | 459                       | 56C        |
| 0.70         | 2503.8 | 28269         | 1.34           | 7970          | K095225C N - .33B--  | 459                       | 56C        |
| 0.64         | 2741.6 | 30954         | 1.23           | 7970          | K095228C N - .33B--  | 459                       | 56C        |
| 0.53         | 3332.2 | 37622         | 1.01           | 7970          | K095232C N - .33B--  | 459                       | 56C        |
| 1.2          | 1476.8 | 16673         | 3.81           | 9690          | K102214C N - .33B--  | 735                       | 56C        |
| 1.0          | 1669.7 | 18852         | 3.37           | 9690          | K105216C N - .33B--  | 735                       | 56C        |
| 0.91         | 1913.5 | 21605         | 2.94           | 9690          | K105218C N - .33B--  | 735                       | 56C        |
| 0.84         | 2095.5 | 23660         | 2.69           | 9690          | K105220C N - .33B--  | 735                       | 56C        |
| 0.78         | 2230.5 | 25183         | 2.53           | 9690          | K105222C N - .33B--  | 735                       | 56C        |
| 0.69         | 2528.5 | 28548         | 2.23           | 9690          | K105225C N - .33B--  | 735                       | 56C        |
| 0.60         | 2913.4 | 32894         | 1.93           | 9690          | K105228C N - .33B--  | 735                       | 56C        |
| 0.57         | 3087.0 | 34854         | 1.82           | 9690          | K105232C N - .33B--  | 735                       | 56C        |
| 0.50         | 3496.1 | 39473         | 1.61           | 9690          | K105236C N - .33B--  | 735                       | 56C        |
| 0.44         | 4022.4 | 45415         | 1.40           | 9690          | K105240C N - .33B--  | 735                       | 56C        |
| 0.39         | 4469.4 | 50461         | 1.26           | 9690          | K105245C N - .33B--  | 735                       | 56C        |
| 0.34         | 5186.0 | 58553         | 1.09           | 9690          | K105250C N - .33B--  | 735                       | 56C        |
| 0.32         | 5440.2 | 61422         | 1.04           | 9690          | K105256C N - .33B--  | 735                       | 56C        |
| 0.27         | 6494.2 | 73323         | 0.87           | 9540          | K105263C N - .33B--  | 735                       | 56C        |
| 0.67         | 2624.5 | 29631         | 3.68           | 13800         | K125225C N - .33B--  | 1088                      | 56C        |
| 0.60         | 2923.0 | 33002         | 3.30           | 13800         | K125228C N - .33B--  | 1088                      | 56C        |
| 0.56         | 3117.8 | 35201         | 3.10           | 13800         | K125232C N - .33B--  | 1088                      | 56C        |
| 0.50         | 3507.6 | 39602         | 2.75           | 13800         | K125236C N - .33B--  | 1088                      | 56C        |
| 0.43         | 4035.6 | 45564         | 2.39           | 13800         | K125240C N - .33B--  | 1088                      | 56C        |
| 0.39         | 4484.0 | 50627         | 2.15           | 13800         | K125245C N - .33B--  | 1088                      | 56C        |
| 0.33         | 5237.7 | 59137         | 1.84           | 13800         | K125250C N - .33B--  | 1088                      | 56C        |
| 0.32         | 5525.8 | 62388         | 1.75           | 13800         | K125256C N - .33B--  | 1088                      | 56C        |
| 0.27         | 6532.3 | 73753         | 1.48           | 13800         | K125263C N - .33B--  | 1088                      | 56C        |
| 0.40         | 4389   | 49554         | 3.75           | 18000         | K155245C N - .33B--  | 1732                      | 56C        |
| 0.36         | 4877   | 55060         | 3.38           | 18000         | K155250C N - .33B--  | 1732                      | 56C        |
| 0.31         | 5561   | 62791         | 2.96           | 18000         | K155256C N - .33B--  | 1732                      | 56C        |
| 0.28         | 6179   |               | 2.67           | 18000         | K155263C N - .33B--  | 1732                      | 56C        |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES GEARED MOTORS

**0.50 HP**

4 POLE 1750 rpm  
nominal input speed

| N2<br>rpm       | i     | M2<br>lb.in      | Fm                | lbf              | Unit Designation   | lb                              | Motor<br>Size |
|-----------------|-------|------------------|-------------------|------------------|--|---------------------------------|---------------|
| Output<br>Speed | Ratio | Output<br>Torque | Service<br>Factor | Overhung<br>Load | Column Entry <input type="text" value="1"/> - <input type="text" value="20"/><br>Blanks to be filled when entering order | Weight of<br>base<br>mount unit |               |
| 210             | 8.328 | 145              | 8.18              | 1208             | K03328.0 N _ .50B--  | 63                              | 56C           |
| 156             | 11.25 | 197              | 6.82              | 1220             | K033211 N _ .50B--   | 63                              | 56C           |
| 137             | 12.80 | 224              | 6.26              | 1241             | K033212 N _ .50B--   | 63                              | 56C           |
| 121             | 14.50 | 253              | 5.80              | 1261             | K033214 N _ .50B--   | 63                              | 56C           |
| 94              | 18.54 | 324              | 4.91              | 1306             | K033218 N _ .50B--   | 63                              | 56C           |
| 88              | 19.98 | 349              | 4.67              | 1316             | K033220 N _ .50B--   | 63                              | 56C           |
| 69              | 25.23 | 441              | 3.95              | 1350             | K033225 N _ .50B--   | 63                              | 56C           |
| 61              | 28.60 | 500              | 3.60              | 1350             | K033228 N _ .50B--   | 63                              | 56C           |
| 54              | 32.68 | 571              | 3.26              | 1350             | K033232 N _ .50B--   | 63                              | 56C           |
| 48              | 36.35 | 635              | 3.01              | 1350             | K033236 N _ .50B--   | 63                              | 56C           |
| 44              | 40.08 | 700              | 2.80              | 1350             | K033240 N _ .50B--   | 63                              | 56C           |
| 40              | 44.11 | 770              | 2.58              | 1350             | K033245 N _ .50B--   | 63                              | 56C           |
| 34              | 51.68 | 903              | 2.20              | 1350             | K033250 N _ .50B--   | 63                              | 56C           |
| 28              | 62.00 | 1083             | 1.84              | 1350             | K033263 N _ .50B--   | 63                              | 56C           |
| 24              | 72.27 | 1262             | 1.58              | 1350             | K033271 N _ .50B--   | 63                              | 56C           |
| 22              | 80.30 | 1403             | 1.38              | 1350             | K033280 N _ .50B--   | 63                              | 56C           |
| 18              | 96.70 | 1689             | 0.97              | 1350             | K0332100 N _ .50B--  | 63                              | 56C           |
| 14              | 127.8 | 2186             | 0.91              | 1350             | K0352125 N _ .50B--  | 82                              | 56C           |
| 12              | 145.3 | 2486             | 0.80              | 1350             | K0352140 N _ .50B--  | 82                              | 56C           |
| 30              | 59.24 | 1035             | 3.69              | 1350             | K043263 N _ .50B--   | 75                              | 56C           |
| 25              | 71.09 | 1242             | 3.08              | 1350             | K043271 N _ .50B--   | 75                              | 56C           |
| 22              | 80.10 | 1399             | 2.73              | 1350             | K043280 N _ .50B--   | 75                              | 56C           |
| 19              | 93.12 | 1627             | 2.23              | 1350             | K0432100 N _ .50B--  | 75                              | 56C           |
| 17              | 105.7 | 1846             | 2.01              | 1350             | K0432112 N _ .50B--  | 75                              | 56C           |
| 15              | 120.2 | 2100             | 1.82              | 1350             | K0432125 N _ .50B--  | 75                              | 56C           |
| 13              | 134.4 | 2299             | 1.66              | 1350             | K0452125 N _ .50B--  | 93                              | 56C           |
| 12              | 148.0 | 2531             | 1.51              | 1350             | K0452140 N _ .50B--  | 93                              | 56C           |
| 10              | 170.2 | 2912             | 1.31              | 1350             | K0452160 N _ .50B--  | 93                              | 56C           |
| 8.8             | 199.9 | 3420             | 1.12              | 1350             | K0452200 N _ .50B--  | 93                              | 56C           |
| 6.8             | 257.6 | 4407             | 0.87              | 1350             | K0452250 N _ .50B--  | 93                              | 56C           |
| 18              | 97.76 | 1708             | 3.39              | 1800             | K0532100 N _ .50B--  | 94                              | 56C           |
| 16              | 109.0 | 1904             | 3.04              | 1800             | K0532112 N _ .50B--  | 94                              | 56C           |
| 14              | 122.2 | 2134             | 2.52              | 1800             | K0532125 N _ .50B--  | 94                              | 56C           |
| 15              | 118.4 | 2025             | 2.86              | 1800             | K0552125 N _ .50B--  | 124                             | 56C           |
| 12              | 142.8 | 2443             | 2.37              | 1800             | K0552140 N _ .50B--  | 124                             | 56C           |
| 11              | 157.3 | 2692             | 2.15              | 1800             | K0552160 N _ .50B--  | 124                             | 56C           |
| 8.4             | 207.8 | 3555             | 1.63              | 1800             | K0552200 N _ .50B--  | 124                             | 56C           |
| 6.6             | 263.9 | 4515             | 1.28              | 1800             | K0552250 N _ .50B--  | 124                             | 56C           |
| 5.8             | 299.9 | 5129             | 1.13              | 1800             | K0552280 N _ .50B--  | 124                             | 56C           |
| 5.5             | 316.4 | 5413             | 1.07              | 1800             | K0552320 N _ .50B--  | 124                             | 56C           |
| 5.0             | 350.9 | 6003             | 0.96              | 1800             | K0552360 N _ .50B--  | 124                             | 56C           |
| 4.4             | 398.7 | 6820             | 0.85              | 1800             | K0552400 N _ .50B--  | 124                             | 56C           |
| 16              | 106.9 | 1867             | 3.66              | 1800             | K0632112 N _ .50B--  | 111                             | 56C           |
| 15              | 119.9 | 2094             | 2.52              | 1800             | K0632125 N _ .50B--  | 111                             | 56C           |
| 15              | 116.2 | 1988             | 3.61              | 1800             | K0652125 N _ .50B--  | 142                             | 56C           |
| 12              | 140.1 | 2397             | 2.99              | 1800             | K0652140 N _ .50B--  | 142                             | 56C           |
| 11              | 154.4 | 2641             | 2.71              | 1800             | K0652160 N _ .50B--  | 142                             | 56C           |
| 8.6             | 203.9 | 3489             | 2.06              | 1800             | K0652200 N _ .50B--  | 142                             | 56C           |
| 6.8             | 259.0 | 4431             | 1.62              | 1800             | K0652250 N _ .50B--  | 142                             | 56C           |
| 5.9             | 294.3 | 5034             | 1.42              | 1800             | K0652280 N _ .50B--  | 142                             | 56C           |
| 5.6             | 310.5 | 5312             | 1.35              | 1800             | K0652320 N _ .50B--  | 142                             | 56C           |
| 5.1             | 344.4 | 5891             | 1.22              | 1800             | K0652360 N _ .50B--  | 142                             | 56C           |
| 4.5             | 391.2 | 6693             | 1.07              | 1800             | K0652400 N _ .50B--  | 142                             | 56C           |
| 3.9             | 444.5 | 7604             | 0.94              | 1800             | K0652450 N _ .50B--  | 142                             | 56C           |
| 3.6             | 489.5 | 8374             | 0.86              | 1800             | K0652500 N _ .50B--  | 142                             | 56C           |
| 8.3             | 211.1 | 3612             | 3.93              | 3370             | K0752200 N _ .50B--  | 182                             | 56C           |
| 7.5             | 233.4 | 3992             | 3.56              | 3370             | K0752250 N _ .50B--  | 182                             | 56C           |
| 6.6             | 265.1 | 4535             | 3.13              | 3370             | K0752280 N _ .50B--  | 182                             | 56C           |
| 5.7             | 304.6 | 5211             | 2.72              | 3370             | K0752320 N _ .50B--  | 182                             | 56C           |
| 4.7             | 373.9 | 6396             | 2.22              | 3370             | K0752360 N _ .50B--  | 182                             | 56C           |
| 4.2             | 414.6 | 7093             | 2.00              | 3370             | K0752400 N _ .50B--  | 182                             | 56C           |
| 3.8             | 465.8 | 7968             | 1.78              | 3370             | K0752450 N _ .50B--  | 182                             | 56C           |
| 3.4             | 512.9 | 8774             | 1.62              | 3370             | K0752500 N _ .50B--  | 182                             | 56C           |
| 3.0             | 590.0 | 10093            | 1.41              | 3370             | K0752560 N _ .50B--  | 182                             | 56C           |
| 2.7             | 641.4 | 10972            | 1.29              | 3370             | K0752630 N _ .50B--  | 182                             | 56C           |
| 2.4             | 737.0 | 12608            | 1.13              | 3370             | K0752700 N _ .50B--  | 182                             | 56C           |
| 2.1             | 835.8 | 14297            | 0.99              | 3370             | K0752800 N _ .50B--  | 182                             | 56C           |
| 1.9             | 924.0 | 15807            | 0.90              | 3370             | K0752900 N _ .50B--  | 182                             | 56C           |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES

### GEARED MOTORS

**0.50 HP**

4 POLE 1750 rpm  
nominal input speed

| N2 rpm       | i      | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        |            |
|--------------|--------|---------------|----------------|---------------|--|---------------------------|------------|
| Output Speed | Ratio  | Output Torque | Service Factor | Overhung Load | Column Entry <span style="border: 1px solid black; padding: 0 2px;">1</span> - <span style="border: 1px solid black; padding: 0 2px;">20</span><br>Blanks to be filled when entering order | Weight of base mount unit | Motor Size |
| 3.8          | 462.3  | 7908          | 3.03           | 3520          | K0852450 N - .50B--  | 331                       | 56C        |
| 3.5          | 505.9  | 8654          | 2.77           | 3520          | K0852500 N - .50B--  | 331                       | 56C        |
| 3.3          | 537.7  | 9198          | 2.61           | 3520          | K0852560 N - .50B--  | 331                       | 56C        |
| 2.7          | 641.2  | 10968         | 2.19           | 3520          | K0852630 N - .50B--  | 331                       | 56C        |
| 2.3          | 759.9  | 12999         | 1.85           | 3520          | K0852700 N - .50B--  | 331                       | 56C        |
| 2.2          | 811.3  | 13879         | 1.73           | 3520          | K0852800 N - .50B--  | 331                       | 56C        |
| 2.0          | 887.8  | 15188         | 1.58           | 3520          | K0852900 N - .50B--  | 331                       | 56C        |
| 1.7          | 1006.7 | 17222         | 1.39           | 3520          | K085210C N - .50B--  | 331                       | 56C        |
| 1.6          | 1101.7 | 18847         | 1.27           | 3520          | K085211C N - .50B--  | 331                       | 56C        |
| 1.4          | 1246.4 | 21323         | 1.13           | 3520          | K085212C N - .50B--  | 331                       | 56C        |
| 1.2          | 1469.8 | 25144         | 0.95           | 3520          | K085214C N - .50B--  | 331                       | 56C        |
| 1.1          | 1659.1 | 28382         | 0.85           | 3520          | K085216C N - .50B--  | 331                       | 56C        |
| 3.1          | 562.8  | 9627          | 3.95           | 7970          | K0952560 N - .50B--  | 459                       | 56C        |
| 2.8          | 625.2  | 10695         | 3.55           | 7970          | K0952630 N - .50B--  | 459                       | 56C        |
| 2.3          | 764.7  | 13081         | 2.90           | 7970          | K0952700 N - .50B--  | 459                       | 56C        |
| 2.2          | 813.6  | 13918         | 2.73           | 7970          | K0952800 N - .50B--  | 459                       | 56C        |
| 2.0          | 883.1  | 15108         | 2.52           | 7970          | K0952900 N - .50B--  | 459                       | 56C        |
| 1.7          | 1027.2 | 17571         | 2.16           | 7970          | K095210C N - .50B--  | 459                       | 56C        |
| 1.5          | 1149.2 | 19659         | 1.93           | 7970          | K095211C N - .50B--  | 459                       | 56C        |
| 1.4          | 1224.9 | 20954         | 1.81           | 7970          | K095212C N - .50B--  | 459                       | 56C        |
| 1.2          | 1451.6 | 24833         | 1.53           | 7970          | K095214C N - .50B--  | 459                       | 56C        |
| 1.1          | 1602.6 | 27415         | 1.39           | 7970          | K095216C N - .50B--  | 459                       | 56C        |
| 1.0          | 1711.1 | 29271         | 1.30           | 7970          | K095218C N - .50B--  | 459                       | 56C        |
| 0.84         | 2079.6 | 35576         | 1.07           | 7970          | K095220C N - .50B--  | 459                       | 56C        |
| 0.82         | 2123.3 | 36322         | 1.05           | 7970          | K095222C N - .50B--  | 459                       | 56C        |
| 0.70         | 2503.8 | 42831         | 0.89           | 7970          | K095250C N - .50B--  | 459                       | 56C        |
| 1.7          | 1031.0 | 17637         | 3.61           | 9690          | K105210C N - .50B--  | 735                       | 56C        |
| 1.5          | 1169.1 | 20000         | 3.18           | 9690          | K105211C N - .50B--  | 735                       | 56C        |
| 1.4          | 1223.9 | 20937         | 3.04           | 9690          | K105212C N - .50B--  | 735                       | 56C        |
| 1.2          | 1476.8 | 25263         | 2.52           | 9690          | K105214C N - .50B--  | 735                       | 56C        |
| 1.0          | 1669.7 | 28563         | 2.23           | 9690          | K105216C N - .50B--  | 735                       | 56C        |
| 0.9          | 1913.5 | 32734         | 1.94           | 9690          | K105218C N - .50B--  | 735                       | 56C        |
| 0.8          | 2095.5 | 35848         | 1.77           | 9690          | K105220C N - .50B--  | 735                       | 56C        |
| 0.8          | 2230.5 | 38157         | 1.67           | 9690          | K105222C N - .50B--  | 735                       | 56C        |
| 0.7          | 2528.5 | 43255         | 1.47           | 9690          | K105225C N - .50B--  | 735                       | 56C        |
| 0.6          | 2913.4 | 49840         | 1.28           | 9690          | K105228C N - .50B--  | 735                       | 56C        |
| 0.6          | 3087.0 | 52809         | 1.20           | 9690          | K105232C N - .50B--  | 735                       | 56C        |
| 0.5          | 3496.1 | 59808         | 1.06           | 9690          | K105236C N - .50B--  | 735                       | 56C        |
| 0.4          | 4022.4 | 68811         | 0.92           | 9606          | K105240C N - .50B--  | 735                       | 56C        |
| 0.4          | 4469.4 | 76456         | 0.83           | 9496          | K105245C N - .50B--  | 735                       | 56C        |
| 1.0          | 1733.0 | 29647         | 3.68           | 13800         | K125216C N - .50B--  | 1088                      | 56C        |
| 0.90         | 1951.8 | 33389         | 3.26           | 13800         | K125218C N - .50B--  | 1088                      | 56C        |
| 0.82         | 2137.4 | 36564         | 2.98           | 13800         | K125220C N - .50B--  | 1088                      | 56C        |
| 0.78         | 2237.8 | 38282         | 2.85           | 13800         | K125222C N - .50B--  | 1088                      | 56C        |
| 0.67         | 2624.5 | 44896         | 2.43           | 13800         | K125225C N - .50B--  | 1088                      | 56C        |
| 0.60         | 2923.0 | 50003         | 2.18           | 13800         | K125228C N - .50B--  | 1088                      | 56C        |
| 0.56         | 3117.8 | 53335         | 2.04           | 13800         | K125232C N - .50B--  | 1088                      | 56C        |
| 0.50         | 3507.6 | 60004         | 1.82           | 13800         | K125236C N - .50B--  | 1088                      | 56C        |
| 0.43         | 4035.6 | 69036         | 1.58           | 13800         | K125240C N - .50B--  | 1088                      | 56C        |
| 0.39         | 4484.0 | 76707         | 1.42           | 13800         | K125245C N - .50B--  | 1088                      | 56C        |
| 0.33         | 5237.7 | 89601         | 1.22           | 13800         | K125250C N - .50B--  | 1088                      | 56C        |
| 0.32         | 5525.8 | 94528         | 1.15           | 13800         | K125256C N - .50B--  | 1088                      | 56C        |
| 0.27         | 6532.3 | 111746        | 0.98           | 13800         | K125263C N - .50B--  | 1088                      | 56C        |
| 0.56         | 3145   | 53802         | 3.46           | 18000         | K155232C N - .50B--  | 1732                      | 56C        |
| 0.48         | 3678   | 62924         | 2.96           | 18000         | K155236C N - .50B--  | 1732                      | 56C        |
| 0.43         | 4028   | 68909         | 2.70           | 18000         | K155240C N - .50B--  | 1732                      | 56C        |
| 0.40         | 4389   | 75082         | 2.48           | 18000         | K155245C N - .50B--  | 1732                      | 56C        |
| 0.36         | 4877   | 83425         | 2.23           | 18000         | K155250C N - .50B--  | 1732                      | 56C        |
| 0.31         | 5561   | 95139         | 1.96           | 18000         | K155256C N - .50B--  | 1732                      | 56C        |
| 0.28         | 6179   | 105710        | 1.76           | 18000         | K155263C N - .50B--  | 1732                      | 56C        |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES GEARED MOTORS

**0.75 HP**

4 POLE 1750 rpm  
nominal input speed

| N2<br>rpm       | i      | M2<br>lb.in      | Fm                | lbf              | Unit Designation   | lb                              | Motor<br>Size |
|-----------------|--------|------------------|-------------------|------------------|--|---------------------------------|---------------|
| Output<br>Speed | Ratio  | Output<br>Torque | Service<br>Factor | Overhung<br>Load | Column Entry <input type="text" value="1"/> - <input type="text" value="20"/><br>Blanks to be filled when entering order | Weight of<br>base<br>mount unit |               |
| 210             | 8.328  | 218              | 5.45              | 1070             | K03328.0_N_-.75B--   | 63                              | 56C           |
| 156             | 11.25  | 295              | 4.55              | 1080             | K033211.N_-.75B--  | 63                              | 56C           |
| 137             | 12.80  | 335              | 4.17              | 1099             | K033212.N_-.75B--  | 63                              | 56C           |
| 121             | 14.50  | 380              | 3.87              | 1117             | K033214.N_-.75B--  | 63                              | 56C           |
| 94              | 18.54  | 486              | 3.27              | 1156             | K033218.N_-.75B--  | 63                              | 56C           |
| 88              | 19.98  | 523              | 3.11              | 1166             | K033220.N_-.75B--  | 63                              | 56C           |
| 69              | 25.23  | 661              | 2.63              | 1206             | K033225.N_-.75B--  | 63                              | 56C           |
| 61              | 28.60  | 749              | 2.40              | 1228             | K033228.N_-.75B--  | 63                              | 56C           |
| 54              | 32.68  | 856              | 2.17              | 1252             | K033232.N_-.75B--  | 63                              | 56C           |
| 48              | 36.35  | 952              | 2.01              | 1269             | K033236.N_-.75B--  | 63                              | 56C           |
| 44              | 40.08  | 1050             | 1.87              | 1290             | K033240.N_-.75B--  | 63                              | 56C           |
| 40              | 44.11  | 1156             | 1.72              | 1307             | K033245.N_-.75B--  | 63                              | 56C           |
| 34              | 51.68  | 1354             | 1.47              | 1336             | K033250.N_-.75B--  | 63                              | 56C           |
| 28              | 62.00  | 1624             | 1.23              | 1350             | K033263.N_-.75B--  | 63                              | 56C           |
| 24              | 72.27  | 1894             | 1.05              | 1350             | K033271.N_-.75B--  | 63                              | 56C           |
| 22              | 80.30  | 2104             | 0.92              | 1350             | K033280.N_-.75B--  | 63                              | 56C           |
| 49              | 35.83  | 939              | 3.89              | 1350             | K043236.N_-.75B--  | 75                              | 56C           |
| 44              | 39.46  | 1034             | 3.52              | 1350             | K043240.N_-.75B--  | 75                              | 56C           |
| 39              | 45.39  | 1189             | 3.16              | 1350             | K043245.N_-.75B--  | 75                              | 56C           |
| 35              | 49.35  | 1293             | 2.95              | 1350             | K043250.N_-.75B--  | 75                              | 56C           |
| 30              | 59.24  | 1552             | 2.46              | 1350             | K043263.N_-.75B--  | 75                              | 56C           |
| 25              | 71.09  | 1863             | 2.05              | 1350             | K043271.N_-.75B--  | 75                              | 56C           |
| 22              | 80.10  | 2099             | 1.82              | 1350             | K043280.N_-.75B--  | 75                              | 56C           |
| 19              | 93.12  | 2440             | 1.49              | 1350             | K0432100.N_-.75B--   | 75                              | 56C           |
| 17              | 105.7  | 2769             | 1.34              | 1350             | K0432112.N_-.75B--   | 75                              | 56C           |
| 15              | 120.2  | 3149             | 1.21              | 1350             | K0432125.N_-.75B--   | 75                              | 56C           |
| 13              | 134.4  | 3448             | 1.11              | 1350             | K0452125.N_-.75B--   | 93                              | 56C           |
| 12              | 148.0  | 3797             | 1.01              | 1350             | K0452140.N_-.75B--   | 93                              | 56C           |
| 10              | 170.2  | 4368             | 0.87              | 1350             | K0452160.N_-.75B--   | 93                              | 56C           |
| 28              | 61.78  | 1619             | 3.58              | 1788             | K053263.N_-.75B--  | 94                              | 56C           |
| 24              | 72.85  | 1909             | 3.03              | 1800             | K053271.N_-.75B--  | 94                              | 56C           |
| 22              | 79.77  | 2090             | 2.77              | 1800             | K053280.N_-.75B--  | 94                              | 56C           |
| 18              | 97.76  | 2561             | 2.26              | 1800             | K0532100.N_-.75B--   | 94                              | 56C           |
| 16              | 109.0  | 2856             | 2.03              | 1800             | K0532112.N_-.75B--   | 94                              | 56C           |
| 14              | 122.2  | 3202             | 1.68              | 1800             | K0532125.N_-.75B--   | 94                              | 56C           |
| 15              | 118.4  | 3038             | 1.91              | 1800             | K0552125.N_-.75B--   | 124                             | 56C           |
| 12              | 142.8  | 3664             | 1.58              | 1800             | K0552140.N_-.75B--   | 124                             | 56C           |
| 11              | 157.3  | 4038             | 1.43              | 1800             | K0552160.N_-.75B--   | 124                             | 56C           |
| 8.4             | 207.8  | 5332             | 1.09              | 1800             | K0552200.N_-.75B--   | 124                             | 56C           |
| 6.6             | 263.9  | 6773             | 0.85              | 1800             | K0552250.N_-.75B--   | 124                             | 56C           |
| 24              | 71.49  | 1873             | 3.83              | 1800             | K063271.N_-.75B--  | 111                             | 56C           |
| 22              | 78.28  | 2051             | 3.50              | 1800             | K063280.N_-.75B--  | 111                             | 56C           |
| 18              | 95.93  | 2513             | 2.85              | 1800             | K0632100.N_-.75B--   | 111                             | 56C           |
| 16              | 106.9  | 2801             | 2.44              | 1800             | K0632112.N_-.75B--   | 111                             | 56C           |
| 15              | 119.9  | 3141             | 1.68              | 1800             | K0632125.N_-.75B--   | 111                             | 56C           |
| 15              | 116.2  | 2981             | 2.40              | 1800             | K0652125.N_-.75B--   | 142                             | 56C           |
| 12              | 140.1  | 3596             | 1.99              | 1800             | K0652140.N_-.75B--   | 142                             | 56C           |
| 11              | 154.4  | 3962             | 1.81              | 1800             | K0652160.N_-.75B--   | 142                             | 56C           |
| 8.6             | 203.9  | 5233             | 1.37              | 1800             | K0652200.N_-.75B--   | 142                             | 56C           |
| 6.8             | 259.0  | 6647             | 1.08              | 1800             | K0652250.N_-.75B--   | 142                             | 56C           |
| 5.9             | 294.3  | 7551             | 0.95              | 1800             | K0652280.N_-.75B--   | 142                             | 56C           |
| 5.6             | 310.5  | 7967             | 0.90              | 1800             | K0652320.N_-.75B--   | 142                             | 56C           |
| 5.1             | 344.4  | 8837             | 0.81              | 1800             | K0652360.N_-.75B--   | 142                             | 56C           |
| 14              | 126.1  | 3304             | 3.69              | 3370             | K0732125.N_-.75B--   | 154                             | 56C           |
| 12              | 147.1  | 3774             | 3.76              | 3370             | K0752160.N_-.75B--   | 182                             | 56C           |
| 8.3             | 211.1  | 5417             | 2.62              | 3370             | K0752200.N_-.75B--   | 182                             | 56C           |
| 7.5             | 233.4  | 5988             | 2.37              | 3370             | K0752250.N_-.75B--   | 182                             | 56C           |
| 6.6             | 265.1  | 6803             | 2.09              | 3370             | K0752280.N_-.75B--   | 182                             | 56C           |
| 5.7             | 304.6  | 7817             | 1.82              | 3370             | K0752320.N_-.75B--   | 182                             | 56C           |
| 4.7             | 373.9  | 9593             | 1.48              | 3370             | K0752360.N_-.75B--   | 182                             | 56C           |
| 4.2             | 414.6  | 10640            | 1.33              | 3370             | K0752400.N_-.75B--   | 182                             | 56C           |
| 3.8             | 465.8  | 11952            | 1.19              | 3370             | K0752450.N_-.75B--   | 182                             | 56C           |
| 3.4             | 512.9  | 13161            | 1.08              | 3370             | K0752500.N_-.75B--   | 182                             | 56C           |
| 3.0             | 590.0  | 15139            | 0.94              | 3370             | K0752560.N_-.75B--   | 182                             | 56C           |
| 2.7             | 641.4  | 16459            | 0.86              | 3370             | K0752630.N_-.75B--   | 182                             | 56C           |
| 3.8             | 462.3  | 11862            | 2.02              | 3520             | K0852450.N_-.75B--   | 331                             | 56C           |
| 3.5             | 505.9  | 12981            | 1.85              | 3520             | K0852500.N_-.75B--   | 331                             | 56C           |
| 3.3             | 537.7  | 13797            | 1.74              | 3520             | K0852560.N_-.75B--   | 331                             | 56C           |
| 2.7             | 641.2  | 16452            | 1.46              | 3520             | K0852630.N_-.75B--   | 331                             | 56C           |
| 2.3             | 759.9  | 19498            | 1.23              | 3520             | K0852700.N_-.75B--   | 331                             | 56C           |
| 2.2             | 811.3  | 20818            | 1.15              | 3520             | K0852800.N_-.75B--   | 331                             | 56C           |
| 2.0             | 887.8  | 22782            | 1.05              | 3520             | K0852900.N_-.75B--   | 331                             | 56C           |
| 1.7             | 1006.7 | 25833            | 0.93              | 3520             | K085210C.N_-.75B--   | 331                             | 56C           |
| 1.6             | 1101.7 | 28271            | 0.85              | 3520             | K085211C.N_-.75B--   | 331                             | 56C           |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES

### GEARED MOTORS

**0.75 HP**

4 POLE 1750 rpm  
nominal input speed

| N2 rpm       | i      | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        |            |
|--------------|--------|---------------|----------------|---------------|--|---------------------------|------------|
| Output Speed | Ratio  | Output Torque | Service Factor | Overhung Load | Column Entry <span style="border: 1px solid black; padding: 0 2px;">1</span> - <span style="border: 1px solid black; padding: 0 2px;">20</span><br>Blanks to be filled when entering order | Weight of base mount unit | Motor Size |
| 3.9          | 446.6  | 11459         | 3.32           | 7970          | K0952450 N - .75B--  | 459                       | 56C        |
| 3.5          | 505.5  | 12972         | 2.93           | 7970          | K0952500 N - .75B--  | 459                       | 56C        |
| 3.1          | 562.8  | 14440         | 2.63           | 7970          | K0952560 N - .75B--  | 459                       | 56C        |
| 2.8          | 625.2  | 16043         | 2.37           | 7970          | K0952630 N - .75B--  | 459                       | 56C        |
| 2.3          | 764.7  | 19622         | 1.94           | 7970          | K0952700 N - .75B--  | 459                       | 56C        |
| 2.2          | 813.6  | 20877         | 1.82           | 7970          | K0952800 N - .75B--  | 459                       | 56C        |
| 2.0          | 883.1  | 22662         | 1.68           | 7970          | K0952900 N - .75B--  | 459                       | 56C        |
| 1.7          | 1027.2 | 26357         | 1.44           | 7970          | K095210C N - .75B--  | 459                       | 56C        |
| 1.5          | 1149.2 | 29489         | 1.29           | 7970          | K095211C N - .75B--  | 459                       | 56C        |
| 1.4          | 1224.9 | 31430         | 1.21           | 7970          | K095212C N - .75B--  | 459                       | 56C        |
| 1.2          | 1451.6 | 37249         | 1.02           | 7970          | K095214C N - .75B--  | 459                       | 56C        |
| 1.1          | 1602.6 | 41122         | 0.92           | 7970          | K095216C N - .75B--  | 459                       | 56C        |
| 2.8          | 629.2  | 16145         | 3.94           | 9690          | K1052630 N - .75B--  | 735                       | 56C        |
| 2.4          | 723.0  | 18552         | 3.43           | 9690          | K1052700 N - .75B--  | 735                       | 56C        |
| 2.1          | 819.8  | 21037         | 3.02           | 9690          | K1052800 N - .75B--  | 735                       | 56C        |
| 2.0          | 897.2  | 23023         | 2.76           | 9690          | K1052900 N - .75B--  | 735                       | 56C        |
| 1.7          | 1031.0 | 26455         | 2.40           | 9690          | K105210C N - .75B--  | 735                       | 56C        |
| 1.5          | 1169.1 | 30000         | 2.12           | 9690          | K105211C N - .75B--  | 735                       | 56C        |
| 1.4          | 1223.9 | 31405         | 2.03           | 9690          | K105212C N - .75B--  | 735                       | 56C        |
| 1.2          | 1476.8 | 37894         | 1.68           | 9690          | K105214C N - .75B--  | 735                       | 56C        |
| 1.0          | 1669.7 | 42845         | 1.48           | 9690          | K105216C N - .75B--  | 735                       | 56C        |
| 0.91         | 1913.5 | 49102         | 1.30           | 9690          | K105218C N - .75B--  | 735                       | 56C        |
| 0.84         | 2095.5 | 53772         | 1.18           | 9690          | K105220C N - .75B--  | 735                       | 56C        |
| 0.78         | 2230.5 | 57235         | 1.11           | 9690          | K105222C N - .75B--  | 735                       | 56C        |
| 0.69         | 2528.5 | 64883         | 0.98           | 9690          | K105225C N - .75B--  | 735                       | 56C        |
| 0.60         | 2913.4 | 74759         | 0.85           | 9690          | K105228C N - .75B--  | 735                       | 56C        |
| 1.6          | 1070.1 | 27459         | 3.97           | 13800         | K125210C N - .75B--  | 1088                      | 56C        |
| 1.4          | 1213.5 | 31138         | 3.50           | 13800         | K125211C N - .75B--  | 1088                      | 56C        |
| 1.4          | 1248.3 | 32033         | 3.40           | 13800         | K125212C N - .75B--  | 1088                      | 56C        |
| 1.1          | 1532.8 | 39332         | 2.77           | 13800         | K125214C N - .75B--  | 1088                      | 56C        |
| 1.0          | 1733.0 | 44470         | 2.45           | 13800         | K125216C N - .75B--  | 1088                      | 56C        |
| 0.90         | 1951.8 | 50083         | 2.18           | 13800         | K125218C N - .75B--  | 1088                      | 56C        |
| 0.82         | 2137.4 | 54847         | 1.99           | 13800         | K125220C N - .75B--  | 1088                      | 56C        |
| 0.78         | 2237.8 | 57423         | 1.90           | 13800         | K125222C N - .75B--  | 1088                      | 56C        |
| 0.67         | 2624.5 | 67344         | 1.62           | 13800         | K125225C N - .75B--  | 1088                      | 56C        |
| 0.60         | 2923.0 | 75005         | 1.45           | 13800         | K125228C N - .75B--  | 1088                      | 56C        |
| 0.56         | 3117.8 | 80003         | 1.36           | 13800         | K125232C N - .75B--  | 1088                      | 56C        |
| 0.50         | 3507.6 | 90005         | 1.21           | 13800         | K125236C N - .75B--  | 1088                      | 56C        |
| 0.43         | 4035.6 | 103555        | 1.05           | 13800         | K125240C N - .75B--  | 1088                      | 56C        |
| 0.39         | 4484.0 | 115061        | 0.95           | 13800         | K125245C N - .75B--  | 1088                      | 56C        |
| 0.33         | 5237.7 | 134401        | 0.81           | 13800         | K125250C N - .75B--  | 1088                      | 56C        |
| 0.87         | 2012   | 51617         | 3.60           | 18000         | K155220C N - .75B--  | 1732                      | 56C        |
| 0.77         | 2274   | 58361         | 3.19           | 18000         | K155222C N - .75B--  | 1732                      | 56C        |
| 0.72         | 2434   | 62452         | 2.98           | 18000         | K155225C N - .75B--  | 1732                      | 56C        |
| 0.66         | 2660   | 68255         | 2.73           | 18000         | K155228C N - .75B--  | 1732                      | 56C        |
| 0.56         | 3145   | 80704         | 2.30           | 18000         | K155232C N - .75B--  | 1732                      | 56C        |
| 0.48         | 3678   | 94386         | 1.97           | 18000         | K155236C N - .75B--  | 1732                      | 56C        |
| 0.43         | 4028   | 103363        | 1.80           | 18000         | K155240C N - .75B--  | 1732                      | 56C        |
| 0.40         | 4389   | 112624        | 1.65           | 18000         | K155245C N - .75B--  | 1732                      | 56C        |
| 0.36         | 4877   | 125137        | 1.49           | 18000         | K155250C N - .75B--  | 1732                      | 56C        |
| 0.31         | 5561   | 142708        | 1.30           | 18000         | K155256C N - .75B--  | 1732                      | 56C        |
| 0.28         | 6179   | 158564        | 1.17           | 18000         | K155263C N - .75B--  | 1732                      | 56C        |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES GEARED MOTORS

**1.00 HP**

4 POLE 1750 rpm  
nominal input speed

| N2<br>rpm       | i      | M2<br>lb.in      | Fm                | lbf              | Unit Designation   | lb                              |               |
|-----------------|--------|------------------|-------------------|------------------|--|---------------------------------|---------------|
| Output<br>Speed | Ratio  | Output<br>Torque | Service<br>Factor | Overhung<br>Load | Column Entry <input type="text" value="1"/> - <input type="text" value="20"/><br>Blanks to be filled when entering order | Weight of<br>base<br>mount unit | Motor<br>Size |
| 210             | 8.328  | 291              | 4.09              | 981              | K03328.0 N - 1.0B--  | 68                              | 143TC         |
| 156             | 11.25  | 393              | 3.41              | 991              | K033211. N - 1.0B--  | 68                              | 143TC         |
| 137             | 12.80  | 447              | 3.13              | 1008             | K033212. N - 1.0B--  | 68                              | 143TC         |
| 121             | 14.50  | 507              | 2.90              | 1024             | K033214. N - 1.0B--  | 68                              | 143TC         |
| 94              | 18.54  | 648              | 2.45              | 1060             | K033218. N - 1.0B--  | 68                              | 143TC         |
| 88              | 19.98  | 698              | 2.34              | 1069             | K033220. N - 1.0B--  | 68                              | 143TC         |
| 69              | 25.23  | 881              | 1.97              | 1106             | K033225. N - 1.0B--  | 68                              | 143TC         |
| 61              | 28.60  | 999              | 1.80              | 1126             | K033228. N - 1.0B--  | 68                              | 143TC         |
| 54              | 32.68  | 1142             | 1.63              | 1148             | K033232. N - 1.0B--  | 68                              | 143TC         |
| 48              | 36.35  | 1270             | 1.50              | 1164             | K033236. N - 1.0B--  | 68                              | 143TC         |
| 44              | 40.08  | 1400             | 1.40              | 1184             | K033240. N - 1.0B--  | 68                              | 143TC         |
| 40              | 44.11  | 1541             | 1.29              | 1199             | K033245. N - 1.0B--  | 68                              | 143TC         |
| 34              | 51.68  | 1805             | 1.10              | 1225             | K033250. N - 1.0B--  | 68                              | 143TC         |
| 28              | 62.00  | 2166             | 0.92              | 1267             | K033263. N - 1.0B--  | 68                              | 143TC         |
| 70              | 25.03  | 874              | 3.69              | 1350             | K043225. N - 1.0B--  | 80                              | 143TC         |
| 63              | 27.76  | 970              | 3.42              | 1350             | K043228. N - 1.0B--  | 80                              | 143TC         |
| 55              | 31.54  | 1102             | 3.11              | 1350             | K043232. N - 1.0B--  | 80                              | 143TC         |
| 49              | 35.83  | 1252             | 2.92              | 1350             | K043236. N - 1.0B--  | 80                              | 143TC         |
| 44              | 39.46  | 1378             | 2.64              | 1350             | K043240. N - 1.0B--  | 80                              | 143TC         |
| 39              | 45.39  | 1586             | 2.37              | 1350             | K043245. N - 1.0B--  | 80                              | 143TC         |
| 35              | 49.35  | 1724             | 2.22              | 1350             | K043250. N - 1.0B--  | 80                              | 143TC         |
| 30              | 59.24  | 2069             | 1.85              | 1350             | K043263. N - 1.0B--  | 80                              | 143TC         |
| 25              | 71.09  | 2483             | 1.54              | 1350             | K043271. N - 1.0B--  | 80                              | 143TC         |
| 22              | 80.10  | 2798             | 1.37              | 1350             | K043280. N - 1.0B--  | 80                              | 143TC         |
| 19              | 93.12  | 3253             | 1.12              | 1350             | K0432100 N - 1.0B--  | 80                              | 143TC         |
| 17              | 105.7  | 3693             | 1.00              | 1350             | K0432112 N - 1.0B--  | 80                              | 143TC         |
| 15              | 120.2  | 4199             | 0.91              | 1350             | K0432125 N - 1.0B--  | 80                              | 143TC         |
| 13              | 134.38 | 4598             | 0.83              | 1350             | K0452125 N - 1.0B--  | 98                              | 143TC         |
| 38              | 46.63  | 1629             | 3.52              | 1488             | K053245. N - 1.0B--  | 99                              | 143TC         |
| 35              | 49.78  | 1739             | 3.33              | 1506             | K053250. N - 1.0B--  | 99                              | 143TC         |
| 28              | 61.78  | 2158             | 2.68              | 1640             | K053263. N - 1.0B--  | 99                              | 143TC         |
| 24              | 72.85  | 2545             | 2.28              | 1728             | K053271. N - 1.0B--  | 99                              | 143TC         |
| 22              | 79.77  | 2787             | 2.08              | 1768             | K053280. N - 1.0B--  | 99                              | 143TC         |
| 18              | 97.76  | 3415             | 1.70              | 1800             | K0532100 N - 1.0B--  | 99                              | 143TC         |
| 16              | 109.0  | 3808             | 1.52              | 1800             | K0532112 N - 1.0B--  | 99                              | 143TC         |
| 14              | 122.2  | 4269             | 1.26              | 1800             | K0532125 N - 1.0B--  | 99                              | 143TC         |
| 15              | 118.4  | 4051             | 1.43              | 1800             | K0552125 N - 1.0B--  | 129                             | 143TC         |
| 12              | 142.8  | 4885             | 1.19              | 1800             | K0552140 N - 1.0B--  | 129                             | 143TC         |
| 11              | 157.3  | 5383             | 1.08              | 1800             | K0552160 N - 1.0B--  | 129                             | 143TC         |
| 8.4             | 207.8  | 7110             | 0.81              | 1800             | K0552200 N - 1.0B--  | 129                             | 143TC         |
| 29              | 60.6   | 2118             | 3.39              | 1800             | K063263. N - 1.0B--  | 116                             | 143TC         |
| 24              | 71.5   | 2497             | 2.87              | 1800             | K063271. N - 1.0B--  | 116                             | 143TC         |
| 22              | 78.3   | 2735             | 2.62              | 1800             | K063280. N - 1.0B--  | 116                             | 143TC         |
| 18              | 95.9   | 3351             | 2.14              | 1800             | K0632100 N - 1.0B--  | 116                             | 143TC         |
| 16              | 106.9  | 3734             | 1.83              | 1800             | K0632112 N - 1.0B--  | 116                             | 143TC         |
| 15              | 119.9  | 4189             | 1.26              | 1800             | K0632125 N - 1.0B--  | 116                             | 143TC         |
| 15              | 116.2  | 3975             | 1.80              | 1800             | K0652125 N - 1.0B--  | 147                             | 143TC         |
| 12              | 140.1  | 4794             | 1.50              | 1800             | K0652140 N - 1.0B--  | 147                             | 143TC         |
| 11              | 154.4  | 5283             | 1.36              | 1800             | K0652160 N - 1.0B--  | 147                             | 143TC         |
| 8.6             | 203.9  | 6977             | 1.03              | 1800             | K0652200 N - 1.0B--  | 147                             | 143TC         |
| 6.8             | 259.0  | 8862             | 0.81              | 1800             | K0652250 N - 1.0B--  | 147                             | 143TC         |
| 15              | 113.5  | 3965             | 3.51              | 3370             | K0732112 N - 1.0B--  | 159                             | 143TC         |
| 14              | 126.1  | 4405             | 2.77              | 3370             | K0732125 N - 1.0B--  | 159                             | 143TC         |
| 15              | 120.3  | 4115             | 3.45              | 3370             | K0752125 N - 1.0B--  | 187                             | 143TC         |
| 13              | 133.5  | 4567             | 3.11              | 3370             | K0752140 N - 1.0B--  | 187                             | 143TC         |
| 12              | 147.1  | 5032             | 2.82              | 3370             | K0752160 N - 1.0B--  | 187                             | 143TC         |
| 8.3             | 211.1  | 7223             | 1.97              | 3370             | K0752200 N - 1.0B--  | 187                             | 143TC         |
| 7.5             | 233.4  | 7984             | 1.78              | 3370             | K0752250 N - 1.0B--  | 187                             | 143TC         |
| 6.6             | 265.1  | 9070             | 1.57              | 3370             | K0752280 N - 1.0B--  | 187                             | 143TC         |
| 5.7             | 304.6  | 10422            | 1.36              | 3370             | K0752320 N - 1.0B--  | 187                             | 143TC         |
| 4.7             | 373.9  | 12791            | 1.11              | 3370             | K0752360 N - 1.0B--  | 187                             | 143TC         |
| 4.2             | 414.6  | 14187            | 1.00              | 3370             | K0752400 N - 1.0B--  | 187                             | 143TC         |
| 3.8             | 465.8  | 15936            | 0.89              | 3370             | K0752450 N - 1.0B--  | 187                             | 143TC         |
| 3.4             | 512.9  | 17549            | 0.81              | 3370             | K0752500 N - 1.0B--  | 187                             | 143TC         |
| 3.8             | 462.3  | 15816            | 1.52              | 3520             | K0852450 N - 1.0B--  | 336                             | 143TC         |
| 3.5             | 505.9  | 17309            | 1.39              | 3520             | K0852500 N - 1.0B--  | 336                             | 143TC         |
| 3.3             | 537.7  | 18395            | 1.30              | 3520             | K0852560 N - 1.0B--  | 336                             | 143TC         |
| 2.7             | 641.2  | 21936            | 1.09              | 3520             | K0852630 N - 1.0B--  | 336                             | 143TC         |
| 2.3             | 759.9  | 25997            | 0.92              | 3520             | K0852700 N - 1.0B--  | 336                             | 143TC         |
| 2.2             | 811.3  | 27757            | 0.86              | 3520             | K0852800 N - 1.0B--  | 336                             | 143TC         |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES

### GEARED MOTORS

**1.00 HP**

4 POLE 1750 rpm  
nominal input speed

| N2 rpm       | i      | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        |            |
|--------------|--------|---------------|----------------|---------------|--|---------------------------|------------|
| Output Speed | Ratio  | Output Torque | Service Factor | Overhung Load | Column Entry <input type="text" value="1"/> - <input type="text" value="20"/><br>Blanks to be filled when entering order | Weight of base mount unit | Motor Size |
| 3.9          | 446.6  | 15279         | 2.49           | 7970          | K0952450 N - 1.0B--  | 464                       | 143TC      |
| 3.5          | 505.5  | 17296         | 2.20           | 7970          | K0952500 N - 1.0B--  | 464                       | 143TC      |
| 3.1          | 562.8  | 19254         | 1.97           | 7970          | K0952560 N - 1.0B--  | 464                       | 143TC      |
| 2.8          | 625.2  | 21391         | 1.78           | 7970          | K0952630 N - 1.0B--  | 464                       | 143TC      |
| 2.3          | 764.7  | 26162         | 1.45           | 7970          | K0952700 N - 1.0B--  | 464                       | 143TC      |
| 2.2          | 813.6  | 27836         | 1.37           | 7970          | K0952800 N - 1.0B--  | 464                       | 143TC      |
| 2.0          | 883.1  | 30215         | 1.26           | 7970          | K0952900 N - 1.0B--  | 464                       | 143TC      |
| 1.7          | 1027.2 | 35143         | 1.08           | 7970          | K095210C N - 1.0B--  | 464                       | 143TC      |
| 1.5          | 1149.2 | 39319         | 0.97           | 7970          | K095211C N - 1.0B--  | 464                       | 143TC      |
| 1.4          | 1224.9 | 41907         | 0.91           | 7970          | K095212C N - 1.0B--  | 464                       | 143TC      |
| 3.8          | 466.1  | 15946         | 3.99           | 9690          | K1052450 N - 1.0B--  | 740                       | 143TC      |
| 3.4          | 514.7  | 17611         | 3.61           | 9690          | K1052500 N - 1.0B--  | 740                       | 143TC      |
| 3.1          | 566.2  | 19372         | 3.28           | 9690          | K1052560 N - 1.0B--  | 740                       | 143TC      |
| 2.8          | 629.2  | 21526         | 2.95           | 9690          | K1052630 N - 1.0B--  | 740                       | 143TC      |
| 2.4          | 723.0  | 24736         | 2.57           | 9690          | K1052700 N - 1.0B--  | 740                       | 143TC      |
| 2.1          | 819.8  | 28050         | 2.27           | 9690          | K1052800 N - 1.0B--  | 740                       | 143TC      |
| 2.0          | 897.2  | 30697         | 2.07           | 9690          | K1052900 N - 1.0B--  | 740                       | 143TC      |
| 1.7          | 1031.0 | 35274         | 1.80           | 9690          | K105210C N - 1.0B--  | 740                       | 143TC      |
| 1.5          | 1169.1 | 39999         | 1.59           | 9690          | K105211C N - 1.0B--  | 740                       | 143TC      |
| 1.4          | 1223.9 | 41873         | 1.52           | 9690          | K105212C N - 1.0B--  | 740                       | 143TC      |
| 1.2          | 1476.8 | 50526         | 1.26           | 9690          | K105214C N - 1.0B--  | 740                       | 143TC      |
| 1.0          | 1669.7 | 57126         | 1.11           | 9690          | K105216C N - 1.0B--  | 740                       | 143TC      |
| 0.91         | 1913.5 | 65469         | 0.97           | 9690          | K105218C N - 1.0B--  | 740                       | 143TC      |
| 0.84         | 2095.5 | 71696         | 0.89           | 9690          | K105220C N - 1.0B--  | 740                       | 143TC      |
| 0.78         | 2230.5 | 76314         | 0.83           | 9690          | K105222C N - 1.0B--  | 740                       | 143TC      |
| 2.0          | 858.1  | 29358         | 3.71           | 13800         | K1252800 N - 1.0B--  | 1093                      | 143TC      |
| 1.9          | 931.3  | 31862         | 3.42           | 13800         | K1252900 N - 1.0B--  | 1093                      | 143TC      |
| 1.6          | 1070.1 | 36612         | 2.98           | 13800         | K125210C N - 1.0B--  | 1093                      | 143TC      |
| 1.4          | 1213.5 | 41517         | 2.63           | 13800         | K125211C N - 1.0B--  | 1093                      | 143TC      |
| 1.4          | 1248.3 | 42710         | 2.55           | 13800         | K125212C N - 1.0B--  | 1093                      | 143TC      |
| 1.1          | 1532.8 | 52442         | 2.08           | 13800         | K125214C N - 1.0B--  | 1093                      | 143TC      |
| 1.0          | 1733.0 | 59294         | 1.84           | 13800         | K125216C N - 1.0B--  | 1093                      | 143TC      |
| 0.90         | 1951.8 | 66778         | 1.63           | 13800         | K125218C N - 1.0B--  | 1093                      | 143TC      |
| 0.82         | 2137.4 | 73129         | 1.49           | 13800         | K125220C N - 1.0B--  | 1093                      | 143TC      |
| 0.78         | 2237.8 | 76564         | 1.42           | 13800         | K125222C N - 1.0B--  | 1093                      | 143TC      |
| 0.67         | 2624.5 | 89792         | 1.21           | 13800         | K125225C N - 1.0B--  | 1093                      | 143TC      |
| 0.60         | 2923.0 | 100006        | 1.09           | 13800         | K125228C N - 1.0B--  | 1093                      | 143TC      |
| 0.56         | 3117.8 | 106671        | 1.02           | 13800         | K125232C N - 1.0B--  | 1093                      | 143TC      |
| 0.50         | 3507.6 | 120007        | 0.91           | 13800         | K125236C N - 1.0B--  | 1093                      | 143TC      |
| 1.2          | 1404   | 48048         | 3.87           | 18000         | K155214C N - 1.0B--  | 1737                      | 143TC      |
| 1.1          | 1592   | 54485         | 3.41           | 18000         | K155216C N - 1.0B--  | 1737                      | 143TC      |
| 1.0          | 1756   | 60096         | 3.10           | 18000         | K155218C N - 1.0B--  | 1737                      | 143TC      |
| 0.87         | 2012   | 68823         | 2.70           | 18000         | K155220C N - 1.1B--  | 1737                      | 143TC      |
| 0.77         | 2274   | 77814         | 2.39           | 18000         | K155222C N - 1.1B--  | 1737                      | 143TC      |
| 0.72         | 2434   | 83269         | 2.23           | 18000         | K155225C N - 1.1B--  | 1737                      | 143TC      |
| 0.66         | 2660   | 91007         | 2.04           | 18000         | K155228C N - 1.1B--  | 1737                      | 143TC      |
| 0.56         | 3145   | 107605        | 1.73           | 18000         | K155232C N - 1.1B--  | 1737                      | 143TC      |
| 0.48         | 3678   | 125848        | 1.48           | 18000         | K155236C N - 1.1B--  | 1737                      | 143TC      |
| 0.43         | 4028   | 137818        | 1.35           | 18000         | K155240C N - 1.1B--  | 1737                      | 143TC      |
| 0.40         | 4389   | 150165        | 1.24           | 18000         | K155245C N - 1.1B--  | 1737                      | 143TC      |
| 0.36         | 4877   | 166850        | 1.11           | 18000         | K155250C N - 1.1B--  | 1737                      | 143TC      |
| 0.31         | 5561   | 190277        | 0.98           | 18000         | K155256C N - 1.1B--  | 1737                      | 143TC      |
| 0.28         | 6179   | 211419        | 0.88           | 18000         | K155263C N - 1.1B--  | 1737                      | 143TC      |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES GEARED MOTORS

**1.50 HP**

4 POLE 1750 rpm  
nominal input speed

| N2<br>rpm       | i      | M2<br>lb.in      | Fm                | lbf              | Unit Designation   | lb                              | Motor<br>Size |
|-----------------|--------|------------------|-------------------|------------------|--|---------------------------------|---------------|
| Output<br>Speed | Ratio  | Output<br>Torque | Service<br>Factor | Overhung<br>Load | Column Entry <input type="text" value="1"/> - <input type="text" value="20"/><br>Blanks to be filled when entering order | Weight of<br>base<br>mount unit |               |
| 210             | 8.328  | 436              | 2.73              | 869              | K03328.0_N_-1.5B--   | 78                              | 145TC         |
| 156             | 11.25  | 590              | 2.27              | 878              | K033211_N_-1.5B--  | 78                              | 145TC         |
| 137             | 12.80  | 671              | 2.09              | 893              | K033212_N_-1.5B--  | 78                              | 145TC         |
| 121             | 14.50  | 760              | 1.93              | 907              | K033214_N_-1.5B--  | 78                              | 145TC         |
| 94              | 18.54  | 972              | 1.64              | 939              | K033218_N_-1.5B--  | 78                              | 145TC         |
| 88              | 19.98  | 1047             | 1.56              | 947              | K033220_N_-1.5B--  | 78                              | 145TC         |
| 69              | 25.23  | 1322             | 1.32              | 979              | K033225_N_-1.5B--  | 78                              | 145TC         |
| 61              | 28.60  | 1499             | 1.20              | 997              | K033228_N_-1.5B--  | 78                              | 145TC         |
| 54              | 32.68  | 1712             | 1.09              | 1017             | K033232_N_-1.5B--  | 78                              | 145TC         |
| 48              | 36.35  | 1905             | 1.00              | 1031             | K033236_N_-1.5B--  | 78                              | 145TC         |
| 44              | 40.08  | 2100             | 0.93              | 1048             | K033240_N_-1.5B--  | 78                              | 145TC         |
| 40              | 44.11  | 2311             | 0.86              | 1061             | K033245_N_-1.5B--  | 78                              | 145TC         |
| 141             | 12.45  | 652              | 3.95              | 1319             | K043212_N_-1.5B--  | 90                              | 145TC         |
| 124             | 14.14  | 741              | 3.64              | 1340             | K043214_N_-1.5B--  | 90                              | 145TC         |
| 97              | 17.95  | 941              | 3.12              | 1350             | K043218_N_-1.5B--  | 90                              | 145TC         |
| 86              | 20.40  | 1069             | 2.83              | 1350             | K043220_N_-1.5B--  | 90                              | 145TC         |
| 70              | 25.03  | 1312             | 2.46              | 1350             | K043225_N_-1.5B--  | 90                              | 145TC         |
| 63              | 27.76  | 1455             | 2.28              | 1350             | K043228_N_-1.5B--  | 90                              | 145TC         |
| 55              | 31.54  | 1653             | 2.08              | 1350             | K043232_N_-1.5B--  | 90                              | 145TC         |
| 49              | 35.83  | 1878             | 1.94              | 1350             | K043236_N_-1.5B--  | 90                              | 145TC         |
| 44              | 39.46  | 2068             | 1.76              | 1350             | K043240_N_-1.5B--  | 90                              | 145TC         |
| 39              | 45.39  | 2378             | 1.58              | 1350             | K043245_N_-1.5B--  | 90                              | 145TC         |
| 35              | 49.35  | 2586             | 1.48              | 1350             | K043250_N_-1.5B--  | 90                              | 145TC         |
| 30              | 59.24  | 3104             | 1.23              | 1350             | K043263_N_-1.5B--  | 90                              | 145TC         |
| 25              | 71.09  | 3725             | 1.03              | 1350             | K043271_N_-1.5B--  | 90                              | 145TC         |
| 22              | 80.10  | 4197             | 0.91              | 1350             | K043280_N_-1.5B--  | 90                              | 145TC         |
| 62              | 28.37  | 1487             | 3.42              | 1180             | K053228_N_-1.5B--  | 109                             | 145TC         |
| 53              | 32.99  | 1729             | 3.06              | 1218             | K053232_N_-1.5B--  | 109                             | 145TC         |
| 47              | 36.91  | 1934             | 2.87              | 1223             | K053236_N_-1.5B--  | 109                             | 145TC         |
| 44              | 39.34  | 2061             | 2.68              | 1265             | K053240_N_-1.5B--  | 109                             | 145TC         |
| 38              | 46.63  | 2443             | 2.35              | 1318             | K053245_N_-1.5B--  | 109                             | 145TC         |
| 35              | 49.78  | 2609             | 2.22              | 1334             | K053250_N_-1.5B--  | 109                             | 145TC         |
| 28              | 61.78  | 3237             | 1.79              | 1452             | K053263_N_-1.5B--  | 109                             | 145TC         |
| 24              | 72.85  | 3817             | 1.52              | 1530             | K053271_N_-1.5B--  | 109                             | 145TC         |
| 22              | 79.77  | 4180             | 1.39              | 1566             | K053280_N_-1.5B--  | 109                             | 145TC         |
| 18              | 97.76  | 5123             | 1.13              | 1660             | K0532100_N_-1.5B--   | 109                             | 145TC         |
| 16              | 109.00 | 5712             | 1.01              | 1697             | K0532112_N_-1.5B--   | 109                             | 145TC         |
| 14              | 122.20 | 6403             | 0.84              | 1670             | K0532125_N_-1.5B--   | 109                             | 145TC         |
| 15              | 118.40 | 6076             | 0.95              | 1774             | K0552125_N_-1.5B--   | 139                             | 145TC         |
| 48              | 36.22  | 1898             | 3.78              | 1800             | K063236_N_-1.5B--  | 126                             | 145TC         |
| 45              | 38.61  | 2023             | 3.54              | 1800             | K063240_N_-1.5B--  | 126                             | 145TC         |
| 38              | 45.76  | 2398             | 2.99              | 1800             | K063245_N_-1.5B--  | 126                             | 145TC         |
| 36              | 48.86  | 2560             | 2.80              | 1800             | K063250_N_-1.5B--  | 126                             | 145TC         |
| 29              | 60.62  | 3177             | 2.26              | 1800             | K063263_N_-1.5B--  | 126                             | 145TC         |
| 24              | 71.49  | 3746             | 1.91              | 1800             | K063271_N_-1.5B--  | 126                             | 145TC         |
| 22              | 78.28  | 4102             | 1.75              | 1800             | K063280_N_-1.5B--  | 126                             | 145TC         |
| 18              | 95.93  | 5027             | 1.43              | 1800             | K0632100_N_-1.5B--   | 126                             | 145TC         |
| 16              | 106.90 | 5602             | 1.22              | 1800             | K0632112_N_-1.5B--   | 126                             | 145TC         |
| 15              | 119.90 | 6283             | 0.84              | 1800             | K0632125_N_-1.5B--   | 126                             | 145TC         |
| 15              | 116.19 | 5963             | 1.20              | 1800             | K0652125_N_-1.5B--   | 157                             | 145TC         |
| 12              | 140.12 | 7191             | 1.00              | 1798             | K0652140_N_-1.5B--   | 157                             | 145TC         |
| 11              | 154.41 | 7924             | 0.90              | 1747             | K0652160_N_-1.5B--   | 157                             | 145TC         |
| 23              | 75.07  | 3934             | 3.61              | 3370             | K073271_N_-1.5B--  | 169                             | 145TC         |
| 21              | 82.21  | 4308             | 3.30              | 3370             | K073280_N_-1.5B--  | 169                             | 145TC         |
| 18              | 98.65  | 5169             | 2.75              | 3370             | K0732100_N_-1.5B--   | 169                             | 145TC         |
| 15              | 113.5  | 5947             | 2.34              | 3370             | K0732112_N_-1.5B--   | 169                             | 145TC         |
| 14              | 126.1  | 6608             | 1.85              | 3370             | K0732125_N_-1.5B--   | 169                             | 145TC         |
| 15              | 120.3  | 6173             | 2.30              | 3370             | K0752125_N_-1.5B--   | 197                             | 145TC         |
| 13              | 133.5  | 6850             | 2.07              | 3370             | K0752140_N_-1.5B--   | 197                             | 145TC         |
| 12              | 147.1  | 7549             | 1.88              | 3370             | K0752160_N_-1.5B--   | 197                             | 145TC         |
| 8.3             | 211.1  | 10835            | 1.31              | 3370             | K0752200_N_-1.5B--   | 197                             | 145TC         |
| 7.5             | 233.4  | 11976            | 1.19              | 3370             | K0752250_N_-1.5B--   | 197                             | 145TC         |
| 6.6             | 265.1  | 13605            | 1.04              | 3370             | K0752280_N_-1.5B--   | 197                             | 145TC         |
| 5.7             | 304.6  | 15634            | 0.91              | 3370             | K0752320_N_-1.5B--   | 197                             | 145TC         |
| 14              | 123.3  | 6461             | 3.71              | 3520             | K0832125_N_-1.5B--   | 297                             | 145TC         |
| 3.8             | 462.3  | 23724            | 1.01              | 3520             | K0852450_N_-1.5B--   | 346                             | 145TC         |
| 3.5             | 505.9  | 25963            | 0.92              | 3520             | K0852500_N_-1.5B--   | 346                             | 145TC         |
| 3.3             | 537.7  | 27593            | 0.87              | 3520             | K0852560_N_-1.5B--   | 346                             | 145TC         |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES

### GEARED MOTORS

#### 1.50 HP

4 POLE 1750 rpm  
nominal input speed

| N2 rpm       | i      | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        |            |
|--------------|--------|---------------|----------------|---------------|--|---------------------------|------------|
| Output Speed | Ratio  | Output Torque | Service Factor | Overhung Load | Column Entry <span style="border: 1px solid black; padding: 0 2px;">1</span> - <span style="border: 1px solid black; padding: 0 2px;">20</span><br>Blanks to be filled when entering order | Weight of base mount unit | Motor Size |
| 3.9          | 446.6  | 22919         | 1.66           | 7970          | K0952450_N_-1.5B--   | 474                       | 145TC      |
| 3.5          | 505.5  | 25944         | 1.46           | 7970          | K0952500_N_-1.5B--   | 474                       | 145TC      |
| 3.1          | 562.8  | 28881         | 1.32           | 7970          | K0952560_N_-1.5B--   | 474                       | 145TC      |
| 2.8          | 625.2  | 32086         | 1.18           | 7970          | K0952630_N_-1.5B--   | 474                       | 145TC      |
| 2.3          | 764.7  | 39244         | 0.97           | 7970          | K0952700_N_-1.5B--   | 474                       | 145TC      |
| 2.2          | 813.6  | 41753         | 0.91           | 7970          | K0952800_N_-1.5B--   | 474                       | 145TC      |
| 4.1          | 423.7  | 21744         | 2.92           | 9690          | K1052400_N_-1.5B--   | 750                       | 145TC      |
| 3.8          | 466.1  | 23918         | 2.66           | 9690          | K1052450_N_-1.5B--   | 750                       | 145TC      |
| 3.4          | 514.7  | 26416         | 2.41           | 9690          | K1052500_N_-1.5B--   | 750                       | 145TC      |
| 3.1          | 566.2  | 29058         | 2.19           | 9690          | K1052560_N_-1.5B--   | 750                       | 145TC      |
| 2.8          | 629.2  | 32290         | 1.97           | 9690          | K1052630_N_-1.5B--   | 750                       | 145TC      |
| 2.4          | 723.0  | 37104         | 1.71           | 9690          | K1052700_N_-1.5B--   | 750                       | 145TC      |
| 2.1          | 819.8  | 42074         | 1.51           | 9690          | K1052800_N_-1.5B--   | 750                       | 145TC      |
| 2.0          | 897.2  | 46046         | 1.38           | 9690          | K1052900_N_-1.5B--   | 750                       | 145TC      |
| 1.7          | 1031.0 | 52911         | 1.20           | 9690          | K105210C_N_-1.5B--   | 750                       | 145TC      |
| 1.5          | 1169.1 | 59999         | 1.06           | 9690          | K105211C_N_-1.5B--   | 750                       | 145TC      |
| 1.4          | 1223.9 | 62810         | 1.01           | 9690          | K105212C_N_-1.5B--   | 750                       | 145TC      |
| 1.2          | 1476.8 | 75788         | 0.84           | 9690          | K105214C_N_-1.5B--   | 750                       | 145TC      |
| 3.0          | 584.2  | 29982         | 3.64           | 13800         | K1252560_N_-1.5B--   | 1103                      | 145TC      |
| 2.7          | 658.5  | 33796         | 3.23           | 13800         | K1252630_N_-1.5B--   | 1103                      | 145TC      |
| 2.3          | 756.7  | 38835         | 2.81           | 13800         | K1252700_N_-1.5B--   | 1103                      | 145TC      |
| 2.0          | 858.1  | 44037         | 2.48           | 13800         | K1252800_N_-1.5B--   | 1103                      | 145TC      |
| 1.9          | 931.3  | 47793         | 2.28           | 13800         | K1252900_N_-1.5B--   | 1103                      | 145TC      |
| 1.6          | 1070.1 | 54918         | 1.98           | 13800         | K125210C_N_-1.5B--   | 1103                      | 145TC      |
| 1.4          | 1213.5 | 62275         | 1.75           | 13800         | K125211C_N_-1.5B--   | 1103                      | 145TC      |
| 1.4          | 1248.3 | 64065         | 1.70           | 13800         | K125212C_N_-1.5B--   | 1103                      | 145TC      |
| 1.1          | 1532.8 | 78663         | 1.39           | 13800         | K125214C_N_-1.5B--   | 1103                      | 145TC      |
| 1.0          | 1733   | 88940         | 1.23           | 13800         | K125216C_N_-1.5B--   | 1103                      | 145TC      |
| 0.90         | 1952   | 100167        | 1.09           | 13800         | K125218C_N_-1.5B--   | 1103                      | 145TC      |
| 0.82         | 2137   | 109693        | 0.99           | 13800         | K125220C_N_-1.5B--   | 1103                      | 145TC      |
| 0.78         | 2238   | 114846        | 0.95           | 13800         | K125222C_N_-1.5B--   | 1103                      | 145TC      |
| 0.67         | 2624   | 134688        | 0.81           | 13800         | K125225C_N_-1.5B--   | 1103                      | 145TC      |
| 1.9          | 900.5  | 46214         | 4.02           | 18000         | K1552900_N_-1.5B--   | 1747                      | 145TC      |
| 1.7          | 1021   | 52405         | 3.55           | 18000         | K155210C_N_-1.5B--   | 1747                      | 145TC      |
| 1.6          | 1080   | 55435         | 3.36           | 18000         | K155211C_N_-1.5B--   | 1747                      | 145TC      |
| 1.4          | 1225   | 62861         | 2.96           | 18000         | K155212C_N_-1.5B--   | 1747                      | 145TC      |
| 1.2          | 1404   | 72072         | 2.58           | 18000         | K155214C_N_-1.5B--   | 1747                      | 145TC      |
| 1.1          | 1592   | 81727         | 2.28           | 18000         | K155216C_N_-1.5B--   | 1747                      | 145TC      |
| 1.0          | 1756   | 90144         | 2.06           | 18000         | K155218C_N_-1.5B--   | 1747                      | 145TC      |
| 0.87         | 2012   | 103234        | 1.80           | 18000         | K155220C_N_-1.5B--   | 1747                      | 145TC      |
| 0.77         | 2274   | 116721        | 1.59           | 18000         | K155222C_N_-1.5B--   | 1747                      | 145TC      |
| 0.72         | 2434   | 124903        | 1.49           | 18000         | K155225C_N_-1.5B--   | 1747                      | 145TC      |
| 0.66         | 2660   | 136510        | 1.36           | 18000         | K155228C_N_-1.5B--   | 1747                      | 145TC      |
| 0.56         | 3145   | 161407        | 1.15           | 18000         | K155232C_N_-1.5B--   | 1747                      | 145TC      |
| 0.48         | 3678   | 188772        | 0.99           | 18000         | K155236C_N_-1.5B--   | 1747                      | 145TC      |
| 0.43         | 4028   | 206726        | 0.90           | 18000         | K155240C_N_-1.5B--   | 1747                      | 145TC      |
| 0.40         | 4389   | 225247        | 0.83           | 18000         | K155245C_N_-1.5B--   | 1747                      | 145TC      |
| 210          | 8.328  | 582           | 2.05           | 797           | K03328.0_N_-2.0B--   | 78                        | 145TC      |
| 156          | 11.25  | 786           | 1.70           | 805           | K033211_N_-2.0B--  | 78                        | 145TC      |
| 137          | 12.80  | 894           | 1.57           | 819           | K033212_N_-2.0B--  | 78                        | 145TC      |
| 121          | 14.50  | 1013          | 1.45           | 832           | K033214_N_-2.0B--  | 78                        | 145TC      |
| 94           | 18.54  | 1295          | 1.23           | 861           | K033218_N_-2.0B--  | 78                        | 145TC      |
| 88           | 19.98  | 1396          | 1.17           | 868           | K033220_N_-2.0B--  | 78                        | 145TC      |
| 69           | 25.23  | 1763          | 0.99           | 898           | K033225_N_-2.0B--  | 78                        | 145TC      |
| 61           | 28.60  | 1998          | 0.90           | 915           | K033228_N_-2.0B--  | 78                        | 145TC      |
| 217          | 8.054  | 563           | 3.79           | 1209          | K04328.0_N_-2.0B--   | 90                        | 145TC      |
| 155          | 11.30  | 790           | 3.15           | 1195          | K043211_N_-2.0B--  | 90                        | 145TC      |
| 141          | 12.45  | 870           | 2.97           | 1210          | K043212_N_-2.0B--  | 90                        | 145TC      |
| 124          | 14.14  | 988           | 2.73           | 1229          | K043214_N_-2.0B--  | 90                        | 145TC      |
| 97           | 17.95  | 1254          | 2.34           | 1271          | K043218_N_-2.0B--  | 90                        | 145TC      |
| 86           | 20.40  | 1425          | 2.13           | 1292          | K043220_N_-2.0B--  | 90                        | 145TC      |
| 70           | 25.03  | 1749          | 1.85           | 1334          | K043225_N_-2.0B--  | 90                        | 145TC      |
| 63           | 27.76  | 1940          | 1.71           | 1350          | K043228_N_-2.0B--  | 90                        | 145TC      |
| 55           | 31.54  | 2204          | 1.56           | 1350          | K043232_N_-2.0B--  | 90                        | 145TC      |
| 49           | 35.83  | 2503          | 1.46           | 1350          | K043236_N_-2.0B--  | 90                        | 145TC      |
| 44           | 39.46  | 2757          | 1.32           | 1350          | K043240_N_-2.0B--  | 90                        | 145TC      |
| 39           | 45.39  | 3171          | 1.19           | 1350          | K043245_N_-2.0B--  | 90                        | 145TC      |
| 35           | 49.35  | 3448          | 1.11           | 1350          | K043250_N_-2.0B--  | 90                        | 145TC      |
| 30           | 59.24  | 4139          | 0.92           | 1350          | K043263_N_-2.0B--  | 90                        | 145TC      |
| 62           | 28.37  | 1982          | 2.57           | 1083          | K053228_N_-2.0B--  | 109                       | 145TC      |
| 53           | 32.99  | 2305          | 2.30           | 1118          | K053232_N_-2.0B--  | 109                       | 145TC      |
| 47           | 36.91  | 2579          | 2.16           | 1122          | K053236_N_-2.0B--  | 109                       | 145TC      |
| 44           | 39.34  | 2749          | 2.01           | 1160          | K053240_N_-2.0B--  | 109                       | 145TC      |
| 38           | 46.63  | 3258          | 1.76           | 1209          | K053245_N_-2.0B--  | 109                       | 145TC      |

#### NOTE

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES GEARED MOTORS

**2.00 HP**

4 POLE 1750 rpm  
nominal input speed

| N2<br>rpm       | i      | M2<br>lb.in      | Fm                | lbf              | Unit Designation   | lb                              | Motor<br>Size |
|-----------------|--------|------------------|-------------------|------------------|--|---------------------------------|---------------|
| Output<br>Speed | Ratio  | Output<br>Torque | Service<br>Factor | Overhung<br>Load | Column Entry 1 - 20<br>Blanks to be filled when entering order | Weight of<br>base<br>mount unit |               |
| 35              | 49.78  | 3478             | 1.66              | 1223             | K053250_N_-2.0B--  | 109                             | 145TC         |
| 28              | 61.78  | 4316             | 1.34              | 1332             | K053263_N_-2.0B--  | 109                             | 145TC         |
| 24              | 72.85  | 5090             | 1.14              | 1403             | K053271_N_-2.0B--  | 109                             | 145TC         |
| 22              | 79.77  | 5573             | 1.04              | 1436             | K053280_N_-2.0B--  | 109                             | 145TC         |
| 18              | 97.76  | 6830             | 0.85              | 1523             | K0532100_N_-2.0B--   | 109                             | 145TC         |
| 63              | 27.84  | 1945             | 3.68              | 1800             | K063228_N_-2.0B--  | 126                             | 145TC         |
| 54              | 32.38  | 2262             | 3.17              | 1800             | K063232_N_-2.0B--  | 126                             | 145TC         |
| 48              | 36.22  | 2531             | 2.83              | 1800             | K063236_N_-2.0B--  | 126                             | 145TC         |
| 45              | 38.61  | 2698             | 2.66              | 1800             | K063240_N_-2.0B--  | 126                             | 145TC         |
| 38              | 45.76  | 3197             | 2.24              | 1800             | K063245_N_-2.0B--  | 126                             | 145TC         |
| 36              | 48.86  | 3414             | 2.10              | 1800             | K063250_N_-2.0B--  | 126                             | 145TC         |
| 29              | 60.62  | 4235             | 1.69              | 1800             | K063263_N_-2.0B--  | 126                             | 145TC         |
| 24              | 71.49  | 4995             | 1.44              | 1800             | K063271_N_-2.0B--  | 126                             | 145TC         |
| 22              | 78.28  | 5469             | 1.31              | 1800             | K063280_N_-2.0B--  | 126                             | 145TC         |
| 18              | 95.93  | 6702             | 1.07              | 1800             | K0632100_N_-2.0B--   | 126                             | 145TC         |
| 16              | 106.9  | 7469             | 0.92              | 1800             | K0632112_N_-2.0B--   | 126                             | 145TC         |
| 15              | 116.2  | 7951             | 0.90              | 1800             | K0652125_N_-2.0B--   | 157                             | 145TC         |
| 32              | 54.28  | 3792             | 3.74              | 3076             | K073250_N_-2.0B--  | 169                             | 145TC         |
| 28              | 62.94  | 4397             | 3.23              | 3241             | K073263_N_-2.0B--  | 169                             | 145TC         |
| 23              | 75.07  | 5245             | 2.71              | 3370             | K073271_N_-2.0B--  | 169                             | 145TC         |
| 21              | 82.21  | 5744             | 2.47              | 3370             | K073280_N_-2.0B--  | 169                             | 145TC         |
| 18              | 98.65  | 6892             | 2.06              | 3370             | K0732100_N_-2.0B--   | 169                             | 145TC         |
| 15              | 113.5  | 7930             | 1.75              | 3370             | K0732112_N_-2.0B--   | 169                             | 145TC         |
| 14              | 126.1  | 8810             | 1.38              | 3370             | K0732125_N_-2.0B--   | 169                             | 145TC         |
| 15              | 120.3  | 8231             | 1.73              | 3370             | K0752125_N_-2.0B--   | 197                             | 145TC         |
| 13              | 133.5  | 9134             | 1.55              | 3370             | K0752140_N_-2.0B--   | 197                             | 145TC         |
| 12              | 147.1  | 10065            | 1.41              | 3370             | K0752160_N_-2.0B--   | 197                             | 145TC         |
| 8.3             | 211.1  | 14446            | 0.98              | 3370             | K0752200_N_-2.0B--   | 197                             | 145TC         |
| 7.5             | 233.4  | 15968            | 0.89              | 3370             | K0752250_N_-2.0B--   | 197                             | 145TC         |
| 18              | 98.08  | 6853             | 3.50              | 3520             | K0832100_N_-2.0B--   | 297                             | 145TC         |
| 16              | 107.1  | 7483             | 3.21              | 3520             | K0832112_N_-2.0B--   | 297                             | 145TC         |
| 14              | 123.3  | 8615             | 2.79              | 3520             | K0832125_N_-2.0B--   | 297                             | 145TC         |
| 3.9             | 446.6  | 30558            | 1.24              | 7970             | K0952450_N_-2.0B--   | 474                             | 145TC         |
| 3.5             | 505.5  | 34592            | 1.10              | 7970             | K0952500_N_-2.0B--   | 474                             | 145TC         |
| 3.1             | 562.8  | 38507            | 0.99              | 7938             | K0952560_N_-2.0B--   | 474                             | 145TC         |
| 4.1             | 423.7  | 28992            | 2.19              | 9690             | K1052400_N_-2.0B--   | 750                             | 145TC         |
| 3.8             | 466.1  | 31891            | 1.99              | 9690             | K1052450_N_-2.0B--   | 750                             | 145TC         |
| 3.4             | 514.7  | 35221            | 1.81              | 9690             | K1052500_N_-2.0B--   | 750                             | 145TC         |
| 3.1             | 566.2  | 38744            | 1.64              | 9690             | K1052560_N_-2.0B--   | 750                             | 145TC         |
| 2.8             | 629.2  | 43053            | 1.48              | 9690             | K1052630_N_-2.0B--   | 750                             | 145TC         |
| 2.4             | 723.0  | 49472            | 1.29              | 9690             | K1052700_N_-2.0B--   | 750                             | 145TC         |
| 2.1             | 819.8  | 56099            | 1.13              | 9690             | K1052800_N_-2.0B--   | 750                             | 145TC         |
| 2.0             | 897.2  | 61394            | 1.04              | 9690             | K1052900_N_-2.0B--   | 750                             | 145TC         |
| 1.7             | 1031.0 | 70548            | 0.90              | 9690             | K105210C_N_-2.0B--   | 750                             | 145TC         |
| 1.5             | 1169.1 | 79999            | 0.80              | 9690             | K105211C_N_-2.0B--   | 750                             | 145TC         |
| 4.3             | 410.5  | 28089            | 3.88              | 13800            | K1252400_N_-2.0B--   | 1103                            | 145TC         |
| 3.9             | 451.5  | 30898            | 3.53              | 13800            | K1252450_N_-2.0B--   | 1103                            | 145TC         |
| 3.5             | 504.7  | 34533            | 3.16              | 13800            | K1252500_N_-2.0B--   | 1103                            | 145TC         |
| 3.0             | 584.2  | 39977            | 2.73              | 13800            | K1252560_N_-2.0B--   | 1103                            | 145TC         |
| 2.7             | 658.5  | 45062            | 2.42              | 13800            | K1252630_N_-2.0B--   | 1103                            | 145TC         |
| 2.3             | 756.7  | 51780            | 2.11              | 13800            | K1252700_N_-2.0B--   | 1103                            | 145TC         |
| 2.0             | 858.1  | 58717            | 1.86              | 13800            | K1252800_N_-2.0B--   | 1103                            | 145TC         |
| 1.9             | 931.3  | 63723            | 1.71              | 13800            | K1252900_N_-2.0B--   | 1103                            | 145TC         |
| 1.6             | 1070.1 | 73224            | 1.49              | 13800            | K125210C_N_-2.0B--   | 1103                            | 145TC         |
| 1.4             | 1213.5 | 83034            | 1.31              | 13800            | K125211C_N_-2.0B--   | 1103                            | 145TC         |
| 1.4             | 1248.3 | 85420            | 1.28              | 13800            | K125212C_N_-2.0B--   | 1103                            | 145TC         |
| 1.1             | 1532.8 | 104885           | 1.04              | 13800            | K125214C_N_-2.0B--   | 1103                            | 145TC         |
| 1.0             | 1733.0 | 118587           | 0.92              | 13800            | K125216C_N_-2.0B--   | 1103                            | 145TC         |
| 0.90            | 1951.8 | 133555           | 0.82              | 13800            | K125218C_N_-2.0B--   | 1103                            | 145TC         |
| 2.5             | 699.8  | 47886            | 3.88              | 18000            | K1552700_N_-2.0B--   | 1747                            | 145TC         |
| 2.2             | 793.6  | 54301            | 3.43              | 18000            | K1552800_N_-2.0B--   | 1747                            | 145TC         |
| 1.9             | 900.5  | 61618            | 3.02              | 18000            | K1552900_N_-2.0B--   | 1747                            | 145TC         |
| 1.7             | 1021   | 69873            | 2.66              | 18000            | K155210C_N_-2.0B--   | 1747                            | 145TC         |
| 1.6             | 1080   | 73913            | 2.52              | 18000            | K155211C_N_-2.0B--   | 1747                            | 145TC         |
| 1.4             | 1225   | 83815            | 2.22              | 18000            | K155212C_N_-2.0B--   | 1747                            | 145TC         |
| 1.2             | 1404   | 96096            | 1.94              | 18000            | K155214C_N_-2.0B--   | 1747                            | 145TC         |
| 1.1             | 1592   | 108969           | 1.71              | 18000            | K155216C_N_-2.0B--   | 1747                            | 145TC         |
| 1.0             | 1756   | 120192           | 1.55              | 18000            | K155218C_N_-2.0B--   | 1747                            | 145TC         |
| 0.87            | 2012   | 137646           | 1.35              | 18000            | K155220C_N_-2.0B--   | 1747                            | 145TC         |
| 0.77            | 2274   | 155628           | 1.20              | 18000            | K155222C_N_-2.0B--   | 1747                            | 145TC         |
| 0.72            | 2434   | 166538           | 1.12              | 18000            | K155225C_N_-2.0B--   | 1747                            | 145TC         |
| 0.66            | 2660   | 182013           | 1.02              | 18000            | K155228C_N_-2.0B--   | 1747                            | 145TC         |
| 0.56            | 3145   | 215210           | 0.86              | 18000            | K155232C_N_-2.0B--   | 1747                            | 145TC         |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES

### GEARED MOTORS

**3.00 HP**

4 POLE 1750 rpm  
nominal input speed

| N2 rpm       | i     | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        |            |
|--------------|-------|---------------|----------------|---------------|--|---------------------------|------------|
| Output Speed | Ratio | Output Torque | Service Factor | Overhung Load | Column Entry <span style="border: 1px solid black; padding: 0 2px;">1</span> - <span style="border: 1px solid black; padding: 0 2px;">20</span><br>Blanks to be filled when entering order | Weight of base mount unit | Motor Size |
| 210          | 8.328 | 873           | 1.36           | 706           | K03328.0 N - 3.0B--  | 96                        | 182TC      |
| 156          | 11.25 | 1179          | 1.14           | 713           | K033211. N - 3.0B--  | 96                        | 182TC      |
| 137          | 12.80 | 1341          | 1.04           | 725           | K033212. N - 3.0B--  | 96                        | 182TC      |
| 121          | 14.50 | 1520          | 0.97           | 737           | K033214. N - 3.0B--  | 96                        | 182TC      |
| 217          | 8.054 | 844           | 2.52           | 1071          | K04328.0 N - 3.0B--  | 107                       | 182TC      |
| 155          | 11.30 | 1184          | 2.10           | 1059          | K043211. N - 3.0B--  | 107                       | 182TC      |
| 141          | 12.45 | 1305          | 1.98           | 1071          | K043212. N - 3.0B--  | 107                       | 182TC      |
| 124          | 14.14 | 1482          | 1.82           | 1088          | K043214. N - 3.0B--  | 107                       | 182TC      |
| 97           | 17.95 | 1881          | 1.56           | 1125          | K043218. N - 3.0B--  | 107                       | 182TC      |
| 86           | 20.40 | 2138          | 1.42           | 1144          | K043220. N - 3.0B--  | 107                       | 182TC      |
| 70           | 25.03 | 2623          | 1.23           | 1182          | K043225. N - 3.0B--  | 107                       | 182TC      |
| 63           | 27.76 | 2909          | 1.14           | 1196          | K043228. N - 3.0B--  | 107                       | 182TC      |
| 55           | 31.54 | 3305          | 1.04           | 1224          | K043232. N - 3.0B--  | 107                       | 182TC      |
| 216          | 8.112 | 850           | 3.93           | 876           | K05328.0 N - 3.0B--  | 139                       | 182TC      |
| 154          | 11.40 | 1195          | 3.29           | 813           | K053211. N - 3.0B--  | 139                       | 182TC      |
| 137          | 12.78 | 1339          | 3.05           | 822           | K053212. N - 3.0B--  | 139                       | 182TC      |
| 122          | 14.35 | 1504          | 2.83           | 834           | K053214. N - 3.0B--  | 139                       | 182TC      |
| 96           | 18.22 | 1909          | 2.40           | 868           | K053218. N - 3.0B--  | 139                       | 182TC      |
| 85           | 20.66 | 2165          | 2.18           | 894           | K053220. N - 3.0B--  | 139                       | 182TC      |
| 71           | 24.64 | 2582          | 1.90           | 931           | K053225. N - 3.0B--  | 139                       | 182TC      |
| 62           | 28.37 | 2973          | 1.71           | 959           | K053228. N - 3.0B--  | 139                       | 182TC      |
| 53           | 32.99 | 3457          | 1.53           | 990           | K053232. N - 3.0B--  | 139                       | 182TC      |
| 47           | 36.91 | 3868          | 1.44           | 993           | K053236. N - 3.0B--  | 139                       | 182TC      |
| 44           | 39.34 | 4123          | 1.34           | 1027          | K053240. N - 3.0B--  | 139                       | 182TC      |
| 38           | 46.63 | 4887          | 1.17           | 1070          | K053245. N - 3.0B--  | 139                       | 182TC      |
| 35           | 49.78 | 5217          | 1.11           | 1083          | K053250. N - 3.0B--  | 139                       | 182TC      |
| 28           | 61.78 | 6475          | 0.89           | 1180          | K053263. N - 3.0B--  | 139                       | 182TC      |
| 98           | 17.88 | 1874          | 3.52           | 1459          | K063218. N - 3.0B--  | 157                       | 182TC      |
| 86           | 20.27 | 2124          | 3.21           | 1503          | K063220. N - 3.0B--  | 157                       | 182TC      |
| 72           | 24.18 | 2534          | 2.81           | 1554          | K063225. N - 3.0B--  | 157                       | 182TC      |
| 63           | 27.84 | 2918          | 2.45           | 1623          | K063228. N - 3.0B--  | 157                       | 182TC      |
| 54           | 32.38 | 3393          | 2.11           | 1715          | K063232. N - 3.0B--  | 157                       | 182TC      |
| 48           | 36.22 | 3796          | 1.89           | 1779          | K063236. N - 3.0B--  | 157                       | 182TC      |
| 45           | 38.61 | 4046          | 1.77           | 1800          | K063240. N - 3.0B--  | 157                       | 182TC      |
| 38           | 45.76 | 4796          | 1.50           | 1800          | K063245. N - 3.0B--  | 157                       | 182TC      |
| 36           | 48.86 | 5121          | 1.40           | 1800          | K063250. N - 3.0B--  | 157                       | 182TC      |
| 29           | 60.62 | 6353          | 1.13           | 1800          | K063263. N - 3.0B--  | 157                       | 182TC      |
| 24           | 71.49 | 7492          | 0.96           | 1800          | K063271. N - 3.0B--  | 157                       | 182TC      |
| 22           | 78.28 | 8204          | 0.87           | 1800          | K063280. N - 3.0B--  | 157                       | 182TC      |
| 52           | 33.52 | 3513          | 3.93           | 2291          | K073232. N - 3.0B--  | 197                       | 182TC      |
| 46           | 38.01 | 3984          | 3.56           | 2357          | K073236. N - 3.0B--  | 197                       | 182TC      |
| 42           | 41.92 | 4393          | 3.23           | 2460          | K073240. N - 3.0B--  | 197                       | 182TC      |
| 36           | 48.01 | 5032          | 2.82           | 2607          | K073245. N - 3.0B--  | 197                       | 182TC      |
| 32           | 54.28 | 5689          | 2.50           | 2724          | K073250. N - 3.0B--  | 197                       | 182TC      |
| 28           | 62.94 | 6596          | 2.15           | 2870          | K073263. N - 3.0B--  | 197                       | 182TC      |
| 23           | 75.07 | 7867          | 1.80           | 3032          | K073271. N - 3.0B--  | 197                       | 182TC      |
| 21           | 82.21 | 8616          | 1.65           | 3113          | K073280. N - 3.0B--  | 197                       | 182TC      |
| 18           | 98.65 | 10339         | 1.37           | 3278          | K0732100 N - 3.0B--  | 197                       | 182TC      |
| 15           | 113.5 | 11895         | 1.17           | 3370          | K0732112 N - 3.0B--  | 197                       | 182TC      |
| 14           | 126.1 | 13215         | 0.92           | 3370          | K0732125 N - 3.0B--  | 197                       | 182TC      |
| 15           | 120.3 | 12346         | 1.15           | 3370          | K0752125 N - 3.0B--  | 215                       | 182TC      |
| 13           | 133.5 | 13700         | 1.04           | 3370          | K0752140 N - 3.0B--  | 215                       | 182TC      |
| 12           | 147.1 | 15097         | 0.94           | 3370          | K0752160 N - 3.0B--  | 215                       | 182TC      |
| 28           | 62.47 | 6547          | 3.67           | 3130          | K083263. N - 3.0B--  | 319                       | 182TC      |
| 24           | 72.86 | 7636          | 3.14           | 3356          | K083271. N - 3.0B--  | 319                       | 182TC      |
| 22           | 80.03 | 8387          | 2.86           | 3496          | K083280. N - 3.0B--  | 319                       | 182TC      |
| 18           | 98.08 | 10279         | 2.33           | 3520          | K0832100 N - 3.0B--  | 319                       | 182TC      |
| 16           | 107.1 | 11224         | 2.14           | 3520          | K0832112 N - 3.0B--  | 319                       | 182TC      |
| 14           | 123.3 | 12922         | 1.86           | 3520          | K0832125 N - 3.0B--  | 319                       | 182TC      |
| 13           | 132.2 | 13569         | 1.77           | 3520          | K0852125 N - 3.0B--  | 376                       | 182TC      |
| 12           | 144.7 | 14849         | 1.62           | 3520          | K0852140 N - 3.0B--  | 376                       | 182TC      |
| 11           | 163.7 | 16799         | 1.43           | 3520          | K0852160 N - 3.0B--  | 376                       | 182TC      |
| 8.6          | 203.4 | 20877         | 1.15           | 3520          | K0852200 N - 3.0B--  | 376                       | 182TC      |
| 6.8          | 255.9 | 26265         | 0.91           | 3520          | K0852250 N - 3.0B--  | 376                       | 182TC      |
| 19           | 94.53 | 9907          | 3.84           | 7970          | K0932100 N - 3.0B--  | 442                       | 182TC      |
| 16           | 107.0 | 11214         | 3.39           | 7970          | K0932112 N - 3.0B--  | 442                       | 182TC      |
| 15           | 120.3 | 12608         | 3.01           | 7970          | K0932125 N - 3.0B--  | 442                       | 182TC      |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES GEARED MOTORS

**3.00 HP**

4 POLE 1750 rpm  
nominal input speed

| N2 rpm       | i      | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        |            |
|--------------|--------|---------------|----------------|---------------|--|---------------------------|------------|
| Output Speed | Ratio  | Output Torque | Service Factor | Overhung Load | Column Entry 1 - 20<br>Blanks to be filled when entering order | Weight of base mount unit | Motor Size |
| 14           | 127.7  | 13108         | 2.90           | 7970          | K0952125 N - 3.0B--  | 504                       | 182TC      |
| 12           | 144.6  | 14838         | 2.56           | 7970          | K0952140 N - 3.0B--  | 504                       | 182TC      |
| 11           | 160.9  | 16518         | 2.30           | 7970          | K0952160 N - 3.0B--  | 504                       | 182TC      |
| 8.6          | 203.3  | 20862         | 1.82           | 7970          | K0952200 N - 3.0B--  | 504                       | 182TC      |
| 6.9          | 253.6  | 26029         | 1.46           | 7970          | K0952250 N - 3.0B--  | 504                       | 182TC      |
| 6.1          | 284.7  | 29217         | 1.30           | 7970          | K0952280 N - 3.0B--  | 504                       | 182TC      |
| 5.5          | 316.3  | 32460         | 1.17           | 7970          | K0952320 N - 3.0B--  | 504                       | 182TC      |
| 4.8          | 361.5  | 37104         | 1.02           | 7970          | K0952360 N - 3.0B--  | 504                       | 182TC      |
| 4.4          | 401.6  | 41223         | 0.92           | 7970          | K0952400 N - 3.0B--  | 504                       | 182TC      |
| 10           | 166.8  | 17125         | 3.71           | 9690          | K1052160 N - 3.0B--  | 780                       | 182TC      |
| 8.3          | 211.4  | 21695         | 2.93           | 9690          | K1052200 N - 3.0B--  | 780                       | 182TC      |
| 6.7          | 259.6  | 26646         | 2.39           | 9690          | K1052250 N - 3.0B--  | 780                       | 182TC      |
| 6.1          | 285.4  | 29298         | 2.17           | 9690          | K1052280 N - 3.0B--  | 780                       | 182TC      |
| 5.5          | 317.2  | 32557         | 1.95           | 9690          | K1052320 N - 3.0B--  | 780                       | 182TC      |
| 4.7          | 372.8  | 38268         | 1.66           | 9690          | K1052360 N - 3.0B--  | 780                       | 182TC      |
| 4.1          | 423.7  | 43488         | 1.46           | 9690          | K1052400 N - 3.0B--  | 780                       | 182TC      |
| 3.8          | 466.1  | 47837         | 1.33           | 9690          | K1052450 N - 3.0B--  | 780                       | 182TC      |
| 3.4          | 514.7  | 52832         | 1.20           | 9690          | K1052500 N - 3.0B--  | 780                       | 182TC      |
| 3.1          | 566.2  | 58115         | 1.09           | 9690          | K1052560 N - 3.0B--  | 780                       | 182TC      |
| 2.8          | 629.2  | 64579         | 0.98           | 9690          | K1052630 N - 3.0B--  | 780                       | 182TC      |
| 2.4          | 723.0  | 74208         | 0.86           | 9690          | K1052700 N - 3.0B--  | 780                       | 182TC      |
| 5.9          | 294.5  | 30230         | 3.61           | 13800         | K1252280 N - 3.0B--  | 1132                      | 182TC      |
| 5.3          | 332.0  | 34076         | 3.20           | 13800         | K1252320 N - 3.0B--  | 1132                      | 182TC      |
| 4.6          | 377.8  | 38780         | 2.81           | 13800         | K1252360 N - 3.0B--  | 1132                      | 182TC      |
| 4.3          | 410.5  | 42133         | 2.59           | 13800         | K1252400 N - 3.0B--  | 1132                      | 182TC      |
| 3.9          | 451.5  | 46346         | 2.35           | 13800         | K1252450 N - 3.0B--  | 1132                      | 182TC      |
| 3.5          | 504.7  | 51799         | 2.10           | 13800         | K1252500 N - 3.0B--  | 1132                      | 182TC      |
| 3.0          | 584.2  | 59965         | 1.82           | 13800         | K1252560 N - 3.0B--  | 1132                      | 182TC      |
| 2.7          | 658.5  | 67592         | 1.61           | 13800         | K1252630 N - 3.0B--  | 1132                      | 182TC      |
| 2.3          | 756.7  | 77670         | 1.40           | 13800         | K1252700 N - 3.0B--  | 1132                      | 182TC      |
| 2.0          | 858.1  | 88075         | 1.24           | 13800         | K1252800 N - 3.0B--  | 1132                      | 182TC      |
| 1.9          | 931.3  | 95585         | 1.14           | 13800         | K1252900 N - 3.0B--  | 1132                      | 182TC      |
| 1.6          | 1070.1 | 109836        | 0.99           | 13800         | K125210C N - 3.0B--  | 1132                      | 182TC      |
| 1.4          | 1213.5 | 124550        | 0.88           | 13800         | K125211C N - 3.0B--  | 1132                      | 182TC      |
| 1.4          | 1248.3 | 128131        | 0.85           | 13800         | K125212C N - 3.0B--  | 1132                      | 182TC      |
| 3.8          | 455.9  | 46798         | 3.97           | 18000         | K1552450 N - 3.0B--  | 1776                      | 182TC      |
| 3.4          | 515.1  | 52868         | 3.52           | 18000         | K1552500 N - 3.0B--  | 1776                      | 182TC      |
| 3.2          | 553.6  | 56826         | 3.27           | 18000         | K1552560 N - 3.0B--  | 1776                      | 182TC      |
| 2.9          | 609.0  | 62509         | 2.98           | 18000         | K1552630 N - 3.0B--  | 1776                      | 182TC      |
| 2.5          | 699.8  | 71828         | 2.59           | 18000         | K1552700 N - 3.0B--  | 1776                      | 182TC      |
| 2.2          | 793.6  | 81451         | 2.28           | 18000         | K1552800 N - 3.0B--  | 1776                      | 182TC      |
| 1.9          | 900.5  | 92427         | 2.01           | 18000         | K1552900 N - 3.0B--  | 1776                      | 182TC      |
| 1.7          | 1021   | 104809        | 1.77           | 18000         | K155210C N - 3.0B--  | 1776                      | 182TC      |
| 1.6          | 1080   | 110869        | 1.68           | 18000         | K155211C N - 3.0B--  | 1776                      | 182TC      |
| 1.4          | 1225   | 125722        | 1.48           | 18000         | K155212C N - 3.0B--  | 1776                      | 182TC      |
| 1.2          | 1404   | 144144        | 1.29           | 18000         | K155214C N - 3.0B--  | 1776                      | 182TC      |
| 1.1          | 1592   | 163454        | 1.14           | 18000         | K155216C N - 3.0B--  | 1776                      | 182TC      |
| 1.0          | 1756   | 180288        | 1.03           | 18000         | K155218C N - 3.0B--  | 1776                      | 182TC      |
| 0.87         | 2012   | 206468        | 0.90           | 18000         | K155220C N - 3.0B--  | 1776                      | 182TC      |
| 2.3          | 775.7  | 79623         | 3.67           | 18000         | K1652800 N - 3.0B--  | 3239                      | 182TC      |
| 1.9          | 904.9  | 92884         | 3.14           | 18000         | K1652900 N - 3.0B--  | 3239                      | 182TC      |
| 1.7          | 1024   | 105074        | 2.78           | 18000         | K165210C N - 3.0B--  | 3239                      | 182TC      |
| 1.6          | 1086   | 111472        | 2.62           | 18000         | K165211C N - 3.0B--  | 3239                      | 182TC      |
| 1.4          | 1209   | 124079        | 2.35           | 18000         | K165212C N - 3.0B--  | 3239                      | 182TC      |
| 1.3          | 1368   | 140459        | 2.08           | 18000         | K165214C N - 3.0B--  | 3239                      | 182TC      |
| 1.1          | 1548   | 158935        | 1.84           | 18000         | K165216C N - 3.0B--  | 3239                      | 182TC      |
| 1.0          | 1786   | 183272        | 1.59           | 18000         | K165218C N - 3.0B--  | 3239                      | 182TC      |
| 0.89         | 1974   | 202643        | 1.44           | 18000         | K165220C N - 3.0B--  | 3239                      | 182TC      |
| 0.85         | 2062   | 211665        | 1.38           | 18000         | K165222C N - 3.0B--  | 3239                      | 182TC      |
| 0.73         | 2400   | 246296        | 1.19           | 18000         | K165225C N - 3.0B--  | 3239                      | 182TC      |
| 0.63         | 2767   | 284010        | 1.03           | 18000         | K165228C N - 3.0B--  | 3239                      | 182TC      |
| 0.56         | 3132   | 321454        | 0.91           | 18000         | K165232C N - 3.0B--  | 3239                      | 182TC      |
| 1.6          | 1108   | 113763        | 3.89           | 27000         | K185211C N - 3.0B--  | 3989                      | 182TC      |
| 1.4          | 1234   | 126630        | 3.50           | 27000         | K185212C N - 3.0B--  | 3989                      | 182TC      |
| 1.3          | 1397   | 143347        | 3.09           | 27000         | K185214C N - 3.0B--  | 3989                      | 182TC      |
| 1.1          | 1580   | 162203        | 2.73           | 27000         | K185216C N - 3.0B--  | 3989                      | 182TC      |
| 1.0          | 1822   | 187040        | 2.37           | 27000         | K185218C N - 3.0B--  | 3989                      | 182TC      |
| 0.87         | 2015   | 206809        | 2.14           | 27000         | K185220C N - 3.0B--  | 3989                      | 182TC      |
| 0.83         | 2105   | 216017        | 2.05           | 27000         | K185222C N - 3.0B--  | 3989                      | 182TC      |
| 0.71         | 2449   | 251359        | 1.76           | 27000         | K185225C N - 3.0B--  | 3989                      | 182TC      |
| 0.62         | 2824   | 289849        | 1.53           | 27000         | K185228C N - 3.0B--  | 3989                      | 182TC      |
| 0.55         | 3196   | 328063        | 1.35           | 27000         | K185232C N - 3.0B--  | 3989                      | 182TC      |
| 0.47         | 3705   | 380308        | 1.16           | 27000         | K185236C N - 3.0B--  | 3989                      | 182TC      |
| 0.42         | 4166   | 427647        | 1.04           | 27000         | K185240C N - 3.0B--  | 3989                      | 182TC      |
| 0.39         | 4508   | 462730        | 0.96           | 27000         | K185245C N - 3.0B--  | 3989                      | 182TC      |
| 0.34         | 5103   | 523737        | 0.85           | 27000         | K185250C N - 3.0B--  | 3989                      | 182TC      |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES

### GEARED MOTORS

**5.00 HP**

4 POLE 1750 rpm  
nominal input speed

| N2 rpm       | i      | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        |            |
|--------------|--------|---------------|----------------|---------------|--|---------------------------|------------|
| Output Speed | Ratio  | Output Torque | Service Factor | Overhung Load | Column Entry <span style="border: 1px solid black; padding: 0 2px;">1</span> - <span style="border: 1px solid black; padding: 0 2px;">20</span><br>Blanks to be filled when entering order | Weight of base mount unit | Motor Size |
| 210          | 8.328  | 1455          | 0.82           | 605           | K03328.0 N - 5.0B--  | 118                       | 184TC      |
| 217          | 8.054  | 1407          | 1.51           | 918           | K04328.0 N - 5.0B--  | 129                       | 184TC      |
| 155          | 11.30  | 1974          | 1.26           | 908           | K043211. N - 5.0B--  | 129                       | 184TC      |
| 141          | 12.45  | 2175          | 1.19           | 919           | K043212. N - 5.0B--  | 129                       | 184TC      |
| 124          | 14.14  | 2470          | 1.09           | 934           | K043214. N - 5.0B--  | 129                       | 184TC      |
| 97           | 17.95  | 3135          | 0.93           | 965           | K043218. N - 5.0B--  | 129                       | 184TC      |
| 86           | 20.40  | 3563          | 0.85           | 981           | K043220. N - 5.0B--  | 129                       | 184TC      |
| 216          | 8.112  | 1417          | 2.36           | 751           | K05328.0 N - 5.0B--  | 161                       | 184TC      |
| 154          | 11.40  | 1991          | 1.97           | 698           | K053211. N - 5.0B--  | 161                       | 184TC      |
| 137          | 12.78  | 2232          | 1.83           | 705           | K053212. N - 5.0B--  | 161                       | 184TC      |
| 122          | 14.35  | 2507          | 1.70           | 716           | K053214. N - 5.0B--  | 161                       | 184TC      |
| 96           | 18.22  | 3182          | 1.44           | 745           | K053218. N - 5.0B--  | 161                       | 184TC      |
| 85           | 20.66  | 3609          | 1.31           | 767           | K053220. N - 5.0B--  | 161                       | 184TC      |
| 71           | 24.64  | 4304          | 1.14           | 799           | K053225. N - 5.0B--  | 161                       | 184TC      |
| 62           | 28.37  | 4955          | 1.03           | 823           | K053228. N - 5.0B--  | 161                       | 184TC      |
| 53           | 32.99  | 5762          | 0.92           | 849           | K053232. N - 5.0B--  | 161                       | 184TC      |
| 47           | 36.91  | 6447          | 0.86           | 852           | K053236. N - 5.0B--  | 161                       | 184TC      |
| 220          | 7.961  | 1391          | 3.41           | 1290          | K06328.0 N - 5.0B--  | 179                       | 184TC      |
| 156          | 11.19  | 1955          | 2.88           | 1194          | K063211. N - 5.0B--  | 179                       | 184TC      |
| 140          | 12.54  | 2190          | 2.68           | 1195          | K063212. N - 5.0B--  | 179                       | 184TC      |
| 124          | 14.08  | 2459          | 2.48           | 1211          | K063214. N - 5.0B--  | 179                       | 184TC      |
| 98           | 17.88  | 3123          | 2.11           | 1252          | K063218. N - 5.0B--  | 179                       | 184TC      |
| 86           | 20.27  | 3541          | 1.92           | 1290          | K063220. N - 5.0B--  | 179                       | 184TC      |
| 72           | 24.18  | 4224          | 1.69           | 1333          | K063225. N - 5.0B--  | 179                       | 184TC      |
| 63           | 27.84  | 4863          | 1.47           | 1393          | K063228. N - 5.0B--  | 179                       | 184TC      |
| 54           | 32.38  | 5656          | 1.27           | 1471          | K063232. N - 5.0B--  | 179                       | 184TC      |
| 48           | 36.22  | 6327          | 1.13           | 1526          | K063236. N - 5.0B--  | 179                       | 184TC      |
| 45           | 38.61  | 6744          | 1.06           | 1558          | K063240. N - 5.0B--  | 179                       | 184TC      |
| 38           | 45.76  | 7993          | 0.90           | 1626          | K063245. N - 5.0B--  | 179                       | 184TC      |
| 36           | 48.86  | 8534          | 0.84           | 1661          | K063250. N - 5.0B--  | 179                       | 184TC      |
| 66           | 26.52  | 4632          | 2.81           | 1867          | K073225. N - 5.0B--  | 219                       | 184TC      |
| 60           | 29.17  | 5095          | 2.61           | 1907          | K073228. N - 5.0B--  | 219                       | 184TC      |
| 52           | 33.52  | 5855          | 2.36           | 1966          | K073232. N - 5.0B--  | 219                       | 184TC      |
| 46           | 38.01  | 6639          | 2.14           | 2022          | K073236. N - 5.0B--  | 219                       | 184TC      |
| 42           | 41.92  | 7322          | 1.94           | 2110          | K073240. N - 5.0B--  | 219                       | 184TC      |
| 36           | 48.01  | 8386          | 1.69           | 2237          | K073245. N - 5.0B--  | 219                       | 184TC      |
| 32           | 54.28  | 9481          | 1.50           | 2337          | K073250. N - 5.0B--  | 219                       | 184TC      |
| 28           | 62.94  | 10994         | 1.29           | 2462          | K073263. N - 5.0B--  | 219                       | 184TC      |
| 23           | 75.07  | 13112         | 1.08           | 2601          | K073271. N - 5.0B--  | 219                       | 184TC      |
| 21           | 82.21  | 14360         | 0.99           | 2671          | K073280. N - 5.0B--  | 219                       | 184TC      |
| 18           | 98.65  | 17231         | 0.82           | 2812          | K0732100 N - 5.0B--  | 219                       | 184TC      |
| 53           | 33.24  | 5806          | 3.86           | 2024          | K083232. N - 5.0B--  | 341                       | 184TC      |
| 47           | 36.88  | 6442          | 3.54           | 2104          | K083236. N - 5.0B--  | 341                       | 184TC      |
| 43           | 40.36  | 7050          | 3.32           | 2150          | K083240. N - 5.0B--  | 341                       | 184TC      |
| 38           | 45.66  | 7975          | 3.01           | 2255          | K083245. N - 5.0B--  | 341                       | 184TC      |
| 34           | 51.54  | 9002          | 2.67           | 2429          | K083250. N - 5.0B--  | 341                       | 184TC      |
| 28           | 62.47  | 10912         | 2.20           | 2686          | K083263. N - 5.0B--  | 341                       | 184TC      |
| 24           | 72.86  | 12726         | 1.89           | 2879          | K083271. N - 5.0B--  | 341                       | 184TC      |
| 22           | 80.03  | 13979         | 1.72           | 2999          | K083280. N - 5.0B--  | 341                       | 184TC      |
| 18           | 98.08  | 17132         | 1.40           | 3242          | K0832100 N - 5.0B--  | 341                       | 184TC      |
| 16           | 107.10 | 18707         | 1.28           | 3351          | K0832112 N - 5.0B--  | 341                       | 184TC      |
| 14           | 123.30 | 21537         | 1.11           | 3502          | K0832125 N - 5.0B--  | 341                       | 184TC      |
| 13           | 132.19 | 22614         | 1.06           | 3520          | K0852125 N - 5.0B--  | 398                       | 184TC      |
| 12           | 144.67 | 24748         | 0.97           | 3520          | K0852140 N - 5.0B--  | 398                       | 184TC      |
| 11           | 163.67 | 27999         | 0.86           | 3520          | K0852160 N - 5.0B--  | 398                       | 184TC      |
| 29           | 61.00  | 10655         | 3.57           | 7970          | K093263. N - 5.0B--  | 464                       | 184TC      |
| 25           | 70.45  | 12305         | 3.09           | 7970          | K093271. N - 5.0B--  | 464                       | 184TC      |
| 22           | 77.78  | 13586         | 2.80           | 7970          | K093280. N - 5.0B--  | 464                       | 184TC      |
| 19           | 94.53  | 16511         | 2.30           | 7970          | K0932100 N - 5.0B--  | 464                       | 184TC      |
| 16           | 107.00 | 18690         | 2.03           | 7970          | K0932112 N - 5.0B--  | 464                       | 184TC      |
| 15           | 120.30 | 21013         | 1.81           | 7970          | K0932125 N - 5.0B--  | 464                       | 184TC      |
| 14           | 127.71 | 21846         | 1.74           | 7970          | K0952125 N - 5.0B--  | 526                       | 184TC      |
| 12           | 144.56 | 24730         | 1.54           | 7970          | K0952140 N - 5.0B--  | 526                       | 184TC      |
| 11           | 160.93 | 27529         | 1.38           | 7970          | K0952160 N - 5.0B--  | 526                       | 184TC      |
| 8.6          | 203.25 | 34770         | 1.09           | 7970          | K0952200 N - 5.0B--  | 526                       | 184TC      |
| 6.9          | 253.59 | 43381         | 0.88           | 7970          | K0952500 N - 5.0B--  | 526                       | 184TC      |
| 18           | 96.11  | 16787         | 3.79           | 9690          | K1032100 N - 5.0B--  | 740                       | 184TC      |
| 16           | 112.00 | 19563         | 3.25           | 9690          | K1032112 N - 5.0B--  | 740                       | 184TC      |
| 15           | 120.40 | 21030         | 3.02           | 9690          | K1032125 N - 5.0B--  | 740                       | 184TC      |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES GEARED MOTORS

**5.00 HP**

4 POLE 1750 rpm  
nominal input speed

| N2<br>rpm       | i      | M2<br>lb.in      | Fm                | lbf              | Unit Designation   | lb                              |               |
|-----------------|--------|------------------|-------------------|------------------|--|---------------------------------|---------------|
| Output<br>Speed | Ratio  | Output<br>Torque | Service<br>Factor | Overhung<br>Load | Column Entry <input type="text" value="1"/> - <input type="text" value="20"/><br>Blanks to be filled when entering order | Weight of<br>base<br>mount unit | Motor<br>Size |
| 13              | 137.33 | 23493            | 2.71              | 9690             | K1052140 N - 5.0B--  | 802                             | 184TC         |
| 10              | 166.84 | 28542            | 2.23              | 9690             | K1052160 N - 5.0B--  | 802                             | 184TC         |
| 8.3             | 211.36 | 36158            | 1.76              | 9690             | K1052200 N - 5.0B--  | 802                             | 184TC         |
| 6.7             | 259.60 | 44410            | 1.43              | 9690             | K1052250 N - 5.0B--  | 802                             | 184TC         |
| 6.1             | 285.44 | 48830            | 1.30              | 9690             | K1052280 N - 5.0B--  | 802                             | 184TC         |
| 5.5             | 317.19 | 54261            | 1.17              | 9690             | K1052320 N - 5.0B--  | 802                             | 184TC         |
| 4.7             | 372.83 | 63779            | 1.00              | 9690             | K1052360 N - 5.0B--  | 802                             | 184TC         |
| 4.1             | 423.69 | 72480            | 0.88              | 9690             | K1052400 N - 5.0B--  | 802                             | 184TC         |
| 10              | 172.15 | 29450            | 3.70              | 13800            | K1252160 N - 5.0B--  | 1154                            | 184TC         |
| 8.5             | 205.98 | 35237            | 3.09              | 13800            | K1252200 N - 5.0B--  | 1154                            | 184TC         |
| 6.9             | 254.42 | 43522            | 2.50              | 13800            | K1252250 N - 5.0B--  | 1154                            | 184TC         |
| 5.9             | 294.52 | 50384            | 2.16              | 13800            | K1252280 N - 5.0B--  | 1154                            | 184TC         |
| 5.3             | 331.99 | 56793            | 1.92              | 13800            | K1252320 N - 5.0B--  | 1154                            | 184TC         |
| 4.6             | 377.82 | 64633            | 1.69              | 13800            | K1252360 N - 5.0B--  | 1154                            | 184TC         |
| 4.3             | 410.49 | 70222            | 1.55              | 13800            | K1252400 N - 5.0B--  | 1154                            | 184TC         |
| 3.9             | 451.54 | 77244            | 1.41              | 13800            | K1252450 N - 5.0B--  | 1154                            | 184TC         |
| 3.5             | 504.66 | 86331            | 1.26              | 13800            | K1252500 N - 5.0B--  | 1154                            | 184TC         |
| 3.0             | 584.22 | 99941            | 1.09              | 13800            | K1252560 N - 5.0B--  | 1154                            | 184TC         |
| 2.7             | 658.53 | 112654           | 0.97              | 13800            | K1252630 N - 5.0B--  | 1154                            | 184TC         |
| 2.3             | 756.72 | 129450           | 0.84              | 13800            | K1252700 N - 5.0B--  | 1154                            | 184TC         |
| 6.3             | 279.2  | 47767            | 3.89              | 18000            | K1552280 N - 5.0B--  | 1798                            | 184TC         |
| 5.5             | 319.9  | 54718            | 3.40              | 18000            | K1552320 N - 5.0B--  | 1798                            | 184TC         |
| 4.9             | 359.3  | 61466            | 3.03              | 18000            | K1552360 N - 5.0B--  | 1798                            | 184TC         |
| 4.4             | 395.1  | 67583            | 2.75              | 18000            | K1552400 N - 5.0B--  | 1798                            | 184TC         |
| 3.8             | 455.9  | 77997            | 2.38              | 18000            | K1552450 N - 5.0B--  | 1798                            | 184TC         |
| 3.4             | 515.1  | 88114            | 2.11              | 18000            | K1552500 N - 5.0B--  | 1798                            | 184TC         |
| 3.2             | 553.6  | 94710            | 1.96              | 18000            | K1552560 N - 5.0B--  | 1798                            | 184TC         |
| 2.9             | 609.0  | 104181           | 1.79              | 18000            | K1552630 N - 5.0B--  | 1798                            | 184TC         |
| 2.5             | 699.8  | 119714           | 1.55              | 18000            | K1552700 N - 5.0B--  | 1798                            | 184TC         |
| 2.2             | 793.6  | 135751           | 1.37              | 18000            | K1552800 N - 5.0B--  | 1798                            | 184TC         |
| 1.9             | 900.5  | 154045           | 1.21              | 18000            | K1552900 N - 5.0B--  | 1798                            | 184TC         |
| 1.7             | 1021   | 174682           | 1.06              | 18000            | K155210C N - 5.0B--  | 1798                            | 184TC         |
| 1.6             | 1080   | 184782           | 1.01              | 18000            | K155211C N - 5.0B--  | 1798                            | 184TC         |
| 1.4             | 1225   | 209537           | 0.89              | 18000            | K155212C N - 5.0B--  | 1798                            | 184TC         |
| 2.8             | 621.1  | 106255           | 2.75              | 18000            | K1652630 N - 5.0B--  | 3261                            | 184TC         |
| 2.5             | 703.1  | 120282           | 2.43              | 18000            | K1652700 N - 5.0B--  | 3261                            | 184TC         |
| 2.3             | 775.7  | 132704           | 2.20              | 18000            | K1652800 N - 5.0B--  | 3261                            | 184TC         |
| 1.9             | 904.9  | 154807           | 1.89              | 18000            | K1652900 N - 5.0B--  | 3261                            | 184TC         |
| 1.7             | 1024   | 175123           | 1.67              | 18000            | K165210C N - 5.0B--  | 3261                            | 184TC         |
| 1.6             | 1086   | 185786           | 1.57              | 18000            | K165211C N - 5.0B--  | 3261                            | 184TC         |
| 1.4             | 1209   | 206798           | 1.41              | 18000            | K165212C N - 5.0B--  | 3261                            | 184TC         |
| 1.3             | 1368   | 234099           | 1.25              | 18000            | K165214C N - 5.0B--  | 3261                            | 184TC         |
| 1.1             | 1548   | 264892           | 1.10              | 18000            | K165216C N - 5.0B--  | 3261                            | 184TC         |
| 1.0             | 1786   | 305454           | 0.96              | 18000            | K165218C N - 5.0B--  | 3261                            | 184TC         |
| 0.89            | 1974   | 337738           | 0.86              | 18000            | K165220C N - 5.0B--  | 3261                            | 184TC         |
| 0.85            | 2062   | 352775           | 0.83              | 18000            | K165222C N - 5.0B--  | 3261                            | 184TC         |
| 2.4             | 717.6  | 122755           | 3.61              | 27000            | K1852700 N - 5.0B--  | 4011                            | 184TC         |
| 2.2             | 791.7  | 135432           | 3.27              | 27000            | K1852800 N - 5.0B--  | 4011                            | 184TC         |
| 1.9             | 923.6  | 157990           | 2.80              | 27000            | K1852900 N - 5.0B--  | 4011                            | 184TC         |
| 1.7             | 1045   | 178724           | 2.48              | 27000            | K185210C N - 5.0B--  | 4011                            | 184TC         |
| 1.6             | 1108   | 189605           | 2.34              | 27000            | K185211C N - 5.0B--  | 4011                            | 184TC         |
| 1.4             | 1234   | 211050           | 2.10              | 27000            | K185212C N - 5.0B--  | 4011                            | 184TC         |
| 1.3             | 1397   | 238911           | 1.85              | 27000            | K185214C N - 5.0B--  | 4011                            | 184TC         |
| 1.1             | 1580   | 270338           | 1.64              | 27000            | K185216C N - 5.0B--  | 4011                            | 184TC         |
| 1.0             | 1822   | 311734           | 1.42              | 27000            | K185218C N - 5.0B--  | 4011                            | 184TC         |
| 0.87            | 2015   | 344681           | 1.29              | 27000            | K185220C N - 5.0B--  | 4011                            | 184TC         |
| 0.83            | 2105   | 360028           | 1.23              | 27000            | K185222C N - 5.0B--  | 4011                            | 184TC         |
| 0.71            | 2449   | 418932           | 1.06              | 27000            | K185225C N - 5.0B--  | 4011                            | 184TC         |
| 0.62            | 2824   | 483081           | 0.92              | 27000            | K185228C N - 5.0B--  | 4011                            | 184TC         |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES

### GEARED MOTORS

**7.50 HP**

4 POLE 1750 rpm  
nominal input speed

| N2 rpm       | i      | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        |            |
|--------------|--------|---------------|----------------|---------------|--|---------------------------|------------|
| Output Speed | Ratio  | Output Torque | Service Factor | Overhung Load | Column Entry <span style="border: 1px solid black; padding: 0 2px;">1</span> - <span style="border: 1px solid black; padding: 0 2px;">20</span><br>Blanks to be filled when entering order | Weight of base mount unit | Motor Size |
| 216          | 8.112  | 2125          | 1.57           | 665           | K05328.0 N - 7.5B--  | 199                       | 213TC      |
| 154          | 11.40  | 2987          | 1.32           | 618           | K053211. N - 7.5B--  | 199                       | 213TC      |
| 137          | 12.78  | 3348          | 1.22           | 624           | K053212. N - 7.5B--  | 199                       | 213TC      |
| 122          | 14.35  | 3760          | 1.13           | 634           | K053214. N - 7.5B--  | 199                       | 213TC      |
| 96           | 18.22  | 4774          | 0.96           | 660           | K053218. N - 7.5B--  | 199                       | 213TC      |
| 85           | 20.66  | 5413          | 0.87           | 679           | K053220. N - 7.5B--  | 199                       | 213TC      |
| 220          | 7.961  | 2086          | 2.27           | 1142          | K06328.0 N - 7.5B--  | 217                       | 213TC      |
| 156          | 11.19  | 2932          | 1.92           | 1058          | K063211. N - 7.5B--  | 217                       | 213TC      |
| 140          | 12.54  | 3286          | 1.79           | 1058          | K063212. N - 7.5B--  | 217                       | 213TC      |
| 124          | 14.08  | 3689          | 1.66           | 1073          | K063214. N - 7.5B--  | 217                       | 213TC      |
| 98           | 17.88  | 4685          | 1.41           | 1108          | K063218. N - 7.5B--  | 217                       | 213TC      |
| 86           | 20.27  | 5311          | 1.28           | 1142          | K063220. N - 7.5B--  | 217                       | 213TC      |
| 72           | 24.18  | 6335          | 1.12           | 1181          | K063225. N - 7.5B--  | 217                       | 213TC      |
| 204          | 8.595  | 2252          | 2.78           | 1958          | K07328.0 N - 7.5B--  | 257                       | 213TC      |
| 147          | 11.91  | 3120          | 2.79           | 1701          | K073211. N - 7.5B--  | 257                       | 213TC      |
| 131          | 13.37  | 3503          | 2.79           | 1593          | K073212. N - 7.5B--  | 257                       | 213TC      |
| 119          | 14.71  | 3854          | 2.80           | 1512          | K073214. N - 7.5B--  | 257                       | 213TC      |
| 91           | 19.21  | 5033          | 2.38           | 1531          | K073218. N - 7.5B--  | 257                       | 213TC      |
| 80           | 21.84  | 5722          | 2.17           | 1576          | K073220. N - 7.5B--  | 257                       | 213TC      |
| 66           | 26.52  | 6948          | 1.87           | 1653          | K073225. N - 7.5B--  | 257                       | 213TC      |
| 60           | 29.17  | 7643          | 1.74           | 1689          | K073228. N - 7.5B--  | 257                       | 213TC      |
| 52           | 33.52  | 8782          | 1.57           | 1741          | K073232. N - 7.5B--  | 257                       | 213TC      |
| 46           | 38.01  | 9959          | 1.43           | 1791          | K073236. N - 7.5B--  | 257                       | 213TC      |
| 42           | 41.92  | 10983         | 1.29           | 1869          | K073240. N - 7.5B--  | 257                       | 213TC      |
| 36           | 48.01  | 12579         | 1.13           | 1981          | K073245. N - 7.5B--  | 257                       | 213TC      |
| 32           | 54.28  | 14222         | 1.00           | 2069          | K073250. N - 7.5B--  | 257                       | 213TC      |
| 28           | 62.94  | 16491         | 0.86           | 2180          | K073263. N - 7.5B--  | 257                       | 213TC      |
| 85           | 20.67  | 5416          | 3.77           | 1478          | K083220. N - 7.5B--  | 379                       | 213TC      |
| 69           | 25.35  | 6642          | 3.21           | 1617          | K083225. N - 7.5B--  | 379                       | 213TC      |
| 61           | 28.56  | 7483          | 2.90           | 1693          | K083228. N - 7.5B--  | 379                       | 213TC      |
| 53           | 33.24  | 8709          | 2.57           | 1792          | K083232. N - 7.5B--  | 379                       | 213TC      |
| 47           | 36.88  | 9663          | 2.36           | 1863          | K083236. N - 7.5B--  | 379                       | 213TC      |
| 43           | 40.36  | 10574         | 2.21           | 1904          | K083240. N - 7.5B--  | 379                       | 213TC      |
| 38           | 45.66  | 11963         | 2.01           | 1996          | K083245. N - 7.5B--  | 379                       | 213TC      |
| 34           | 51.54  | 13504         | 1.78           | 2151          | K083250. N - 7.5B--  | 379                       | 213TC      |
| 28           | 62.47  | 16367         | 1.47           | 2378          | K083263. N - 7.5B--  | 379                       | 213TC      |
| 24           | 72.86  | 19090         | 1.26           | 2549          | K083271. N - 7.5B--  | 379                       | 213TC      |
| 22           | 80.03  | 20968         | 1.14           | 2655          | K083280. N - 7.5B--  | 379                       | 213TC      |
| 18           | 98.08  | 25697         | 0.93           | 2871          | K0832100 N - 7.5B--  | 379                       | 213TC      |
| 16           | 107.10 | 28061         | 0.86           | 2968          | K0832112 N - 7.5B--  | 379                       | 213TC      |
| 49           | 35.62  | 9333          | 3.83           | 7970          | K093236. N - 7.5B--  | 502                       | 213TC      |
| 43           | 40.33  | 10567         | 3.46           | 7970          | K093240. N - 7.5B--  | 502                       | 213TC      |
| 39           | 44.89  | 11761         | 3.19           | 7970          | K093245. N - 7.5B--  | 502                       | 213TC      |
| 35           | 49.87  | 13066         | 2.91           | 7970          | K093250. N - 7.5B--  | 502                       | 213TC      |
| 29           | 61.00  | 15982         | 2.38           | 7970          | K093263. N - 7.5B--  | 502                       | 213TC      |
| 25           | 70.45  | 18458         | 2.06           | 7970          | K093271. N - 7.5B--  | 502                       | 213TC      |
| 22           | 77.78  | 20379         | 1.86           | 7970          | K093280. N - 7.5B--  | 502                       | 213TC      |
| 19           | 94.53  | 24767         | 1.53           | 7970          | K0932100 N - 7.5B--  | 502                       | 213TC      |
| 16           | 107.00 | 28034         | 1.36           | 7970          | K0932112 N - 7.5B--  | 502                       | 213TC      |
| 15           | 120.30 | 31519         | 1.21           | 7970          | K0932125 N - 7.5B--  | 502                       | 213TC      |
| 14           | 127.71 | 32770         | 1.16           | 7970          | K0952125 N - 7.5B--  | 564                       | 213TC      |
| 12           | 144.56 | 37096         | 1.02           | 7970          | K0952140 N - 7.5B--  | 564                       | 213TC      |
| 11           | 160.93 | 41294         | 0.92           | 7970          | K0952160 N - 7.5B--  | 564                       | 213TC      |
| 24           | 71.89  | 18835         | 3.38           | 9690          | K103271. N - 7.5B--  | 779                       | 213TC      |
| 21           | 82.83  | 21702         | 2.93           | 9690          | K103280. N - 7.5B--  | 779                       | 213TC      |
| 18           | 96.11  | 25181         | 2.53           | 9690          | K1032100 N - 7.5B--  | 779                       | 213TC      |
| 16           | 112.00 | 29344         | 2.17           | 9690          | K1032112 N - 7.5B--  | 779                       | 213TC      |
| 15           | 120.40 | 31545         | 2.02           | 9690          | K1032125 N - 7.5B--  | 779                       | 213TC      |
| 13           | 137.33 | 35240         | 1.80           | 9690          | K1052140 N - 7.5B--  | 840                       | 213TC      |
| 10           | 166.84 | 42812         | 1.49           | 9690          | K1052160 N - 7.5B--  | 840                       | 213TC      |
| 8.3          | 211.36 | 54236         | 1.17           | 9690          | K1052200 N - 7.5B--  | 840                       | 213TC      |
| 6.7          | 259.60 | 66615         | 0.95           | 9690          | K1052250 N - 7.5B--  | 840                       | 213TC      |
| 6.1          | 285.44 | 73245         | 0.87           | 9690          | K1052280 N - 7.5B--  | 840                       | 213TC      |
| 15           | 113.80 | 29816         | 3.66           | 13800         | K1232112 N - 7.5B--  | 1099                      | 213TC      |
| 14           | 121.10 | 31729         | 3.44           | 13800         | K1232125 N - 7.5B--  | 1099                      | 213TC      |
| 13           | 133.06 | 34142         | 3.19           | 13800         | K1252125 N - 7.5B--  | 1192                      | 213TC      |
| 12           | 148.71 | 38159         | 2.86           | 13800         | K1252140 N - 7.5B--  | 1192                      | 213TC      |
| 10           | 172.15 | 44175         | 2.47           | 13800         | K1252160 N - 7.5B--  | 1192                      | 213TC      |
| 8.5          | 205.98 | 52856         | 2.06           | 13800         | K1252200 N - 7.5B--  | 1192                      | 213TC      |
| 6.9          | 254.42 | 65284         | 1.67           | 13800         | K1252250 N - 7.5B--  | 1192                      | 213TC      |
| 5.9          | 294.52 | 75575         | 1.44           | 13800         | K1252280 N - 7.5B--  | 1192                      | 213TC      |
| 5.3          | 331.99 | 85189         | 1.28           | 13800         | K1252320 N - 7.5B--  | 1192                      | 213TC      |
| 4.6          | 377.82 | 96950         | 1.12           | 13800         | K1252360 N - 7.5B--  | 1192                      | 213TC      |
| 4.3          | 410.49 | 105332        | 1.03           | 13800         | K1252400 N - 7.5B--  | 1192                      | 213TC      |
| 3.9          | 451.54 | 115866        | 0.94           | 13800         | K1252450 N - 7.5B--  | 1192                      | 213TC      |
| 3.5          | 504.66 | 129497        | 0.84           | 13800         | K1252500 N - 7.5B--  | 1192                      | 213TC      |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES GEARED MOTORS

### 7.50 HP

4 POLE 1750 rpm  
nominal input speed

| N2<br>rpm       | i     | M2<br>lb.in      | Fm                | lbf              | Unit Designation   | lb                              |               |
|-----------------|-------|------------------|-------------------|------------------|--|---------------------------------|---------------|
| Output<br>Speed | Ratio | Output<br>Torque | Service<br>Factor | Overhung<br>Load | Column Entry <input type="text" value="1"/> - <input type="text" value="20"/><br>Blanks to be filled when entering order | Weight of<br>base<br>mount unit | Motor<br>Size |
| 9.8             | 179.5 | 46049            | 4.04              | 18000            | K1552200 N - 7.5B--  | 1836                            | 213TC         |
| 7.0             | 248.6 | 63784            | 2.92              | 18000            | K1552250 N - 7.5B--  | 1836                            | 213TC         |
| 6.3             | 279.2 | 71650            | 2.60              | 18000            | K1552280 N - 7.5B--  | 1836                            | 213TC         |
| 5.5             | 319.9 | 82077            | 2.27              | 18000            | K1552320 N - 7.5B--  | 1836                            | 213TC         |
| 4.9             | 359.3 | 92198            | 2.02              | 18000            | K1552360 N - 7.5B--  | 1836                            | 213TC         |
| 4.4             | 395.1 | 101375           | 1.83              | 18000            | K1552400 N - 7.5B--  | 1836                            | 213TC         |
| 3.8             | 455.9 | 116995           | 1.59              | 18000            | K1552450 N - 7.5B--  | 1836                            | 213TC         |
| 3.4             | 515.1 | 132170           | 1.41              | 18000            | K1552500 N - 7.5B--  | 1836                            | 213TC         |
| 3.2             | 553.6 | 142065           | 1.31              | 18000            | K1552560 N - 7.5B--  | 1836                            | 213TC         |
| 2.9             | 609.0 | 156272           | 1.19              | 18000            | K1552630 N - 7.5B--  | 1836                            | 213TC         |
| 2.5             | 699.8 | 179571           | 1.04              | 18000            | K1552700 N - 7.5B--  | 1836                            | 213TC         |
| 2.2             | 793.6 | 203627           | 0.91              | 18000            | K1552800 N - 7.5B--  | 1836                            | 213TC         |
| 2.8             | 621.1 | 159382           | 1.83              | 18000            | K1652630 N - 7.5B--  | 3299                            | 213TC         |
| 2.5             | 703.1 | 180423           | 1.62              | 18000            | K1652700 N - 7.5B--  | 3299                            | 213TC         |
| 2.3             | 775.7 | 199056           | 1.47              | 18000            | K1652800 N - 7.5B--  | 3299                            | 213TC         |
| 1.9             | 904.9 | 232211           | 1.26              | 18000            | K1652900 N - 7.5B--  | 3299                            | 213TC         |
| 1.7             | 1024  | 262685           | 1.11              | 18000            | K165211C N - 7.5B--  | 3299                            | 213TC         |
| 1.6             | 1086  | 278679           | 1.05              | 18000            | K165212C N - 7.5B--  | 3299                            | 213TC         |
| 1.4             | 1209  | 310198           | 0.94              | 18000            | K165214C N - 7.5B--  | 3299                            | 213TC         |
| 2.8             | 633.9 | 162659           | 2.72              | 27000            | K1852630 N - 7.5B--  | 4049                            | 213TC         |
| 2.4             | 717.6 | 184132           | 2.41              | 27000            | K1852700 N - 7.5B--  | 4049                            | 213TC         |
| 2.2             | 791.7 | 203149           | 2.18              | 27000            | K1852800 N - 7.5B--  | 4049                            | 213TC         |
| 1.9             | 923.6 | 236985           | 1.87              | 27000            | K1852900 N - 7.5B--  | 4049                            | 213TC         |
| 1.7             | 1045  | 268085           | 1.65              | 27000            | K185210C N - 7.5B--  | 4049                            | 213TC         |
| 1.6             | 1108  | 284408           | 1.56              | 27000            | K185211C N - 7.5B--  | 4049                            | 213TC         |
| 1.4             | 1234  | 316575           | 1.40              | 27000            | K185212C N - 7.5B--  | 4049                            | 213TC         |
| 1.3             | 1397  | 358367           | 1.24              | 27000            | K185214C N - 7.5B--  | 4049                            | 213TC         |
| 1.1             | 1580  | 405507           | 1.09              | 27000            | K185216C N - 7.5B--  | 4049                            | 213TC         |
| 1.0             | 1822  | 467601           | 0.95              | 27000            | K185218C N - 7.5B--  | 4049                            | 213TC         |
| 0.87            | 2015  | 517022           | 0.86              | 27000            | K185220C N - 7.5B--  | 4049                            | 213TC         |
| 0.83            | 2105  | 540042           | 0.82              | 27000            | K185222C N - 7.5B--  | 4049                            | 213TC         |

### 10.0 HP

4 POLE 1750 rpm  
nominal input speed

|     |       |       |      |      |                     |     |       |
|-----|-------|-------|------|------|---------------------|-----|-------|
| 216 | 8.112 | 2834  | 1.18 | 610  | K05328.0 N - 10.B-- | 244 | 215TC |
| 154 | 11.40 | 3982  | 0.99 | 567  | K053211 N - 10.B--  | 244 | 215TC |
| 137 | 12.78 | 4465  | 0.92 | 573  | K053212 N - 10.B--  | 244 | 215TC |
| 122 | 14.35 | 5013  | 0.85 | 581  | K053214 N - 10.B--  | 244 | 215TC |
| 220 | 7.961 | 2781  | 1.70 | 1048 | K06328.0 N - 10.B-- | 262 | 215TC |
| 156 | 11.19 | 3909  | 1.44 | 970  | K063211 N - 10.B--  | 262 | 215TC |
| 140 | 12.54 | 4381  | 1.34 | 971  | K063212 N - 10.B--  | 262 | 215TC |
| 124 | 14.08 | 4919  | 1.24 | 984  | K063214 N - 10.B--  | 262 | 215TC |
| 98  | 17.88 | 6246  | 1.06 | 1017 | K063218 N - 10.B--  | 262 | 215TC |
| 86  | 20.27 | 7081  | 0.96 | 1048 | K063220 N - 10.B--  | 262 | 215TC |
| 72  | 24.18 | 8447  | 0.84 | 1083 | K063225 N - 10.B--  | 262 | 215TC |
| 204 | 8.595 | 3003  | 2.09 | 1796 | K07328.0 N - 10.B-- | 302 | 215TC |
| 147 | 11.91 | 4161  | 2.09 | 1560 | K073211 N - 10.B--  | 302 | 215TC |
| 131 | 13.37 | 4671  | 2.10 | 1461 | K073212 N - 10.B--  | 302 | 215TC |
| 119 | 14.71 | 5139  | 2.10 | 1387 | K073214 N - 10.B--  | 302 | 215TC |
| 91  | 19.21 | 6711  | 1.79 | 1405 | K073218 N - 10.B--  | 302 | 215TC |
| 80  | 21.84 | 7630  | 1.63 | 1446 | K073220 N - 10.B--  | 302 | 215TC |
| 66  | 26.52 | 9264  | 1.40 | 1517 | K073225 N - 10.B--  | 302 | 215TC |
| 60  | 29.17 | 10190 | 1.31 | 1549 | K073228 N - 10.B--  | 302 | 215TC |
| 52  | 33.52 | 11710 | 1.18 | 1597 | K073232 N - 10.B--  | 302 | 215TC |
| 46  | 38.01 | 13278 | 1.07 | 1643 | K073236 N - 10.B--  | 302 | 215TC |
| 42  | 41.92 | 14644 | 0.97 | 1714 | K073240 N - 10.B--  | 302 | 215TC |
| 36  | 48.01 | 16772 | 0.85 | 1817 | K073245 N - 10.B--  | 302 | 215TC |
| 215 | 8.128 | 2839  | 3.29 | 2243 | K08328.0 N - 10.B-- | 424 | 215TC |
| 152 | 11.52 | 4024  | 3.30 | 1861 | K083211 N - 10.B--  | 424 | 215TC |
| 137 | 12.80 | 4472  | 3.31 | 1704 | K083212 N - 10.B--  | 424 | 215TC |
| 123 | 14.24 | 4975  | 3.32 | 1533 | K083214 N - 10.B--  | 424 | 215TC |
| 95  | 18.41 | 6431  | 3.11 | 1286 | K083218 N - 10.B--  | 424 | 215TC |
| 85  | 20.67 | 7221  | 2.83 | 1356 | K083220 N - 10.B--  | 424 | 215TC |
| 69  | 25.35 | 8856  | 2.41 | 1483 | K083225 N - 10.B--  | 424 | 215TC |
| 61  | 28.56 | 9977  | 2.17 | 1553 | K083228 N - 10.B--  | 424 | 215TC |
| 53  | 33.24 | 11612 | 1.93 | 1644 | K083232 N - 10.B--  | 424 | 215TC |
| 47  | 36.88 | 12884 | 1.77 | 1709 | K083236 N - 10.B--  | 424 | 215TC |
| 43  | 40.36 | 14099 | 1.66 | 1746 | K083240 N - 10.B--  | 424 | 215TC |
| 38  | 45.66 | 15951 | 1.50 | 1831 | K083245 N - 10.B--  | 424 | 215TC |
| 34  | 51.54 | 18005 | 1.33 | 1973 | K083250 N - 10.B--  | 424 | 215TC |
| 28  | 62.47 | 21823 | 1.10 | 2181 | K083263 N - 10.B--  | 424 | 215TC |
| 24  | 72.86 | 25453 | 0.94 | 2338 | K083271 N - 10.B--  | 424 | 215TC |
| 22  | 80.03 | 27958 | 0.86 | 2436 | K083280 N - 10.B--  | 424 | 215TC |

#### NOTE

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES

### GEARED MOTORS

**10.0 HP**

4 POLE 1750 rpm  
nominal input speed

| N2 rpm       | i      | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        |            |
|--------------|--------|---------------|----------------|---------------|--|---------------------------|------------|
| Output Speed | Ratio  | Output Torque | Service Factor | Overhung Load | Column Entry <span style="border: 1px solid black; padding: 0 2px;">1</span> - <span style="border: 1px solid black; padding: 0 2px;">20</span><br>Blanks to be filled when entering order | Weight of base mount unit | Motor Size |
| 49           | 35.62  | 12443         | 2.87           | 7970          | K093236_N_10.B--   | 547                       | 215TC      |
| 43           | 40.33  | 14089         | 2.60           | 7970          | K093240_N_10.B--   | 547                       | 215TC      |
| 39           | 44.89  | 15682         | 2.39           | 7970          | K093245_N_10.B--   | 547                       | 215TC      |
| 35           | 49.87  | 17422         | 2.18           | 7970          | K093250_N_10.B--   | 547                       | 215TC      |
| 29           | 61.00  | 21310         | 1.78           | 7970          | K093263_N_10.B--   | 547                       | 215TC      |
| 25           | 70.45  | 24611         | 1.54           | 7970          | K093271_N_10.B--   | 547                       | 215TC      |
| 22           | 77.78  | 27172         | 1.40           | 7970          | K093280_N_10.B--   | 547                       | 215TC      |
| 19           | 94.53  | 33023         | 1.15           | 7970          | K0932100_N_10.B--  | 547                       | 215TC      |
| 16           | 107.00 | 37379         | 1.02           | 7970          | K0932112_N_10.B--  | 547                       | 215TC      |
| 39           | 45.37  | 15849         | 4.01           | 9690          | K103245_N_10.B--   | 824                       | 215TC      |
| 35           | 50.41  | 17610         | 3.61           | 9690          | K103250_N_10.B--   | 824                       | 215TC      |
| 29           | 59.58  | 20814         | 3.06           | 9690          | K103263_N_10.B--   | 824                       | 215TC      |
| 24           | 71.89  | 25114         | 2.53           | 9690          | K103271_N_10.B--   | 824                       | 215TC      |
| 21           | 82.83  | 28936         | 2.20           | 9690          | K103280_N_10.B--   | 824                       | 215TC      |
| 18           | 96.11  | 33575         | 1.89           | 9690          | K1032100_N_10.B--  | 824                       | 215TC      |
| 16           | 112.00 | 39126         | 1.63           | 9690          | K1032112_N_10.B--  | 824                       | 215TC      |
| 15           | 120.40 | 42060         | 1.51           | 9690          | K1032125_N_10.B--  | 824                       | 215TC      |
| 13           | 137.33 | 46987         | 1.35           | 9690          | K1052140_N_10.B--  | 885                       | 215TC      |
| 10           | 166.84 | 57083         | 1.11           | 9690          | K1052160_N_10.B--  | 885                       | 215TC      |
| 8.3          | 211.36 | 72315         | 0.88           | 9690          | K1052200_N_10.B--  | 885                       | 215TC      |
| 21           | 83.10  | 29030         | 3.75           | 13800         | K123280_N_10.B--   | 1144                      | 215TC      |
| 18           | 97.07  | 33910         | 3.21           | 13800         | K1232100_N_10.B--  | 1144                      | 215TC      |
| 15           | 113.80 | 39755         | 2.74           | 13800         | K1232112_N_10.B--  | 1144                      | 215TC      |
| 14           | 121.10 | 42305         | 2.58           | 13800         | K1232125_N_10.B--  | 1144                      | 215TC      |
| 13           | 133.06 | 45523         | 2.39           | 13800         | K1252125_N_10.B--  | 1237                      | 215TC      |
| 12           | 148.71 | 50879         | 2.14           | 13800         | K1252140_N_10.B--  | 1237                      | 215TC      |
| 10           | 172.15 | 58900         | 1.85           | 13800         | K1252160_N_10.B--  | 1237                      | 215TC      |
| 8.5          | 205.98 | 70475         | 1.55           | 13800         | K1252200_N_10.B--  | 1237                      | 215TC      |
| 6.9          | 254.42 | 87045         | 1.25           | 13800         | K1252250_N_10.B--  | 1237                      | 215TC      |
| 5.9          | 294.52 | 100767        | 1.08           | 13800         | K1252280_N_10.B--  | 1237                      | 215TC      |
| 5.3          | 331.99 | 113585        | 0.96           | 13800         | K1252320_N_10.B--  | 1237                      | 215TC      |
| 4.6          | 377.82 | 129266        | 0.84           | 13800         | K1252360_N_10.B--  | 1237                      | 215TC      |
| 13           | 134.3  | 46911         | 3.96           | 18000         | K1532125_N_10.B--  | 1744                      | 215TC      |
| 12           | 150.6  | 52623         | 3.53           | 18000         | K1532140_N_10.B--  | 1744                      | 215TC      |
| 10           | 167.0  | 57122         | 3.26           | 18000         | K1552160_N_10.B--  | 1881                      | 215TC      |
| 10           | 179.5  | 61398         | 3.03           | 18000         | K1552200_N_10.B--  | 1881                      | 215TC      |
| 7.0          | 248.6  | 85046         | 2.19           | 18000         | K1552250_N_10.B--  | 1881                      | 215TC      |
| 6.3          | 279.2  | 95534         | 1.95           | 18000         | K1552280_N_10.B--  | 1881                      | 215TC      |
| 5.5          | 319.9  | 109435        | 1.70           | 18000         | K1552320_N_10.B--  | 1881                      | 215TC      |
| 4.9          | 359.3  | 122931        | 1.51           | 18000         | K1552360_N_10.B--  | 1881                      | 215TC      |
| 4.4          | 395.1  | 135166        | 1.38           | 18000         | K1552400_N_10.B--  | 1881                      | 215TC      |
| 3.8          | 455.9  | 155993        | 1.19           | 18000         | K1552450_N_10.B--  | 1881                      | 215TC      |
| 3.4          | 515.1  | 176227        | 1.06           | 18000         | K1552500_N_10.B--  | 1881                      | 215TC      |
| 3.2          | 553.6  | 189421        | 0.98           | 18000         | K1552560_N_10.B--  | 1881                      | 215TC      |
| 2.9          | 609.0  | 208363        | 0.89           | 18000         | K1552630_N_10.B--  | 1881                      | 215TC      |
| 2.8          | 621.1  | 212510        | 1.37           | 18000         | K1652630_N_10.B--  | 3344                      | 215TC      |
| 2.5          | 703.1  | 240564        | 1.21           | 18000         | K1652700_N_10.B--  | 3344                      | 215TC      |
| 2.3          | 775.7  | 265408        | 1.10           | 18000         | K1652800_N_10.B--  | 3344                      | 215TC      |
| 1.9          | 904.9  | 309614        | 0.94           | 18000         | K1652900_N_10.B--  | 3344                      | 215TC      |
| 1.7          | 1024   | 350246        | 0.83           | 18000         | K165210C_N_10.B--  | 3344                      | 215TC      |
| 2.8          | 633.9  | 216879        | 2.04           | 27000         | K1852630_N_10.B--  | 4094                      | 215TC      |
| 2.4          | 717.6  | 245510        | 1.80           | 27000         | K1852700_N_10.B--  | 4094                      | 215TC      |
| 2.2          | 791.7  | 270865        | 1.64           | 27000         | K1852800_N_10.B--  | 4094                      | 215TC      |
| 1.9          | 923.6  | 315980        | 1.40           | 27000         | K1852900_N_10.B--  | 4094                      | 215TC      |
| 1.7          | 1045   | 357447        | 1.24           | 27000         | K185210C_N_10.B--  | 4094                      | 215TC      |
| 1.6          | 1108   | 379211        | 1.17           | 27000         | K185211C_N_10.B--  | 4094                      | 215TC      |
| 1.4          | 1234   | 422100        | 1.05           | 27000         | K185212C_N_10.B--  | 4094                      | 215TC      |
| 1.3          | 1397   | 477823        | 0.93           | 27000         | K185214C_N_10.B--  | 4094                      | 215TC      |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES GEARED MOTORS

**15.0 HP**

4 POLE 1750 rpm  
nominal input speed

| N2<br>rpm       | i      | M2<br>lb.in      | Fm                | lbf              | Unit Designation   | lb                              | Motor<br>Size |
|-----------------|--------|------------------|-------------------|------------------|--|---------------------------------|---------------|
| Output<br>Speed | Ratio  | Output<br>Torque | Service<br>Factor | Overhung<br>Load | Column Entry <input type="text" value="1"/> - <input type="text" value="20"/><br>Blanks to be filled when entering order | Weight of<br>base<br>mount unit |               |
| 204             | 8.595  | 4504             | 1.39              | 1590             | K07328.0_N_-15.B--   | 427                             | 254TC         |
| 147             | 11.91  | 6241             | 1.40              | 1381             | K073211_N_-15.B--  | 427                             | 254TC         |
| 131             | 13.37  | 7006             | 1.40              | 1294             | K073212_N_-15.B--  | 427                             | 254TC         |
| 119             | 14.71  | 7708             | 1.40              | 1228             | K073214_N_-15.B--  | 427                             | 254TC         |
| 91              | 19.21  | 10066            | 1.19              | 1244             | K073218_N_-15.B--  | 427                             | 254TC         |
| 80              | 21.84  | 11444            | 1.08              | 1280             | K073220_N_-15.B--  | 427                             | 254TC         |
| 215             | 8.128  | 4259             | 2.19              | 1986             | K08328.0_N_-15.B--   | 549                             | 254TC         |
| 152             | 11.52  | 6037             | 2.20              | 1648             | K083211_N_-15.B--  | 549                             | 254TC         |
| 137             | 12.80  | 6707             | 2.21              | 1509             | K083212_N_-15.B--  | 549                             | 254TC         |
| 123             | 14.24  | 7462             | 2.21              | 1358             | K083214_N_-15.B--  | 549                             | 254TC         |
| 95              | 18.41  | 9647             | 2.07              | 1139             | K083218_N_-15.B--  | 549                             | 254TC         |
| 85              | 20.67  | 10831            | 1.88              | 1201             | K083220_N_-15.B--  | 549                             | 254TC         |
| 69              | 25.35  | 13284            | 1.60              | 1313             | K083225_N_-15.B--  | 549                             | 254TC         |
| 61              | 28.56  | 14966            | 1.45              | 1375             | K083228_N_-15.B--  | 549                             | 254TC         |
| 53              | 33.24  | 17418            | 1.29              | 1456             | K083232_N_-15.B--  | 549                             | 254TC         |
| 47              | 36.88  | 19325            | 1.18              | 1513             | K083236_N_-15.B--  | 549                             | 254TC         |
| 43              | 40.36  | 21149            | 1.11              | 1546             | K083240_N_-15.B--  | 549                             | 254TC         |
| 38              | 45.66  | 23926            | 1.00              | 1621             | K083245_N_-15.B--  | 549                             | 254TC         |
| 34              | 51.54  | 27007            | 0.89              | 1747             | K083250_N_-15.B--  | 549                             | 254TC         |
| 126             | 13.92  | 7294             | 3.80              | 7970             | K093214_N_-15.B--  | 672                             | 254TC         |
| 98              | 17.93  | 9395             | 3.27              | 7970             | K093218_N_-15.B--  | 672                             | 254TC         |
| 87              | 20.03  | 10496            | 3.02              | 7970             | K093220_N_-15.B--  | 672                             | 254TC         |
| 70              | 25.02  | 13111            | 2.53              | 7970             | K093225_N_-15.B--  | 672                             | 254TC         |
| 63              | 27.78  | 14557            | 2.33              | 7970             | K093228_N_-15.B--  | 672                             | 254TC         |
| 55              | 31.67  | 16595            | 2.10              | 7970             | K093232_N_-15.B--  | 672                             | 254TC         |
| 49              | 35.62  | 18665            | 1.91              | 7970             | K093236_N_-15.B--  | 672                             | 254TC         |
| 43              | 40.33  | 21133            | 1.73              | 7970             | K093240_N_-15.B--  | 672                             | 254TC         |
| 39              | 44.89  | 23523            | 1.59              | 7970             | K093245_N_-15.B--  | 672                             | 254TC         |
| 35              | 49.87  | 26132            | 1.45              | 7970             | K093250_N_-15.B--  | 672                             | 254TC         |
| 29              | 61.00  | 31964            | 1.19              | 7970             | K093263_N_-15.B--  | 672                             | 254TC         |
| 25              | 70.45  | 36916            | 1.03              | 7970             | K093271_N_-15.B--  | 672                             | 254TC         |
| 22              | 77.78  | 40757            | 0.93              | 7970             | K093280_N_-15.B--  | 672                             | 254TC         |
| 53              | 33.10  | 17345            | 3.67              | 9690             | K103232_N_-15.B--  | 948                             | 254TC         |
| 47              | 37.34  | 19566            | 3.25              | 9690             | K103236_N_-15.B--  | 948                             | 254TC         |
| 42              | 41.49  | 21741            | 2.93              | 9690             | K103240_N_-15.B--  | 948                             | 254TC         |
| 39              | 45.37  | 23774            | 2.68              | 9690             | K103245_N_-15.B--  | 948                             | 254TC         |
| 35              | 50.41  | 26415            | 2.41              | 9690             | K103250_N_-15.B--  | 948                             | 254TC         |
| 29              | 59.58  | 31220            | 2.04              | 9690             | K103263_N_-15.B--  | 948                             | 254TC         |
| 24              | 71.89  | 37671            | 1.69              | 9690             | K103271_N_-15.B--  | 948                             | 254TC         |
| 21              | 82.83  | 43404            | 1.47              | 9690             | K103280_N_-15.B--  | 948                             | 254TC         |
| 18              | 96.11  | 50362            | 1.26              | 9690             | K1032100_N_-15.B--   | 948                             | 254TC         |
| 33              | 52.76  | 27647            | 3.94              | 13800            | K123250_N_-15.B--  | 1269                            | 254TC         |
| 29              | 60.77  | 31844            | 3.42              | 13800            | K123263_N_-15.B--  | 1269                            | 254TC         |
| 23              | 74.62  | 39101            | 2.79              | 13800            | K123271_N_-15.B--  | 1269                            | 254TC         |
| 21              | 83.10  | 43545            | 2.50              | 13800            | K123280_N_-15.B--  | 1269                            | 254TC         |
| 18              | 97.07  | 50865            | 2.14              | 13800            | K1232100_N_-15.B--   | 1269                            | 254TC         |
| 15              | 113.80 | 59632            | 1.83              | 13800            | K1232112_N_-15.B--   | 1269                            | 254TC         |
| 14              | 121.10 | 63457            | 1.72              | 13800            | K1232125_N_-15.B--   | 1269                            | 254TC         |
| 13              | 133.06 | 68284            | 1.60              | 13800            | K1252125_N_-15.B--   | 1362                            | 254TC         |
| 12              | 148.71 | 76318            | 1.43              | 13800            | K1252140_N_-15.B--   | 1362                            | 254TC         |
| 10              | 172.15 | 88349            | 1.23              | 13800            | K1252160_N_-15.B--   | 1362                            | 254TC         |
| 8.5             | 205.98 | 105712           | 1.03              | 13800            | K1252200_N_-15.B--   | 1362                            | 254TC         |
| 6.9             | 254.42 | 130567           | 0.83              | 13800            | K1252250_N_-15.B--   | 1362                            | 254TC         |
| 5.9             | 294.52 | 151151           | 0.72              | 13800            | K1252280_N_-15.B--   | 1362                            | 254TC         |
| 19              | 90.38  | 47360            | 3.93              | 18000            | K153280_N_-15.B--  | 1869                            | 254TC         |
| 18              | 97.92  | 51312            | 3.62              | 18000            | K1532100_N_-15.B--   | 1869                            | 254TC         |
| 15              | 114.5  | 60011            | 2.95              | 18000            | K1532112_N_-15.B--   | 1869                            | 254TC         |
| 13              | 134.3  | 70367            | 2.64              | 18000            | K1532125_N_-15.B--   | 1869                            | 254TC         |
| 12              | 150.6  | 78934            | 2.36              | 18000            | K1532140_N_-15.B--   | 1869                            | 254TC         |
| 10              | 167.0  | 85683            | 2.17              | 18000            | K1552160_N_-15.B--   | 2006                            | 254TC         |
| 10              | 179.5  | 92098            | 2.02              | 18000            | K1552200_N_-15.B--   | 2006                            | 254TC         |
| 7.0             | 248.6  | 127569           | 1.46              | 18000            | K1552250_N_-15.B--   | 2006                            | 254TC         |
| 6.3             | 279.2  | 143301           | 1.30              | 18000            | K1552280_N_-15.B--   | 2006                            | 254TC         |
| 5.5             | 319.9  | 164153           | 1.13              | 18000            | K1552320_N_-15.B--   | 2006                            | 254TC         |
| 4.9             | 359.3  | 184397           | 1.01              | 18000            | K1552360_N_-15.B--   | 2006                            | 254TC         |
| 4.4             | 395.1  | 202750           | 0.92              | 18000            | K1552400_N_-15.B--   | 2006                            | 254TC         |
| 4.4             | 398.87 | 204699           | 0.91              | 18000            | K1552400_M_-15.B--   | 2006                            | 254TC         |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES

### GEARED MOTORS

#### 15.0 HP

4 POLE 1750 rpm  
nominal input speed

| N2 rpm       | i     | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        |            |
|--------------|-------|---------------|----------------|---------------|--|---------------------------|------------|
| Output Speed | Ratio | Output Torque | Service Factor | Overhung Load | Column Entry <span style="border: 1px solid black; padding: 0 2px;">1</span> - <span style="border: 1px solid black; padding: 0 2px;">20</span><br>Blanks to be filled when entering order | Weight of base mount unit | Motor Size |
| 11           | 162.0 | 83124         | 3.51           | 18000         | K1652160_N_-15.B--   | 3469                      | 254TC      |
| 9.1          | 192.9 | 98975         | 2.95           | 18000         | K1652200_N_-15.B--   | 3469                      | 254TC      |
| 7.3          | 240.9 | 123612        | 2.36           | 18000         | K1652250_N_-15.B--   | 3469                      | 254TC      |
| 6.5          | 270.0 | 138547        | 2.11           | 18000         | K1652280_N_-15.B--   | 3469                      | 254TC      |
| 5.6          | 312.7 | 160462        | 1.82           | 18000         | K1652320_N_-15.B--   | 3469                      | 254TC      |
| 5.0          | 349.3 | 179266        | 1.63           | 18000         | K1652360_N_-15.B--   | 3469                      | 254TC      |
| 4.5          | 390.5 | 200405        | 1.46           | 18000         | K1652400_N_-15.B--   | 3469                      | 254TC      |
| 4.0          | 436.3 | 223889        | 1.30           | 18000         | K1652450_N_-15.B--   | 3469                      | 254TC      |
| 3.5          | 504.4 | 258838        | 1.13           | 18000         | K1652500_N_-15.B--   | 3469                      | 254TC      |
| 3.1          | 559.9 | 287361        | 1.02           | 18000         | K1652560_N_-15.B--   | 3469                      | 254TC      |
| 2.8          | 621.1 | 318765        | 0.92           | 18000         | K1652630_N_-15.B--   | 3469                      | 254TC      |
| 2.5          | 703.1 | 360846        | 0.81           | 18000         | K1652700_N_-15.B--   | 3469                      | 254TC      |
| 7.1          | 245.8 | 126153        | 3.51           | 27000         | K1852250_N_-15.B--   | 4219                      | 254TC      |
| 6.4          | 275.5 | 141395        | 3.13           | 27000         | K1852280_N_-15.B--   | 4219                      | 254TC      |
| 5.5          | 319.1 | 163761        | 2.71           | 27000         | K1852320_N_-15.B--   | 4219                      | 254TC      |
| 4.9          | 356.5 | 182951        | 2.42           | 27000         | K1852360_N_-15.B--   | 4219                      | 254TC      |
| 4.4          | 398.5 | 204525        | 2.17           | 27000         | K1852400_N_-15.B--   | 4219                      | 254TC      |
| 3.9          | 445.2 | 228492        | 1.94           | 27000         | K1852450_N_-15.B--   | 4219                      | 254TC      |
| 3.4          | 514.7 | 264159        | 1.68           | 27000         | K1852500_N_-15.B--   | 4219                      | 254TC      |
| 3.1          | 571.4 | 293269        | 1.51           | 27000         | K1852560_N_-15.B--   | 4219                      | 254TC      |
| 2.8          | 633.9 | 325318        | 1.36           | 27000         | K1852630_N_-15.B--   | 4219                      | 254TC      |
| 2.4          | 717.6 | 368265        | 1.20           | 27000         | K1852700_N_-15.B--   | 4219                      | 254TC      |
| 2.2          | 791.7 | 406297        | 1.09           | 27000         | K1852800_N_-15.B--   | 4219                      | 254TC      |
| 1.9          | 923.6 | 473970        | 0.93           | 27000         | K1852900_N_-15.B--   | 4219                      | 254TC      |
| 1.7          | 1045  | 536171        | 0.83           | 27000         | K185210C_N_-15.B--   | 4219                      | 254TC      |

#### 20.0 HP

4 POLE 1750 rpm  
nominal input speed

|     |        |       |      |       |                    |      |       |
|-----|--------|-------|------|-------|--------------------|------|-------|
| 204 | 8.595  | 6005  | 1.04 | 1459  | K07328.0_N_-20.B-- | 452  | 256TC |
| 147 | 11.91  | 8321  | 1.05 | 1267  | K073211_N_-20.B--  | 452  | 256TC |
| 131 | 13.37  | 9341  | 1.05 | 1187  | K073212_N_-20.B--  | 452  | 256TC |
| 119 | 14.71  | 10278 | 1.05 | 1127  | K073214_N_-20.B--  | 452  | 256TC |
| 91  | 19.21  | 13422 | 0.89 | 1141  | K073218_N_-20.B--  | 452  | 256TC |
| 80  | 21.84  | 15259 | 0.81 | 1175  | K073220_N_-20.B--  | 452  | 256TC |
| 215 | 8.128  | 5679  | 1.64 | 1822  | K08328.0_N_-20.B-- | 574  | 256TC |
| 152 | 11.52  | 8049  | 1.65 | 1511  | K083211_N_-20.B--  | 574  | 256TC |
| 137 | 12.80  | 8943  | 1.65 | 1384  | K083212_N_-20.B--  | 574  | 256TC |
| 123 | 14.24  | 9949  | 1.66 | 1245  | K083214_N_-20.B--  | 574  | 256TC |
| 95  | 18.41  | 12863 | 1.55 | 1045  | K083218_N_-20.B--  | 574  | 256TC |
| 85  | 20.67  | 14442 | 1.41 | 1101  | K083220_N_-20.B--  | 574  | 256TC |
| 69  | 25.35  | 17711 | 1.20 | 1205  | K083225_N_-20.B--  | 574  | 256TC |
| 61  | 28.56  | 19954 | 1.09 | 1261  | K083228_N_-20.B--  | 574  | 256TC |
| 53  | 33.24  | 23224 | 0.96 | 1335  | K083232_N_-20.B--  | 574  | 256TC |
| 47  | 36.88  | 25767 | 0.88 | 1388  | K083236_N_-20.B--  | 574  | 256TC |
| 43  | 40.36  | 28199 | 0.83 | 1418  | K083240_N_-20.B--  | 574  | 256TC |
| 218 | 8.035  | 5614  | 3.83 | 7970  | K09328.0_N_-20.B-- | 697  | 256TC |
| 158 | 11.06  | 7727  | 3.24 | 7970  | K093211_N_-20.B--  | 697  | 256TC |
| 141 | 12.40  | 8664  | 3.04 | 7970  | K093212_N_-20.B--  | 697  | 256TC |
| 126 | 13.92  | 9726  | 2.85 | 7970  | K093214_N_-20.B--  | 697  | 256TC |
| 98  | 17.93  | 12527 | 2.45 | 7970  | K093218_N_-20.B--  | 697  | 256TC |
| 87  | 20.03  | 13995 | 2.27 | 7970  | K093220_N_-20.B--  | 697  | 256TC |
| 70  | 25.02  | 17481 | 1.90 | 7970  | K093225_N_-20.B--  | 697  | 256TC |
| 63  | 27.78  | 19409 | 1.75 | 7970  | K093228_N_-20.B--  | 697  | 256TC |
| 55  | 31.67  | 22127 | 1.57 | 7970  | K093232_N_-20.B--  | 697  | 256TC |
| 49  | 35.62  | 24887 | 1.43 | 7970  | K093236_N_-20.B--  | 697  | 256TC |
| 43  | 40.33  | 28178 | 1.30 | 7970  | K093240_N_-20.B--  | 697  | 256TC |
| 39  | 44.89  | 31364 | 1.20 | 7970  | K093245_N_-20.B--  | 697  | 256TC |
| 35  | 49.87  | 34843 | 1.09 | 7970  | K093250_N_-20.B--  | 697  | 256TC |
| 68  | 25.76  | 17998 | 3.53 | 9690  | K103225_N_-20.B--  | 974  | 256TC |
| 60  | 29.24  | 20429 | 3.11 | 9690  | K103228_N_-20.B--  | 974  | 256TC |
| 53  | 33.10  | 23126 | 2.75 | 9690  | K103232_N_-20.B--  | 974  | 256TC |
| 47  | 37.34  | 26089 | 2.44 | 9690  | K103236_N_-20.B--  | 974  | 256TC |
| 42  | 41.49  | 28988 | 2.19 | 9690  | K103240_N_-20.B--  | 974  | 256TC |
| 39  | 45.37  | 31699 | 2.01 | 9690  | K103245_N_-20.B--  | 974  | 256TC |
| 35  | 50.41  | 35220 | 1.81 | 9690  | K103250_N_-20.B--  | 974  | 256TC |
| 29  | 59.58  | 41627 | 1.53 | 9690  | K103263_N_-20.B--  | 974  | 256TC |
| 24  | 71.89  | 50228 | 1.27 | 9690  | K103271_N_-20.B--  | 974  | 256TC |
| 21  | 82.83  | 57871 | 1.10 | 9690  | K103280_N_-20.B--  | 974  | 256TC |
| 43  | 40.44  | 28255 | 3.86 | 13800 | K123240_N_-20.B--  | 1294 | 256TC |
| 37  | 46.81  | 32705 | 3.33 | 13800 | K123245_N_-20.B--  | 1294 | 256TC |
| 33  | 52.76  | 36862 | 2.96 | 13800 | K123250_N_-20.B--  | 1294 | 256TC |
| 29  | 60.77  | 42459 | 2.57 | 13800 | K123263_N_-20.B--  | 1294 | 256TC |
| 23  | 74.62  | 52135 | 2.09 | 13800 | K123271_N_-20.B--  | 1294 | 256TC |
| 21  | 83.10  | 58060 | 1.88 | 13800 | K123280_N_-20.B--  | 1294 | 256TC |
| 18  | 97.07  | 67821 | 1.61 | 13800 | K1232100_N_-20.B-- | 1294 | 256TC |
| 15  | 113.80 | 79509 | 1.37 | 13800 | K1232112_N_-20.B-- | 1294 | 256TC |
| 14  | 121.10 | 84610 | 1.29 | 13800 | K1232125_N_-20.B-- | 1294 | 256TC |

#### NOTE

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES GEARED MOTORS

**20.0 HP**

4 POLE 1750 rpm  
nominal input speed

| N2<br>rpm       | i      | M2<br>lb.in      | Fm                | lbf              | Unit Designation   | lb                              |               |
|-----------------|--------|------------------|-------------------|------------------|--|---------------------------------|---------------|
| Output<br>Speed | Ratio  | Output<br>Torque | Service<br>Factor | Overhung<br>Load | Column Entry <input type="text" value="1"/> - <input type="text" value="20"/><br>Blanks to be filled when entering order | Weight of<br>base<br>mount unit | Motor<br>Size |
| 23              | 75.32  | 52623            | 3.53              | 18000            | K153271_N - 20.B--   | 1894                            | 256TC         |
| 19              | 90.38  | 63147            | 2.95              | 18000            | K153280_N - 20.B--   | 1894                            | 256TC         |
| 18              | 97.92  | 68416            | 2.72              | 18000            | K1532100_N - 20.B--  | 1894                            | 256TC         |
| 15              | 114.5  | 80015            | 2.21              | 18000            | K1532112_N - 20.B--  | 1894                            | 256TC         |
| 13              | 134.3  | 93822            | 1.98              | 18000            | K1532125_N - 20.B--  | 1894                            | 256TC         |
| 12              | 150.6  | 105245           | 1.77              | 18000            | K1532140_N - 20.B--  | 1894                            | 256TC         |
| 10.5            | 167.0  | 114244           | 1.63              | 18000            | K1552160_N - 20.B--  | 2031                            | 256TC         |
| 9.8             | 179.5  | 122797           | 1.51              | 18000            | K1552200_N - 20.B--  | 2031                            | 256TC         |
| 7.0             | 248.6  | 170092           | 1.09              | 18000            | K1552250_N - 20.B--  | 2031                            | 256TC         |
| 6.3             | 279.2  | 191068           | 0.97              | 18000            | K1552280_N - 20.B--  | 2031                            | 256TC         |
| 5.5             | 319.9  | 218871           | 0.85              | 18000            | K1552320_N - 20.B--  | 2031                            | 256TC         |
| 12              | 140.1  | 95859            | 3.05              | 18000            | K1652140_N - 20.B--  | 3494                            | 256TC         |
| 11              | 162.0  | 110831           | 2.63              | 18000            | K1652160_N - 20.B--  | 3494                            | 256TC         |
| 9.1             | 192.9  | 131967           | 2.21              | 18000            | K1652200_N - 20.B--  | 3494                            | 256TC         |
| 7.3             | 240.9  | 164816           | 1.77              | 18000            | K1652250_N - 20.B--  | 3494                            | 256TC         |
| 6.5             | 270.0  | 184729           | 1.58              | 18000            | K1652280_N - 20.B--  | 3494                            | 256TC         |
| 5.6             | 312.7  | 213950           | 1.36              | 18000            | K1652320_N - 20.B--  | 3494                            | 256TC         |
| 5.0             | 349.3  | 239021           | 1.22              | 18000            | K1652360_N - 20.B--  | 3494                            | 256TC         |
| 4.5             | 390.5  | 267206           | 1.09              | 18000            | K1652400_N - 20.B--  | 3494                            | 256TC         |
| 4.0             | 436.3  | 298519           | 0.98              | 18000            | K1652450_N - 20.B--  | 3494                            | 256TC         |
| 3.5             | 504.4  | 345117           | 0.85              | 18000            | K1652500_N - 20.B--  | 3494                            | 256TC         |
| 11              | 165.3  | 113110           | 3.92              | 27000            | K1852160_N - 20.B--  | 4244                            | 256TC         |
| 8.9             | 196.8  | 134680           | 3.29              | 27000            | K1852200_N - 20.B--  | 4244                            | 256TC         |
| 7.1             | 245.8  | 168204           | 2.63              | 27000            | K1852250_N - 20.B--  | 4244                            | 256TC         |
| 6.4             | 275.5  | 188527           | 2.35              | 27000            | K1852280_N - 20.B--  | 4244                            | 256TC         |
| 5.5             | 319.1  | 218348           | 2.03              | 27000            | K1852320_N - 20.B--  | 4244                            | 256TC         |
| 4.9             | 356.5  | 243935           | 1.82              | 27000            | K1852360_N - 20.B--  | 4244                            | 256TC         |
| 4.4             | 398.5  | 272700           | 1.62              | 27000            | K1852400_N - 20.B--  | 4244                            | 256TC         |
| 3.9             | 445.2  | 304656           | 1.45              | 27000            | K1852450_N - 20.B--  | 4244                            | 256TC         |
| 3.4             | 514.7  | 352212           | 1.26              | 27000            | K1852500_N - 20.B--  | 4244                            | 256TC         |
| 3.1             | 571.4  | 391025           | 1.13              | 27000            | K1852560_N - 20.B--  | 4244                            | 256TC         |
| 2.8             | 633.9  | 433758           | 1.02              | 27000            | K1852630_N - 20.B--  | 4244                            | 256TC         |
| 2.4             | 717.6  | 491020           | 0.90              | 27000            | K1852700_N - 20.B--  | 4244                            | 256TC         |
| 2.2             | 791.7  | 541730           | 0.82              | 27000            | K1852800_N - 20.B--  | 4244                            | 256TC         |
| 3.1             | 571.45 | 391025           | 1.13              | 27000            | K1852560_N - 20.B--  | 4244                            | 256TC         |
| 2.8             | 633.90 | 433758           | 1.02              | 27000            | K1852630_N - 20.B--  | 4244                            | 256TC         |
| 2.4             | 717.58 | 491020           | 0.90              | 27000            | K1852700_N - 20.B--  | 4244                            | 256TC         |
| 2.2             | 791.69 | 541730           | 0.82              | 27000            | K1852800_N - 20.B--  | 4244                            | 256TC         |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES

### GEARED MOTORS

**25.0 HP**

4 POLE 1750 rpm  
nominal input speed

| N2 rpm       | i      | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        |            |
|--------------|--------|---------------|----------------|---------------|--|---------------------------|------------|
| Output Speed | Ratio  | Output Torque | Service Factor | Overhung Load | Column Entry <span style="border: 1px solid black; padding: 0 2px;">1</span> - <span style="border: 1px solid black; padding: 0 2px;">20</span><br>Blanks to be filled when entering order | Weight of base mount unit | Motor Size |
| 218          | 8.035  | 7017          | 3.06           | 7961          | K09328.0 N - 25.B--  | 852                       | 284TC      |
| 158          | 11.06  | 9659          | 2.59           | 7755          | K093211. N - 25.B--  | 852                       | 284TC      |
| 141          | 12.40  | 10829         | 2.43           | 7673          | K093212. N - 25.B--  | 852                       | 284TC      |
| 126          | 13.92  | 12157         | 2.28           | 7592          | K093214. N - 25.B--  | 852                       | 284TC      |
| 98           | 17.93  | 15659         | 1.96           | 7685          | K093218. N - 25.B--  | 852                       | 284TC      |
| 87           | 20.03  | 17493         | 1.81           | 7781          | K093220. N - 25.B--  | 852                       | 284TC      |
| 70           | 25.02  | 21851         | 1.52           | 7970          | K093225. N - 25.B--  | 852                       | 284TC      |
| 63           | 27.78  | 24262         | 1.40           | 7970          | K093228. N - 25.B--  | 852                       | 284TC      |
| 55           | 31.67  | 27659         | 1.26           | 7970          | K093232. N - 25.B--  | 852                       | 284TC      |
| 49           | 35.62  | 31109         | 1.15           | 7970          | K093236. N - 25.B--  | 852                       | 284TC      |
| 43           | 40.33  | 35222         | 1.04           | 7970          | K093240. N - 25.B--  | 852                       | 284TC      |
| 39           | 44.89  | 39205         | 0.96           | 7970          | K093245. N - 25.B--  | 852                       | 284TC      |
| 94           | 18.57  | 16218         | 3.76           | 9690          | K103218. N - 25.B--  | 1128                      | 284TC      |
| 87           | 20.05  | 17511         | 3.59           | 9690          | K103220. N - 25.B--  | 1128                      | 284TC      |
| 68           | 25.76  | 22497         | 2.83           | 9690          | K103225. N - 25.B--  | 1128                      | 284TC      |
| 60           | 29.24  | 25537         | 2.49           | 9690          | K103228. N - 25.B--  | 1128                      | 284TC      |
| 53           | 33.10  | 28908         | 2.20           | 9690          | K103232. N - 25.B--  | 1128                      | 284TC      |
| 47           | 37.34  | 32611         | 1.95           | 9690          | K103236. N - 25.B--  | 1128                      | 284TC      |
| 42           | 41.49  | 36235         | 1.76           | 9690          | K103240. N - 25.B--  | 1128                      | 284TC      |
| 39           | 45.37  | 39624         | 1.61           | 9690          | K103245. N - 25.B--  | 1128                      | 284TC      |
| 35           | 50.41  | 44025         | 1.44           | 9690          | K103250. N - 25.B--  | 1128                      | 284TC      |
| 29           | 59.58  | 52034         | 1.22           | 9690          | K103263. N - 25.B--  | 1128                      | 284TC      |
| 24           | 71.89  | 62785         | 1.01           | 9690          | K103271. N - 25.B--  | 1128                      | 284TC      |
| 21           | 82.83  | 72339         | 0.88           | 9690          | K103280. N - 25.B--  | 1128                      | 284TC      |
| 53           | 32.83  | 28672         | 3.80           | 13800         | K123232. N - 25.B--  | 1414                      | 284TC      |
| 48           | 36.18  | 31598         | 3.45           | 13800         | K123236. N - 25.B--  | 1414                      | 284TC      |
| 43           | 40.44  | 35318         | 3.09           | 13800         | K123240. N - 25.B--  | 1414                      | 284TC      |
| 37           | 46.81  | 40881         | 2.67           | 13800         | K123245. N - 25.B--  | 1414                      | 284TC      |
| 33           | 52.76  | 46078         | 2.37           | 13800         | K123250. N - 25.B--  | 1414                      | 284TC      |
| 29           | 60.77  | 53073         | 2.05           | 13800         | K123263. N - 25.B--  | 1414                      | 284TC      |
| 23           | 74.62  | 65169         | 1.67           | 13800         | K123271. N - 25.B--  | 1414                      | 284TC      |
| 21           | 83.10  | 72575         | 1.50           | 13800         | K123280. N - 25.B--  | 1414                      | 284TC      |
| 18           | 97.07  | 84776         | 1.29           | 13800         | K1232100 N - 25.B--  | 1414                      | 284TC      |
| 15           | 113.80 | 99387         | 1.10           | 13800         | K1232112 N - 25.B--  | 1414                      | 284TC      |
| 14           | 121.10 | 105762        | 1.03           | 13800         | K1232125 N - 25.B--  | 1414                      | 284TC      |
| 28           | 62.79  | 54837         | 3.39           | 18000         | K153263. N - 25.B--  | 2014                      | 284TC      |
| 23           | 75.32  | 65778         | 2.83           | 18000         | K153271. N - 25.B--  | 2014                      | 284TC      |
| 19           | 90.38  | 78934         | 2.36           | 18000         | K153280. N - 25.B--  | 2014                      | 284TC      |
| 18           | 97.92  | 85520         | 2.17           | 18000         | K1532100 N - 25.B--  | 2014                      | 284TC      |
| 15           | 114.5  | 100019        | 1.77           | 18000         | K1532112 N - 25.B--  | 2014                      | 284TC      |
| 13           | 134.3  | 117278        | 1.59           | 18000         | K1532125 N - 25.B--  | 2014                      | 284TC      |
| 12           | 150.6  | 131556        | 1.41           | 18000         | K1532140 N - 25.B--  | 2014                      | 284TC      |
| 21           | 85.26  | 74462         | 3.92           | 18000         | K163280. N - 25.B--  | 3307                      | 284TC      |
| 17           | 101.9  | 89989         | 3.28           | 18000         | K1632100 N - 25.B--  | 3307                      | 284TC      |
| 14           | 122.3  | 106787        | 2.39           | 18000         | K1632125 N - 25.B--  | 3307                      | 284TC      |
| 12           | 140.1  | 119824        | 2.44           | 18000         | K1652140 N - 25.B--  | 3649                      | 284TC      |
| 11           | 162.0  | 138539        | 2.11           | 18000         | K1652160 N - 25.B--  | 3649                      | 284TC      |
| 9.1          | 192.9  | 164958        | 1.77           | 18000         | K1652200 N - 25.B--  | 3649                      | 284TC      |
| 7.3          | 240.9  | 206020        | 1.42           | 18000         | K1652250 N - 25.B--  | 3649                      | 284TC      |
| 6.5          | 270.0  | 230911        | 1.26           | 18000         | K1652280 N - 25.B--  | 3649                      | 284TC      |
| 5.6          | 312.7  | 267437        | 1.09           | 18000         | K1652320 N - 25.B--  | 3649                      | 284TC      |
| 5.0          | 349.3  | 298776        | 0.98           | 18000         | K1652360 N - 25.B--  | 3649                      | 284TC      |
| 4.5          | 390.5  | 334008        | 0.87           | 18000         | K1652400 N - 25.B--  | 3649                      | 284TC      |
| 12           | 143.0  | 122288        | 3.62           | 27000         | K1852140 N - 25.B--  | 4399                      | 284TC      |
| 11           | 165.3  | 141388        | 3.13           | 27000         | K1852160 N - 25.B--  | 4399                      | 284TC      |
| 8.9          | 196.8  | 168350        | 2.63           | 27000         | K1852200 N - 25.B--  | 4399                      | 284TC      |
| 7.1          | 245.8  | 210256        | 2.11           | 27000         | K1852250 N - 25.B--  | 4399                      | 284TC      |
| 6.4          | 275.5  | 235659        | 1.88           | 27000         | K1852280 N - 25.B--  | 4399                      | 284TC      |
| 5.5          | 319.1  | 272935        | 1.62           | 27000         | K1852320 N - 25.B--  | 4399                      | 284TC      |
| 4.9          | 356.5  | 304919        | 1.45           | 27000         | K1852360 N - 25.B--  | 4399                      | 284TC      |
| 4.4          | 398.5  | 340875        | 1.30           | 27000         | K1852400 N - 25.B--  | 4399                      | 284TC      |
| 3.9          | 445.2  | 380820        | 1.16           | 27000         | K1852450 N - 25.B--  | 4399                      | 284TC      |
| 3.4          | 514.7  | 440265        | 1.01           | 27000         | K1852500 N - 25.B--  | 4399                      | 284TC      |
| 3.1          | 571.4  | 488781        | 0.91           | 27000         | K1852560 N - 25.B--  | 4399                      | 284TC      |
| 2.8          | 633.9  | 542197        | 0.82           | 27000         | K1852630 N - 25.B--  | 4399                      | 284TC      |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES GEARED MOTORS

**30.0 HP**

4 POLE 1750 rpm  
nominal input speed

| N2 rpm       | i      | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        |            |
|--------------|--------|---------------|----------------|---------------|--|---------------------------|------------|
| Output Speed | Ratio  | Output Torque | Service Factor | Overhung Load | Column Entry <input type="text" value="1"/> - <input type="text" value="20"/><br>Blanks to be filled when entering order | Weight of base mount unit | Motor Size |
| 218          | 8.035  | 8421          | 2.55           | 7538          | K09328.0 N - 30.B--  | 867                       | 286TC      |
| 158          | 11.06  | 11591         | 2.16           | 7342          | K093211.N - 30.B--   | 867                       | 286TC      |
| 141          | 12.40  | 12995         | 2.02           | 7265          | K093212.N - 30.B--   | 867                       | 286TC      |
| 126          | 13.92  | 14588         | 1.90           | 7188          | K093214.N - 30.B--   | 867                       | 286TC      |
| 98           | 17.93  | 18791         | 1.63           | 7276          | K093218.N - 30.B--   | 867                       | 286TC      |
| 87           | 20.03  | 20992         | 1.51           | 7367          | K093220.N - 30.B--   | 867                       | 286TC      |
| 70           | 25.02  | 26221         | 1.27           | 7546          | K093225.N - 30.B--   | 867                       | 286TC      |
| 63           | 27.78  | 29114         | 1.16           | 7672          | K093228.N - 30.B--   | 867                       | 286TC      |
| 55           | 31.67  | 33191         | 1.05           | 7871          | K093232.N - 30.B--   | 867                       | 286TC      |
| 49           | 35.62  | 37330         | 0.96           | 7864          | K093236.N - 30.B--   | 867                       | 286TC      |
| 139          | 12.55  | 13153         | 3.92           | 9690          | K103212.N - 30.B--   | 1143                      | 286TC      |
| 123          | 14.26  | 14945         | 3.65           | 9690          | K103214.N - 30.B--   | 1143                      | 286TC      |
| 94           | 18.57  | 19462         | 3.13           | 9690          | K103218.N - 30.B--   | 1143                      | 286TC      |
| 87           | 20.05  | 21013         | 2.99           | 9690          | K103220.N - 30.B--   | 1143                      | 286TC      |
| 68           | 25.76  | 26997         | 2.36           | 9690          | K103225.N - 30.B--   | 1143                      | 286TC      |
| 60           | 29.24  | 30644         | 2.08           | 9690          | K103228.N - 30.B--   | 1143                      | 286TC      |
| 53           | 33.10  | 34689         | 1.83           | 9690          | K103232.N - 30.B--   | 1143                      | 286TC      |
| 47           | 37.34  | 39133         | 1.63           | 9690          | K103236.N - 30.B--   | 1143                      | 286TC      |
| 42           | 41.49  | 43482         | 1.46           | 9690          | K103240.N - 30.B--   | 1143                      | 286TC      |
| 39           | 45.37  | 47548         | 1.34           | 9690          | K103245.N - 30.B--   | 1143                      | 286TC      |
| 35           | 50.41  | 52830         | 1.20           | 9690          | K103250.N - 30.B--   | 1143                      | 286TC      |
| 29           | 59.58  | 62441         | 1.02           | 9690          | K103263.N - 30.B--   | 1143                      | 286TC      |
| 24           | 71.89  | 75342         | 0.84           | 9690          | K103271.N - 30.B--   | 1143                      | 286TC      |
| 66           | 26.50  | 27772         | 3.92           | 13800         | K123225.N - 30.B--   | 1429                      | 286TC      |
| 60           | 28.99  | 30382         | 3.59           | 13800         | K123228.N - 30.B--   | 1429                      | 286TC      |
| 53           | 32.83  | 34406         | 3.17           | 13800         | K123232.N - 30.B--   | 1429                      | 286TC      |
| 48           | 36.18  | 37917         | 2.87           | 13800         | K123236.N - 30.B--   | 1429                      | 286TC      |
| 43           | 40.44  | 42382         | 2.57           | 13800         | K123240.N - 30.B--   | 1429                      | 286TC      |
| 37           | 46.81  | 49058         | 2.22           | 13800         | K123245.N - 30.B--   | 1429                      | 286TC      |
| 33           | 52.76  | 55293         | 1.97           | 13800         | K123250.N - 30.B--   | 1429                      | 286TC      |
| 29           | 60.77  | 63688         | 1.71           | 13800         | K123263.N - 30.B--   | 1429                      | 286TC      |
| 23           | 74.62  | 78203         | 1.39           | 13800         | K123271.N - 30.B--   | 1429                      | 286TC      |
| 21           | 83.10  | 87090         | 1.25           | 13800         | K123280.N - 30.B--   | 1429                      | 286TC      |
| 18           | 97.07  | 101731        | 1.07           | 13800         | K1232100.N - 30.B--  | 1429                      | 286TC      |
| 15           | 113.80 | 119264        | 0.91           | 13800         | K1232112.N - 30.B--  | 1429                      | 286TC      |
| 14           | 121.10 | 126915        | 0.86           | 13800         | K1232125.N - 30.B--  | 1429                      | 286TC      |
| 39           | 45.40  | 47577         | 3.91           | 18000         | K153245.N - 30.B--   | 2029                      | 286TC      |
| 36           | 48.80  | 51138         | 3.64           | 18000         | K153250.N - 30.B--   | 2029                      | 286TC      |
| 28           | 62.79  | 65804         | 2.83           | 18000         | K153263.N - 30.B--   | 2029                      | 286TC      |
| 23           | 75.32  | 78934         | 2.36           | 18000         | K153271.N - 30.B--   | 2029                      | 286TC      |
| 19           | 90.38  | 94721         | 1.96           | 18000         | K153280.N - 30.B--   | 2029                      | 286TC      |
| 18           | 97.92  | 102624        | 1.81           | 18000         | K1532100.N - 30.B--  | 2029                      | 286TC      |
| 15           | 114.5  | 120023        | 1.47           | 18000         | K1532112.N - 30.B--  | 2029                      | 286TC      |
| 13           | 134.3  | 140734        | 1.32           | 18000         | K1532125.N - 30.B--  | 2029                      | 286TC      |
| 12           | 150.6  | 157868        | 1.18           | 18000         | K1532140.N - 30.B--  | 2029                      | 286TC      |
| 24           | 73.99  | 77543         | 3.77           | 18000         | K163271.N - 30.B--   | 3322                      | 286TC      |
| 21           | 85.26  | 89354         | 3.27           | 18000         | K163280.N - 30.B--   | 3322                      | 286TC      |
| 17           | 101.9  | 106787        | 2.73           | 18000         | K1632100.N - 30.B--  | 3322                      | 286TC      |
| 14           | 122.3  | 128145        | 1.99           | 18000         | K1632125.N - 30.B--  | 3322                      | 286TC      |
| 12           | 140.1  | 143789        | 2.03           | 18000         | K1652140.N - 30.B--  | 3664                      | 286TC      |
| 11           | 162.0  | 166247        | 1.76           | 18000         | K1652160.N - 30.B--  | 3664                      | 286TC      |
| 9.1          | 192.9  | 197950        | 1.48           | 18000         | K1652200.N - 30.B--  | 3664                      | 286TC      |
| 7.3          | 240.9  | 247224        | 1.18           | 18000         | K1652250.N - 30.B--  | 3664                      | 286TC      |
| 6.5          | 270.0  | 277094        | 1.05           | 18000         | K1652280.N - 30.B--  | 3664                      | 286TC      |
| 5.6          | 312.7  | 320924        | 0.91           | 18000         | K1652320.N - 30.B--  | 3664                      | 286TC      |
| 5.0          | 349.3  | 358532        | 0.81           | 18000         | K1652360.N - 30.B--  | 3664                      | 286TC      |
| 17           | 104.0  | 108983        | 3.63           | 27000         | K1832100.N - 30.B--  | 4072                      | 286TC      |
| 14           | 124.8  | 130779        | 1.99           | 27000         | K1832125.N - 30.B--  | 4072                      | 286TC      |
| 12           | 143.0  | 146745        | 3.02           | 27000         | K1852140.N - 30.B--  | 4414                      | 286TC      |
| 11           | 165.3  | 169665        | 2.61           | 27000         | K1852160.N - 30.B--  | 4414                      | 286TC      |
| 8.9          | 196.8  | 202020        | 2.19           | 27000         | K1852200.N - 30.B--  | 4414                      | 286TC      |
| 7.1          | 245.8  | 252307        | 1.76           | 27000         | K1852250.M - 30.B--  | 4414                      | 286TC      |
| 6.4          | 275.5  | 282791        | 1.57           | 27000         | K1852280.N - 30.B--  | 4414                      | 286TC      |
| 5.5          | 319.1  | 327522        | 1.35           | 27000         | K1852320.N - 30.B--  | 4414                      | 286TC      |
| 4.9          | 356.5  | 365903        | 1.21           | 27000         | K1852360.N - 30.B--  | 4414                      | 286TC      |
| 4.4          | 398.5  | 409050        | 1.08           | 27000         | K1852400.N - 30.B--  | 4414                      | 286TC      |
| 3.9          | 445.2  | 456984        | 0.97           | 27000         | K1852450.N - 30.B--  | 4414                      | 286TC      |
| 3.4          | 514.7  | 528318        | 0.84           | 27000         | K1852500.N - 30.B--  | 4414                      | 286TC      |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES

### GEARED MOTORS

**40.0 HP**

4 POLE 1750 rpm  
nominal input speed

| N2 rpm       | i      | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        |            |
|--------------|--------|---------------|----------------|---------------|--|---------------------------|------------|
| Output Speed | Ratio  | Output Torque | Service Factor | Overhung Load | Column Entry <span style="border: 1px solid black; padding: 0 2px;">1</span> - <span style="border: 1px solid black; padding: 0 2px;">20</span><br>Blanks to be filled when entering order | Weight of base mount unit | Motor Size |
| 218          | 8.035  | 8421          | 2.55           | 7538          | K09328.0 N - 40.B--  | 867                       | 286TC      |
| 158          | 11.06  | 11591         | 2.16           | 7342          | K093211. N - 40.B--  | 867                       | 286TC      |
| 141          | 12.40  | 12995         | 2.02           | 7265          | K093212. N - 40.B--  | 867                       | 286TC      |
| 126          | 13.92  | 14588         | 1.90           | 7188          | K093214. N - 40.B--  | 867                       | 286TC      |
| 98           | 17.93  | 18791         | 1.63           | 7276          | K093218. N - 40.B--  | 867                       | 286TC      |
| 87           | 20.03  | 20992         | 1.51           | 7367          | K093220. N - 40.B--  | 867                       | 286TC      |
| 70           | 25.02  | 26221         | 1.27           | 7546          | K093225. N - 40.B--  | 867                       | 286TC      |
| 63           | 27.78  | 29114         | 1.16           | 7672          | K093228. N - 40.B--  | 867                       | 286TC      |
| 55           | 31.67  | 33191         | 1.05           | 7871          | K093232. N - 40.B--  | 867                       | 286TC      |
| 49           | 35.62  | 37330         | 0.96           | 7864          | K093236. N - 40.B--  | 867                       | 286TC      |
| 139          | 12.55  | 13153         | 3.92           | 9690          | K103212. N - 40.B--  | 1143                      | 286TC      |
| 123          | 14.26  | 14945         | 3.65           | 9690          | K103214. N - 40.B--  | 1143                      | 286TC      |
| 94           | 18.57  | 19462         | 3.13           | 9690          | K103218. N - 40.B--  | 1143                      | 286TC      |
| 87           | 20.05  | 21013         | 2.99           | 9690          | K103220. N - 40.B--  | 1143                      | 286TC      |
| 68           | 25.76  | 26997         | 2.36           | 9690          | K103225. N - 40.B--  | 1143                      | 286TC      |
| 60           | 29.24  | 30644         | 2.08           | 9690          | K103228. N - 40.B--  | 1143                      | 286TC      |
| 53           | 33.10  | 34689         | 1.83           | 9690          | K103232. N - 40.B--  | 1143                      | 286TC      |
| 47           | 37.34  | 39133         | 1.63           | 9690          | K103236. N - 40.B--  | 1143                      | 286TC      |
| 42           | 41.49  | 43482         | 1.46           | 9690          | K103240. N - 40.B--  | 1143                      | 286TC      |
| 39           | 45.37  | 47548         | 1.34           | 9690          | K103245. N - 40.B--  | 1143                      | 286TC      |
| 35           | 50.41  | 52830         | 1.20           | 9690          | K103250. N - 40.B--  | 1143                      | 286TC      |
| 29           | 59.58  | 62441         | 1.02           | 9690          | K103263. N - 40.B--  | 1143                      | 286TC      |
| 24           | 71.89  | 75342         | 0.84           | 9690          | K103271. N - 40.B--  | 1143                      | 286TC      |
| 66           | 26.50  | 27772         | 3.92           | 13800         | K123225. N - 40.B--  | 1429                      | 286TC      |
| 60           | 28.99  | 30382         | 3.59           | 13800         | K123228. N - 40.B--  | 1429                      | 286TC      |
| 53           | 32.83  | 34406         | 3.17           | 13800         | K123232. N - 40.B--  | 1429                      | 286TC      |
| 48           | 36.18  | 37917         | 2.87           | 13800         | K123236. N - 40.B--  | 1429                      | 286TC      |
| 43           | 40.44  | 42382         | 2.57           | 13800         | K123240. N - 40.B--  | 1429                      | 286TC      |
| 37           | 46.81  | 49058         | 2.22           | 13800         | K123245. N - 40.B--  | 1429                      | 286TC      |
| 33           | 52.76  | 55293         | 1.97           | 13800         | K123250. N - 40.B--  | 1429                      | 286TC      |
| 29           | 60.77  | 63688         | 1.71           | 13800         | K123263. N - 40.B--  | 1429                      | 286TC      |
| 23           | 74.62  | 78203         | 1.39           | 13800         | K123271. N - 40.B--  | 1429                      | 286TC      |
| 21           | 83.10  | 87090         | 1.25           | 13800         | K123280. N - 40.B--  | 1429                      | 286TC      |
| 18           | 97.07  | 101731        | 1.07           | 13800         | K1232100 N - 40.B--  | 1429                      | 286TC      |
| 15           | 113.80 | 119264        | 0.91           | 13800         | K1232112 N - 40.B--  | 1429                      | 286TC      |
| 14           | 121.10 | 126915        | 0.86           | 13800         | K1232125 N - 40.B--  | 1429                      | 286TC      |
| 50           | 34.89  | 48756         | 3.81           | 18000         | K153236. N - 40.B--  | 2122                      | 324TC      |
| 44           | 39.62  | 55362         | 3.36           | 18000         | K153240. N - 40.B--  | 2122                      | 324TC      |
| 39           | 45.40  | 63435         | 2.93           | 18000         | K153245. N - 40.B--  | 2122                      | 324TC      |
| 36           | 48.80  | 68185         | 2.73           | 18000         | K153250. N - 40.B--  | 2122                      | 324TC      |
| 28           | 62.79  | 87739         | 2.12           | 18000         | K153263. N - 40.B--  | 2122                      | 324TC      |
| 23           | 75.32  | 105245        | 1.77           | 18000         | K153271. N - 40.B--  | 2122                      | 324TC      |
| 19           | 90.38  | 126294        | 1.47           | 18000         | K153280. N - 40.B--  | 2122                      | 324TC      |
| 18           | 97.92  | 136832        | 1.36           | 18000         | K1532100 N - 40.B--  | 2122                      | 324TC      |
| 15           | 114.5  | 160030        | 1.11           | 18000         | K1532112 N - 40.B--  | 2122                      | 324TC      |
| 13           | 134.3  | 187645        | 0.99           | 18000         | K1532125 N - 40.B--  | 2122                      | 324TC      |
| 32           | 55.35  | 77344         | 3.78           | 18000         | K163250. N - 40.B--  | 3410                      | 324TC      |
| 27           | 63.83  | 89187         | 3.27           | 18000         | K163263. N - 40.B--  | 3410                      | 324TC      |
| 24           | 73.99  | 103390        | 2.82           | 18000         | K163271. N - 40.B--  | 3410                      | 324TC      |
| 21           | 85.26  | 119139        | 2.45           | 18000         | K163280. N - 40.B--  | 3410                      | 324TC      |
| 17           | 101.9  | 142383        | 2.05           | 18000         | K1632100 N - 40.B--  | 3410                      | 324TC      |
| 14           | 122.3  | 170859        | 1.49           | 18000         | K1632125 N - 40.B--  | 3410                      | 324TC      |
| 12           | 140.1  | 191719        | 1.52           | 18000         | K1652140 N - 40.B--  | 3764                      | 324TC      |
| 11           | 162.0  | 221663        | 1.32           | 18000         | K1652160 N - 40.B--  | 3764                      | 324TC      |
| 9.1          | 192.9  | 263933        | 1.11           | 18000         | K1652200 N - 40.B--  | 3764                      | 324TC      |
| 7.3          | 240.9  | 329632        | 0.89           | 18000         | K1652250 N - 40.B--  | 3764                      | 324TC      |
| 20           | 87.01  | 121589        | 3.64           | 27000         | K183280. N - 40.B--  | 4160                      | 324TC      |
| 17           | 104.0  | 145310        | 2.73           | 27000         | K1832100 N - 40.B--  | 4160                      | 324TC      |
| 14           | 124.8  | 174372        | 1.49           | 27000         | K1832125 N - 40.B--  | 4160                      | 324TC      |
| 12           | 143.0  | 195661        | 2.26           | 27000         | K1852140 N - 40.B--  | 4514                      | 324TC      |
| 11           | 165.3  | 226220        | 1.96           | 27000         | K1852160 N - 40.B--  | 4514                      | 324TC      |
| 8.9          | 196.8  | 269359        | 1.64           | 27000         | K1852200 N - 40.B--  | 4514                      | 324TC      |
| 7.1          | 245.8  | 336409        | 1.32           | 27000         | K1852250 N - 40.B--  | 4514                      | 324TC      |
| 6.4          | 275.5  | 377054        | 1.17           | 27000         | K1852280 N - 40.B--  | 4514                      | 324TC      |
| 5.5          | 319.1  | 436696        | 1.01           | 27000         | K1852320 N - 40.B--  | 4514                      | 324TC      |
| 4.9          | 356.5  | 487870        | 0.91           | 27000         | K1852360 N - 40.B--  | 4514                      | 324TC      |
| 4.4          | 398.5  | 545400        | 0.81           | 27000         | K1852400 N - 40.B--  | 4514                      | 324TC      |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES GEARED MOTORS

**50.0 HP**

4 POLE 1750 rpm  
nominal input speed

| N2<br>rpm       | i     | M2<br>lb.in      | Fm                | lbf              | Unit Designation   | lb                              | Motor<br>Size |
|-----------------|-------|------------------|-------------------|------------------|--|---------------------------------|---------------|
| Output<br>Speed | Ratio | Output<br>Torque | Service<br>Factor | Overhung<br>Load | Column Entry <input type="text" value="1"/> - <input type="text" value="20"/><br>Blanks to be filled when entering order | Weight of<br>base<br>mount unit |               |
| 218             | 8.035 | 14035            | 1.53              | 6467             | K09328.0 N - 50.B--  | 1092                            | 326TC         |
| 158             | 11.06 | 19318            | 1.29              | 6299             | K093211.N - 50.B--   | 1092                            | 326TC         |
| 141             | 12.40 | 21659            | 1.21              | 6233             | K093212.N - 50.B--   | 1092                            | 326TC         |
| 126             | 13.92 | 24314            | 1.14              | 6167             | K093214.N - 50.B--   | 1092                            | 326TC         |
| 98              | 17.93 | 31318            | 0.98              | 6266             | K093218.N - 50.B--   | 1092                            | 326TC         |
| 87              | 20.03 | 34986            | 0.91              | 6440             | K093220.N - 50.B--   | 1092                            | 326TC         |
| 212             | 8.263 | 14433            | 2.51              | 9690             | K10328.0 N - 50.B--  | 1348                            | 326TC         |
| 152             | 11.54 | 20157            | 2.46              | 9690             | K103211.N - 50.B--   | 1348                            | 326TC         |
| 139             | 12.55 | 21921            | 2.35              | 9690             | K103212.N - 50.B--   | 1348                            | 326TC         |
| 123             | 14.26 | 24908            | 2.19              | 9690             | K103214.N - 50.B--   | 1348                            | 326TC         |
| 94              | 18.57 | 32436            | 1.88              | 9690             | K103218.N - 50.B--   | 1348                            | 326TC         |
| 87              | 20.05 | 35021            | 1.80              | 9690             | K103220.N - 50.B--   | 1348                            | 326TC         |
| 68              | 25.76 | 44995            | 1.41              | 9690             | K103225.N - 50.B--   | 1348                            | 326TC         |
| 60              | 29.24 | 51073            | 1.25              | 9690             | K103228.N - 50.B--   | 1348                            | 326TC         |
| 53              | 33.10 | 57816            | 1.10              | 9690             | K103232.N - 50.B--   | 1348                            | 326TC         |
| 47              | 37.34 | 65222            | 0.98              | 9663             | K103236.N - 50.B--   | 1348                            | 326TC         |
| 42              | 41.49 | 72470            | 0.88              | 9552             | K103240.N - 50.B--   | 1348                            | 326TC         |
| 39              | 45.37 | 79247            | 0.80              | 9458             | K103245.N - 50.B--   | 1348                            | 326TC         |
| 206             | 8.513 | 14870            | 3.09              | 13800            | K12328.0 N - 50.B--  | 1647                            | 326TC         |
| 148             | 11.80 | 20611            | 3.10              | 13800            | K123211.N - 50.B--   | 1647                            | 326TC         |
| 135             | 12.96 | 22637            | 3.10              | 13800            | K123212.N - 50.B--   | 1647                            | 326TC         |
| 123             | 14.25 | 24890            | 3.10              | 13800            | K123214.N - 50.B--   | 1647                            | 326TC         |
| 96              | 18.20 | 31790            | 3.05              | 13800            | K123218.N - 50.B--   | 1647                            | 326TC         |
| 87              | 20.17 | 35231            | 2.87              | 13800            | K123220.N - 50.B--   | 1647                            | 326TC         |
| 66              | 26.50 | 46287            | 2.35              | 13800            | K123225.N - 50.B--   | 1647                            | 326TC         |
| 60              | 28.99 | 50637            | 2.15              | 13800            | K123228.N - 50.B--   | 1647                            | 326TC         |
| 53              | 32.83 | 57344            | 1.90              | 13800            | K123232.N - 50.B--   | 1647                            | 326TC         |
| 48              | 36.18 | 63195            | 1.72              | 13800            | K123236.N - 50.B--   | 1647                            | 326TC         |
| 43              | 40.44 | 70636            | 1.54              | 13800            | K123240.N - 50.B--   | 1647                            | 326TC         |
| 37              | 46.81 | 81763            | 1.33              | 13800            | K123245.N - 50.B--   | 1647                            | 326TC         |
| 33              | 52.76 | 92156            | 1.18              | 13800            | K123250.N - 50.B--   | 1647                            | 326TC         |
| 29              | 60.77 | 106147           | 1.03              | 13800            | K123263.N - 50.B--   | 1647                            | 326TC         |
| 23              | 74.62 | 130338           | 0.84              | 13800            | K123271.N - 50.B--   | 1647                            | 326TC         |
| 69              | 25.20 | 44024            | 3.95              | 18000            | K153228.N - 50.B--   | 2247                            | 326TC         |
| 56              | 31.47 | 54965            | 3.38              | 18000            | K153232.N - 50.B--   | 2247                            | 326TC         |
| 50              | 34.89 | 60945            | 3.05              | 18000            | K153236.N - 50.B--   | 2247                            | 326TC         |
| 44              | 39.62 | 69202            | 2.69              | 18000            | K153240.N - 50.B--   | 2247                            | 326TC         |
| 39              | 45.40 | 79294            | 2.35              | 18000            | K153245.N - 50.B--   | 2247                            | 326TC         |
| 36              | 48.80 | 85231            | 2.18              | 18000            | K153250.N - 50.B--   | 2247                            | 326TC         |
| 28              | 62.79 | 109673           | 1.70              | 18000            | K153263.N - 50.B--   | 2247                            | 326TC         |
| 23              | 75.32 | 131556           | 1.41              | 18000            | K153271.N - 50.B--   | 2247                            | 326TC         |
| 19              | 90.38 | 157868           | 1.18              | 18000            | K153280.N - 50.B--   | 2247                            | 326TC         |
| 18              | 97.92 | 171040           | 1.09              | 18000            | K1532100.N - 50.B--  | 2247                            | 326TC         |
| 15              | 114.5 | 200038           | 0.88              | 18000            | K1532112.N - 50.B--  | 2247                            | 326TC         |
| 40              | 43.95 | 76775            | 3.80              | 18000            | K163240.N - 50.B--   | 3535                            | 326TC         |
| 37              | 47.48 | 82933            | 3.52              | 18000            | K163245.N - 50.B--   | 3535                            | 326TC         |
| 32              | 55.35 | 96680            | 3.02              | 18000            | K163250.N - 50.B--   | 3535                            | 326TC         |
| 27              | 63.83 | 111484           | 2.62              | 18000            | K163263.N - 50.B--   | 3535                            | 326TC         |
| 24              | 73.99 | 129238           | 2.26              | 18000            | K163271.N - 50.B--   | 3535                            | 326TC         |
| 21              | 85.26 | 148924           | 1.96              | 18000            | K163280.N - 50.B--   | 3535                            | 326TC         |
| 17              | 101.9 | 177979           | 1.64              | 18000            | K1632100.N - 50.B--  | 3535                            | 326TC         |
| 14              | 122.3 | 213574           | 1.19              | 18000            | K1632125.N - 50.B--  | 3535                            | 326TC         |
| 12              | 140.1 | 239649           | 1.22              | 18000            | K1652140.N - 50.B--  | 3889                            | 326TC         |
| 11              | 162.0 | 277079           | 1.05              | 18000            | K1652160.N - 50.B--  | 3889                            | 326TC         |
| 9.1             | 192.9 | 329916           | 0.89              | 18000            | K1652200.N - 50.B--  | 3889                            | 326TC         |
| 23              | 75.51 | 131895           | 3.36              | 27000            | K183271.N - 50.B--   | 4285                            | 326TC         |
| 20              | 87.01 | 151986           | 2.91              | 27000            | K183280.N - 50.B--   | 4285                            | 326TC         |
| 17              | 104.0 | 181638           | 2.18              | 27000            | K1832100.N - 50.B--  | 4285                            | 326TC         |
| 14              | 124.8 | 217965           | 1.19              | 27000            | K1832125.N - 50.B--  | 4285                            | 326TC         |
| 12              | 143.0 | 244576           | 1.81              | 27000            | K1852140.N - 50.B--  | 4639                            | 326TC         |
| 11              | 165.3 | 282775           | 1.57              | 27000            | K1852160.N - 50.B--  | 4639                            | 326TC         |
| 8.9             | 196.8 | 336699           | 1.32              | 27000            | K1852200.N - 50.B--  | 4639                            | 326TC         |
| 7.1             | 245.8 | 420511           | 1.05              | 27000            | K1852250.N - 50.B--  | 4639                            | 326TC         |
| 6.4             | 275.5 | 471318           | 0.94              | 27000            | K1852280.N - 50.B--  | 4639                            | 326TC         |
| 5.5             | 319.1 | 545870           | 0.81              | 27000            | K1852320.N - 50.B--  | 4639                            | 326TC         |

**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES

### GEARED MOTORS

#### 60.0 HP

4 POLE 1750 rpm  
nominal input speed

| N2 rpm       | i     | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        | Motor Size |
|--------------|-------|---------------|----------------|---------------|--|---------------------------|------------|
| Output Speed | Ratio | Output Torque | Service Factor | Overhung Load | Column Entry <span style="border: 1px solid black; padding: 0 2px;">1</span> - <span style="border: 1px solid black; padding: 0 2px;">20</span><br>Blanks to be filled when entering order | Weight of base mount unit |            |
| 206          | 8.513 | 17844         | 2.58           | 13800         | K12328.0_N_-60.B--   | 1712                      | 364TC      |
| 148          | 11.80 | 24733         | 2.58           | 13800         | K123211_N_-60.B--  | 1712                      | 364TC      |
| 135          | 12.96 | 27165         | 2.58           | 13800         | K123212_N_-60.B--  | 1712                      | 364TC      |
| 123          | 14.25 | 29868         | 2.58           | 13800         | K123214_N_-60.B--  | 1712                      | 364TC      |
| 96           | 18.20 | 38148         | 2.54           | 13800         | K123218_N_-60.B--  | 1712                      | 364TC      |
| 87           | 20.17 | 42277         | 2.39           | 13800         | K123220_N_-60.B--  | 1712                      | 364TC      |
| 66           | 26.50 | 55545         | 1.96           | 13800         | K123225_N_-60.B--  | 1712                      | 364TC      |
| 60           | 28.99 | 60764         | 1.79           | 13800         | K123228_N_-60.B--  | 1712                      | 364TC      |
| 53           | 32.83 | 68813         | 1.58           | 13800         | K123232_N_-60.B--  | 1712                      | 364TC      |
| 48           | 36.18 | 75834         | 1.44           | 13800         | K123236_N_-60.B--  | 1712                      | 364TC      |
| 43           | 40.44 | 84764         | 1.29           | 13800         | K123240_N_-60.B--  | 1712                      | 364TC      |
| 37           | 46.81 | 98115         | 1.11           | 13800         | K123245_N_-60.B--  | 1712                      | 364TC      |
| 33           | 52.76 | 110587        | 0.99           | 13800         | K123250_N_-60.B--  | 1712                      | 364TC      |
| 29           | 60.77 | 127376        | 0.86           | 13800         | K123263_N_-60.B--  | 1712                      | 364TC      |
| 77           | 22.70 | 47577         | 3.49           | 18000         | K153225_N_-60.B--  | 2312                      | 364TC      |
| 69           | 25.20 | 52829         | 3.29           | 18000         | K153228_N_-60.B--  | 2312                      | 364TC      |
| 56           | 31.47 | 65958         | 2.82           | 18000         | K153232_N_-60.B--  | 2312                      | 364TC      |
| 50           | 34.89 | 73134         | 2.54           | 18000         | K153236_N_-60.B--  | 2312                      | 364TC      |
| 44           | 39.62 | 83043         | 2.24           | 18000         | K153240_N_-60.B--  | 2312                      | 364TC      |
| 39           | 45.40 | 95153         | 1.95           | 18000         | K153245_N_-60.B--  | 2312                      | 364TC      |
| 36           | 48.80 | 102277        | 1.82           | 18000         | K153250_N_-60.B--  | 2312                      | 364TC      |
| 28           | 62.79 | 131608        | 1.41           | 18000         | K153263_N_-60.B--  | 2312                      | 364TC      |
| 23           | 75.32 | 157868        | 1.18           | 18000         | K153271_N_-60.B--  | 2312                      | 364TC      |
| 19           | 90.38 | 189441        | 0.98           | 18000         | K153280_N_-60.B--  | 2312                      | 364TC      |
| 18           | 97.92 | 205248        | 0.91           | 18000         | K1532100_N_-60.B--   | 2312                      | 364TC      |
| 46           | 38.02 | 79684         | 3.66           | 18000         | K163236_N_-60.B--  | 3600                      | 364TC      |
| 40           | 43.95 | 92130         | 3.17           | 18000         | K163240_N_-60.B--  | 3600                      | 364TC      |
| 37           | 47.48 | 99520         | 2.93           | 18000         | K163245_N_-60.B--  | 3600                      | 364TC      |
| 32           | 55.35 | 116016        | 2.52           | 18000         | K163250_N_-60.B--  | 3600                      | 364TC      |
| 27           | 63.83 | 133781        | 2.18           | 18000         | K163263_N_-60.B--  | 3600                      | 364TC      |
| 24           | 73.99 | 155086        | 1.88           | 18000         | K163271_N_-60.B--  | 3600                      | 364TC      |
| 21           | 85.26 | 178709        | 1.63           | 18000         | K163280_N_-60.B--  | 3600                      | 364TC      |
| 17           | 101.9 | 213574        | 1.37           | 18000         | K1632100_N_-60.B--   | 3600                      | 364TC      |
| 14           | 122.3 | 256289        | 0.99           | 18000         | K1632125_N_-60.B--   | 3600                      | 364TC      |
| 31           | 56.49 | 118401        | 3.74           | 27000         | K183250_N_-60.B--  | 4350                      | 364TC      |
| 27           | 65.14 | 136531        | 3.24           | 27000         | K183263_N_-60.B--  | 4350                      | 364TC      |
| 23           | 75.51 | 158274        | 2.80           | 27000         | K183271_N_-60.B--  | 4350                      | 364TC      |
| 20           | 87.01 | 182383        | 2.43           | 27000         | K183280_N_-60.B--  | 4350                      | 364TC      |
| 17           | 104.0 | 217965        | 1.82           | 27000         | K1832100_N_-60.B--   | 4350                      | 364TC      |
| 14           | 124.8 | 261558        | 0.99           | 27000         | K1832125_N_-60.B--   | 4350                      | 364TC      |

#### 75.0 HP

4 POLE 1750 rpm  
nominal input speed

|     |       |        |      |       |                    |      |       |
|-----|-------|--------|------|-------|--------------------|------|-------|
| 206 | 8.513 | 22304  | 2.06 | 13800 | K12328.0_N_-75.B-- | 1837 | 365TC |
| 148 | 11.80 | 30916  | 2.07 | 13800 | K123211_N_-75.B--  | 1837 | 365TC |
| 135 | 12.96 | 33956  | 2.07 | 13800 | K123212_N_-75.B--  | 1837 | 365TC |
| 123 | 14.25 | 37336  | 2.07 | 13800 | K123214_N_-75.B--  | 1837 | 365TC |
| 96  | 18.20 | 47685  | 2.03 | 13800 | K123218_N_-75.B--  | 1837 | 365TC |
| 87  | 20.17 | 52846  | 1.91 | 13800 | K123220_N_-75.B--  | 1837 | 365TC |
| 66  | 26.50 | 69431  | 1.57 | 13800 | K123225_N_-75.B--  | 1837 | 365TC |
| 60  | 28.99 | 75955  | 1.44 | 13800 | K123228_N_-75.B--  | 1837 | 365TC |
| 53  | 32.83 | 86016  | 1.27 | 13800 | K123232_N_-75.B--  | 1837 | 365TC |
| 48  | 36.18 | 94793  | 1.15 | 13800 | K123236_N_-75.B--  | 1837 | 365TC |
| 43  | 40.44 | 105954 | 1.03 | 13800 | K123240_N_-75.B--  | 1837 | 365TC |
| 37  | 46.81 | 122644 | 0.89 | 13800 | K123245_N_-75.B--  | 1837 | 365TC |
| 125 | 13.97 | 36597  | 3.66 | 18000 | K153214_N_-75.B--  | 2437 | 365TC |
| 111 | 15.73 | 41206  | 3.45 | 18000 | K153218_N_-75.B--  | 2437 | 365TC |
| 99  | 17.69 | 46341  | 3.24 | 18000 | K153220_N_-75.B--  | 2437 | 365TC |
| 77  | 22.70 | 59471  | 2.79 | 18000 | K153225_N_-75.B--  | 2437 | 365TC |
| 69  | 25.20 | 66036  | 2.63 | 18000 | K153228_N_-75.B--  | 2437 | 365TC |
| 56  | 31.47 | 82448  | 2.26 | 18000 | K153232_N_-75.B--  | 2437 | 365TC |
| 50  | 34.89 | 91418  | 2.03 | 18000 | K153236_N_-75.B--  | 2437 | 365TC |
| 44  | 39.62 | 103803 | 1.79 | 18000 | K153240_N_-75.B--  | 2437 | 365TC |
| 39  | 45.40 | 118941 | 1.56 | 18000 | K153245_N_-75.B--  | 2437 | 365TC |
| 36  | 48.80 | 127846 | 1.45 | 18000 | K153250_N_-75.B--  | 2437 | 365TC |
| 28  | 62.79 | 164510 | 1.13 | 18000 | K153263_N_-75.B--  | 2437 | 365TC |
| 23  | 75.32 | 197335 | 0.94 | 18000 | K153271_N_-75.B--  | 2437 | 365TC |
| 46  | 38.02 | 99606  | 2.93 | 18000 | K163236_N_-75.B--  | 3725 | 365TC |
| 40  | 43.95 | 115163 | 2.54 | 18000 | K163240_N_-75.B--  | 3725 | 365TC |
| 37  | 47.48 | 124400 | 2.35 | 18000 | K163245_N_-75.B--  | 3725 | 365TC |
| 32  | 55.35 | 145020 | 2.01 | 18000 | K163250_N_-75.B--  | 3725 | 365TC |
| 27  | 63.83 | 167226 | 1.75 | 18000 | K163263_N_-75.B--  | 3725 | 365TC |
| 24  | 73.99 | 193857 | 1.51 | 18000 | K163271_N_-75.B--  | 3725 | 365TC |
| 21  | 85.26 | 223386 | 1.31 | 18000 | K163280_N_-75.B--  | 3725 | 365TC |
| 17  | 101.9 | 266968 | 1.09 | 18000 | K1632100_N_-75.B-- | 3725 | 365TC |

#### NOTE

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## SELECTION TABLES

### GEARED MOTORS

#### 75.0 HP

4 POLE 1750 rpm  
nominal input speed

#### 100 HP

4 POLE 1750 rpm  
nominal input speed

#### 125 HP

4 POLE 1750 rpm  
nominal input speed

#### NOTE

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

| N2 rpm       | i     | M2 lb.in      | Fm             | lbf           | Unit Designation   | lb                        |            |
|--------------|-------|---------------|----------------|---------------|--|---------------------------|------------|
| Output Speed | Ratio | Output Torque | Service Factor | Overhung Load | Column Entry <span style="border: 1px solid black; padding: 0 2px;">1</span> - <span style="border: 1px solid black; padding: 0 2px;">20</span><br>Blanks to be filled when entering order | Weight of base mount unit | Motor Size |
| 39           | 44.86 | 117530        | 3.77           | 27000         | K183240_N - 75.B--   | 4475                      | 365TC      |
| 36           | 48.46 | 126957        | 3.49           | 27000         | K183245_N - 75.B--   | 4475                      | 365TC      |
| 31           | 56.49 | 118401        | 3.74           | 27000         | K183250_N - 75.B--   | 4475                      | 365TC      |
| 27           | 65.14 | 136531        | 3.24           | 27000         | K183263_N - 75.B--   | 4475                      | 365TC      |
| 23           | 75.51 | 158274        | 2.80           | 27000         | K183271_N - 75.B--   | 4475                      | 365TC      |
| 20           | 87.01 | 182383        | 2.43           | 27000         | K183280_N - 75.B--   | 4475                      | 365TC      |
| 17           | 104.0 | 217965        | 1.82           | 27000         | K1832100_N - 75.B--  | 4475                      | 365TC      |
| 14           | 124.8 | 261558        | 0.99           | 27000         | K1832125_N - 75.B--  | 4475                      | 365TC      |
| 206          | 8.513 | 29739         | 1.55           | 12766         | K12328.0_N - 100B--  | 2228                      | 405TC      |
| 148          | 11.80 | 41222         | 1.55           | 13116         | K123211_N - 100B--   | 2228                      | 405TC      |
| 135          | 12.96 | 45274         | 1.55           | 13231         | K123212_N - 100B--   | 2228                      | 405TC      |
| 123          | 14.25 | 49781         | 1.55           | 13460         | K123214_N - 100B--   | 2228                      | 405TC      |
| 96           | 18.20 | 63580         | 1.52           | 13617         | K123218_N - 100B--   | 2228                      | 405TC      |
| 87           | 20.17 | 70462         | 1.43           | 13703         | K123220_N - 100B--   | 2228                      | 405TC      |
| 66           | 26.50 | 92575         | 1.18           | 13443         | K123225_N - 100B--   | 2228                      | 405TC      |
| 60           | 28.99 | 101273        | 1.08           | 13494         | K123228_N - 100B--   | 2228                      | 405TC      |
| 53           | 32.83 | 114688        | 0.95           | 13394         | K123232_N - 100B--   | 2228                      | 405TC      |
| 48           | 36.18 | 126391        | 0.86           | 13201         | K123236_N - 100B--   | 2228                      | 405TC      |
| 175          | 10.01 | 34969         | 3.29           | 18000         | K153211_N - 100B--   | 2828                      | 405TC      |
| 155          | 11.26 | 39319         | 3.08           | 18000         | K153212_N - 100B--   | 2828                      | 405TC      |
| 125          | 13.97 | 48796         | 2.75           | 18000         | K153214_N - 100B--   | 2828                      | 405TC      |
| 111          | 15.73 | 54941         | 2.58           | 18000         | K153218_N - 100B--   | 2828                      | 405TC      |
| 99           | 17.69 | 61788         | 2.43           | 18000         | K153220_N - 100B--   | 2828                      | 405TC      |
| 77           | 22.70 | 79294         | 2.09           | 18000         | K153225_N - 100B--   | 2828                      | 405TC      |
| 69           | 25.20 | 88048         | 1.98           | 18000         | K153228_N - 100B--   | 2828                      | 405TC      |
| 56           | 31.47 | 109931        | 1.69           | 18000         | K153232_N - 100B--   | 2828                      | 405TC      |
| 50           | 34.89 | 121890        | 1.53           | 18000         | K153236_N - 100B--   | 2828                      | 405TC      |
| 44           | 39.62 | 138405        | 1.34           | 18000         | K153240_N - 100B--   | 2828                      | 405TC      |
| 39           | 45.40 | 158589        | 1.17           | 18000         | K153245_N - 100B--   | 2828                      | 405TC      |
| 36           | 48.80 | 170462        | 1.09           | 18000         | K153250_N - 100B--   | 2828                      | 405TC      |
| 28           | 62.79 | 219347        | 0.85           | 18000         | K153263_N - 100B--   | 2828                      | 405TC      |
| 69           | 25.39 | 88685         | 3.29           | 18000         | K163225_N - 100B--   | 4088                      | 405TC      |
| 58           | 30.32 | 105927        | 2.76           | 18000         | K163228_N - 100B--   | 4088                      | 405TC      |
| 51           | 34.40 | 120159        | 2.43           | 18000         | K163232_N - 100B--   | 4088                      | 405TC      |
| 46           | 38.02 | 132807        | 2.20           | 18000         | K163236_N - 100B--   | 4088                      | 405TC      |
| 40           | 43.95 | 153550        | 1.90           | 18000         | K163240_N - 100B--   | 4088                      | 405TC      |
| 37           | 47.48 | 165866        | 1.76           | 18000         | K163245_N - 100B--   | 4088                      | 405TC      |
| 32           | 55.35 | 193359        | 1.51           | 18000         | K163250_N - 100B--   | 4088                      | 405TC      |
| 27           | 63.83 | 222968        | 1.31           | 18000         | K163263_N - 100B--   | 4088                      | 405TC      |
| 24           | 73.99 | 258476        | 1.13           | 18000         | K163271_N - 100B--   | 4088                      | 405TC      |
| 21           | 85.26 | 297848        | 0.98           | 18000         | K163280_N - 100B--   | 4088                      | 405TC      |
| 17           | 101.9 | 355957        | 0.82           | 18000         | K1632100_N - 100B--  | 4088                      | 405TC      |
| 50           | 35.10 | 122629        | 3.61           | 27000         | K183232_N - 100B--   | 4838                      | 405TC      |
| 45           | 38.80 | 135538        | 3.27           | 27000         | K183236_N - 100B--   | 4838                      | 405TC      |
| 39           | 44.86 | 156707        | 2.83           | 27000         | K183240_N - 100B--   | 4838                      | 405TC      |
| 36           | 48.46 | 169276        | 2.62           | 27000         | K183245_N - 100B--   | 4838                      | 405TC      |
| 31           | 56.49 | 197335        | 2.24           | 27000         | K183250_N - 100B--   | 4838                      | 405TC      |
| 27           | 65.14 | 227552        | 1.95           | 27000         | K183263_N - 100B--   | 4838                      | 405TC      |
| 23           | 75.51 | 263790        | 1.68           | 27000         | K183271_N - 100B--   | 4838                      | 405TC      |
| 20           | 87.01 | 303971        | 1.46           | 27000         | K183280_N - 100B--   | 4838                      | 405TC      |
| 17           | 104.0 | 363275        | 1.09           | 27000         | K1832100_N - 100B--  | 4838                      | 405TC      |
| 103          | 16.98 | 74158         | 3.86           | 18000         | K163220_N - 125B--   | 4754                      | 444TC      |
| 79           | 22.24 | 97111         | 3.01           | 18000         | K163225_N - 125B--   | 4754                      | 444TC      |
| 69           | 25.39 | 110856        | 2.63           | 18000         | K163228_N - 125B--   | 4754                      | 444TC      |
| 58           | 30.32 | 132409        | 2.21           | 18000         | K163232_N - 125B--   | 4754                      | 444TC      |
| 51           | 34.40 | 150199        | 1.94           | 18000         | K163236_N - 125B--   | 4754                      | 444TC      |
| 46           | 38.02 | 166009        | 1.76           | 18000         | K163240_N - 125B--   | 4754                      | 444TC      |
| 40           | 43.95 | 191938        | 1.52           | 18000         | K163245_N - 125B--   | 4754                      | 444TC      |
| 37           | 47.48 | 207333        | 1.41           | 18000         | K163250_N - 125B--   | 4754                      | 444TC      |
| 32           | 55.35 | 241699        | 1.21           | 18000         | K163263_N - 125B--   | 4754                      | 444TC      |
| 27           | 63.83 | 278709        | 1.05           | 18000         | K163271_N - 125B--   | 4754                      | 444TC      |
| 24           | 73.99 | 323095        | 0.90           | 18000         | K163271_N - 125B--   | 4754                      | 444TC      |
| 68           | 25.91 | 113135        | 3.92           | 27000         | K183225_N - 125B--   | 5504                      | 444TC      |
| 57           | 30.95 | 135131        | 3.28           | 27000         | K183228_N - 125B--   | 5504                      | 444TC      |
| 50           | 35.10 | 153287        | 2.89           | 27000         | K183232_N - 125B--   | 5504                      | 444TC      |
| 45           | 38.80 | 169422        | 2.61           | 27000         | K183236_N - 125B--   | 5504                      | 444TC      |
| 39           | 44.86 | 195884        | 2.26           | 27000         | K183240_N - 125B--   | 5504                      | 444TC      |
| 36           | 48.46 | 211595        | 2.09           | 27000         | K183245_N - 125B--   | 5504                      | 444TC      |
| 31           | 56.49 | 246668        | 1.80           | 27000         | K183250_N - 125B--   | 5504                      | 444TC      |
| 27           | 65.14 | 284439        | 1.56           | 27000         | K183263_N - 125B--   | 5504                      | 444TC      |
| 23           | 75.51 | 329738        | 1.34           | 27000         | K183271_N - 125B--   | 5504                      | 444TC      |
| 20           | 87.01 | 379964        | 1.17           | 27000         | K183280_N - 125B--   | 5504                      | 444TC      |
| 17           | 104.0 | 454094        | 0.87           | 27000         | K1832100_N - 125B--  | 5504                      | 444TC      |

# SERIES K

## SELECTION TABLES

### GEARED MOTORS

**150 HP**

4 POLE 1750 rpm  
nominal input speed

| N2<br>rpm       | i     | M2<br>lb.in      | Fm                | lbf              | Unit Designation   | lb                              |               |
|-----------------|-------|------------------|-------------------|------------------|--|---------------------------------|---------------|
| Output<br>Speed | Ratio | Output<br>Torque | Service<br>Factor | Overhung<br>Load | Column Entry <span style="border: 1px solid black; padding: 0 2px;">1</span> - <span style="border: 1px solid black; padding: 0 2px;">20</span><br>Blanks to be filled when entering order | Weight of<br>base<br>mount unit | Motor<br>Size |
| 130             | 13.44 | 70411            | 3.68              | 18000            | K163212. N - 150B--  | 4874                            | 445TC         |
| 120             | 14.53 | 76135            | 3.52              | 18000            | K163214. N - 150B--  | 4874                            | 445TC         |
| 103             | 16.98 | 88989            | 3.21              | 18000            | K163218. N - 150B--  | 4874                            | 445TC         |
| 79              | 22.24 | 116534           | 2.51              | 18000            | K163220. N - 150B--  | 4874                            | 445TC         |
| 69              | 25.39 | 133028           | 2.20              | 18000            | K163225. N - 150B--  | 4874                            | 445TC         |
| 58              | 30.32 | 158891           | 1.84              | 18000            | K163228. N - 150B--  | 4874                            | 445TC         |
| 51              | 34.40 | 180239           | 1.62              | 18000            | K163232. N - 150B--  | 4874                            | 445TC         |
| 46              | 38.02 | 199211           | 1.47              | 18000            | K163236. N - 150B--  | 4874                            | 445TC         |
| 40              | 43.95 | 230325           | 1.27              | 18000            | K163240. N - 150B--  | 4874                            | 445TC         |
| 37              | 47.48 | 248799           | 1.17              | 18000            | K163245. N - 150B--  | 4874                            | 445TC         |
| 32              | 55.35 | 290039           | 1.01              | 18000            | K163250. N - 150B--  | 4874                            | 445TC         |
| 27              | 63.83 | 334451           | 0.87              | 18000            | K163263. N - 150B--  | 4874                            | 445TC         |
| 101             | 17.33 | 90819            | 4.86              | 27000            | K183220. N - 150B--  | 5624                            | 445TC         |
| 77              | 22.70 | 118929           | 3.72              | 27000            | K183220. N - 150B--  | 5624                            | 445TC         |
| 68              | 25.91 | 135762           | 3.26              | 27000            | K183225. N - 150B--  | 5624                            | 445TC         |
| 57              | 30.95 | 162158           | 2.73              | 27000            | K183228. N - 150B--  | 5624                            | 445TC         |
| 50              | 35.10 | 183944           | 2.41              | 27000            | K183232. N - 150B--  | 5624                            | 445TC         |
| 45              | 38.80 | 203307           | 2.18              | 27000            | K183236. N - 150B--  | 5624                            | 445TC         |
| 39              | 44.86 | 235060           | 1.88              | 27000            | K183240. N - 150B--  | 5624                            | 445TC         |
| 36              | 48.46 | 253914           | 1.74              | 27000            | K183245. N - 150B--  | 5624                            | 445TC         |
| 31              | 56.49 | 296002           | 1.50              | 27000            | K183250. N - 150B--  | 5624                            | 445TC         |
| 27              | 65.14 | 341327           | 1.30              | 27000            | K183263. N - 150B--  | 5624                            | 445TC         |
| 23              | 75.51 | 395685           | 1.12              | 27000            | K183271. N - 150B--  | 5624                            | 445TC         |
| 20              | 87.01 | 455957           | 0.97              | 27000            | K183280. N - 150B--  | 5624                            | 445TC         |

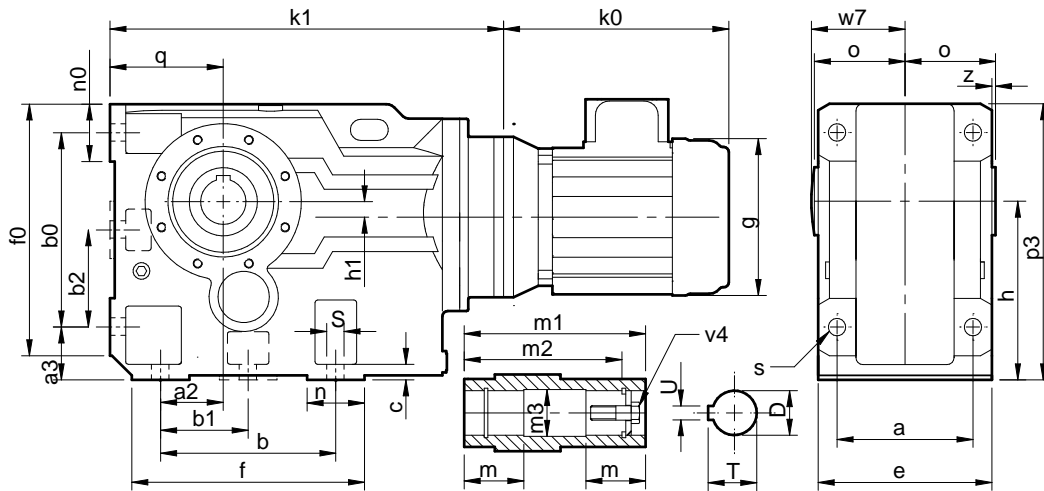
**NOTE**

Other output speeds are available using 6 and 8 pole motors - Consult Application Engineering

# SERIES K

## DIMENSIONS

### TRIPLE REDUCTION



| Size  | a     | a2   | a3   | b     | b0    | b1    | b2    | c    | e     | f     | f0    | h     | h1   | n    | n0   | o     | p3    | q     | s    | w7    | z    |
|-------|-------|------|------|-------|-------|-------|-------|------|-------|-------|-------|-------|------|------|------|-------|-------|-------|------|-------|------|
| K0332 | 3.94  | 1.10 | 1.26 | 4.33  | 4.53  | -     | -     | 0.43 | 4.72  | 5.63  | 5.98  | 3.94  | 0.63 | 1.50 | 1.50 | 2.36  | 6.57  | 2.48  | 0.43 | 2.48  | 0.00 |
| K0432 | 4.72  | 1.38 | 1.46 | 5.12  | 5.12  | -     | -     | 0.63 | 5.71  | 6.61  | 6.73  | 4.41  | 0.51 | 1.50 | 1.57 | 2.95  | 7.36  | 2.80  | 0.43 | 3.07  | 0.10 |
| K0532 | 5.12  | 1.18 | 1.77 | 5.12  | 5.91  | -     | -     | 0.59 | 6.18  | 6.69  | 7.56  | 5.20  | 0.20 | 1.57 | 1.57 | 3.27  | 8.54  | 3.15  | 0.55 | 3.43  | 0.22 |
| K0632 | 5.51  | 1.18 | 1.77 | 4.72  | 6.30  | -     | -     | 0.79 | 6.69  | 6.93  | 8.19  | 5.51  | 0.51 | 2.17 | 1.89 | 3.54  | 9.17  | 3.54  | 0.55 | 3.70  | 0.20 |
| K0732 | 6.50  | 1.57 | 2.17 | 5.91  | 7.87  | -     | -     | 1.06 | 7.87  | 8.27  | 10.35 | 7.09  | 0.98 | 2.36 | 2.17 | 4.13  | 11.34 | 4.41  | 0.71 | 4.29  | 0.20 |
| K0832 | 7.09  | 2.17 | 2.76 | 7.09  | 9.17  | -     | -     | 1.18 | 9.06  | 10.08 | 12.17 | 8.35  | 0.59 | 2.99 | 2.99 | 4.72  | 13.43 | 5.20  | 0.91 | 4.88  | 0.20 |
| K0932 | 8.27  | 2.95 | 2.95 | 9.45  | 11.61 | -     | -     | 1.38 | 11.42 | 13.39 | 15.55 | 10.43 | 0.39 | 3.94 | 3.94 | 5.91  | 16.54 | 6.30  | 1.06 | 6.06  | 0.20 |
| K1032 | 10.63 | 3.74 | 3.74 | 11.02 | 14.17 | -     | -     | 1.57 | 13.39 | 15.35 | 17.91 | 12.40 | 1.61 | 4.33 | 4.53 | 6.89  | 20.20 | 7.87  | 1.34 | 7.09  | 0.20 |
| K1232 | 12.99 | 4.53 | 4.33 | 13.78 | 16.54 | -     | -     | 1.77 | 15.75 | 18.50 | 21.26 | 14.76 | 2.56 | 4.72 | 4.72 | 8.07  | 23.23 | 8.86  | 1.54 | 8.27  | 0.20 |
| K1532 | 16.54 | 5.51 | 5.12 | 14.96 | 19.69 | -     | -     | 1.97 | 19.69 | 21.26 | 25.59 | 17.72 | 3.35 | 5.71 | 5.51 | 9.84  | 27.95 | 11.02 | 1.54 | 10.04 | 0.00 |
| K1632 | 18.90 | 7.87 | 4.53 | 21.26 | 21.26 | 10.63 | 10.63 | 1.97 | 22.05 | 26.77 | 26.38 | 19.69 | 3.94 | 5.51 | 4.80 | 12.01 | 31.50 | 12.40 | 1.30 | 12.20 | 0.98 |
| K1832 | 21.26 | 8.46 | 5.51 | 24.41 | 24.41 | 12.20 | 12.20 | 1.97 | 25.20 | 31.69 | 31.30 | 23.62 | 5.31 | 5.51 | 6.30 | 13.27 | 36.22 | 13.98 | 1.54 | 13.58 | 0.67 |

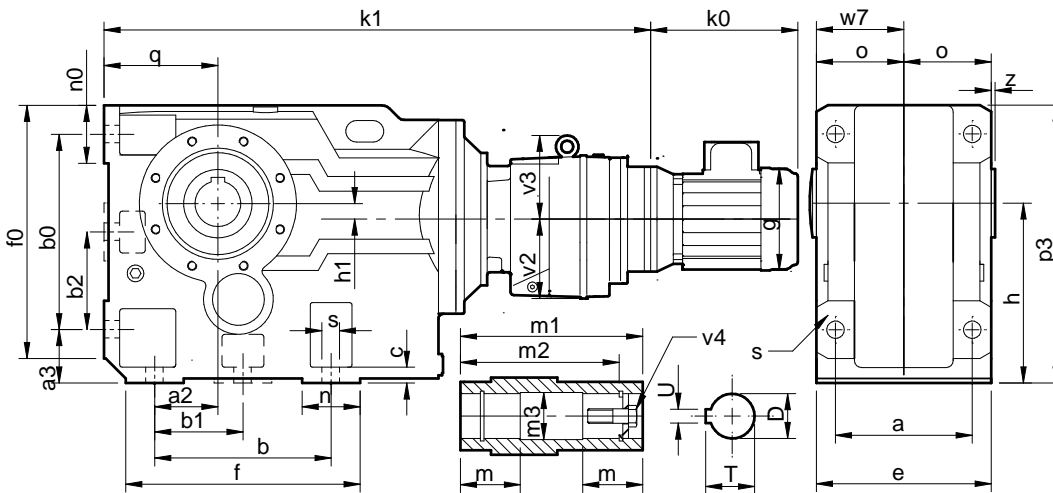
| Size  | D             | m    | m1    | m2    | m3   | T    | U     | v4               |
|-------|---------------|------|-------|-------|------|------|-------|------------------|
| K0332 | 1.251 / 1.250 | 2.07 | 4.72  | 4.13  | 1.26 | 1.38 | 0.250 | 0.375 UNF x 2    |
| K0432 | 1.376 / 1.375 | 2.60 | 5.91  | 5.20  | 1.38 | 1.53 | 0.313 | 0.5 UNF x 2.25   |
| K0532 | 1.501 / 1.500 | 2.87 | 6.54  | 5.59  | 1.51 | 1.68 | 0.375 | 0.625 UNF x 2.75 |
| K0632 | 1.501 / 1.500 | 3.15 | 7.09  | 6.14  | 1.51 | 1.68 | 0.375 | 0.625 UNF x 2.75 |
| K0732 | 2.001 / 2.000 | 3.64 | 8.27  | 7.20  | 2.02 | 2.23 | 0.500 | 0.625 UNF x 2.75 |
| K0832 | 2.376 / 2.375 | 4.13 | 9.45  | 8.27  | 2.38 | 2.66 | 0.625 | 0.75 UNF x 3.25  |
| K0932 | 2.751 / 2.750 | 5.22 | 11.81 | 10.63 | 2.77 | 3.04 | 0.625 | 0.75 UNF x 3.25  |
| K1032 | 3.251 / 3.250 | 6.10 | 13.78 | 12.32 | 3.27 | 3.59 | 0.750 | 0.75 UNF x 3.25  |
| K1232 | 4.001 / 4.000 | 7.09 | 16.14 | 14.69 | 4.02 | 4.45 | 1.000 | 1.0 UNF x 4.5    |
| K1532 | 4.501 / 4.500 | 7.09 | 19.69 | 18.11 | 4.60 | 4.95 | 1.000 | 1.0 UNF x 4.5    |
| K1632 | 5.252 / 5.250 | 7.09 | 24.02 | 22.44 | 5.35 | 5.81 | 1.250 | 1.0 UNF x 4.5    |
| K1832 | 6.002 / 6.000 | 7.48 | 26.54 | 24.96 | 6.10 | 6.66 | 1.500 | 1.25 UNF x 4.5   |

| Motor     | Size  |       | K0332 | K0432 | K0532 | K0632 | K0732 | K0832 | K0932 | K1032 | K1232 | K1532 | K1632 | K1832 |
|-----------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|           | k0    | g     | K1    | K1    | K1    | K1    | K1    | K1    | K1    | K1    | K1    | K1    | K1    | K1    |
| 56C       | 12.00 | 6.88  | 11.30 | 12.40 | 13.74 | 14.53 | 16.89 | 21.69 | -     | -     | -     | -     | -     | -     |
| 143-145TC | 12.00 | 7.19  | 11.30 | 12.40 | 13.74 | 14.53 | 16.89 | 21.69 | -     | -     | -     | -     | -     | -     |
| 182-184TC | 15.50 | 8.68  | 10.98 | 12.09 | 14.72 | 15.51 | 17.24 | 21.69 | 22.80 | 26.89 | 31.61 | 33.90 | -     | -     |
| 213-215TC | 16.50 | 10.25 | -     | -     | 14.72 | 15.51 | 17.24 | 21.69 | 22.80 | 26.89 | 31.61 | 33.90 | -     | -     |
| 254-256TC | 20.00 | 12.88 | -     | -     | -     | -     | 17.17 | 21.69 | 24.17 | 28.07 | 31.61 | 33.90 | -     | -     |
| 284-286TC | 23.25 | 14.63 | -     | -     | -     | -     | -     | -     | 24.29 | 28.19 | 31.73 | 34.02 | 46.38 | 52.33 |
| 324-326TC | 25.25 | 16.50 | -     | -     | -     | -     | -     | -     | 24.96 | 28.82 | 32.36 | 34.65 | 47.01 | 52.95 |
| 364-365TC | 27.00 | 18.50 | -     | -     | -     | -     | -     | -     | -     | -     | 39.06 | 41.34 | 47.63 | 53.58 |
| 404-405TC | 30.00 | 20.32 | -     | -     | -     | -     | -     | -     | -     | -     | 40.43 | 42.72 | 49.01 | 54.95 |
| 444-445TC | 36.00 | 22.88 | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 50.26 | 56.20 |

# SERIES K

## DIMENSIONS

### QUINTUPLE REDUCTION



| Size  | a     | a2   | a3   | b     | b0    | b1    | b2    | c    | e     | f     | f0    | h     | h1   | n    | n0   | o     | p3    | q     | s    | v2   | v3   | w7    | z    |
|-------|-------|------|------|-------|-------|-------|-------|------|-------|-------|-------|-------|------|------|------|-------|-------|-------|------|------|------|-------|------|
| K0352 | 3.94  | 1.10 | 1.26 | 4.33  | 4.53  | -     | -     | 0.43 | 4.72  | 5.63  | 5.98  | 3.94  | 0.63 | 1.50 | 1.50 | 2.36  | 6.57  | 2.48  | 0.43 | 2.99 | 2.91 | 2.48  | 0.00 |
| K0452 | 4.72  | 1.38 | 1.46 | 5.12  | 5.12  | -     | -     | 0.63 | 5.71  | 6.61  | 6.73  | 4.41  | 0.51 | 1.50 | 1.57 | 2.95  | 7.36  | 2.80  | 0.43 | 2.99 | 2.91 | 3.07  | 0.10 |
| K0552 | 5.12  | 1.18 | 1.77 | 5.12  | 5.91  | -     | -     | 0.59 | 6.18  | 6.69  | 7.56  | 5.20  | 0.20 | 1.57 | 1.57 | 3.27  | 8.54  | 3.15  | 0.55 | 3.58 | 3.58 | 3.43  | 0.22 |
| K0652 | 5.51  | 1.18 | 1.77 | 4.72  | 6.30  | -     | -     | 0.79 | 6.69  | 6.93  | 8.19  | 5.51  | 0.51 | 2.17 | 1.89 | 3.54  | 9.17  | 3.54  | 0.55 | 3.58 | 3.58 | 3.70  | 0.20 |
| K0752 | 6.50  | 1.57 | 2.17 | 5.91  | 7.87  | -     | -     | 1.06 | 7.87  | 8.27  | 10.35 | 7.09  | 0.98 | 2.36 | 2.17 | 4.13  | 11.34 | 4.41  | 0.71 | 3.58 | 3.58 | 4.29  | 0.20 |
| K0852 | 7.09  | 2.17 | 2.76 | 7.09  | 9.17  | -     | -     | 1.18 | 9.06  | 10.08 | 12.17 | 8.35  | 0.59 | 2.99 | 2.99 | 4.72  | 13.43 | 5.20  | 0.91 | 4.53 | 3.66 | 4.88  | 0.20 |
| K0952 | 8.27  | 2.95 | 2.95 | 9.45  | 11.61 | -     | -     | 1.38 | 11.42 | 13.39 | 15.55 | 10.43 | 0.39 | 3.94 | 3.94 | 5.91  | 16.54 | 6.30  | 1.06 | 4.53 | 3.66 | 6.06  | 0.20 |
| K1052 | 10.63 | 3.74 | 3.74 | 11.02 | 14.17 | -     | -     | 1.57 | 13.39 | 15.35 | 17.91 | 12.40 | 1.61 | 4.33 | 4.53 | 6.89  | 20.20 | 7.87  | 1.34 | 5.51 | 6.10 | 7.09  | 0.20 |
| K1252 | 12.99 | 4.53 | 4.33 | 13.78 | 16.54 | -     | -     | 1.77 | 15.75 | 18.50 | 21.26 | 14.76 | 2.56 | 4.72 | 4.72 | 8.07  | 23.23 | 8.86  | 1.54 | 5.51 | 6.10 | 8.27  | 0.20 |
| K1552 | 16.54 | 5.51 | 5.12 | 14.96 | 19.69 | -     | -     | 1.97 | 19.69 | 21.26 | 25.59 | 17.72 | 3.35 | 5.71 | 5.51 | 9.84  | 27.95 | 11.02 | 1.54 | 5.51 | 6.10 | 10.04 | 0.00 |
| K1652 | 18.90 | 7.87 | 4.53 | 21.26 | 21.26 | 10.63 | 10.63 | 1.97 | 22.05 | 26.77 | 26.38 | 19.69 | 3.94 | 5.51 | 4.80 | 12.01 | 31.50 | 12.40 | 1.30 | 9.06 | 9.45 | 12.20 | 0.98 |
| K1852 | 21.26 | 8.46 | 5.51 | 24.41 | 24.41 | 12.20 | 12.20 | 1.97 | 25.20 | 31.69 | 31.30 | 23.62 | 5.31 | 5.51 | 6.30 | 13.27 | 36.22 | 13.98 | 1.54 | 9.06 | 9.45 | 13.58 | 0.67 |

| Size  | D             | m    | m1    | m2    | m3   | T    | U     | v4               |
|-------|---------------|------|-------|-------|------|------|-------|------------------|
| K0352 | 1.251 / 1.250 | 2.07 | 4.72  | 4.13  | 1.26 | 1.38 | 0.250 | 0.375 UNF x 2    |
| K0452 | 1.376 / 1.375 | 2.60 | 5.91  | 5.20  | 1.38 | 1.53 | 0.313 | 0.5 UNF x 2.25   |
| K0552 | 1.501 / 1.500 | 2.87 | 6.54  | 5.59  | 1.51 | 1.68 | 0.375 | 0.625 UNF x 2.75 |
| K0652 | 1.501 / 1.500 | 3.15 | 7.09  | 6.14  | 1.51 | 1.68 | 0.375 | 0.625 UNF x 2.75 |
| K0752 | 2.001 / 2.000 | 3.64 | 8.27  | 7.20  | 2.02 | 2.23 | 0.500 | 0.625 UNF x 2.75 |
| K0852 | 2.376 / 2.375 | 4.13 | 9.45  | 8.27  | 2.38 | 2.66 | 0.625 | 0.75 UNF x 3.25  |
| K0952 | 2.751 / 2.750 | 5.22 | 11.81 | 10.63 | 2.77 | 3.04 | 0.625 | 0.75 UNF x 3.25  |
| K1052 | 3.251 / 3.250 | 6.10 | 13.78 | 12.32 | 3.27 | 3.59 | 0.750 | 0.75 UNF x 3.25  |
| K1252 | 4.001 / 4.000 | 7.09 | 16.14 | 14.69 | 4.02 | 4.45 | 1.000 | 1.0 UNF x 4.5    |
| K1552 | 4.501 / 4.500 | 7.09 | 19.69 | 18.11 | 4.60 | 4.95 | 1.000 | 1.0 UNF x 4.5    |
| K1652 | 5.252 / 5.250 | 7.09 | 24.02 | 22.44 | 5.35 | 5.81 | 1.250 | 1.0 UNF x 4.5    |
| K1852 | 6.002 / 6.000 | 7.48 | 26.54 | 24.96 | 6.10 | 6.66 | 1.500 | 1.25 UNF x 4.5   |

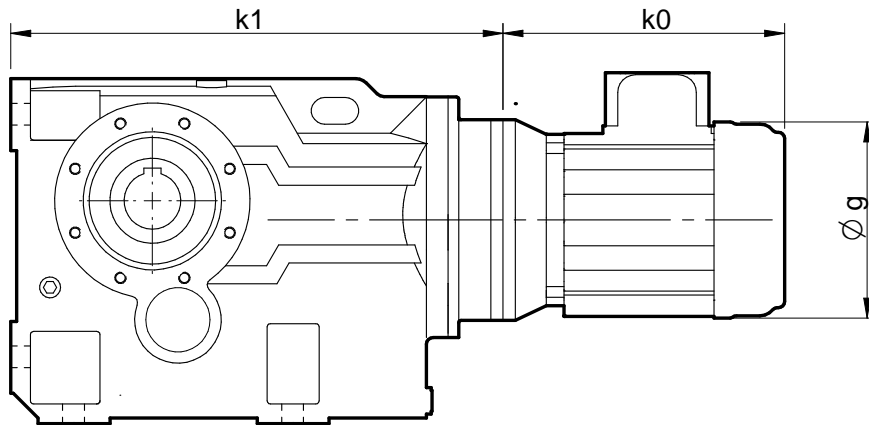
| Motor     | Size  |       | K0352 | K0452 | K0552 | K0652 | K0752 | K0852 | K0952 | K1052 | K1252 | K1552 | K1652 | K1852 |
|-----------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|           | k0    | g     | K1    | K1    | K1    | K1    | K1    | K1    | K1    | K1    | K1    | K1    | K1    | K1    |
| 56C       | 12.00 | 6.88  | 18.62 | 19.72 | 22.28 | 23.07 | 25.39 | 29.80 | 32.32 | 38.07 | 43.07 | 45.35 | -     | -     |
| 143-145TC | 12.00 | 7.19  | 18.62 | 19.72 | 22.28 | 23.07 | 25.39 | 29.80 | 32.32 | 38.07 | 43.07 | 45.35 | -     | -     |
| 182-184TC | 15.50 | 8.68  | 18.31 | 19.41 | 21.97 | 22.76 | 25.08 | 30.79 | 33.31 | 38.43 | 43.43 | 45.71 | 62.80 | 68.74 |
| 213-215TC | 16.50 | 10.25 | -     | -     | -     | -     | -     | 30.79 | 33.31 | 38.43 | 43.43 | 45.71 | 62.80 | 68.74 |
| 254-256TC | 20.00 | 12.88 | -     | -     | -     | -     | -     | -     | -     | 38.35 | 43.35 | 45.63 | 64.17 | 70.12 |
| 284-286TC | 23.25 | 14.63 | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 64.29 | 70.24 |
| 324-326TC | 25.25 | 16.50 | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 64.96 | 70.91 |

# SERIES K

## DIMENSIONS

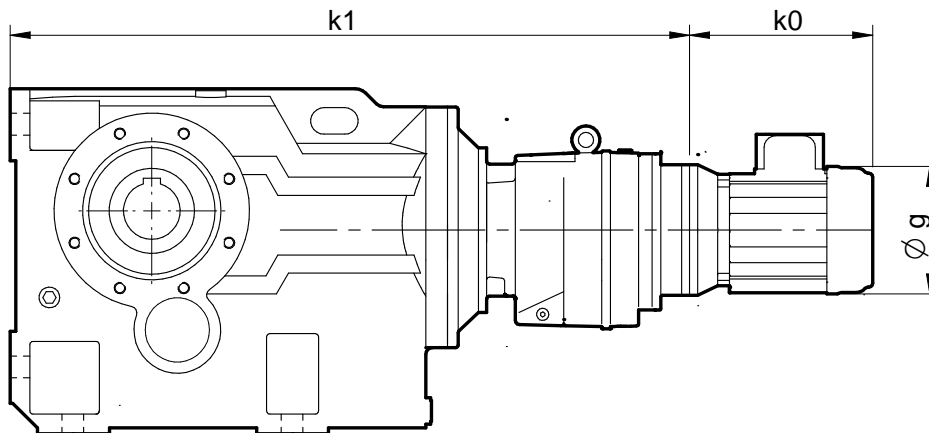
### UNITS WITH COMPACT MOTOR

#### Triple Reduction



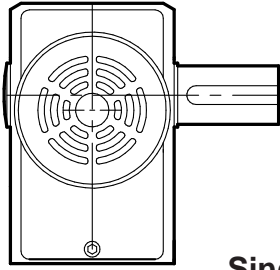
| Size    |       | K0332 |       | K0432 |       | K0532 |       | K0632 |       | K0732 |       | K0832 |       |
|---------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Motor   | g     | k1    | k0    | k1    | k0    | k1    | k0    | k1    | k0    | k1    | k0    | k1    | k0    |
| 0.33 HP | 5.51  | 8.74  | 9.06  | 9.84  | 9.06  | -     | -     | -     | -     | -     | -     | -     | -     |
| 0.50 HP | 5.51  | 8.74  | 9.06  | 9.84  | 9.06  | -     | -     | -     | -     | -     | -     | -     | -     |
| 0.75 HP | 6.22  | 8.74  | 11.02 | 9.84  | 11.02 | 11.77 | 10.43 | 12.56 | 10.43 | -     | -     | -     | -     |
| 1.00 HP | 6.22  | 8.74  | 11.81 | 9.84  | 11.81 | 11.77 | 11.22 | 12.56 | 11.22 | -     | -     | -     | -     |
| 1.50 HP | 7.09  | 8.74  | 12.99 | 9.84  | 12.99 | 11.77 | 12.40 | 12.56 | 12.40 | 14.84 | 11.81 | -     | -     |
| 2.00 HP | 7.09  | 8.74  | 14.37 | 9.84  | 14.37 | 11.77 | 13.78 | 12.56 | 13.78 | 14.84 | 13.19 | -     | -     |
| 3.00 HP | 7.80  | -     | -     | -     | -     | 11.77 | 13.98 | 12.56 | 13.98 | 14.84 | 13.39 | 18.19 | 13.19 |
| 4.00 HP | 7.80  | -     | -     | -     | -     | 11.77 | 14.37 | 12.56 | 14.37 | 14.84 | 13.78 | 18.19 | 13.78 |
| 5.50 HP | 8.74  | -     | -     | -     | -     | 11.77 | 16.73 | 12.56 | 16.73 | 14.84 | 16.14 | 18.19 | 15.75 |
| 7.50 HP | 10.31 | -     | -     | -     | -     | 11.77 | 19.49 | 12.56 | 19.49 | 14.84 | 18.90 | 18.19 | 18.70 |
| 10.0 HP | 10.31 | -     | -     | -     | -     | -     | -     | -     | -     | 14.84 | 18.90 | 18.19 | 18.70 |

#### Quintuple Reduction

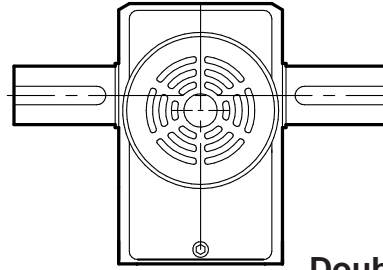


| Size    |       | K0352 |       | K0452 |       | K0552 |       | K0652 |       | K0752 |       | K0852 |       | K0952 |       | K1052 |       | K1252 |       | K1552 |       |
|---------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Motor   | g     | k1    | k0    | k1    | k0    | k1    | k0    | k1    | k0    | k1    | k0    | k1    | k0    | k1    | k0    | k1    | k0    | k1    | k0    | k1    | k0    |
| 0.33 HP | 5.51  | 16.06 | 9.06  | 17.17 | 9.06  | 19.72 | 9.06  | 20.51 | 9.06  | 22.83 | 9.06  | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     |
| 0.50 HP | 5.51  | 16.06 | 9.06  | 17.17 | 9.06  | 19.72 | 9.06  | 20.51 | 9.06  | 22.83 | 9.06  | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     |
| 0.75 HP | 6.22  | 16.06 | 11.02 | 17.17 | 11.02 | 19.72 | 11.02 | 20.51 | 11.02 | 22.83 | 11.02 | 27.83 | 10.43 | 30.35 | 10.43 | -     | -     | -     | -     | -     | -     |
| 1.00 HP | 6.22  | 16.06 | 11.81 | 17.17 | 11.81 | 19.72 | 11.81 | 20.51 | 11.81 | 22.83 | 11.81 | 27.83 | 11.22 | 30.35 | 11.22 | -     | -     | -     | -     | -     | -     |
| 1.50 HP | 7.09  | 16.06 | 12.99 | 17.17 | 12.99 | 19.72 | 12.99 | 20.51 | 12.99 | 22.83 | 12.99 | 27.83 | 12.40 | 30.35 | 12.40 | -     | -     | -     | -     | -     | -     |
| 2.00 HP | 7.09  | 16.06 | 14.37 | 17.17 | 14.37 | 19.72 | 14.37 | 20.51 | 14.37 | 22.83 | 14.37 | 27.83 | 13.78 | 30.35 | 13.78 | -     | -     | -     | -     | -     | -     |
| 3.00 HP | 7.80  | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 27.83 | 13.98 | 30.35 | 13.98 | 36.02 | 13.19 | 41.02 | 13.19 | 43.31 | 13.19 |
| 4.00 HP | 7.80  | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 27.83 | 14.37 | 30.35 | 14.37 | 36.02 | 13.78 | 41.02 | 13.78 | 43.31 | 13.78 |
| 5.50 HP | 8.74  | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 27.83 | 16.73 | 30.35 | 16.73 | 36.02 | 15.75 | 41.02 | 15.75 | 43.31 | 15.75 |
| 7.50 HP | 10.31 | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 27.83 | 19.49 | 30.35 | 19.49 | 36.02 | 18.70 | 41.02 | 18.70 | 43.31 | 18.70 |
| 10.0 HP | 10.31 | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 36.02 | 18.70 | 41.02 | 18.70 | 43.31 | 18.70 |

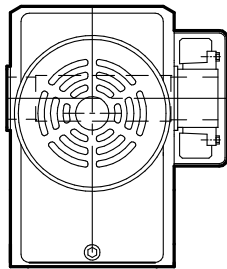
## OPTIONS



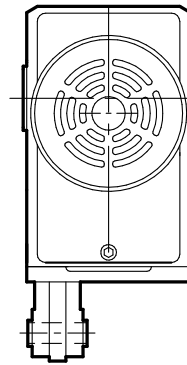
**Single Extended  
Output Shaft**



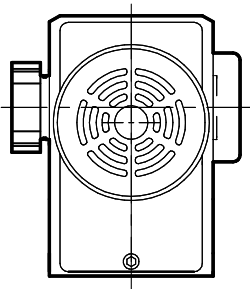
**Double Extended  
Output Shaft**



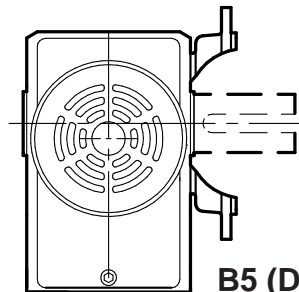
**Shrink Disk**



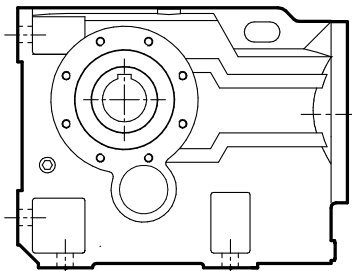
**Torque Bracket**



**Taper Release  
Bushing**



**B5 (D) Flange  
Mounting**



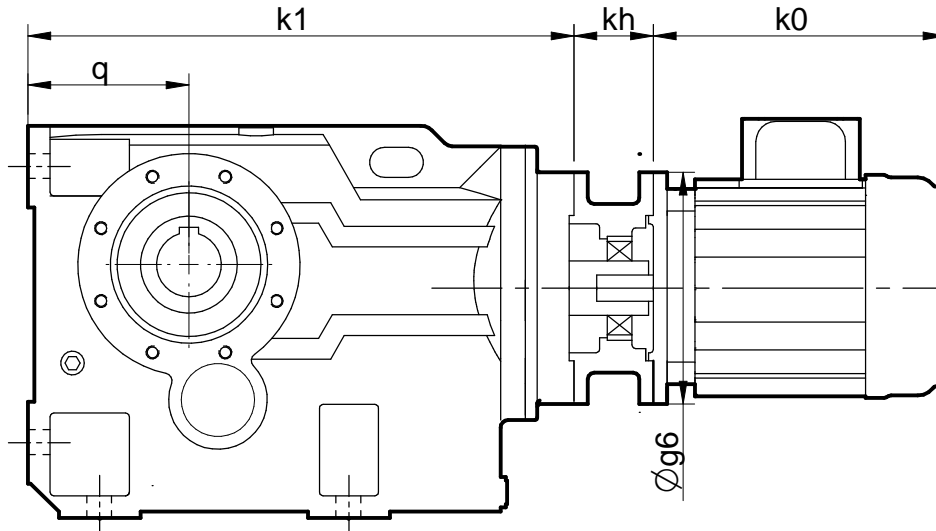
**B14 (C) Flange  
Mounting**

# SERIES K

## MOTORIZED BACKSTOP MODULE

Motorised backstop modules can be fitted between the gear unit and motor.  
The backstop device incorporates high quality centrifugal lift off sprags which are wear free above the lift off speed (rpm).  
To ensure correct operation motor speed must exceed lift off speed.

Suitable for ambient temperature -40°F to + 120°F



### Warning

Removal of motor or backstop will release the drive. Ensure all driven machinery is secure prior to any maintenance work

### IEC B5 Flange

| Size | Lift off Speed ('n' min) (rpm) | Rated Locking Torque ('T max') (at motor) (lb.in) | $\varnothing g6$ | Kh    |
|------|--------------------------------|---|------------------|-------|
| 100  | 670                            | 1500  | 9.85"            | 2.76" |
| 112  | 670                            | 1500  | 9.85"            | 2.76" |
| 132  | 620                            | 8320  | 11.81"           | 3.74" |
| 160  | 620                            | 8320  | 13.78"           | 5.12" |
| 180  | 620                            | 8320  | 13.78"           | 5.12" |
| 200  | 550                            | 11150   | 15.75"           | 5.12" |

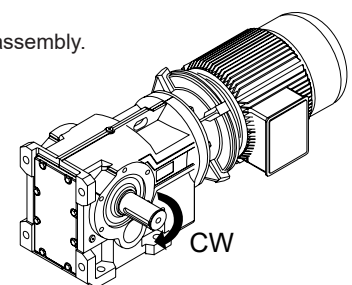
### NEMA C Flange

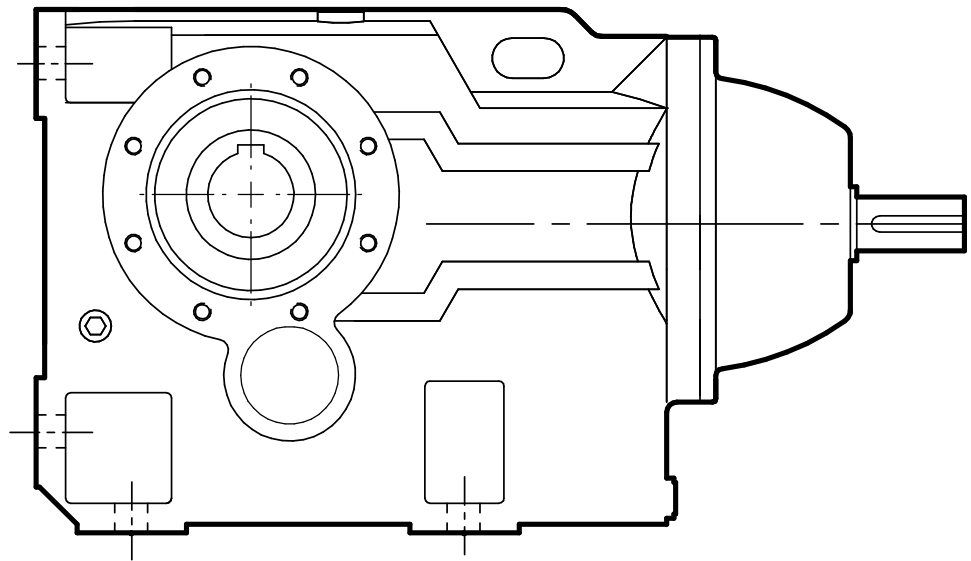
| Size          | Lift off Speed ('n' min) (rpm) | Rated Locking Torque ('T max') (at motor) (lb.in) | $\varnothing g6$ | Kh    |
|---------------|--------------------------------|---|------------------|-------|
| 182TC / 184TC | 670                            | 2655  | 9.00"            | 3.75" |
| 213TC / 215TC | 670                            | 2655  | 9.00"            | 3.75" |
| 254TC / 256TC | 620                            | 8320  | 9.00"            | 4.75" |
| 284TC / 286TC | 620                            | 8320  | 11.00"           | 5.38" |
| 324TC / 326TC | 550                            | 11150   | 13.00"           | 6.00" |

When a backstop module is fitted dimension Kh should be added to the overall length of the geared motor assembly.

Rotation of outputshaft must be specified when ordering as viewed from the outputshaft end (as shown in the diagram)

|    |   |               |   |               |
|----|---|---------------|---|---------------|
| CW | - | Free Rotation | - | Clockwise     |
|    |   | Locked        | - | Anticlockwise |
| AC | - | Free Rotation | - | Anticlockwise |
|    |   | Locked        | - | Clockwise     |





**REDUCER**  
**SERIES K**

# SERIES K

## OVERHUNG & AXIAL LOADS ON SHAFTS

### Maximum Permissible Overhung Loads

When a sprocket, gear etc. is mounted on the shaft a calculation, as below, must be made to determine the overhung load on the shaft, and the results compared to the maximum permissible overhung loads tabulated. Overhung loads can be reduced by increasing the diameter of the sprocket, gear, etc. If the maximum permissible overhung load is exceeded, the sprocket, gear, etc. should be mounted on a separate shaft, flexibly coupled and supported in its own bearings, or the gear unit shaft should be extended to run in an outboard bearing, alternatively a larger gear is often a less expensive solution.

Permissible overhung loads vary according to the direction of rotation. The values tabulated are for the most unfavourable direction with the unit transmitting full rated power and the load P applied midway along the shaft extension. Hence they can sometimes be increased for a more favourable direction of rotation, or if the power transmitted is less than the rated capacity of the gear unit, or if the load is applied nearer to the gear unit case. Refer to Application Engineering for further details. In any event, the sprocket, gear etc. should be positioned as close as possible to the gear unit case in order to reduce bearing loads and shaft stresses, and to prolong life.

All units will accept 100% momentary overload on stated capacities.

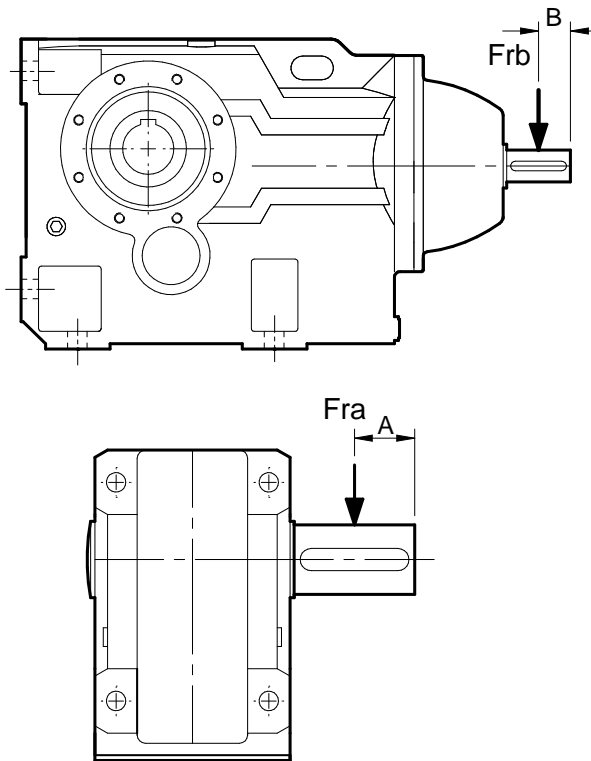
### Overhung Load ( lbf )

$$P = \frac{HP \times 63000 \times K}{N \times R}$$

Where

- P = equivalent overhung load (lbf)  
 kW = power transmitted by the shaft (HP)  
 N = speed of shaft (rev/min)  
 R = pitch radius of sprocket, etc. ( inches)  
 K = factor

Note: 1 lbf = 4.45 Newton



### Overhung Member K (factor)

|                        |      |
|------------------------|------|
| Chain sprocket*        | 1.00 |
| Spur or helical pinion | 1.25 |
| Vee belt sheave        | 1.50 |
| Flat belt pulley       | 2.00 |

\* If multistrand chain drives are equally loaded and the outer strand is further than dimension A output or B input, refer to Application Engineering.

### Distance Midway Along the Shaft Extension

| Size | Number of Reductions | Dimension A (inches) | Dimension B (inches) |
|------|----------------------|----------------------|----------------------|
| K03  | 3                    | 0.98                 | 0.79                 |
|      | 5                    |                      |                      |
| K04  | 3                    | 1.10                 | 0.79                 |
|      | 5                    |                      |                      |
| K05  | 3                    | 1.30                 | 0.79                 |
|      | 5                    |                      |                      |
| K06  | 3                    | 1.50                 | 0.79                 |
|      | 5                    |                      |                      |
| K07  | 3                    | 1.87                 | 0.98                 |
|      | 5                    |                      | 0.79                 |
| K08  | 3                    | 1.97                 | 1.18                 |
|      | 5                    |                      | 0.79                 |
| K09  | 3                    | 2.17                 | 1.57                 |
|      | 5                    |                      | 0.70                 |
| K10  | 3                    | 2.76                 | 2.17                 |
|      | 5                    |                      | 0.98                 |
| K12  | 3                    | 3.54                 | 2.17                 |
|      | 5                    |                      | 0.98                 |
| K15  | 3                    | 4.13                 | 2.17                 |
|      | 5                    |                      | 0.98                 |
| K16  | 3                    | 4.92                 | 2.75                 |
|      | 5                    |                      | 1.57                 |
| K18  | 3                    | 6.30                 | 2.75                 |
|      | 5                    |                      | 1.57                 |

### Axial Thrust Capacities (lbf)

No check or calculation is required if the axial thrust load (FA) towards or away from the unit is under 50% of the permissible overhung load.

If the axial thrust considerably exceeds these values or if there is a combination of axial thrust loads and overhung loads please contact our Application Engineers.

### For Output Shaft Overhung Loads (Fra) Consult the Ratings Tables

#### Inputshaft Overhung Loads, Frb (lbf) 1750 rpm

| Size    | K03 | K04 | K05 | K06 | K07 | K08 | K09 | K10  | K12  | K15  | K16  | K18  |
|---------|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|
| 3 Stage | 340 | 340 | 280 | 240 | 470 | 700 | 790 | 1010 | 2700 | 2700 | 2700 | 2700 |
| 5 Stage | 340 | 340 | 340 | 340 | 340 | 340 | 340 | 405  | 405  | 405  | 500  | 500  |

## THERMAL POWER RATING

### Thermal Ratings HP

Thermal ratings are a measure of the units ability to dissipate heat, if they are exceeded the lubricant may break down resulting in premature gear failure.

Thermal rating are based on an ambient temperature of 77°F, where units are to operate in other ambient temperatures thermal ratings must be adjusted by the following factors

### Ambient Temp Modifying Factor Ft

| -4°F | 14°F | 32°F | 50°F | 68°F | 77°F | 95°F | 104°F | 113°F | 122°F |
|------|------|------|------|------|------|------|-------|-------|-------|
| 1.54 | 1.42 | 1.30 | 1.18 | 1.06 | 1.00 | 0.88 | 0.82  | 0.76  | 0.70  |

Note!

When checking thermal capacity use the load required to be transmitted, not the rating of prime mover.

### Minimum Ratio - Position's 5 & 6

|           | < 1000 rpm | < 1500 rpm | < 1800 rpm |
|-----------|------------|------------|------------|
| K03 - K08 | All        | All        | All        |
| K09       | All        | 11:1       | 14:1       |
| K10       | 11:1       | 20:1       | 25:1       |
| K12 - K18 | 16:1       | 32:1       | 36:1       |

### Units Operating in Mounting Position's 5 & 6

Thermal ratings for position's 5 & 6 are reduced to 70% of the tabulated values.

Minimum ratio's permitted for positions 5 & 6 are dependant on input speed (rpm) and unit size - see table

### Thermal Ratings HP - Units without additional cooling

|       | n1 (rpm) | i (-1) |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|-------|----------|--------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|       |          | 8.0    | 11  | 12  | 14  | 18  | 20  | 25  | 28  | 32  | 36  | 40  | 45  | 50  | 63  | 71  | 80  | 100 | 112 | 125 | 140 |
| K0332 | 3500     | -      | -   | -   | -   | -   | -   | 6.5 | 6.6 | 6.2 | 5.9 | 5.8 | 5.7 | 5.5 | 5.3 | 5.2 | 5.3 | 5.2 | 5.0 | 4.7 | -   |
|       | 1750     | 7.0    | 7.2 | 7.3 | 7.8 | 7.8 | 7.8 | 8.0 | 8.0 | 7.6 | 7.2 | 7.0 | 7.0 | 6.8 | 6.5 | 6.3 | 6.5 | 6.3 | 6.0 | 5.7 | -   |
|       | 1160     | 7.4    | 7.6 | 7.7 | 8.2 | 8.2 | 8.2 | 8.3 | 8.4 | 8.5 | 8.0 | 7.6 | 7.5 | 7.4 | 7.2 | 6.9 | 6.7 | 6.8 | 6.7 | 6.4 | 6.0 |
| K0432 | 3500     | -      | -   | -   | -   | -   | -   | 8.5 | 8.3 | 8.5 | 8.0 | 8.2 | 8.2 | 8.1 | 7.8 | 7.5 | 7.1 | 7.5 | 7.3 | 6.8 | -   |
|       | 1750     | 9.6    | 10  | 10  | 10  | 11  | 11  | 10  | 10  | 10  | 10  | 10  | 10  | 9.9 | 9.6 | 9.1 | 8.6 | 9.1 | 8.9 | 8.3 | -   |
|       | 1160     | 10     | 11  | 11  | 11  | 11  | 11  | 11  | 11  | 11  | 10  | 11  | 11  | 10  | 10  | 9.6 | 9.1 | 9.6 | 9.5 | 8.7 | -   |
| K0532 | 3500     | -      | -   | -   | -   | -   | -   | 12  | 12  | 12  | 12  | 12  | 12  | 12  | 11  | 11  | 11  | 10  | 10  | 9.9 | -   |
|       | 1750     | 14     | 15  | 14  | 15  | 15  | 15  | 15  | 15  | 15  | 15  | 14  | 14  | 14  | 14  | 13  | 13  | 13  | 13  | 12  | -   |
|       | 1160     | 15     | 16  | 15  | 16  | 16  | 16  | 15  | 16  | 16  | 15  | 15  | 15  | 15  | 14  | 14  | 14  | 14  | 13  | 13  | -   |
| K0632 | 3500     | -      | -   | -   | -   | -   | -   | 14  | 14  | 13  | 13  | 13  | 13  | 13  | 12  | 12  | 12  | 11  | 11  | 10  | -   |
|       | 1750     | 15     | 16  | 17  | 16  | 17  | 16  | 17  | 16  | 16  | 16  | 16  | 16  | 15  | 15  | 14  | 14  | 13  | 13  | 13  | -   |
|       | 1160     | 16     | 17  | 18  | 17  | 18  | 17  | 18  | 17  | 17  | 17  | 17  | 17  | 16  | 16  | 15  | 15  | 14  | 14  | 13  | -   |
| K0732 | 3500     | -      | -   | -   | -   | -   | -   | 19  | 19  | 18  | 17  | 17  | 17  | 17  | 16  | 16  | 16  | 15  | 14  | 14  | -   |
|       | 1750     | 20     | 21  | 22  | 23  | 22  | 24  | 23  | 23  | 22  | 21  | 21  | 21  | 21  | 20  | 20  | 19  | 18  | 17  | 17  | -   |
|       | 1160     | 21     | 22  | 24  | 24  | 24  | 25  | 24  | 24  | 23  | 22  | 22  | 22  | 22  | 21  | 21  | 20  | 19  | 18  | 18  | -   |
| K0832 | 3500     | -      | -   | -   | -   | -   | -   | 23  | 23  | 22  | 22  | 22  | 22  | 21  | 20  | 21  | 20  | 20  | 19  | 19  | -   |
|       | 1750     | 25     | 27  | 27  | 27  | 27  | 27  | 28  | 28  | 27  | 26  | 26  | 26  | 26  | 25  | 25  | 25  | 24  | 24  | 23  | -   |
|       | 1160     | 27     | 28  | 29  | 28  | 29  | 29  | 30  | 30  | 29  | 28  | 28  | 28  | 28  | 27  | 26  | 27  | 25  | 25  | 24  | -   |
| K0932 | 3500     | -      | -   | -   | -   | -   | -   | 35  | 34  | 34  | 33  | 32  | 33  | 32  | 31  | 31  | 31  | 29  | 29  | 28  | -   |
|       | 1750     | 38     | 40  | 41  | 40  | 41  | 41  | 42  | 42  | 41  | 40  | 40  | 40  | 39  | 38  | 37  | 38  | 36  | 36  | 34  | -   |
|       | 1160     | 40     | 42  | 43  | 43  | 44  | 44  | 45  | 44  | 43  | 42  | 42  | 42  | 41  | 40  | 40  | 40  | 38  | 38  | 36  | -   |
| K1032 | 3500     | -      | -   | -   | -   | -   | -   | 48  | 47  | 48  | 47  | 46  | 47  | 46  | 47  | 45  | 44  | 43  | 41  | 40  | -   |
|       | 1750     | 54     | 58  | 57  | 58  | 58  | 58  | 59  | 59  | 57  | 57  | 57  | 56  | 57  | 55  | 54  | 53  | 50  | 49  | 49  | -   |
|       | 1160     | 57     | 61  | 60  | 61  | 62  | 62  | 62  | 63  | 62  | 60  | 62  | 60  | 60  | 60  | 58  | 57  | 56  | 53  | 51  | -   |
| K1232 | 3500     | -      | -   | -   | -   | -   | -   | 65  | 64  | 63  | 61  | 61  | 61  | 61  | 57  | 55  | 53  | 57  | 56  | 56  | -   |
|       | 1750     | 78     | 82  | 82  | 82  | 84  | 79  | 78  | 79  | 79  | 78  | 77  | 74  | 74  | 70  | 67  | 65  | 70  | 68  | 69  | -   |
|       | 1160     | 83     | 87  | 87  | 87  | 88  | 83  | 83  | 83  | 83  | 83  | 81  | 78  | 78  | 74  | 70  | 69  | 74  | 72  | 73  | -   |
| K1532 | 3500     | -      | -   | -   | -   | -   | -   | 72  | 71  | 70  | 69  | 69  | 69  | 67  | 64  | 62  | 68  | 63  | 63  | 61  | -   |
|       | 1750     | -      | 96  | 97  | 101 | 102 | 102 | 99  | 94  | 92  | 91  | 90  | 89  | 88  | 85  | 82  | 79  | 86  | 81  | 81  | 78  |
|       | 1160     | -      | 97  | 98  | 102 | 103 | 103 | 100 | 95  | 93  | 92  | 91  | 90  | 89  | 86  | 82  | 80  | 87  | 82  | 82  | 78  |
| K1632 | 3500     | -      | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   |
|       | 1750     | -      | -   | 144 | 142 | 141 | 137 | 134 | 129 | 125 | 123 | 121 | 119 | 124 | 121 | 121 | 113 | 108 | -   | 106 | -   |
|       | 1160     | -      | -   | 152 | 150 | 149 | 145 | 142 | 137 | 133 | 130 | 128 | 126 | 131 | 128 | 128 | 119 | 114 | -   | 113 | -   |
| K1832 | 3500     | -      | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   | -   |
|       | 1750     | -      | -   | 179 | 180 | 174 | 170 | 170 | 169 | 161 | 158 | 155 | 153 | 158 | 155 | 155 | 144 | 139 | -   | 136 | -   |
|       | 1160     | -      | -   | 189 | 191 | 184 | 180 | 180 | 178 | 170 | 167 | 164 | 162 | 168 | 164 | 164 | 152 | 147 | -   | 143 | -   |

### Thermal Rating HP - Units with fan cooling

|       | n1 (rpm) | i (-1) |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|-------|----------|--------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|       |          | 8.0    | 11  | 12  | 14  | 18  | 20  | 25  | 28  | 32  | 36  | 40  | 45  | 50  | 63  | 71  | 80  | 100 | 112 | 125 | 140 |
| K0732 | 1750     | 34     | 36  | 38  | 39  | 38  | 41  | 39  | 39  | 37  | 36  | 36  | 36  | 35  | 34  | 33  | 33  | 31  | 30  | 29  | -   |
|       | 1450     | 32     | 34  | 36  | 36  | 35  | 38  | 37  | 36  | 34  | 33  | 34  | 33  | 33  | 32  | 31  | 31  | 29  | 28  | 27  | -   |
|       | 1160     | 29     | 31  | 33  | 34  | 33  | 35  | 34  | 34  | 32  | 31  | 31  | 31  | 30  | 30  | 29  | 28  | 27  | 26  | 25  | -   |
| K0832 | 1750     | 44     | 43  | 45  | 46  | 47  | 46  | 49  | 50  | 46  | 46  | 46  | 46  | 45  | 44  | 43  | 42  | 42  | 54  | 39  | -   |
|       | 1450     | 41     | 40  | 42  | 43  | 44  | 43  | 46  | 47  | 43  | 43  | 43  | 43  | 42  | 41  | 40  | 40  | 40  | 50  | 36  | -   |
|       | 1160     | 38     | 37  | 39  | 40  | 41  | 40  | 42  | 44  | 40  | 40  | 40  | 40  | 39  | 38  | 37  | 37  | 37  | 47  | 34  | -   |
| K0932 | 1750     | 65     | 68  | 70  | 69  | 70  | 70  | 72  | 72  | 70  | 68  | 68  | 68  | 67  | 65  | 64  | 65  | 61  | 61  | 58  | -   |
|       | 1450     | 61     | 64  | 65  | 64  | 66  | 66  | 67  | 67  | 65  | 63  | 63  | 63  | 62  | 61  | 60  | 61  | 57  | 57  | 54  | -   |
|       | 1160     | 57     | 59  | 61  | 60  | 61  | 61  | 63  | 62  | 61  | 59  | 59  | 59  | 58  | 57  | 55  | 56  | 53  | 53  | 50  | -   |
| K1032 | 1750     | 92     | 99  | 98  | 99  | 100 | 100 | 100 | 101 | 100 | 97  | 101 | 98  | 96  | 97  | 94  | 92  | 90  | 86  | 83  | -   |
|       | 1450     | 86     | 92  | 91  | 93  | 93  | 93  | 93  | 95  | 93  | 90  | 94  | 91  | 90  | 90  | 88  | 86  | 84  | 80  | 78  | -   |
|       | 1160     | 80     | 86  | 85  | 86  | 86  | 86  | 86  | 88  | 87  | 84  | 87  | 85  | 83  | 84  | 82  | 80  | 78  | 75  | 72  | -   |
| K1232 | 1750     | 127    | 134 | 133 | 134 | 136 | 128 | 128 | 128 | 128 | 127 | 125 | 120 | 121 | 113 | 108 | 105 | 114 | 111 | 112 | -   |
|       | 1450     | 119    | 125 | 124 | 125 | 127 | 119 | 119 | 120 | 120 | 119 | 117 | 112 | 112 | 106 | 101 | 98  | 106 | 103 | 104 | -   |
|       | 1160     | 111    | 116 | 116 | 116 | 118 | 111 | 111 | 111 | 111 | 111 | 111 | 108 | 104 | 105 | 98  | 94  | 99  | 96  | 97  | -   |
| K1532 | 1750     | -      | 156 | 157 | 164 | 166 | 166 | 161 | 153 | 150 | 148 | 147 | 145 | 144 | 139 | 133 | 129 | 141 | 132 | 132 | 127 |
|       | 1450     | -      | 146 | 147 | 153 | 155 | 155 | 151 | 143 | 140 | 138 | 137 | 135 | 134 | 130 | 124 | 120 | 131 | 123 | 123 | 118 |
|       | 1160     | -      | 136 | 137 | 143 | 145 | 144 | 140 | 133 | 130 | 129 | 127 | 126 | 125 | 120 | 116 | 112 | 122 | 115 | 115 | 110 |
| K1632 | 1750     | -      | -   | 263 | 260 | 257 | 250 | 245 | 237 | 229 | 226 | 221 | 218 | 227 | 221 | 222 | 207 | 197 | -   | 195 | -   |
|       | 1450     | -      | -   | 246 | 242 | 240 | 233 | 229 | 221 | 214 | 211 | 206 | 204 | 212 | 207 | 207 | 193 | 184 | -   | 182 | -   |
|       | 1160     | -      | -   | 229 | 225 | 224 | 217 | 213 | 206 | 199 | 196 | 192 | 190 | 197 | 192 | 193 | 179 | 172 | -   | 169 | -   |
| K1832 | 1750     | -      | -   | 327 | 330 | 318 | 312 | 311 | 309 | 294 | 289 | 283 | 280 | 290 | 283 | 283 | 263 | 254 | -   | 248 | -   |
|       | 1450     | -      | -   | 305 | 308 | 297 | 291 | 290 | 288 | 275 | 270 | 264 | 261 | 271 | 264 | 264 | 245 | 238 | -   | 232 | -   |
|       | 1160     | -      | -   | 284 | 286 | 276 | 271 | 270 | 268 | 255 | 251 | 246 | 243 | 252 | 246 | 246 | 228 | 221 | -   | 215 | -   |

# SERIES K

## RATINGS

**Key:** Pm= Input Power (HP) M2= Output Torque (lb.in) i= Exact Ratio n2= Output Speed (rpm) Fra = Overhung load (lbf)

| Size         | in    | i     | n1 = 1750 |       |       |      | n1 = 1160 |       |       |      | n1 = 3500 |       |       |      | n1 = 875 |       |       |      |
|--------------|-------|-------|-----------|-------|-------|------|-----------|-------|-------|------|-----------|-------|-------|------|----------|-------|-------|------|
|              |       |       | n2        | M2    | Pm    | Fra  | n2        | M2    | Pm    | Fra  | n2        | M2    | Pm    | Fra  | n2       | M2    | Pm    | Fra  |
| <b>K0332</b> | 8.0   | 8.328 | 210       | 1190  | 4.11  | 643  | 139       | 1290  | 2.95  | 737  | 420       | 971   | 6.78  | 568  | 105      | 1370  | 2.36  | 822  |
|              | 11.   | 11.25 | 156       | 1340  | 3.43  | 686  | 103       | 1460  | 2.47  | 807  | 311       | 1130  | 5.83  | 582  | 78       | 1540  | 1.96  | 902  |
|              | 12.   | 12.80 | 137       | 1400  | 3.15  | 716  | 91        | 1520  | 2.26  | 842  | 274       | 1200  | 5.42  | 590  | 68       | 1600  | 1.80  | 942  |
|              | 14.   | 14.50 | 121       | 1470  | 2.92  | 744  | 80        | 1590  | 2.09  | 876  | 241       | 1270  | 5.08  | 594  | 60       | 1680  | 1.66  | 979  |
|              | 18.   | 18.54 | 94        | 1590  | 2.46  | 810  | 63        | 1720  | 1.76  | 954  | 189       | 1380  | 4.30  | 616  | 47       | 1810  | 1.40  | 1070 |
|              | 20.   | 19.98 | 88        | 1630  | 2.35  | 829  | 58        | 1760  | 1.68  | 978  | 175       | 1420  | 4.10  | 627  | 44       | 1860  | 1.34  | 1090 |
|              | 25.   | 25.23 | 69        | 1740  | 1.98  | 902  | 46        | 1880  | 1.42  | 1060 | 139       | 1520  | 3.48  | 682  | 35       | 1990  | 1.13  | 1190 |
|              | 28.   | 28.60 | 61        | 1800  | 1.81  | 944  | 41        | 1950  | 1.30  | 1110 | 122       | 1570  | 3.18  | 714  | 31       | 1990  | 1.00  | 1250 |
|              | 32.   | 32.68 | 54        | 1860  | 1.64  | 992  | 35        | 1990  | 1.16  | 1170 | 107       | 1630  | 2.88  | 750  | 27       | 1990  | 0.88  | 1330 |
|              | 36.   | 36.35 | 48        | 1910  | 1.52  | 1030 | 32        | 1990  | 1.05  | 1230 | 96        | 1680  | 2.67  | 780  | 24       | 1990  | 0.79  | 1350 |
|              | 40.   | 40.08 | 44        | 1960  | 1.41  | 1070 | 29        | 1990  | 0.95  | 1280 | 87        | 1720  | 2.47  | 810  | 22       | 1990  | 0.71  | 1350 |
|              | 45.   | 44.11 | 40        | 1990  | 1.30  | 1110 | 26        | 1990  | 0.86  | 1340 | 79        | 1760  | 2.30  | 840  | 20       | 1990  | 0.65  | 1350 |
|              | 50.   | 51.68 | 34        | 1990  | 1.11  | 1190 | 22        | 1990  | 0.74  | 1350 | 68        | 1820  | 2.04  | 893  | 17       | 1990  | 0.56  | 1350 |
|              | 63.   | 62.00 | 28        | 1990  | 0.93  | 1300 | 19        | 1990  | 0.62  | 1350 | 56        | 1900  | 1.77  | 958  | 14       | 1990  | 0.46  | 1350 |
|              | 71.   | 72.27 | 24        | 1990  | 0.80  | 1350 | 16        | 1990  | 0.53  | 1350 | 48        | 1930  | 1.55  | 1020 | 12       | 1990  | 0.40  | 1350 |
|              | 80.   | 80.30 | 22        | 1940  | 0.70  | 1350 | 14        | 1990  | 0.48  | 1350 | 44        | 1820  | 1.31  | 1110 | 11       | 1990  | 0.36  | 1350 |
| 100          | 96.70 | 18    | 1640      | 0.49  | 1350  | 12   | 1640      | 0.33  | 1350  | 36   | 1610      | 0.96  | 1260  | 9.0  | 1640     | 0.25  | 1350  |      |
| 112          | 110.8 | 16    | 1410      | 0.37  | 1350  | 10   | 1410      | 0.24  | 1350  | 32   | 1410      | 0.74  | 1350  | 7.9  | 1410     | 0.18  | 1350  |      |
| 125          | 126.0 | 14    | 1380      | 0.32  | 1350  | 9.2  | 1390      | 0.21  | 1350  | 28   | 1290      | 0.59  | 1350  | 6.9  | 1390     | 0.16  | 1350  |      |
| <b>K0352</b> | 125   | 127.8 | 14        | 1990  | 0.46  | 1350 | 9.1       | 1990  | 0.30  | 1350 | 27        | 1990  | 0.91  | 1350 | 5.7      | 1990  | 0.19  | 1350 |
|              | 140   | 145.3 | 12        | 1990  | 0.40  | 1350 | 8.0       | 1990  | 0.27  | 1350 | 24        | 1990  | 0.80  | 1350 | 5.0      | 1990  | 0.17  | 1350 |
|              | 160   | 164.7 | 11        | 1990  | 0.35  | 1350 | 7.0       | 1990  | 0.23  | 1350 | 21        | 1990  | 0.71  | 1350 | 4.4      | 1990  | 0.15  | 1350 |
|              | 200   | 210.6 | 8.3       | 1990  | 0.28  | 1350 | 5.5       | 1990  | 0.18  | 1350 | 17        | 1990  | 0.55  | 1350 | 3.4      | 1990  | 0.11  | 1350 |
|              | 250   | 226.9 | 7.7       | 1990  | 0.26  | 1350 | 5.1       | 1990  | 0.17  | 1350 | 15        | 1990  | 0.51  | 1350 | 3.2      | 1990  | 0.11  | 1350 |
|              | 280   | 286.5 | 6.1       | 1990  | 0.20  | 1350 | 4.0       | 1990  | 0.13  | 1350 | 12        | 1990  | 0.41  | 1350 | 2.5      | 1990  | 0.084 | 1350 |
|              | 320   | 324.8 | 5.4       | 1990  | 0.18  | 1350 | 3.6       | 1990  | 0.12  | 1350 | 11        | 1990  | 0.36  | 1350 | 2.2      | 1990  | 0.074 | 1350 |
|              | 360   | 371.2 | 4.7       | 1990  | 0.16  | 1350 | 3.1       | 1990  | 0.10  | 1350 | 9.4       | 1990  | 0.31  | 1350 | 2.0      | 1990  | 0.065 | 1350 |
|              | 400   | 412.9 | 4.2       | 1990  | 0.14  | 1350 | 2.8       | 1990  | 0.093 | 1350 | 8.5       | 1990  | 0.28  | 1350 | 1.8      | 1990  | 0.058 | 1350 |
|              | 450   | 455.2 | 3.8       | 1990  | 0.13  | 1350 | 2.5       | 1990  | 0.085 | 1350 | 7.7       | 1990  | 0.26  | 1350 | 1.6      | 1990  | 0.053 | 1350 |
|              | 500   | 516.1 | 3.4       | 1990  | 0.11  | 1350 | 2.2       | 1990  | 0.075 | 1350 | 6.8       | 1990  | 0.23  | 1350 | 1.4      | 1990  | 0.047 | 1350 |
|              | 560   | 568.0 | 3.1       | 1990  | 0.10  | 1350 | 2.0       | 1990  | 0.068 | 1350 | 6.2       | 1990  | 0.20  | 1350 | 1.3      | 1990  | 0.042 | 1350 |
|              | 630   | 649.0 | 2.7       | 1990  | 0.090 | 1350 | 1.8       | 1990  | 0.059 | 1350 | 5.4       | 1990  | 0.18  | 1350 | 1.1      | 1990  | 0.037 | 1350 |
|              | 700   | 704.2 | 2.5       | 1990  | 0.083 | 1350 | 1.6       | 1990  | 0.055 | 1350 | 5.0       | 1990  | 0.17  | 1350 | 1.0      | 1990  | 0.034 | 1350 |
|              | 800   | 798.3 | 2.2       | 1990  | 0.073 | 1350 | 1.5       | 1990  | 0.048 | 1350 | 4.4       | 1990  | 0.15  | 1350 | 0.91     | 1990  | 0.030 | 1350 |
|              | 900   | 912.3 | 1.9       | 1990  | 0.064 | 1350 | 1.3       | 1990  | 0.042 | 1350 | 3.8       | 1990  | 0.13  | 1350 | 0.79     | 1990  | 0.026 | 1350 |
|              | 10C   | 1015  | 1.7       | 1990  | 0.057 | 1350 | 1.1       | 1990  | 0.038 | 1350 | 3.4       | 1990  | 0.11  | 1350 | 0.71     | 1990  | 0.024 | 1350 |
|              | 11C   | 1119  | 1.6       | 1990  | 0.052 | 1350 | 1.0       | 1990  | 0.034 | 1350 | 3.1       | 1990  | 0.10  | 1350 | 0.65     | 1990  | 0.022 | 1350 |
|              | 12C   | 1183  | 1.5       | 1990  | 0.049 | 1350 | 1.0       | 1990  | 0.033 | 1350 | 3.0       | 1990  | 0.098 | 1350 | 0.61     | 1990  | 0.020 | 1350 |
|              | 14C   | 1423  | 1.2       | 1990  | 0.041 | 1350 | 0.82      | 1990  | 0.027 | 1350 | 2.5       | 1990  | 0.082 | 1350 | 0.51     | 1990  | 0.017 | 1350 |
|              | 16C   | 1583  | 1.1       | 1990  | 0.037 | 1350 | 0.73      | 1990  | 0.024 | 1350 | 2.2       | 1990  | 0.073 | 1350 | 0.46     | 1990  | 0.015 | 1350 |
|              | 18C   | 1745  | 1.0       | 1990  | 0.033 | 1350 | 0.66      | 1990  | 0.022 | 1350 | 2.0       | 1990  | 0.067 | 1350 | 0.42     | 1990  | 0.014 | 1350 |
|              | 20C   | 2000  | 0.87      | 1990  | 0.029 | 1350 | 0.58      | 1990  | 0.019 | 1350 | 1.7       | 1990  | 0.058 | 1350 | 0.36     | 1990  | 0.012 | 1350 |
|              | 22C   | 2250  | 0.78      | 1990  | 0.026 | 1350 | 0.52      | 1990  | 0.017 | 1350 | 1.6       | 1990  | 0.052 | 1350 | 0.32     | 1990  | 0.011 | 1350 |
|              | 25C   | 2579  | 0.68      | 1990  | 0.023 | 1350 | 0.45      | 1990  | 0.015 | 1350 | 1.4       | 1990  | 0.045 | 1350 | 0.28     | 1990  | 0.009 | 1350 |
|              | 28C   | 2699  | 0.65      | 1990  | 0.022 | 1350 | 0.43      | 1990  | 0.014 | 1350 | 1.3       | 1990  | 0.043 | 1350 | 0.27     | 1990  | 0.009 | 1350 |
|              | 32C   | 3094  | 0.57      | 1990  | 0.019 | 1350 | 0.37      | 1990  | 0.012 | 1350 | 1.1       | 1990  | 0.038 | 1350 | 0.23     | 1990  | 0.008 | 1350 |
|              | 36C   | 3516  | 0.50      | 1990  | 0.017 | 1350 | 0.33      | 1990  | 0.011 | 1350 | 1.0       | 1990  | 0.033 | 1350 | 0.21     | 1990  | 0.007 | 1350 |
| 40C          | 4007  | 0.44  | 1990      | 0.015 | 1350  | 0.29 | 1990      | 0.010 | 1350  | 0.87 | 1990      | 0.029 | 1350  | 0.18 | 1990     | 0.006 | 1350  |      |
| 45C          | 4554  | 0.38  | 1990      | 0.013 | 1350  | 0.25 | 1990      | 0.008 | 1350  | 0.77 | 1990      | 0.026 | 1350  | 0.16 | 1990     | 0.005 | 1350  |      |
| 50C          | 4826  | 0.36  | 1990      | 0.012 | 1350  | 0.24 | 1990      | 0.008 | 1350  | 0.73 | 1990      | 0.024 | 1350  | 0.15 | 1990     | 0.005 | 1350  |      |
| 56C          | 5485  | 0.32  | 1990      | 0.011 | 1350  | 0.21 | 1990      | 0.007 | 1350  | 0.64 | 1990      | 0.021 | 1350  | 0.13 | 1990     | 0.004 | 1350  |      |
| 63C          | 6286  | 0.28  | 1990      | 0.009 | 1350  | 0.18 | 1990      | 0.006 | 1350  | 0.56 | 1990      | 0.019 | 1350  | 0.12 | 1990     | 0.004 | 1350  |      |
| 71C          | 7144  | 0.24  | 1990      | 0.008 | 1350  | 0.16 | 1990      | 0.005 | 1350  | 0.49 | 1990      | 0.016 | 1350  | 0.10 | 1990     | 0.003 | 1350  |      |

**Note:** Input power Pm may exceed thermal power rating

# SERIES K

## RATINGS

**Key:** Pm= Input Power (HP) M2= Output Torque (lb.in) i= Exact Ratio n2= Output Speed (rpm) Fra = Overhung load (lbf)

| Size         | in    | i     | n1 = 1750 |       |       |      | n1 = 1160 |       |       |      | n1 = 3500 |       |       |      | n1 = 875 |       |       |      |
|--------------|-------|-------|-----------|-------|-------|------|-----------|-------|-------|------|-----------|-------|-------|------|----------|-------|-------|------|
|              |       |       | n2        | M2    | Pm    | Fra  | n2        | M2    | Pm    | Fra  | n2        | M2    | Pm    | Fra  | n2       | M2    | Pm    | Fra  |
| <b>K0432</b> | 8.0   | 8.054 | 217       | 2130  | 7.64  | 811  | 144       | 2350  | 5.56  | 909  | 435       | 1720  | 12.50 | 723  | 109      | 2480  | 4.44  | 1020 |
|              | 11.   | 11.30 | 155       | 2490  | 6.35  | 847  | 103       | 2710  | 4.57  | 1000 | 310       | 2060  | 10.60 | 736  | 77       | 2840  | 3.61  | 1130 |
|              | 12.   | 12.45 | 141       | 2580  | 5.98  | 873  | 93        | 2800  | 4.28  | 1030 | 281       | 2160  | 10.10 | 740  | 70       | 2940  | 3.39  | 1160 |
|              | 14.   | 14.14 | 124       | 2700  | 5.51  | 909  | 82        | 2910  | 3.93  | 1080 | 248       | 2290  | 9.38  | 746  | 62       | 3070  | 3.12  | 1210 |
|              | 18.   | 17.95 | 97        | 2930  | 4.69  | 985  | 65        | 3140  | 3.34  | 1170 | 195       | 2540  | 8.19  | 758  | 49       | 3320  | 2.66  | 1310 |
|              | 20.   | 20.40 | 86        | 3030  | 4.28  | 1030 | 57        | 3280  | 3.06  | 1220 | 172       | 2660  | 7.54  | 769  | 43       | 3460  | 2.44  | 1350 |
|              | 25.   | 25.03 | 70        | 3230  | 3.71  | 1110 | 46        | 3490  | 2.66  | 1310 | 140       | 2830  | 6.55  | 826  | 35       | 3680  | 2.11  | 1350 |
|              | 28.   | 27.76 | 63        | 3320  | 3.44  | 1150 | 42        | 3590  | 2.46  | 1350 | 126       | 2920  | 6.08  | 858  | 32       | 3780  | 1.96  | 1350 |
|              | 32.   | 31.54 | 55        | 3430  | 3.14  | 1210 | 37        | 3710  | 2.25  | 1350 | 111       | 3020  | 5.55  | 899  | 28       | 3820  | 1.74  | 1350 |
|              | 36.   | 35.83 | 49        | 3650  | 2.94  | 1250 | 32        | 3820  | 2.04  | 1350 | 98        | 3220  | 5.20  | 926  | 24       | 3820  | 1.54  | 1350 |
|              | 40.   | 39.46 | 44        | 3640  | 2.66  | 1310 | 29        | 3820  | 1.85  | 1350 | 89        | 3190  | 4.68  | 982  | 22       | 3820  | 1.39  | 1350 |
|              | 45.   | 45.39 | 39        | 3760  | 2.39  | 1350 | 26        | 3820  | 1.61  | 1350 | 77        | 3300  | 4.20  | 1040 | 19       | 3820  | 1.21  | 1350 |
|              | 50.   | 49.35 | 35        | 3820  | 2.24  | 1350 | 24        | 3820  | 1.48  | 1350 | 71        | 3370  | 3.95  | 1070 | 18       | 3820  | 1.12  | 1350 |
|              | 63.   | 59.24 | 30        | 3820  | 1.86  | 1350 | 20        | 3820  | 1.24  | 1350 | 59        | 3510  | 3.44  | 1150 | 15       | 3820  | 0.93  | 1350 |
|              | 71.   | 71.09 | 25        | 3820  | 1.56  | 1350 | 16        | 3820  | 1.03  | 1350 | 49        | 3650  | 2.98  | 1240 | 12       | 3820  | 0.78  | 1350 |
|              | 80.   | 80.10 | 22        | 3820  | 1.39  | 1350 | 14        | 3820  | 0.88  | 1350 | 44        | 3670  | 2.67  | 1320 | 11       | 3820  | 0.69  | 1350 |
|              | 100   | 93.12 | 19        | 3630  | 1.14  | 1350 | 12        | 3760  | 0.75  | 1350 | 38        | 3520  | 2.21  | 1350 | 9.4      | 3820  | 0.59  | 1350 |
| 112          | 105.7 | 17    | 3710      | 1.04  | 1350  | 11   | 3710      | 0.67  | 1350  | 33   | 3700      | 2.02  | 1350  | 8.3  | 3820     | 0.52  | 1350  |      |
| 125          | 120.2 | 15    | 3820      | 0.95  | 1350  | 9.7  | 3820      | 0.61  | 1350  | 29   | 3820      | 1.83  | 1350  | 7.3  | 3820     | 0.46  | 1350  |      |
| <b>K0452</b> | 125   | 134.4 | 13        | 3820  | 0.83  | 1350 | 8.6       | 3820  | 0.55  | 1350 | 26        | 3820  | 1.66  | 1350 | 5.4      | 3820  | 0.34  | 1350 |
|              | 140   | 148.0 | 12        | 3820  | 0.75  | 1350 | 7.8       | 3820  | 0.50  | 1350 | 24        | 3820  | 1.51  | 1350 | 4.9      | 3820  | 0.31  | 1350 |
|              | 160   | 170.2 | 10        | 3820  | 0.66  | 1350 | 6.8       | 3820  | 0.43  | 1350 | 21        | 3820  | 1.31  | 1350 | 4.3      | 3820  | 0.27  | 1350 |
|              | 200   | 199.9 | 8.8       | 3820  | 0.56  | 1350 | 5.8       | 3820  | 0.37  | 1350 | 18        | 3820  | 1.12  | 1350 | 3.6      | 3820  | 0.23  | 1350 |
|              | 250   | 257.6 | 6.8       | 3820  | 0.43  | 1350 | 4.5       | 3820  | 0.29  | 1350 | 14        | 3820  | 0.87  | 1350 | 2.8      | 3820  | 0.18  | 1350 |
|              | 280   | 284.3 | 6.2       | 3820  | 0.39  | 1350 | 4.1       | 3820  | 0.26  | 1350 | 12        | 3820  | 0.79  | 1350 | 2.5      | 3820  | 0.16  | 1350 |
|              | 320   | 322.4 | 5.4       | 3820  | 0.35  | 1350 | 3.6       | 3820  | 0.23  | 1350 | 11        | 3820  | 0.69  | 1350 | 2.2      | 3820  | 0.14  | 1350 |
|              | 360   | 355.0 | 4.9       | 3820  | 0.31  | 1350 | 3.3       | 3820  | 0.21  | 1350 | 9.9       | 3820  | 0.63  | 1350 | 2.0      | 3820  | 0.13  | 1350 |
|              | 400   | 407.0 | 4.3       | 3820  | 0.27  | 1350 | 2.8       | 3820  | 0.18  | 1350 | 8.6       | 3820  | 0.55  | 1350 | 1.8      | 3820  | 0.11  | 1350 |
|              | 450   | 448.2 | 3.9       | 3820  | 0.25  | 1350 | 2.6       | 3820  | 0.17  | 1350 | 7.8       | 3820  | 0.50  | 1350 | 1.6      | 3820  | 0.10  | 1350 |
|              | 500   | 508.1 | 3.4       | 3820  | 0.22  | 1350 | 2.3       | 3820  | 0.15  | 1350 | 6.9       | 3820  | 0.44  | 1350 | 1.4      | 3820  | 0.091 | 1350 |
|              | 560   | 580.7 | 3.0       | 3820  | 0.19  | 1350 | 2.0       | 3820  | 0.13  | 1350 | 6.0       | 3820  | 0.38  | 1350 | 1.2      | 3820  | 0.080 | 1350 |
|              | 630   | 645.9 | 2.7       | 3820  | 0.17  | 1350 | 1.8       | 3820  | 0.11  | 1350 | 5.4       | 3820  | 0.35  | 1350 | 1.1      | 3820  | 0.072 | 1350 |
|              | 700   | 712.1 | 2.5       | 3820  | 0.16  | 1350 | 1.6       | 3820  | 0.10  | 1350 | 4.9       | 3820  | 0.31  | 1350 | 1.0      | 3820  | 0.065 | 1350 |
|              | 800   | 807.8 | 2.2       | 3820  | 0.14  | 1350 | 1.4       | 3820  | 0.092 | 1350 | 4.3       | 3820  | 0.28  | 1350 | 0.90     | 3820  | 0.057 | 1350 |
|              | 900   | 890.6 | 2.0       | 3820  | 0.13  | 1350 | 1.3       | 3820  | 0.083 | 1350 | 3.9       | 3820  | 0.25  | 1350 | 0.81     | 3820  | 0.052 | 1350 |
|              | 10C   | 1000  | 1.7       | 3820  | 0.11  | 1350 | 1.2       | 3820  | 0.074 | 1350 | 3.5       | 3820  | 0.22  | 1350 | 0.72     | 3820  | 0.046 | 1350 |
|              | 11C   | 1102  | 1.6       | 3820  | 0.10  | 1350 | 1.1       | 3820  | 0.067 | 1350 | 3.2       | 3820  | 0.20  | 1350 | 0.66     | 3820  | 0.042 | 1350 |
|              | 12C   | 1267  | 1.4       | 3820  | 0.088 | 1350 | 0.9       | 3820  | 0.058 | 1350 | 2.8       | 3820  | 0.18  | 1350 | 0.57     | 3820  | 0.037 | 1350 |
|              | 14C   | 1427  | 1.2       | 3820  | 0.078 | 1350 | 0.81      | 3820  | 0.052 | 1350 | 2.5       | 3820  | 0.16  | 1350 | 0.51     | 3820  | 0.032 | 1350 |
|              | 16C   | 1606  | 1.1       | 3820  | 0.070 | 1350 | 0.72      | 3820  | 0.046 | 1350 | 2.2       | 3820  | 0.14  | 1350 | 0.45     | 3820  | 0.029 | 1350 |
|              | 18C   | 1784  | 1.0       | 3820  | 0.063 | 1350 | 0.65      | 3820  | 0.041 | 1350 | 2.0       | 3820  | 0.13  | 1350 | 0.41     | 3820  | 0.026 | 1350 |
|              | 20C   | 1976  | 0.89      | 3820  | 0.056 | 1350 | 0.59      | 3820  | 0.037 | 1350 | 1.8       | 3820  | 0.11  | 1350 | 0.37     | 3820  | 0.023 | 1350 |
|              | 22C   | 2265  | 0.77      | 3820  | 0.049 | 1350 | 0.51      | 3820  | 0.033 | 1350 | 1.5       | 3820  | 0.099 | 1350 | 0.32     | 3820  | 0.020 | 1350 |
|              | 25C   | 2463  | 0.71      | 3820  | 0.045 | 1350 | 0.47      | 3820  | 0.030 | 1350 | 1.4       | 3820  | 0.091 | 1350 | 0.29     | 3820  | 0.019 | 1350 |
|              | 28C   | 2799  | 0.63      | 3820  | 0.040 | 1350 | 0.41      | 3820  | 0.026 | 1350 | 1.3       | 3820  | 0.080 | 1350 | 0.26     | 3820  | 0.017 | 1350 |
|              | 32C   | 3360  | 0.52      | 3820  | 0.033 | 1350 | 0.35      | 3820  | 0.022 | 1350 | 1.0       | 3820  | 0.066 | 1350 | 0.22     | 3820  | 0.014 | 1350 |
| 36C          | 3548  | 0.49  | 3820      | 0.031 | 1350  | 0.33 | 3820      | 0.021 | 1350  | 1.0  | 3820      | 0.063 | 1350  | 0.20 | 3820     | 0.013 | 1350  |      |
| 40C          | 3998  | 0.44  | 3820      | 0.028 | 1350  | 0.29 | 3820      | 0.019 | 1350  | 0.88 | 3820      | 0.056 | 1350  | 0.18 | 3820     | 0.012 | 1350  |      |
| 45C          | 4543  | 0.39  | 3820      | 0.025 | 1350  | 0.26 | 3820      | 0.016 | 1350  | 0.77 | 3820      | 0.049 | 1350  | 0.16 | 3820     | 0.010 | 1350  |      |
| 50C          | 4647  | 0.38  | 3820      | 0.024 | 1350  | 0.25 | 3820      | 0.016 | 1350  | 0.75 | 3820      | 0.048 | 1350  | 0.16 | 3820     | 0.010 | 1350  |      |
| 56C          | 5281  | 0.33  | 3820      | 0.021 | 1350  | 0.22 | 3820      | 0.014 | 1350  | 0.66 | 3820      | 0.042 | 1350  | 0.14 | 3820     | 0.009 | 1350  |      |
| 63C          | 5994  | 0.29  | 3820      | 0.019 | 1350  | 0.19 | 3820      | 0.012 | 1350  | 0.58 | 3820      | 0.037 | 1350  | 0.12 | 3820     | 0.008 | 1350  |      |
| 71C          | 6815  | 0.26  | 3820      | 0.016 | 1350  | 0.17 | 3820      | 0.011 | 1350  | 0.51 | 3820      | 0.033 | 1350  | 0.11 | 3820     | 0.007 | 1350  |      |

**Note:** Input power Pm may exceed thermal power rating

# SERIES K

## RATINGS

**Key:** Pm= Input Power (HP) M2= Output Torque (lb.in) i= Exact Ratio n2= Output Speed (rpm) Fra = Overhung load (lbf)

| Size         | in    | i      | n1 = 1750 |       |       |      | n1 = 1160 |       |       |      | n1 = 3500 |       |       |      | n1 = 875 |       |       |      |
|--------------|-------|--------|-----------|-------|-------|------|-----------|-------|-------|------|-----------|-------|-------|------|----------|-------|-------|------|
|              |       |        | n2        | M2    | Pm    | Fra  | n2        | M2    | Pm    | Fra  | n2        | M2    | Pm    | Fra  | n2       | M2    | Pm    | Fra  |
| <b>K0532</b> | 8.0   | 8.112  | 216       | 3340  | 11.90 | 581  | 143       | 3760  | 8.84  | 633  | 431       | 2700  | 19.50 | 537  | 108      | 3980  | 7.05  | 725  |
|              | 11.   | 11.40  | 153       | 3930  | 9.93  | 569  | 102       | 4280  | 7.15  | 697  | 307       | 3180  | 16.20 | 522  | 77       | 4460  | 5.61  | 813  |
|              | 12.   | 12.78  | 137       | 4090  | 9.23  | 588  | 91        | 4430  | 6.60  | 727  | 274       | 3350  | 15.20 | 518  | 68       | 4620  | 5.19  | 846  |
|              | 14.   | 14.35  | 122       | 4250  | 8.54  | 611  | 81        | 4570  | 6.06  | 762  | 244       | 3520  | 14.30 | 513  | 61       | 4800  | 4.80  | 880  |
|              | 18.   | 18.22  | 96        | 4580  | 7.23  | 668  | 64        | 4880  | 5.11  | 837  | 192       | 3890  | 12.40 | 504  | 48       | 5150  | 4.06  | 961  |
|              | 20.   | 20.66  | 85        | 4710  | 6.57  | 708  | 56        | 5060  | 4.67  | 879  | 169       | 4080  | 11.50 | 499  | 42       | 5340  | 3.71  | 1010 |
|              | 25.   | 24.64  | 71        | 4910  | 5.74  | 768  | 47        | 5310  | 4.11  | 944  | 142       | 4340  | 10.20 | 522  | 36       | 5600  | 3.26  | 1080 |
|              | 28.   | 28.37  | 62        | 5090  | 5.17  | 816  | 41        | 5510  | 3.70  | 1000 | 123       | 4510  | 9.21  | 555  | 31       | 5790  | 2.93  | 1150 |
|              | 32.   | 32.99  | 53        | 5290  | 4.62  | 871  | 35        | 5720  | 3.30  | 1070 | 106       | 4690  | 8.23  | 593  | 27       | 5790  | 2.52  | 1270 |
|              | 36.   | 36.91  | 47        | 5560  | 4.34  | 891  | 31        | 5790  | 2.99  | 1140 | 95        | 4930  | 7.73  | 605  | 24       | 5790  | 2.26  | 1360 |
|              | 40.   | 39.34  | 44        | 5520  | 4.04  | 941  | 29        | 5790  | 2.81  | 1180 | 89        | 4880  | 7.18  | 648  | 22       | 5790  | 2.12  | 1410 |
|              | 45.   | 46.63  | 38        | 5740  | 3.55  | 1020 | 25        | 5790  | 2.37  | 1320 | 75        | 5030  | 6.24  | 712  | 19       | 5790  | 1.79  | 1560 |
|              | 50.   | 49.78  | 35        | 5790  | 3.35  | 1050 | 23        | 5790  | 2.22  | 1370 | 70        | 5110  | 5.94  | 735  | 18       | 5790  | 1.67  | 1620 |
|              | 63.   | 61.78  | 28        | 5790  | 2.71  | 1220 | 19        | 5790  | 1.79  | 1560 | 57        | 5360  | 5.02  | 815  | 14       | 5790  | 1.35  | 1690 |
|              | 71.   | 72.85  | 24        | 5790  | 2.30  | 1350 | 16        | 5790  | 1.52  | 1690 | 48        | 5560  | 4.42  | 882  | 12       | 5790  | 1.15  | 1690 |
|              | 80.   | 79.77  | 22        | 5790  | 2.10  | 1420 | 15        | 5790  | 1.39  | 1690 | 44        | 5670  | 4.12  | 921  | 11       | 5790  | 1.05  | 1690 |
| 100          | 97.76 | 18     | 5790      | 1.72  | 1600  | 12   | 5790      | 1.14  | 1690  | 36   | 5790      | 3.44  | 1040  | 9.0  | 5790     | 0.86  | 1690  |      |
| 112          | 109.0 | 16     | 5790      | 1.54  | 1690  | 11   | 5790      | 1.02  | 1690  | 32   | 5790      | 3.09  | 1120  | 8.0  | 5790     | 0.77  | 1690  |      |
| 125          | 122.2 | 14     | 5380      | 1.28  | 1760  | 9.5  | 5380      | 0.85  | 1760  | 29   | 5370      | 2.56  | 1290  | 7.2  | 5380     | 0.64  | 1760  |      |
| <b>K0552</b> | 125   | 118.4  | 15        | 5790  | 1.43  | 1800 | 9.8       | 5790  | 0.95  | 1800 | 30        | 5790  | 2.86  | 1320 | 6.1      | 5790  | 0.59  | 1800 |
|              | 140   | 142.8  | 12        | 5790  | 1.19  | 1800 | 8.1       | 5790  | 0.79  | 1800 | 25        | 5790  | 2.37  | 1370 | 5.1      | 5790  | 0.49  | 1800 |
|              | 160   | 157.3  | 11        | 5790  | 1.08  | 1800 | 7.4       | 5790  | 0.71  | 1800 | 22        | 5790  | 2.15  | 1560 | 4.6      | 5790  | 0.45  | 1800 |
|              | 200   | 207.8  | 8.4       | 5790  | 0.81  | 1800 | 5.6       | 5790  | 0.54  | 1800 | 17        | 5790  | 1.63  | 1350 | 3.5      | 5790  | 0.34  | 1800 |
|              | 250   | 263.9  | 6.6       | 5790  | 0.64  | 1800 | 4.4       | 5790  | 0.43  | 1800 | 13        | 5790  | 1.28  | 1690 | 2.7      | 5790  | 0.27  | 1800 |
|              | 280   | 299.9  | 5.8       | 5790  | 0.56  | 1800 | 3.9       | 5790  | 0.37  | 1800 | 12        | 5790  | 1.13  | 1800 | 2.4      | 5790  | 0.23  | 1800 |
|              | 320   | 316.4  | 5.5       | 5790  | 0.53  | 1800 | 3.7       | 5790  | 0.35  | 1800 | 11        | 5790  | 1.07  | 1800 | 2.3      | 5790  | 0.22  | 1800 |
|              | 360   | 350.9  | 5.0       | 5790  | 0.48  | 1800 | 3.3       | 5790  | 0.32  | 1800 | 10        | 5790  | 0.96  | 1800 | 2.1      | 5790  | 0.20  | 1800 |
|              | 400   | 398.7  | 4.4       | 5790  | 0.42  | 1800 | 2.9       | 5790  | 0.28  | 1800 | 8.8       | 5790  | 0.85  | 1800 | 1.8      | 5790  | 0.18  | 1800 |
|              | 450   | 453.0  | 3.9       | 5790  | 0.37  | 1800 | 2.6       | 5790  | 0.25  | 1800 | 7.7       | 5790  | 0.75  | 1800 | 1.6      | 5790  | 0.15  | 1800 |
|              | 500   | 498.8  | 3.5       | 5790  | 0.34  | 1800 | 2.3       | 5790  | 0.22  | 1800 | 7.0       | 5790  | 0.68  | 1800 | 1.5      | 5790  | 0.14  | 1800 |
|              | 560   | 573.7  | 3.1       | 5790  | 0.29  | 1800 | 2.0       | 5790  | 0.20  | 1800 | 6.1       | 5790  | 0.59  | 1800 | 1.3      | 5790  | 0.12  | 1800 |
|              | 630   | 623.8  | 2.8       | 5790  | 0.27  | 1800 | 1.9       | 5790  | 0.18  | 1800 | 5.6       | 5790  | 0.54  | 1800 | 1.2      | 5790  | 0.11  | 1800 |
|              | 700   | 725.5  | 2.4       | 5790  | 0.23  | 1800 | 1.6       | 5790  | 0.15  | 1800 | 4.8       | 5790  | 0.47  | 1800 | 1.0      | 5790  | 0.097 | 1800 |
|              | 800   | 811.7  | 2.2       | 5790  | 0.21  | 1800 | 1.4       | 5790  | 0.14  | 1800 | 4.3       | 5790  | 0.42  | 1800 | 0.89     | 5790  | 0.086 | 1800 |
|              | 900   | 898.6  | 1.9       | 5790  | 0.19  | 1800 | 1.3       | 5790  | 0.12  | 1800 | 3.9       | 5790  | 0.38  | 1800 | 0.81     | 5790  | 0.078 | 1800 |
|              | 10C   | 1045.1 | 1.7       | 5790  | 0.16  | 1800 | 1.1       | 5790  | 0.11  | 1800 | 3.3       | 5790  | 0.32  | 1800 | 0.69     | 5790  | 0.067 | 1800 |
|              | 11C   | 1169   | 1.5       | 5790  | 0.14  | 1800 | 0.99      | 5790  | 0.096 | 1800 | 3.0       | 5790  | 0.29  | 1800 | 0.62     | 5790  | 0.060 | 1800 |
|              | 12C   | 1231   | 1.4       | 5790  | 0.14  | 1800 | 0.94      | 5790  | 0.091 | 1800 | 2.8       | 5790  | 0.27  | 1800 | 0.59     | 5790  | 0.057 | 1800 |
|              | 14C   | 1477   | 1.2       | 5790  | 0.11  | 1800 | 0.79      | 5790  | 0.076 | 1800 | 2.4       | 5790  | 0.23  | 1800 | 0.49     | 5790  | 0.047 | 1800 |
|              | 16C   | 1577   | 1.1       | 5790  | 0.11  | 1800 | 0.74      | 5790  | 0.071 | 1800 | 2.2       | 5790  | 0.21  | 1800 | 0.46     | 5790  | 0.044 | 1800 |
|              | 18C   | 1777   | 0.98      | 5790  | 0.095 | 1800 | 0.65      | 5790  | 0.063 | 1800 | 2.0       | 5790  | 0.19  | 1800 | 0.41     | 5790  | 0.039 | 1800 |
|              | 20C   | 1957   | 0.89      | 5790  | 0.086 | 1800 | 0.59      | 5790  | 0.057 | 1800 | 1.8       | 5790  | 0.17  | 1800 | 0.37     | 5790  | 0.036 | 1800 |
|              | 22C   | 2205   | 0.79      | 5790  | 0.077 | 1800 | 0.53      | 5790  | 0.051 | 1800 | 1.6       | 5790  | 0.15  | 1800 | 0.33     | 5790  | 0.032 | 1800 |
|              | 25C   | 2563   | 0.68      | 5790  | 0.066 | 1800 | 0.45      | 5790  | 0.044 | 1800 | 1.4       | 5790  | 0.13  | 1800 | 0.28     | 5790  | 0.027 | 1800 |
|              | 28C   | 2847   | 0.61      | 5790  | 0.059 | 1800 | 0.41      | 5790  | 0.039 | 1800 | 1.2       | 5790  | 0.12  | 1800 | 0.25     | 5790  | 0.025 | 1800 |
|              | 32C   | 3310   | 0.53      | 5790  | 0.051 | 1800 | 0.35      | 5790  | 0.034 | 1800 | 1.1       | 5790  | 0.10  | 1800 | 0.22     | 5790  | 0.021 | 1800 |
|              | 36C   | 3757   | 0.47      | 5790  | 0.045 | 1800 | 0.31      | 5790  | 0.030 | 1800 | 0.93      | 5790  | 0.090 | 1800 | 0.19     | 5790  | 0.019 | 1800 |
|              | 40C   | 4056   | 0.43      | 5790  | 0.042 | 1800 | 0.29      | 5790  | 0.028 | 1800 | 0.86      | 5790  | 0.083 | 1800 | 0.18     | 5790  | 0.017 | 1800 |
|              | 45C   | 4604   | 0.38      | 5790  | 0.037 | 1800 | 0.25      | 5790  | 0.024 | 1800 | 0.76      | 5790  | 0.074 | 1800 | 0.16     | 5790  | 0.015 | 1800 |
|              | 50C   | 5131   | 0.34      | 5790  | 0.033 | 1800 | 0.23      | 5790  | 0.022 | 1800 | 0.68      | 5790  | 0.066 | 1800 | 0.14     | 5790  | 0.014 | 1800 |
|              | 56C   | 5234   | 0.33      | 5790  | 0.032 | 1800 | 0.22      | 5790  | 0.021 | 1800 | 0.67      | 5790  | 0.065 | 1800 | 0.14     | 5790  | 0.013 | 1800 |
| 63C          | 5833  | 0.30   | 5790      | 0.029 | 1800  | 0.20 | 5790      | 0.019 | 1800  | 0.60 | 5790      | 0.058 | 1800  | 0.12 | 5790     | 0.012 | 1800  |      |
| 71C          | 6542  | 0.27   | 5790      | 0.026 | 1800  | 0.18 | 5790      | 0.017 | 1690  | 0.53 | 5790      | 0.052 | 1800  | 0.11 | 5790     | 0.011 | 1690  |      |

**Note:** Input power Pm may exceed thermal power rating

# SERIES K

## RATINGS

**Key:** Pm= Input Power (HP) M2= Output Torque (lb.in) i= Exact Ratio n2= Output Speed (rpm) Fra = Overhung load (lbf)

| Size         | in    | i     | n1 = 1750 |       |       |      | n1 = 1160 |       |       |      | n1 = 3500 |       |       |      | n1 = 875 |       |       |      |
|--------------|-------|-------|-----------|-------|-------|------|-----------|-------|-------|------|-----------|-------|-------|------|----------|-------|-------|------|
|              |       |       | n2        | M2    | Pm    | Fra  | n2        | M2    | Pm    | Fra  | n2        | M2    | Pm    | Fra  | n2       | M2    | Pm    | Fra  |
| <b>K0632</b> | 8.0   | 7.961 | 220       | 4740  | 17.20 | 893  | 146       | 5330  | 12.80 | 952  | 440       | 3840  | 28.00 | 815  | 110      | 5650  | 10.20 | 1080 |
|              | 11.   | 11.19 | 156       | 5620  | 14.40 | 870  | 104       | 6110  | 10.40 | 1040 | 313       | 4550  | 23.60 | 803  | 78       | 6370  | 8.17  | 1200 |
|              | 12.   | 12.54 | 140       | 5870  | 13.50 | 889  | 92        | 6350  | 9.63  | 1080 | 279       | 4800  | 22.20 | 799  | 70       | 6630  | 7.58  | 1250 |
|              | 14.   | 14.08 | 124       | 6110  | 12.50 | 922  | 82        | 6560  | 8.87  | 1130 | 249       | 5060  | 20.80 | 795  | 62       | 6890  | 7.02  | 1300 |
|              | 18.   | 17.88 | 98        | 6600  | 10.60 | 1000 | 65        | 7050  | 7.50  | 1240 | 196       | 5610  | 18.10 | 787  | 49       | 7170  | 5.75  | 1460 |
|              | 20.   | 20.27 | 86        | 6810  | 9.67  | 1060 | 57        | 7170  | 6.73  | 1320 | 173       | 5910  | 16.80 | 784  | 43       | 7170  | 5.07  | 1570 |
|              | 25.   | 24.18 | 72        | 7120  | 8.47  | 1140 | 48        | 7170  | 5.65  | 1470 | 145       | 6300  | 15.00 | 793  | 36       | 7170  | 4.26  | 1740 |
|              | 28.   | 27.84 | 63        | 7160  | 7.41  | 1240 | 42        | 7170  | 4.90  | 1600 | 126       | 6550  | 13.60 | 839  | 31       | 7170  | 3.70  | 1800 |
|              | 32.   | 32.38 | 54        | 7170  | 6.37  | 1370 | 36        | 7170  | 4.22  | 1750 | 108       | 6830  | 12.20 | 893  | 27       | 7170  | 3.18  | 1800 |
|              | 36.   | 36.22 | 48        | 7170  | 5.70  | 1470 | 32        | 7170  | 3.78  | 1800 | 97        | 7100  | 11.30 | 925  | 24       | 7170  | 2.85  | 1800 |
|              | 40.   | 38.61 | 45        | 7170  | 5.35  | 1530 | 30        | 7170  | 3.54  | 1800 | 91        | 7130  | 10.70 | 966  | 23       | 7170  | 2.67  | 1800 |
|              | 45.   | 45.76 | 38        | 7170  | 4.51  | 1680 | 25        | 7170  | 2.99  | 1800 | 76        | 7160  | 9.04  | 1090 | 19       | 7170  | 2.25  | 1800 |
|              | 50.   | 48.86 | 36        | 7170  | 4.23  | 1750 | 24        | 7170  | 2.80  | 1800 | 72        | 7160  | 8.47  | 1140 | 18       | 7170  | 2.11  | 1800 |
|              | 63.   | 60.62 | 29        | 7170  | 3.41  | 1800 | 19        | 7170  | 2.26  | 1800 | 58        | 7170  | 6.84  | 1310 | 14       | 7170  | 1.70  | 1800 |
|              | 71.   | 71.49 | 24        | 7170  | 2.90  | 1800 | 16        | 7170  | 1.92  | 1800 | 49        | 7170  | 5.80  | 1460 | 12       | 7170  | 1.45  | 1800 |
|              | 80.   | 78.28 | 22        | 7170  | 2.65  | 1800 | 15        | 7170  | 1.75  | 1800 | 45        | 7170  | 5.30  | 1540 | 11       | 7170  | 1.32  | 1800 |
|              | 100   | 95.93 | 18        | 7170  | 2.17  | 1800 | 12        | 7170  | 1.43  | 1800 | 36        | 7170  | 4.34  | 1730 | 9.1      | 7170  | 1.08  | 1800 |
| 112          | 106.9 | 16    | 6840      | 1.85  | 1800  | 11   | 7120      | 1.28  | 1800  | 33   | 6710      | 3.65  | 1800  | 8.2  | 7170     | 0.97  | 1800  |      |
| 125          | 119.9 | 15    | 5270      | 1.28  | 1800  | 9.7  | 5280      | 0.85  | 1800  | 29   | 5260      | 2.56  | 1800  | 7.3  | 5280     | 0.64  | 1800  |      |
| <b>K0652</b> | 125   | 116.2 | 15        | 7170  | 1.80  | 1800 | 10.0      | 7170  | 1.20  | 1800 | 30        | 7170  | 3.61  | 1800 | 6.2      | 7170  | 0.75  | 1800 |
|              | 140   | 140.1 | 12        | 7170  | 1.50  | 1800 | 8.3       | 7170  | 0.99  | 1800 | 25        | 7170  | 2.99  | 1800 | 5.2      | 7170  | 0.62  | 1800 |
|              | 160   | 154.4 | 11        | 7170  | 1.36  | 1800 | 7.5       | 7170  | 0.90  | 1800 | 23        | 7170  | 2.71  | 1800 | 4.7      | 7170  | 0.56  | 1800 |
|              | 200   | 203.9 | 8.6       | 7170  | 1.03  | 1800 | 5.7       | 7170  | 0.68  | 1800 | 17        | 7170  | 2.06  | 1800 | 3.6      | 7170  | 0.43  | 1800 |
|              | 250   | 259.0 | 6.8       | 7170  | 0.81  | 1800 | 4.5       | 7170  | 0.54  | 1800 | 14        | 7170  | 1.62  | 1800 | 2.8      | 7170  | 0.34  | 1800 |
|              | 280   | 294.3 | 5.9       | 7170  | 0.71  | 1800 | 3.9       | 7170  | 0.47  | 1800 | 12        | 7170  | 1.42  | 1800 | 2.5      | 7170  | 0.30  | 1800 |
|              | 320   | 310.5 | 5.6       | 7170  | 0.67  | 1800 | 3.7       | 7170  | 0.45  | 1800 | 11        | 7170  | 1.35  | 1800 | 2.3      | 7170  | 0.28  | 1800 |
|              | 360   | 344.4 | 5.1       | 7170  | 0.61  | 1800 | 3.4       | 7170  | 0.40  | 1800 | 10        | 7170  | 1.22  | 1800 | 2.1      | 7170  | 0.25  | 1800 |
|              | 400   | 391.2 | 4.5       | 7170  | 0.54  | 1800 | 3.0       | 7170  | 0.36  | 1800 | 8.9       | 7170  | 1.07  | 1800 | 1.9      | 7170  | 0.22  | 1800 |
|              | 450   | 444.5 | 3.9       | 7170  | 0.47  | 1800 | 2.6       | 7170  | 0.31  | 1800 | 7.9       | 7170  | 0.94  | 1800 | 1.6      | 7170  | 0.20  | 1800 |
|              | 500   | 489.5 | 3.6       | 7170  | 0.43  | 1800 | 2.4       | 7170  | 0.28  | 1800 | 7.2       | 7170  | 0.86  | 1800 | 1.5      | 7170  | 0.18  | 1800 |
|              | 560   | 563.0 | 3.1       | 7170  | 0.37  | 1800 | 2.1       | 7170  | 0.25  | 1800 | 6.2       | 7170  | 0.74  | 1800 | 1.3      | 7170  | 0.15  | 1800 |
|              | 630   | 612.1 | 2.9       | 7170  | 0.34  | 1800 | 1.9       | 7170  | 0.23  | 1800 | 5.7       | 7170  | 0.68  | 1800 | 1.2      | 7170  | 0.14  | 1800 |
|              | 700   | 712.0 | 2.5       | 7170  | 0.29  | 1800 | 1.6       | 7170  | 0.20  | 1800 | 4.9       | 7170  | 0.59  | 1800 | 1.0      | 7170  | 0.122 | 1800 |
|              | 800   | 796.6 | 2.2       | 7170  | 0.26  | 1800 | 1.5       | 7170  | 0.17  | 1800 | 4.4       | 7170  | 0.53  | 1800 | 0.91     | 7170  | 0.109 | 1800 |
|              | 900   | 881.8 | 2.0       | 7170  | 0.24  | 1800 | 1.3       | 7170  | 0.16  | 1800 | 4.0       | 7170  | 0.48  | 1800 | 0.82     | 7170  | 0.098 | 1800 |
|              | 10C   | 1026  | 1.7       | 7170  | 0.20  | 1800 | 1.1       | 7170  | 0.14  | 1800 | 3.4       | 7170  | 0.41  | 1800 | 0.71     | 7170  | 0.085 | 1800 |
|              | 11C   | 1147  | 1.5       | 7170  | 0.18  | 1800 | 1.01      | 7170  | 0.121 | 1800 | 3.1       | 7170  | 0.37  | 1800 | 0.63     | 7170  | 0.076 | 1800 |
|              | 12C   | 1208  | 1.4       | 7170  | 0.17  | 1800 | 0.96      | 7170  | 0.115 | 1800 | 2.9       | 7170  | 0.35  | 1800 | 0.60     | 7170  | 0.072 | 1800 |
|              | 14C   | 1449  | 1.2       | 7170  | 0.14  | 1800 | 0.80      | 7170  | 0.096 | 1800 | 2.4       | 7170  | 0.29  | 1800 | 0.50     | 7170  | 0.060 | 1800 |
|              | 16C   | 1548  | 1.1       | 7170  | 0.14  | 1800 | 0.75      | 7170  | 0.090 | 1800 | 2.3       | 7170  | 0.27  | 1800 | 0.47     | 7170  | 0.056 | 1800 |
|              | 18C   | 1744  | 1.00      | 7170  | 0.120 | 1800 | 0.67      | 7170  | 0.080 | 1800 | 2.0       | 7170  | 0.24  | 1800 | 0.42     | 7170  | 0.050 | 1800 |
|              | 20C   | 1920  | 0.91      | 7170  | 0.109 | 1800 | 0.60      | 7170  | 0.072 | 1800 | 1.8       | 7170  | 0.22  | 1800 | 0.38     | 7170  | 0.045 | 1800 |
|              | 22C   | 2164  | 0.81      | 7170  | 0.097 | 1800 | 0.54      | 7170  | 0.064 | 1800 | 1.6       | 7170  | 0.19  | 1800 | 0.34     | 7170  | 0.040 | 1800 |
|              | 25C   | 2515  | 0.70      | 7170  | 0.083 | 1800 | 0.46      | 7170  | 0.055 | 1800 | 1.4       | 7170  | 0.17  | 1800 | 0.29     | 7170  | 0.035 | 1800 |
|              | 28C   | 2794  | 0.63      | 7170  | 0.075 | 1800 | 0.42      | 7170  | 0.050 | 1800 | 1.3       | 7170  | 0.15  | 1800 | 0.26     | 7170  | 0.031 | 1800 |
|              | 32C   | 3248  | 0.54      | 7170  | 0.065 | 1800 | 0.36      | 7170  | 0.043 | 1800 | 1.1       | 7170  | 0.13  | 1800 | 0.22     | 7170  | 0.027 | 1800 |
|              | 36C   | 3686  | 0.47      | 7170  | 0.057 | 1800 | 0.31      | 7170  | 0.038 | 1800 | 0.95      | 7170  | 0.114 | 1800 | 0.20     | 7170  | 0.024 | 1800 |
| 40C          | 3981  | 0.44  | 7170      | 0.053 | 1800  | 0.29 | 7170      | 0.035 | 1800  | 0.88 | 7170      | 0.105 | 1800  | 0.18 | 7170     | 0.022 | 1800  |      |
| 45C          | 4518  | 0.39  | 7170      | 0.046 | 1800  | 0.26 | 7170      | 0.031 | 1800  | 0.77 | 7170      | 0.093 | 1800  | 0.16 | 7170     | 0.019 | 1800  |      |
| 50C          | 5036  | 0.35  | 7170      | 0.042 | 1800  | 0.23 | 7170      | 0.028 | 1800  | 0.70 | 7170      | 0.083 | 1800  | 0.14 | 7170     | 0.017 | 1800  |      |
| 56C          | 5136  | 0.34  | 7170      | 0.041 | 1800  | 0.23 | 7170      | 0.027 | 1800  | 0.68 | 7170      | 0.082 | 1800  | 0.14 | 7170     | 0.017 | 1800  |      |
| 63C          | 5725  | 0.31  | 7170      | 0.037 | 1800  | 0.20 | 7170      | 0.024 | 1800  | 0.61 | 7170      | 0.073 | 1800  | 0.13 | 7170     | 0.015 | 1800  |      |
| 71C          | 6420  | 0.27  | 7170      | 0.033 | 1800  | 0.18 | 7170      | 0.022 | 1800  | 0.55 | 7170      | 0.065 | 1800  | 0.11 | 7170     | 0.014 | 1800  |      |

**Note:** Input power Pm may exceed thermal power rating

# SERIES K

# RATINGS

**Key:** Pm= Input Power (HP) M2= Output Torque (lb.in) i= Exact Ratio n2= Output Speed (rpm) Fra = Overhung load (lbf)

| Size         | in    | i     | n1 = 1750 |       |       |      | n1 = 1160 |       |       |      | n1 = 3500 |       |      |      | n1 = 875 |       |       |      |
|--------------|-------|-------|-----------|-------|-------|------|-----------|-------|-------|------|-----------|-------|------|------|----------|-------|-------|------|
|              |       |       | n2        | M2    | Pm    | Fra  | n2        | M2    | Pm    | Fra  | n2        | M2    | Pm   | Fra  | n2       | M2    | Pm    | Fra  |
| <b>K0732</b> | 8.0   | 8.595 | 204       | 6270  | 21.20 | 1440 | 135       | 6290  | 14.00 | 1650 | 407       | 6220  | 42.3 | 1130 | 102      | 6300  | 10.60 | 1900 |
|              | 11.   | 11.91 | 147       | 8710  | 21.20 | 1250 | 97        | 8730  | 14.00 | 1590 | 294       | 8090  | 39.5 | 1000 | 73       | 8740  | 10.60 | 1870 |
|              | 12.   | 13.37 | 131       | 9790  | 21.20 | 1170 | 87        | 9810  | 14.00 | 1540 | 262       | 8550  | 37.1 | 988  | 65       | 9820  | 10.60 | 1830 |
|              | 14.   | 14.71 | 119       | 10800 | 21.20 | 1110 | 79        | 10800 | 14.00 | 1500 | 238       | 8950  | 35.4 | 975  | 60       | 10800 | 10.60 | 1800 |
|              | 18.   | 19.21 | 91        | 12000 | 18.00 | 1180 | 60        | 12700 | 12.70 | 1500 | 182       | 10000 | 30.3 | 952  | 46       | 13400 | 10.10 | 1730 |
|              | 20.   | 21.84 | 80        | 12400 | 16.40 | 1250 | 53        | 13200 | 11.60 | 1580 | 160       | 10600 | 28.0 | 939  | 40       | 14000 | 9.20  | 1810 |
|              | 25.   | 26.52 | 66        | 13000 | 14.10 | 1370 | 44        | 14000 | 10.10 | 1690 | 132       | 11400 | 25.0 | 922  | 33       | 14200 | 7.70  | 2040 |
|              | 28.   | 29.17 | 60        | 13300 | 13.20 | 1430 | 40        | 14200 | 9.28  | 1790 | 120       | 11900 | 23.6 | 944  | 30       | 14200 | 7.00  | 2170 |
|              | 32.   | 33.52 | 52        | 13800 | 11.90 | 1520 | 35        | 14200 | 8.08  | 1970 | 104       | 12300 | 21.2 | 1010 | 26       | 14200 | 6.09  | 2370 |
|              | 36.   | 38.01 | 46        | 14200 | 10.80 | 1610 | 31        | 14200 | 7.14  | 2150 | 92        | 12900 | 19.7 | 1040 | 23       | 14200 | 5.38  | 2560 |
|              | 40.   | 41.92 | 42        | 14200 | 9.76  | 1730 | 28        | 14200 | 6.47  | 2290 | 83        | 13000 | 17.9 | 1130 | 21       | 14200 | 4.88  | 2710 |
|              | 45.   | 48.01 | 36        | 14200 | 8.53  | 1910 | 24        | 14200 | 5.65  | 2490 | 73        | 13300 | 16.1 | 1210 | 18       | 14200 | 4.26  | 2930 |
|              | 50.   | 54.28 | 32        | 14200 | 7.55  | 2070 | 21        | 14200 | 5.00  | 2670 | 64        | 13600 | 14.5 | 1300 | 16       | 14200 | 3.77  | 3140 |
|              | 63.   | 62.94 | 28        | 14200 | 6.52  | 2280 | 18        | 14200 | 4.32  | 2910 | 56        | 14100 | 13.0 | 1400 | 14       | 14200 | 3.26  | 3370 |
|              | 71.   | 75.07 | 23        | 14200 | 5.47  | 2540 | 15        | 14200 | 3.62  | 3210 | 47        | 14200 | 11.0 | 1590 | 12       | 14200 | 2.73  | 3370 |
|              | 80.   | 82.21 | 21        | 14200 | 5.00  | 2680 | 14        | 14200 | 3.31  | 3370 | 43        | 14200 | 10.0 | 1710 | 11       | 14200 | 2.50  | 3370 |
| 100          | 98.65 | 18    | 14200     | 4.17  | 2980  | 12   | 14200     | 2.77  | 3370  | 35   | 14200     | 8.4   | 1940 | 8.9  | 14200    | 2.09  | 3370  |      |
| 112          | 113.5 | 15    | 13900     | 3.55  | 3260  | 10   | 14200     | 2.41  | 3370  | 31   | 13600     | 7.0   | 2210 | 7.7  | 14200    | 1.81  | 3370  |      |
| 125          | 126.1 | 14    | 12200     | 2.81  | 3370  | 9.2  | 12200     | 1.87  | 3370  | 28   | 12000     | 5.5   | 2600 | 6.9  | 12200    | 1.41  | 3370  |      |
| <b>K0752</b> | 125   | 120.3 | 15        | 14200 | 3.45  | 3370 | 9.6       | 14200 | 2.29  | 3370 | 29        | 14200 | 6.90 | 2680 | 6.0      | 14200 | 1.43  | 3370 |
|              | 140   | 133.5 | 13        | 14200 | 3.11  | 3370 | 8.7       | 14200 | 2.06  | 3370 | 26        | 14200 | 6.22 | 2980 | 5.4      | 14200 | 1.29  | 3370 |
|              | 160   | 147.1 | 12        | 14200 | 2.82  | 3370 | 7.9       | 14200 | 1.87  | 3370 | 24        | 14200 | 5.64 | 3260 | 4.9      | 14200 | 1.17  | 3370 |
|              | 200   | 211.1 | 8.3       | 14200 | 1.97  | 3370 | 5.5       | 14200 | 1.30  | 3370 | 17        | 14200 | 3.93 | 3370 | 3.4      | 14200 | 0.81  | 3370 |
|              | 250   | 233.4 | 7.5       | 14200 | 1.78  | 3370 | 5.0       | 14200 | 1.18  | 3370 | 15        | 14200 | 3.56 | 3370 | 3.1      | 14200 | 0.74  | 3370 |
|              | 280   | 265.1 | 6.6       | 14200 | 1.57  | 3370 | 4.4       | 14200 | 1.04  | 3370 | 13        | 14200 | 3.13 | 3370 | 2.7      | 14200 | 0.65  | 3370 |
|              | 320   | 304.6 | 5.7       | 14200 | 1.36  | 3370 | 3.8       | 14200 | 0.90  | 3370 | 11        | 14200 | 2.72 | 3370 | 2.4      | 14200 | 0.56  | 3370 |
|              | 360   | 373.9 | 4.7       | 14200 | 1.11  | 3370 | 3.1       | 14200 | 0.74  | 3370 | 9         | 14200 | 2.22 | 3370 | 1.9      | 14200 | 0.46  | 3370 |
|              | 400   | 414.6 | 4.2       | 14200 | 1.00  | 3370 | 2.8       | 14200 | 0.66  | 3370 | 8.4       | 14200 | 2.00 | 3370 | 1.7      | 14200 | 0.41  | 3370 |
|              | 450   | 465.8 | 3.8       | 14200 | 0.89  | 3370 | 2.5       | 14200 | 0.59  | 3370 | 7.5       | 14200 | 1.78 | 3370 | 1.6      | 14200 | 0.37  | 3370 |
|              | 500   | 512.9 | 3.4       | 14200 | 0.81  | 3370 | 2.3       | 14200 | 0.54  | 3370 | 6.8       | 14200 | 1.62 | 3370 | 1.4      | 14200 | 0.34  | 3370 |
|              | 560   | 590.0 | 3.0       | 14200 | 0.70  | 3370 | 2.0       | 14200 | 0.47  | 3370 | 5.9       | 14200 | 1.41 | 3370 | 1.2      | 14200 | 0.29  | 3370 |
|              | 630   | 641.4 | 2.7       | 14200 | 0.65  | 3370 | 1.8       | 14200 | 0.43  | 3370 | 5.5       | 14200 | 1.29 | 3370 | 1.1      | 14200 | 0.27  | 3370 |
|              | 700   | 737.0 | 2.4       | 14200 | 0.56  | 3370 | 1.6       | 14200 | 0.37  | 3370 | 4.7       | 14200 | 1.13 | 3370 | 1.0      | 14200 | 0.23  | 3370 |
|              | 800   | 835.8 | 2.1       | 14200 | 0.50  | 3370 | 1.4       | 14200 | 0.33  | 3370 | 4.2       | 14200 | 0.99 | 3370 | 0.87     | 14200 | 0.21  | 3370 |
|              | 900   | 924.0 | 1.9       | 14200 | 0.45  | 3370 | 1.3       | 14200 | 0.30  | 3370 | 3.8       | 14200 | 0.90 | 3370 | 0.78     | 14200 | 0.19  | 3370 |
|              | 10C   | 1062  | 1.6       | 14200 | 0.39  | 3370 | 1.1       | 14200 | 0.26  | 3370 | 3.3       | 14200 | 0.78 | 3370 | 0.68     | 14200 | 0.16  | 3370 |
|              | 11C   | 1204  | 1.5       | 14200 | 0.34  | 3370 | 0.96      | 14200 | 0.23  | 3370 | 2.9       | 14200 | 0.69 | 3370 | 0.60     | 14200 | 0.14  | 3370 |
|              | 12C   | 1267  | 1.4       | 14200 | 0.33  | 3370 | 0.92      | 14200 | 0.22  | 3370 | 2.8       | 14200 | 0.65 | 3370 | 0.57     | 14200 | 0.14  | 3370 |
|              | 14C   | 1521  | 1.2       | 14200 | 0.27  | 3370 | 0.76      | 14200 | 0.18  | 3370 | 2.3       | 14200 | 0.55 | 3370 | 0.48     | 14200 | 0.11  | 3370 |
|              | 16C   | 1720  | 1.0       | 14200 | 0.24  | 3370 | 0.67      | 14200 | 0.16  | 3370 | 2.0       | 14200 | 0.48 | 3370 | 0.42     | 14200 | 0.10  | 3370 |
|              | 18C   | 1938  | 0.90      | 14200 | 0.21  | 3370 | 0.60      | 14200 | 0.14  | 3370 | 1.8       | 14200 | 0.43 | 3370 | 0.37     | 14200 | 0.089 | 3370 |
|              | 20C   | 1994  | 0.88      | 14200 | 0.21  | 3370 | 0.58      | 14200 | 0.14  | 3370 | 1.8       | 14200 | 0.42 | 3370 | 0.36     | 14200 | 0.086 | 3370 |
|              | 22C   | 2246  | 0.78      | 14200 | 0.18  | 3370 | 0.52      | 14200 | 0.12  | 3370 | 1.6       | 14200 | 0.37 | 3370 | 0.32     | 14200 | 0.077 | 3370 |
|              | 25C   | 2611  | 0.67      | 14200 | 0.16  | 3370 | 0.44      | 14200 | 0.105 | 3370 | 1.3       | 14200 | 0.32 | 3370 | 0.28     | 14200 | 0.066 | 3370 |
|              | 28C   | 2934  | 0.60      | 14200 | 0.14  | 3370 | 0.40      | 14200 | 0.094 | 3370 | 1.2       | 14200 | 0.28 | 3370 | 0.25     | 14200 | 0.059 | 3370 |
|              | 32C   | 3411  | 0.51      | 14200 | 0.12  | 3370 | 0.34      | 14200 | 0.081 | 3370 | 1.0       | 14200 | 0.24 | 3370 | 0.21     | 14200 | 0.050 | 3370 |
|              | 36C   | 3871  | 0.45      | 14200 | 0.11  | 3370 | 0.30      | 14200 | 0.071 | 3370 | 0.90      | 14200 | 0.21 | 3370 | 0.19     | 14200 | 0.044 | 3370 |
|              | 40C   | 4093  | 0.43      | 14200 | 0.10  | 3370 | 0.28      | 14200 | 0.067 | 3370 | 0.86      | 14200 | 0.20 | 3370 | 0.18     | 14200 | 0.042 | 3370 |
|              | 45C   | 4646  | 0.38      | 14200 | 0.089 | 3370 | 0.25      | 14200 | 0.059 | 3370 | 0.75      | 14200 | 0.18 | 3370 | 0.16     | 14200 | 0.037 | 3370 |
|              | 50C   | 5281  | 0.33      | 14200 | 0.079 | 3370 | 0.22      | 14200 | 0.052 | 3370 | 0.66      | 14200 | 0.16 | 3370 | 0.14     | 14200 | 0.033 | 3370 |
|              | 56C   | 5345  | 0.33      | 14200 | 0.078 | 3370 | 0.22      | 14200 | 0.051 | 3370 | 0.65      | 14200 | 0.16 | 3370 | 0.14     | 14200 | 0.032 | 3370 |
| 63C          | 6076  | 0.29  | 14200     | 0.068 | 3370  | 0.19 | 14200     | 0.045 | 3370  | 0.58 | 14200     | 0.14  | 3370 | 0.12 | 14200    | 0.028 | 3370  |      |
| 71C          | 6752  | 0.26  | 14200     | 0.061 | 3370  | 0.17 | 14200     | 0.041 | 3370  | 0.52 | 14200     | 0.12  | 3370 | 0.11 | 14200    | 0.025 | 3370  |      |

**Note:** Input power Pm may exceed thermal power rating

# SERIES K

# RATINGS

**Key:** Pm= Input Power (HP) M2= Output Torque (lb.in) i= Exact Ratio n2= Output Speed (rpm) Fra = Overhung load (lbf)

| Size         | in    | i     | n1 = 1750 |       |       |      | n1 = 1160 |       |       |      | n1 = 3500 |       |       |      | n1 = 875 |       |       |      |
|--------------|-------|-------|-----------|-------|-------|------|-----------|-------|-------|------|-----------|-------|-------|------|----------|-------|-------|------|
|              |       |       | n2        | M2    | Pm    | Fra  | n2        | M2    | Pm    | Fra  | n2        | M2    | Pm    | Fra  | n2       | M2    | Pm    | Fra  |
| <b>K0832</b> | 8.0   | 8.128 | 215       | 9330  | 33.40 | 1570 | 143       | 9370  | 22.20 | 1810 | 431       | 9260  | 66.90 | 1230 | 108      | 9390  | 16.70 | 2060 |
|              | 11.   | 11.52 | 152       | 13300 | 33.40 | 1300 | 101       | 13300 | 22.20 | 1660 | 304       | 13200 | 66.90 | 914  | 76       | 13300 | 16.70 | 1980 |
|              | 12.   | 12.80 | 137       | 14800 | 33.40 | 1190 | 91        | 14800 | 22.20 | 1600 | 273       | 14700 | 66.90 | 791  | 68       | 14800 | 16.70 | 1930 |
|              | 14.   | 14.24 | 123       | 16500 | 33.40 | 1070 | 81        | 16500 | 22.20 | 1520 | 246       | 15400 | 62.90 | 765  | 61       | 16500 | 16.70 | 1860 |
|              | 18.   | 18.41 | 95        | 20000 | 31.40 | 915  | 63        | 21300 | 22.20 | 1240 | 190       | 17100 | 54.00 | 705  | 48       | 21400 | 16.70 | 1620 |
|              | 20.   | 20.67 | 85        | 20400 | 28.60 | 993  | 56        | 22100 | 20.40 | 1300 | 169       | 17900 | 50.30 | 678  | 42       | 23600 | 16.50 | 1510 |
|              | 25.   | 25.35 | 69        | 21300 | 24.20 | 1140 | 46        | 23100 | 17.40 | 1470 | 138       | 18600 | 42.70 | 715  | 35       | 24000 | 13.60 | 1780 |
|              | 28.   | 28.56 | 61        | 21700 | 22.00 | 1230 | 41        | 23900 | 16.00 | 1540 | 123       | 19100 | 38.70 | 758  | 31       | 24000 | 12.10 | 1970 |
|              | 32.   | 33.24 | 53        | 22400 | 19.40 | 1350 | 35        | 24000 | 13.80 | 1770 | 105       | 19600 | 34.20 | 850  | 26       | 24000 | 10.40 | 2230 |
|              | 36.   | 36.88 | 47        | 22800 | 17.90 | 1440 | 31        | 24000 | 12.50 | 1930 | 95        | 20000 | 31.50 | 916  | 24       | 24000 | 9.39  | 2400 |
|              | 40.   | 40.36 | 43        | 23400 | 16.80 | 1500 | 29        | 24000 | 11.40 | 2080 | 87        | 20400 | 29.30 | 976  | 22       | 24000 | 8.58  | 2570 |
|              | 45.   | 45.66 | 38        | 24000 | 15.20 | 1620 | 25        | 24000 | 10.10 | 2290 | 77        | 20800 | 26.50 | 1060 | 19       | 24000 | 7.59  | 2800 |
|              | 50.   | 51.54 | 34        | 24000 | 13.50 | 1810 | 23        | 24000 | 8.92  | 2500 | 68        | 21300 | 24.00 | 1150 | 17       | 24000 | 6.72  | 3030 |
|              | 63.   | 62.47 | 28        | 24000 | 11.10 | 2120 | 19        | 24000 | 7.37  | 2860 | 56        | 22100 | 20.60 | 1300 | 14       | 24000 | 5.55  | 3420 |
|              | 71.   | 72.86 | 24        | 24000 | 9.55  | 2380 | 16        | 24000 | 6.32  | 3160 | 48        | 22800 | 18.20 | 1430 | 12       | 24000 | 4.77  | 3520 |
|              | 80.   | 80.03 | 22        | 24000 | 8.70  | 2550 | 14        | 24000 | 5.76  | 3350 | 44        | 23400 | 17.00 | 1490 | 11       | 24000 | 4.34  | 3520 |
| 100          | 98.08 | 18    | 24000     | 7.10  | 2930  | 12   | 24000     | 4.70  | 3520  | 36   | 24000     | 14.20 | 1730  | 8.9  | 24000    | 3.54  | 3520  |      |
| 112          | 107.1 | 16    | 24000     | 6.50  | 3110  | 11   | 24000     | 4.31  | 3520  | 33   | 24000     | 13.00 | 1870  | 8.2  | 24000    | 3.25  | 3520  |      |
| 125          | 123.3 | 14    | 24000     | 5.67  | 3390  | 9.4  | 24000     | 3.75  | 3520  | 28   | 24000     | 11.30 | 2100  | 7.1  | 24000    | 2.83  | 3520  |      |
| <b>K0852</b> | 125   | 132.2 | 13        | 24000 | 5.31  | 3520 | 8.8       | 24000 | 3.52  | 3520 | 26        | 24000 | 10.61 | 2290 | 5.5      | 24000 | 2.20  | 3520 |
|              | 140   | 144.7 | 12        | 24000 | 4.85  | 3520 | 8.0       | 24000 | 3.21  | 3520 | 24        | 24000 | 9.70  | 2500 | 5.0      | 24000 | 2.01  | 3520 |
|              | 160   | 163.7 | 11        | 24000 | 4.29  | 3520 | 7.1       | 24000 | 2.84  | 3520 | 21        | 24000 | 8.57  | 2860 | 4.4      | 24000 | 1.78  | 3520 |
|              | 200   | 203.4 | 8.6       | 24000 | 3.45  | 3520 | 5.7       | 24000 | 2.29  | 3520 | 17        | 24000 | 6.90  | 3160 | 3.6      | 24000 | 1.43  | 3520 |
|              | 250   | 255.9 | 6.8       | 24000 | 2.74  | 3520 | 4.5       | 24000 | 1.82  | 3520 | 14        | 24000 | 5.48  | 3350 | 2.8      | 24000 | 1.14  | 3520 |
|              | 280   | 297.0 | 5.9       | 24000 | 2.36  | 3520 | 3.9       | 24000 | 1.57  | 3520 | 12        | 24000 | 4.72  | 3520 | 2.4      | 24000 | 0.98  | 3520 |
|              | 320   | 325.0 | 5.4       | 24000 | 2.16  | 3520 | 3.6       | 24000 | 1.43  | 3520 | 11        | 24000 | 4.32  | 3520 | 2.2      | 24000 | 0.89  | 3520 |
|              | 360   | 368.4 | 4.8       | 24000 | 1.90  | 3520 | 3.1       | 24000 | 1.26  | 3520 | 10        | 24000 | 3.81  | 3520 | 2.0      | 24000 | 0.79  | 3520 |
|              | 400   | 401.5 | 4.4       | 24000 | 1.75  | 3520 | 2.9       | 24000 | 1.16  | 3520 | 8.7       | 24000 | 3.49  | 3520 | 1.8      | 24000 | 0.72  | 3520 |
|              | 450   | 462.3 | 3.8       | 24000 | 1.52  | 3520 | 2.5       | 24000 | 1.01  | 3520 | 7.6       | 24000 | 3.03  | 3520 | 1.6      | 24000 | 0.63  | 3520 |
|              | 500   | 505.9 | 3.5       | 24000 | 1.39  | 3520 | 2.3       | 24000 | 0.92  | 3520 | 6.9       | 24000 | 2.77  | 3520 | 1.4      | 24000 | 0.57  | 3520 |
|              | 560   | 537.7 | 3.3       | 24000 | 1.30  | 3520 | 2.2       | 24000 | 0.86  | 3520 | 6.5       | 24000 | 2.61  | 3520 | 1.3      | 24000 | 0.54  | 3520 |
|              | 630   | 641.2 | 2.7       | 24000 | 1.09  | 3520 | 1.8       | 24000 | 0.73  | 3520 | 5.5       | 24000 | 2.19  | 3520 | 1.1      | 24000 | 0.45  | 3520 |
|              | 700   | 759.9 | 2.3       | 24000 | 0.92  | 3520 | 1.5       | 24000 | 0.61  | 3520 | 4.6       | 24000 | 1.85  | 3520 | 0.95     | 24000 | 0.38  | 3520 |
|              | 800   | 811.3 | 2.2       | 24000 | 0.86  | 3520 | 1.4       | 24000 | 0.57  | 3520 | 4.3       | 24000 | 1.73  | 3520 | 0.89     | 24000 | 0.36  | 3520 |
|              | 900   | 887.8 | 2.0       | 24000 | 0.79  | 3520 | 1.3       | 24000 | 0.52  | 3520 | 3.9       | 24000 | 1.58  | 3520 | 0.82     | 24000 | 0.33  | 3520 |
|              | 10C   | 1007  | 1.7       | 24000 | 0.70  | 3520 | 1.2       | 24000 | 0.46  | 3520 | 3.5       | 24000 | 1.39  | 3520 | 0.72     | 24000 | 0.29  | 3520 |
|              | 11C   | 1102  | 1.6       | 24000 | 0.64  | 3520 | 1.1       | 24000 | 0.42  | 3520 | 3.2       | 24000 | 1.27  | 3520 | 0.66     | 24000 | 0.26  | 3520 |
|              | 12C   | 1246  | 1.4       | 24000 | 0.56  | 3520 | 0.93      | 24000 | 0.37  | 3520 | 2.8       | 24000 | 1.13  | 3520 | 0.58     | 24000 | 0.23  | 3520 |
|              | 14C   | 1470  | 1.2       | 24000 | 0.48  | 3520 | 0.79      | 24000 | 0.32  | 3520 | 2.4       | 24000 | 0.95  | 3520 | 0.49     | 24000 | 0.20  | 3520 |
|              | 16C   | 1659  | 1.1       | 24000 | 0.42  | 3520 | 0.70      | 24000 | 0.28  | 3520 | 2.1       | 24000 | 0.85  | 3520 | 0.44     | 24000 | 0.18  | 3520 |
|              | 18C   | 1817  | 0.96      | 24000 | 0.39  | 3520 | 0.64      | 24000 | 0.26  | 3520 | 1.9       | 24000 | 0.77  | 3520 | 0.40     | 24000 | 0.16  | 3520 |
|              | 20C   | 2011  | 0.87      | 24000 | 0.35  | 3520 | 0.58      | 24000 | 0.23  | 3520 | 1.7       | 24000 | 0.70  | 3520 | 0.36     | 24000 | 0.14  | 3520 |
|              | 22C   | 2202  | 0.79      | 24000 | 0.32  | 3520 | 0.53      | 24000 | 0.21  | 3520 | 1.6       | 24000 | 0.64  | 3520 | 0.33     | 24000 | 0.13  | 3520 |
|              | 25C   | 2699  | 0.65      | 24000 | 0.26  | 3520 | 0.43      | 24000 | 0.17  | 3520 | 1.3       | 24000 | 0.52  | 3520 | 0.27     | 24000 | 0.11  | 3520 |
|              | 28C   | 2821  | 0.62      | 24000 | 0.25  | 3520 | 0.41      | 24000 | 0.16  | 3520 | 1.2       | 24000 | 0.50  | 3520 | 0.26     | 24000 | 0.10  | 3520 |
|              | 32C   | 3147  | 0.56      | 24000 | 0.22  | 3520 | 0.37      | 24000 | 0.15  | 3520 | 1.1       | 24000 | 0.45  | 3520 | 0.23     | 24000 | 0.092 | 3520 |
|              | 36C   | 3853  | 0.45      | 24000 | 0.18  | 3520 | 0.30      | 24000 | 0.12  | 3520 | 0.91      | 24000 | 0.36  | 3520 | 0.19     | 24000 | 0.075 | 3520 |
|              | 40C   | 4237  | 0.41      | 24000 | 0.17  | 3520 | 0.27      | 24000 | 0.11  | 3520 | 0.83      | 24000 | 0.33  | 3520 | 0.17     | 24000 | 0.069 | 3520 |
|              | 45C   | 4722  | 0.37      | 24000 | 0.15  | 3520 | 0.25      | 24000 | 0.098 | 3520 | 0.74      | 24000 | 0.30  | 3520 | 0.15     | 24000 | 0.062 | 3520 |
|              | 50C   | 5157  | 0.34      | 24000 | 0.14  | 3520 | 0.22      | 24000 | 0.090 | 3520 | 0.68      | 24000 | 0.27  | 3520 | 0.14     | 24000 | 0.056 | 3520 |
|              | 56C   | 5296  | 0.33      | 24000 | 0.13  | 3520 | 0.22      | 24000 | 0.088 | 3520 | 0.66      | 24000 | 0.26  | 3520 | 0.14     | 24000 | 0.055 | 3520 |
| 63C          | 5783  | 0.30  | 24000     | 0.12  | 3520  | 0.20 | 24000     | 0.080 | 3520  | 0.61 | 24000     | 0.24  | 3520  | 0.13 | 24000    | 0.050 | 3520  |      |
| 71C          | 6660  | 0.26  | 24000     | 0.11  | 3520  | 0.17 | 24000     | 0.070 | 3520  | 0.53 | 24000     | 0.21  | 3520  | 0.11 | 24000    | 0.044 | 3520  |      |

**Note:** Input power Pm may exceed thermal power rating

# SERIES K

# RATINGS

**Key:** Pm= Input Power (HP) M2= Output Torque (lb.in) i= Exact Ratio n2= Output Speed (rpm) Fra = Overhung load (lbf)

| Size         | in     | i      | n1 = 1750 |       |       |      | n1 = 1160 |       |       |      | n1 = 3500 |       |       |      | n1 = 875 |       |       |      |
|--------------|--------|--------|-----------|-------|-------|------|-----------|-------|-------|------|-----------|-------|-------|------|----------|-------|-------|------|
|              |        |        | n2        | M2    | Pm    | Fra  | n2        | M2    | Pm    | Fra  | n2        | M2    | Pm    | Fra  | n2       | M2    | Pm    | Fra  |
| <b>K0932</b> | 8.0    | 8.035  | 218       | 21500 | 76.67 | 5690 | 144       | 24400 | 57.47 | 6040 | 436       | 17400 | 124.1 | 5200 | 109      | 26500 | 47.25 | 6410 |
|              | 11.    | 11.06  | 158       | 25000 | 64.61 | 5830 | 105       | 28300 | 48.61 | 6330 | 316       | 20300 | 104.9 | 5280 | 79       | 29900 | 38.64 | 6980 |
|              | 12.    | 12.40  | 141       | 26300 | 60.66 | 5880 | 94        | 29700 | 45.67 | 6510 | 282       | 21400 | 98.71 | 5330 | 71       | 30900 | 35.89 | 7230 |
|              | 14.    | 13.92  | 126       | 27700 | 57.09 | 5930 | 83        | 30700 | 41.68 | 6740 | 252       | 22500 | 92.75 | 5380 | 63       | 31900 | 32.87 | 7490 |
|              | 18.    | 17.93  | 98        | 30700 | 49.21 | 6280 | 65        | 32700 | 34.77 | 7320 | 195       | 24900 | 79.42 | 5510 | 49       | 33400 | 26.77 | 7970 |
|              | 20.    | 20.03  | 87        | 31700 | 45.11 | 6510 | 58        | 33400 | 31.69 | 7610 | 175       | 26000 | 74.43 | 5570 | 44       | 34000 | 24.47 | 7970 |
|              | 25.    | 25.02  | 70        | 33200 | 38.01 | 7030 | 46        | 33900 | 25.51 | 7970 | 140       | 28300 | 64.81 | 5690 | 35       | 34900 | 19.98 | 7970 |
|              | 28.    | 27.78  | 63        | 33900 | 34.93 | 7330 | 42        | 34900 | 23.98 | 7970 | 126       | 29400 | 60.59 | 5760 | 32       | 36000 | 18.84 | 7970 |
|              | 32.    | 31.67  | 55        | 34800 | 31.31 | 7760 | 37        | 35700 | 21.61 | 7970 | 111       | 30800 | 55.92 | 5940 | 28       | 36600 | 16.76 | 7970 |
|              | 36.    | 35.62  | 49        | 35700 | 28.61 | 7970 | 33        | 37000 | 19.97 | 7970 | 98        | 32600 | 52.26 | 6070 | 25       | 37500 | 15.34 | 7970 |
|              | 40.    | 40.33  | 43        | 36600 | 25.74 | 7970 | 29        | 37500 | 17.79 | 7970 | 87        | 33000 | 46.96 | 6390 | 22       | 38000 | 13.67 | 7970 |
|              | 45.    | 44.89  | 39        | 37500 | 23.92 | 7970 | 26        | 38000 | 16.16 | 7970 | 78        | 33400 | 42.61 | 6670 | 19       | 38000 | 11.81 | 7970 |
|              | 50.    | 49.87  | 35        | 38000 | 21.76 | 7970 | 23        | 38000 | 14.30 | 7970 | 70        | 34000 | 38.93 | 6990 | 18       | 38000 | 11.19 | 7970 |
|              | 63.    | 61.00  | 29        | 38000 | 18.03 | 7970 | 19        | 38000 | 11.81 | 7970 | 57        | 34800 | 32.45 | 7640 | 14       | 38000 | 8.70  | 7970 |
|              | 71.    | 70.45  | 25        | 38000 | 15.54 | 7970 | 16        | 38000 | 9.95  | 7970 | 50        | 35700 | 29.20 | 7970 | 12       | 38000 | 7.46  | 7970 |
|              | 80.    | 77.78  | 23        | 38000 | 14.30 | 7970 | 15        | 38000 | 9.32  | 7970 | 45        | 36600 | 26.94 | 7970 | 11       | 38000 | 6.84  | 7970 |
| 100          | 94.53  | 19     | 38000     | 11.81 | 7970  | 12   | 38000     | 7.46  | 7970  | 37   | 37500     | 22.70 | 7970  | 9.3  | 38000    | 5.75  | 7970  |      |
| 112          | 107.00 | 16     | 38000     | 9.95  | 7970  | 11   | 38000     | 6.84  | 7970  | 33   | 38000     | 20.51 | 7970  | 8.2  | 38000    | 5.08  | 7970  |      |
| 125          | 120.30 | 15     | 38000     | 9.32  | 7970  | 9.6  | 38000     | 5.99  | 7970  | 29   | 38000     | 18.03 | 7970  | 7.3  | 38000    | 4.52  | 7970  |      |
| <b>K0952</b> | 125    | 127.71 | 14        | 38000 | 8.70  | 7970 | 9.1       | 38000 | 5.76  | 7970 | 27        | 38000 | 17.39 | 7970 | 6.9      | 38000 | 4.35  | 7970 |
|              | 140    | 144.6  | 12        | 38000 | 7.68  | 7970 | 8.0       | 38000 | 5.09  | 7970 | 24        | 38000 | 15.37 | 7970 | 6.1      | 38000 | 3.84  | 7970 |
|              | 160    | 160.9  | 11        | 38000 | 6.90  | 7970 | 7.2       | 38000 | 4.57  | 7970 | 22        | 38000 | 13.80 | 7970 | 5.4      | 38000 | 3.45  | 7970 |
|              | 200    | 203.3  | 8.6       | 38000 | 5.46  | 7970 | 5.7       | 38000 | 3.62  | 7970 | 17        | 38000 | 10.93 | 7970 | 4.3      | 38000 | 2.73  | 7970 |
|              | 250    | 253.6  | 6.9       | 38000 | 4.38  | 7970 | 4.6       | 38000 | 2.90  | 7970 | 14        | 38000 | 8.76  | 7970 | 3.5      | 38000 | 2.19  | 7970 |
|              | 280    | 284.7  | 6.1       | 38000 | 3.90  | 7970 | 4.1       | 38000 | 2.59  | 7970 | 12        | 38000 | 7.80  | 7970 | 3.1      | 38000 | 1.95  | 7970 |
|              | 320    | 316.3  | 5.5       | 38000 | 3.51  | 7970 | 3.7       | 38000 | 2.33  | 7970 | 11        | 38000 | 7.02  | 7970 | 2.8      | 38000 | 1.76  | 7970 |
|              | 360    | 361.5  | 4.8       | 38000 | 3.07  | 7970 | 3.2       | 38000 | 2.04  | 7970 | 10        | 38000 | 6.14  | 7970 | 2.4      | 38000 | 1.54  | 7970 |
|              | 400    | 401.6  | 4.4       | 38000 | 2.77  | 7970 | 2.9       | 38000 | 1.83  | 7970 | 8.7       | 38000 | 5.53  | 7970 | 2.2      | 38000 | 1.38  | 7970 |
|              | 450    | 446.6  | 3.9       | 38000 | 2.49  | 7970 | 2.6       | 38000 | 1.65  | 7970 | 7.8       | 38000 | 4.97  | 7970 | 2.0      | 38000 | 1.24  | 7970 |
|              | 500    | 505.5  | 3.5       | 38000 | 2.20  | 7970 | 2.3       | 38000 | 1.46  | 7970 | 6.9       | 38000 | 4.39  | 7970 | 1.7      | 38000 | 1.10  | 7970 |
|              | 560    | 562.8  | 3.1       | 38000 | 1.97  | 7970 | 2.1       | 38000 | 1.31  | 7970 | 6.2       | 38000 | 3.95  | 7970 | 1.6      | 38000 | 0.99  | 7970 |
|              | 630    | 625.2  | 2.8       | 38000 | 1.78  | 7970 | 1.9       | 38000 | 1.18  | 7970 | 5.6       | 38000 | 3.55  | 7970 | 1.4      | 38000 | 0.89  | 7970 |
|              | 700    | 764.7  | 2.3       | 38000 | 1.45  | 7970 | 1.5       | 38000 | 0.96  | 7970 | 4.6       | 38000 | 2.90  | 7970 | 1.1      | 38000 | 0.73  | 7970 |
|              | 800    | 813.6  | 2.2       | 38000 | 1.37  | 7970 | 1.4       | 38000 | 0.90  | 7970 | 4.3       | 38000 | 2.73  | 7970 | 1.1      | 38000 | 0.68  | 7970 |
|              | 900    | 883.1  | 2.0       | 38000 | 1.26  | 7970 | 1.3       | 38000 | 0.83  | 7970 | 4.0       | 38000 | 2.52  | 7970 | 0.99     | 38000 | 0.63  | 7970 |
|              | 10C    | 1027   | 1.7       | 38000 | 1.08  | 7970 | 1.1       | 38000 | 0.72  | 7970 | 3.4       | 38000 | 2.16  | 7970 | 0.85     | 38000 | 0.54  | 7970 |
|              | 11C    | 1149   | 1.5       | 38000 | 0.97  | 7970 | 1.0       | 38000 | 0.64  | 7970 | 3.0       | 38000 | 1.93  | 7970 | 0.76     | 38000 | 0.48  | 7970 |
|              | 12C    | 1225   | 1.4       | 38000 | 0.91  | 7970 | 0.95      | 38000 | 0.60  | 7970 | 2.9       | 38000 | 1.81  | 7970 | 0.71     | 38000 | 0.45  | 7970 |
|              | 14C    | 1452   | 1.2       | 38000 | 0.77  | 7970 | 0.80      | 38000 | 0.51  | 7970 | 2.4       | 38000 | 1.53  | 7970 | 0.60     | 38000 | 0.38  | 7970 |
|              | 16C    | 1603   | 1.1       | 38000 | 0.69  | 7970 | 0.72      | 38000 | 0.46  | 7970 | 2.2       | 38000 | 1.39  | 7970 | 0.55     | 38000 | 0.35  | 7970 |
|              | 18C    | 1711   | 1.0       | 38000 | 0.65  | 7970 | 0.68      | 38000 | 0.43  | 7970 | 2.0       | 38000 | 1.30  | 7970 | 0.51     | 38000 | 0.32  | 7970 |
|              | 20C    | 2080   | 0.84      | 38000 | 0.53  | 7970 | 0.56      | 38000 | 0.35  | 7970 | 1.7       | 38000 | 1.07  | 7970 | 0.42     | 38000 | 0.27  | 7970 |
|              | 22C    | 2123   | 0.82      | 38000 | 0.52  | 7970 | 0.55      | 38000 | 0.35  | 7970 | 1.6       | 38000 | 1.05  | 7970 | 0.41     | 38000 | 0.26  | 7970 |
|              | 25C    | 2504   | 0.70      | 38000 | 0.44  | 7970 | 0.46      | 38000 | 0.29  | 7970 | 1.4       | 38000 | 0.89  | 7970 | 0.35     | 38000 | 0.22  | 7970 |
|              | 28C    | 2742   | 0.64      | 38000 | 0.41  | 7970 | 0.42      | 38000 | 0.27  | 7970 | 1.3       | 38000 | 0.81  | 7970 | 0.32     | 38000 | 0.20  | 7970 |
|              | 32C    | 3332   | 0.53      | 38000 | 0.33  | 7970 | 0.35      | 38000 | 0.22  | 7970 | 1.1       | 38000 | 0.67  | 7970 | 0.26     | 38000 | 0.17  | 7970 |
|              | 36C    | 3745   | 0.47      | 38000 | 0.30  | 7970 | 0.31      | 38000 | 0.20  | 7970 | 0.93      | 38000 | 0.59  | 7970 | 0.23     | 38000 | 0.15  | 7970 |
|              | 40C    | 4084   | 0.43      | 38000 | 0.27  | 7970 | 0.28      | 38000 | 0.18  | 7970 | 0.86      | 38000 | 0.54  | 7970 | 0.21     | 38000 | 0.14  | 7970 |
|              | 45C    | 4552   | 0.38      | 38000 | 0.24  | 7970 | 0.25      | 38000 | 0.16  | 7970 | 0.77      | 38000 | 0.49  | 7970 | 0.19     | 38000 | 0.12  | 7970 |
|              | 50C    | 5105   | 0.34      | 38000 | 0.22  | 7970 | 0.23      | 38000 | 0.14  | 7970 | 0.69      | 38000 | 0.44  | 7970 | 0.17     | 38000 | 0.11  | 7970 |
|              | 56C    | 5778   | 0.30      | 38000 | 0.19  | 7970 | 0.20      | 38000 | 0.13  | 7970 | 0.61      | 38000 | 0.38  | 7970 | 0.15     | 38000 | 0.096 | 7970 |
| 63C          | 6497   | 0.27   | 38000     | 0.17  | 7970  | 0.18 | 38000     | 0.11  | 7970  | 0.54 | 38000     | 0.34  | 7970  | 0.13 | 38000    | 0.085 | 7970  |      |

**Note:** Input power Pm may exceed thermal power rating

# SERIES K

## RATINGS

**Key:** Pm= Input Power (HP) M2= Output Torque (lb.in) i= Exact Ratio n2= Output Speed (rpm) Fra = Overhung load (lbf)

| Size         | in    | i     | n1 = 1750 |       |       |      | n1 = 1160 |       |       |      | n1 = 3500 |       |       |      | n1 = 875 |       |       |      |
|--------------|-------|-------|-----------|-------|-------|------|-----------|-------|-------|------|-----------|-------|-------|------|----------|-------|-------|------|
|              |       |       | n2        | M2    | Pm    | Fra  | n2        | M2    | Pm    | Fra  | n2        | M2    | Pm    | Fra  | n2       | M2    | Pm    | Fra  |
| <b>K1032</b> | 8.0   | 8.263 | 212       | 36200 | 127.0 | 7920 | 140       | 36200 | 83.90 | 8770 | 424       | 34000 | 239.0 | 6890 | 106      | 36300 | 63.30 | 9450 |
|              | 11.   | 11.54 | 152       | 49600 | 124.0 | 7610 | 101       | 50700 | 83.90 | 8560 | 303       | 40300 | 202.0 | 6920 | 76       | 50700 | 63.30 | 9650 |
|              | 12.   | 12.55 | 139       | 51600 | 119.0 | 7640 | 92        | 55200 | 83.90 | 8550 | 279       | 41900 | 193.0 | 6950 | 70       | 55200 | 63.30 | 9660 |
|              | 14.   | 14.26 | 123       | 54600 | 110.0 | 7700 | 81        | 61800 | 82.80 | 8550 | 245       | 44300 | 180.0 | 7020 | 61       | 62700 | 63.30 | 9640 |
|              | 18.   | 18.57 | 94        | 61000 | 94.70 | 8040 | 62        | 63600 | 65.40 | 9500 | 188       | 49500 | 154.0 | 7170 | 47       | 63600 | 49.30 | 9690 |
|              | 20.   | 20.05 | 87        | 62900 | 90.40 | 8190 | 58        | 63600 | 60.60 | 9690 | 175       | 51000 | 147.0 | 7210 | 44       | 63600 | 45.70 | 9690 |
|              | 25.   | 25.76 | 68        | 63600 | 71.20 | 9140 | 45        | 63600 | 47.10 | 9690 | 136       | 56200 | 126.0 | 7360 | 34       | 63600 | 35.50 | 9690 |
|              | 28.   | 29.24 | 60        | 63600 | 62.70 | 9680 | 40        | 63600 | 41.50 | 9690 | 120       | 58900 | 116.0 | 7440 | 30       | 63600 | 31.30 | 9690 |
|              | 32.   | 33.10 | 53        | 63600 | 55.40 | 9690 | 35        | 63600 | 36.70 | 9690 | 106       | 61700 | 108.0 | 7560 | 26       | 63600 | 27.70 | 9690 |
|              | 36.   | 37.34 | 47        | 63600 | 49.20 | 9690 | 31        | 63600 | 32.60 | 9690 | 94        | 63600 | 98.60 | 7870 | 23       | 63600 | 24.50 | 9690 |
|              | 40.   | 41.49 | 42        | 63600 | 44.20 | 9690 | 28        | 63600 | 29.30 | 9690 | 84        | 63600 | 88.60 | 8270 | 21       | 63600 | 22.10 | 9690 |
|              | 45.   | 45.37 | 39        | 63600 | 40.50 | 9690 | 26        | 63600 | 26.80 | 9690 | 77        | 63600 | 81.10 | 8620 | 19       | 63600 | 20.20 | 9690 |
|              | 50.   | 50.41 | 35        | 63600 | 36.40 | 9690 | 23        | 63600 | 24.10 | 9690 | 69        | 63600 | 73.00 | 9050 | 17       | 63600 | 18.20 | 9690 |
|              | 63.   | 59.58 | 29        | 63600 | 30.80 | 9690 | 19        | 63600 | 20.40 | 9690 | 59        | 63600 | 61.80 | 9690 | 15       | 63600 | 15.40 | 9690 |
|              | 71.   | 71.89 | 24        | 63600 | 25.60 | 9690 | 16        | 63600 | 16.90 | 9690 | 49        | 63600 | 51.20 | 9690 | 12       | 63600 | 12.80 | 9690 |
|              | 80.   | 82.83 | 21        | 63600 | 22.20 | 9690 | 14        | 63600 | 14.70 | 9690 | 42        | 63600 | 44.50 | 9690 | 11       | 63600 | 11.10 | 9690 |
|              | 100   | 96.11 | 18        | 63600 | 19.20 | 9690 | 12        | 63600 | 12.70 | 9690 | 36        | 63600 | 38.40 | 9690 | 9.1      | 63600 | 9.57  | 9690 |
| 112          | 112.0 | 16    | 63600     | 16.50 | 9690  | 10   | 63600     | 10.90 | 9690  | 31   | 63600     | 33.00 | 9690  | 7.8  | 63600    | 8.23  | 9690  |      |
| 125          | 120.4 | 15    | 63600     | 15.40 | 9690  | 9.6  | 63600     | 10.20 | 9690  | 29   | 63600     | 30.70 | 9690  | 7.3  | 63600    | 7.67  | 9690  |      |
| <b>K1052</b> | 140   | 137.3 | 13        | 63600 | 13.54 | 9690 | 8.4       | 63600 | 8.97  | 9690 | 25        | 63600 | 27.07 | 9690 | 6.4      | 63600 | 6.77  | 9690 |
|              | 160   | 166.8 | 10        | 63600 | 11.14 | 9690 | 7.0       | 63600 | 7.39  | 9690 | 21        | 63600 | 22.28 | 9690 | 5.2      | 63600 | 5.57  | 9690 |
|              | 200   | 211.4 | 8         | 63600 | 8.79  | 9690 | 5.5       | 63600 | 5.83  | 9690 | 17        | 63600 | 17.59 | 9690 | 4.1      | 63600 | 4.40  | 9690 |
|              | 250   | 259.6 | 6.7       | 63600 | 7.16  | 9690 | 4.5       | 63600 | 4.75  | 9690 | 13        | 63600 | 14.32 | 9690 | 3.4      | 63600 | 3.58  | 9690 |
|              | 280   | 285.4 | 6.1       | 63600 | 6.51  | 9690 | 4.1       | 63600 | 4.32  | 9690 | 12        | 63600 | 13.02 | 9690 | 3.1      | 63600 | 3.26  | 9690 |
|              | 320   | 317.2 | 5.5       | 63600 | 5.86  | 9690 | 3.7       | 63600 | 3.88  | 9690 | 11        | 63600 | 11.72 | 9690 | 2.8      | 63600 | 2.93  | 9690 |
|              | 360   | 372.8 | 4.7       | 63600 | 4.99  | 9690 | 3.1       | 63600 | 3.30  | 9690 | 9         | 63600 | 9.97  | 9690 | 2.3      | 63600 | 2.49  | 9690 |
|              | 400   | 423.7 | 4.1       | 63600 | 4.39  | 9690 | 2.7       | 63600 | 2.91  | 9690 | 8         | 63600 | 8.77  | 9690 | 2.1      | 63600 | 2.19  | 9690 |
|              | 450   | 466.1 | 3.8       | 63600 | 3.99  | 9690 | 2.5       | 63600 | 2.64  | 9690 | 7.5       | 63600 | 7.98  | 9690 | 1.9      | 63600 | 1.99  | 9690 |
|              | 500   | 514.7 | 3.4       | 63600 | 3.61  | 9690 | 2.3       | 63600 | 2.39  | 9690 | 6.8       | 63600 | 7.22  | 9690 | 1.7      | 63600 | 1.81  | 9690 |
|              | 560   | 566.2 | 3.1       | 63600 | 3.28  | 9690 | 2.0       | 63600 | 2.18  | 9690 | 6.2       | 63600 | 6.57  | 9690 | 1.5      | 63600 | 1.64  | 9690 |
|              | 630   | 629.2 | 2.8       | 63600 | 2.95  | 9690 | 1.8       | 63600 | 1.96  | 9690 | 5.6       | 63600 | 5.91  | 9690 | 1.4      | 63600 | 1.48  | 9690 |
|              | 700   | 723.0 | 2.4       | 63600 | 2.57  | 9690 | 1.6       | 63600 | 1.70  | 9690 | 4.8       | 63600 | 5.14  | 9690 | 1.2      | 63600 | 1.29  | 9690 |
|              | 800   | 819.8 | 2.1       | 63600 | 2.27  | 9690 | 1.4       | 63600 | 1.50  | 9690 | 4.3       | 63600 | 4.53  | 9690 | 1.1      | 63600 | 1.13  | 9690 |
|              | 900   | 897.2 | 2.0       | 63600 | 2.07  | 9690 | 1.3       | 63600 | 1.37  | 9690 | 3.9       | 63600 | 4.14  | 9690 | 1.0      | 63600 | 1.04  | 9690 |
|              | 10C   | 1031  | 1.7       | 63600 | 1.80  | 9690 | 1.1       | 63600 | 1.20  | 9690 | 3.4       | 63600 | 3.61  | 9690 | 0.85     | 63600 | 0.90  | 9690 |
|              | 11C   | 1169  | 1.5       | 63600 | 1.59  | 9690 | 1.0       | 63600 | 1.05  | 9690 | 3.0       | 63600 | 3.18  | 9690 | 0.75     | 63600 | 0.80  | 9690 |
|              | 12C   | 1224  | 1.4       | 63600 | 1.52  | 9690 | 0.95      | 63600 | 1.01  | 9690 | 2.9       | 63600 | 3.04  | 9690 | 0.71     | 63600 | 0.76  | 9690 |
|              | 14C   | 1477  | 1.2       | 63600 | 1.26  | 9690 | 0.79      | 63600 | 0.83  | 9690 | 2.4       | 63600 | 2.52  | 9690 | 0.59     | 63600 | 0.63  | 9690 |
|              | 16C   | 1670  | 1.0       | 63600 | 1.11  | 9690 | 0.69      | 63600 | 0.74  | 9690 | 2.1       | 63600 | 2.23  | 9690 | 0.52     | 63600 | 0.56  | 9690 |
|              | 18C   | 1914  | 0.91      | 63600 | 0.97  | 9690 | 0.61      | 63600 | 0.64  | 9690 | 1.8       | 63600 | 1.94  | 9690 | 0.46     | 63600 | 0.49  | 9690 |
|              | 20C   | 2096  | 0.84      | 63600 | 0.89  | 9690 | 0.55      | 63600 | 0.59  | 9690 | 1.7       | 63600 | 1.77  | 9690 | 0.42     | 63600 | 0.44  | 9690 |
|              | 22C   | 2231  | 0.78      | 63600 | 0.83  | 9690 | 0.52      | 63600 | 0.55  | 9690 | 1.6       | 63600 | 1.67  | 9690 | 0.39     | 63600 | 0.42  | 9690 |
|              | 25C   | 2529  | 0.69      | 63600 | 0.74  | 9690 | 0.46      | 63600 | 0.49  | 9690 | 1.4       | 63600 | 1.47  | 9690 | 0.35     | 63600 | 0.37  | 9690 |
|              | 28C   | 2913  | 0.60      | 63600 | 0.64  | 9690 | 0.40      | 63600 | 0.42  | 9690 | 1.2       | 63600 | 1.28  | 9690 | 0.30     | 63600 | 0.32  | 9690 |
|              | 32C   | 3087  | 0.57      | 63600 | 0.60  | 9690 | 0.38      | 63600 | 0.40  | 9690 | 1.1       | 63600 | 1.20  | 9690 | 0.28     | 63600 | 0.30  | 9690 |
|              | 36C   | 3496  | 0.50      | 63600 | 0.53  | 9690 | 0.33      | 63600 | 0.35  | 9690 | 1.0       | 63600 | 1.06  | 9690 | 0.25     | 63600 | 0.27  | 9690 |
|              | 40C   | 4022  | 0.44      | 63600 | 0.46  | 9690 | 0.29      | 63600 | 0.31  | 9690 | 0.87      | 63600 | 0.92  | 9690 | 0.22     | 63600 | 0.23  | 9690 |
|              | 45C   | 4469  | 0.39      | 63600 | 0.42  | 9690 | 0.26      | 63600 | 0.28  | 9690 | 0.78      | 63600 | 0.83  | 9690 | 0.20     | 63600 | 0.21  | 9690 |
|              | 50C   | 5186  | 0.34      | 63600 | 0.36  | 9690 | 0.22      | 63600 | 0.24  | 9690 | 0.67      | 63600 | 0.72  | 9690 | 0.17     | 63600 | 0.18  | 9690 |
| 56C          | 5440  | 0.32  | 63600     | 0.34  | 9690  | 0.21 | 63600     | 0.23  | 9690  | 0.64 | 63600     | 0.68  | 9690  | 0.16 | 63600    | 0.17  | 9690  |      |
| 63C          | 6494  | 0.27  | 63600     | 0.29  | 9690  | 0.18 | 63600     | 0.19  | 9690  | 0.54 | 63600     | 0.57  | 9690  | 0.13 | 63600    | 0.14  | 9690  |      |

**Note:** Input power Pm may exceed thermal power rating

# SERIES K

# RATINGS

**Key:** Pm= Input Power (HP) M2= Output Torque (lb.in) i= Exact Ratio n2= Output Speed (rpm) Fra = Overhung load (lbf)

| Size         | in    | i     | n1 = 1750 |        |       |       | n1 = 1160 |        |       |       | n1 = 3500 |        |       |       | n1 = 875 |        |       |       |
|--------------|-------|-------|-----------|--------|-------|-------|-----------|--------|-------|-------|-----------|--------|-------|-------|----------|--------|-------|-------|
|              |       |       | n2        | M2     | Pm    | Fra   | n2        | M2     | Pm    | Fra   | n2        | M2     | Pm    | Fra   | n2       | M2     | Pm    | Fra   |
| <b>K1232</b> | 8.0   | 8.51  | 206       | 46000  | 156.0 | 11200 | 136       | 46000  | 103.0 | 12300 | 411       | 45900  | 312.0 | 9940  | 103      | 46100  | 78.00 | 12800 |
|              | 11.   | 11.8  | 148       | 63900  | 156.0 | 11500 | 98        | 63900  | 103.0 | 12800 | 297       | 63800  | 312.0 | 10200 | 74       | 63900  | 78.00 | 13200 |
|              | 12.   | 12.96 | 135       | 70200  | 156.0 | 11600 | 90        | 70200  | 103.0 | 13200 | 270       | 68000  | 303.0 | 10500 | 68       | 70200  | 78.00 | 13600 |
|              | 14.   | 14.25 | 123       | 77200  | 156.0 | 11800 | 81        | 77200  | 103.0 | 13600 | 246       | 70900  | 287.0 | 10800 | 61       | 77200  | 78.00 | 13800 |
|              | 18.   | 18.2  | 96        | 96900  | 153.0 | 12000 | 64        | 98600  | 103.0 | 13800 | 192       | 78600  | 249.0 | 11200 | 48       | 98700  | 78.00 | 13800 |
|              | 20.   | 20.17 | 87        | 101000 | 144.0 | 12300 | 58        | 109000 | 103.0 | 13800 | 174       | 82000  | 235.0 | 11500 | 43       | 109000 | 77.50 | 13800 |
|              | 25.   | 26.5  | 66        | 109000 | 118.0 | 12800 | 44        | 109000 | 78.30 | 13800 | 132       | 91200  | 198.0 | 11600 | 33       | 109000 | 59.00 | 13800 |
|              | 28.   | 28.99 | 60        | 109000 | 108.0 | 13200 | 40        | 109000 | 71.60 | 13800 | 121       | 95400  | 190.0 | 11800 | 30       | 109000 | 54.00 | 13800 |
|              | 32.   | 32.83 | 53        | 109000 | 95.40 | 13600 | 35        | 109000 | 63.20 | 13800 | 107       | 97500  | 171.0 | 12000 | 27       | 109000 | 47.70 | 13800 |
|              | 36.   | 36.18 | 48        | 109000 | 86.70 | 13800 | 32        | 109000 | 57.40 | 13800 | 97        | 102000 | 163.0 | 12300 | 24       | 109000 | 43.30 | 13800 |
|              | 40.   | 40.44 | 43        | 109000 | 77.60 | 13800 | 29        | 109000 | 51.40 | 13800 | 87        | 106000 | 152.0 | 12800 | 22       | 109000 | 38.80 | 13800 |
|              | 45.   | 46.81 | 37        | 109000 | 67.10 | 13800 | 25        | 109000 | 44.50 | 13800 | 75        | 109000 | 134.0 | 13200 | 19       | 109000 | 33.50 | 13800 |
|              | 50.   | 52.76 | 33        | 109000 | 59.50 | 13800 | 22        | 109000 | 39.40 | 13800 | 66        | 109000 | 119.0 | 13600 | 17       | 109000 | 29.70 | 13800 |
|              | 63.   | 60.77 | 29        | 109000 | 51.80 | 13800 | 19        | 109000 | 34.30 | 13800 | 58        | 109000 | 104.0 | 13800 | 14       | 109000 | 25.90 | 13800 |
|              | 71.   | 74.62 | 23        | 109000 | 42.30 | 13800 | 16        | 109000 | 28.00 | 13800 | 47        | 109000 | 84.70 | 13800 | 12       | 109000 | 21.10 | 13800 |
|              | 80.   | 83.10 | 21        | 109000 | 38.00 | 13800 | 14        | 109000 | 25.20 | 13800 | 42        | 109000 | 76.20 | 13800 | 11       | 109000 | 19.00 | 13800 |
| 100          | 97.07 | 18    | 109000    | 32.40  | 13800 | 12    | 109000    | 21.50  | 13800 | 36    | 109000    | 65.00  | 13800 | 9.0   | 109000   | 16.20  | 13800 |       |
| 112          | 113.8 | 15    | 109000    | 27.70  | 13800 | 10    | 109000    | 18.40  | 13800 | 31    | 109000    | 55.50  | 13800 | 7.7   | 109000   | 13.80  | 13800 |       |
| 125          | 121.1 | 14    | 109000    | 26.00  | 13800 | 9.6   | 109000    | 17.30  | 13800 | 29    | 109000    | 52.10  | 13800 | 7.2   | 109000   | 13.00  | 13800 |       |
| <b>K1252</b> | 125   | 133.1 | 13        | 109000 | 23.94 | 13800 | 8.7       | 109000 | 15.87 | 13800 | 26        | 109000 | 47.89 | 13800 | 6.6      | 109000 | 11.97 | 13800 |
|              | 140   | 148.7 | 12        | 109000 | 21.42 | 13800 | 7.8       | 109000 | 14.20 | 13800 | 24        | 109000 | 42.85 | 13800 | 5.9      | 109000 | 10.71 | 13800 |
|              | 160   | 172.2 | 10        | 109000 | 18.51 | 13800 | 6.7       | 109000 | 12.27 | 13800 | 20        | 109000 | 37.01 | 13800 | 5.1      | 109000 | 9.25  | 13800 |
|              | 200   | 206.0 | 8.5       | 109000 | 15.47 | 13800 | 5.6       | 109000 | 10.25 | 13800 | 17        | 109000 | 30.93 | 13800 | 4.2      | 109000 | 7.73  | 13800 |
|              | 250   | 254.4 | 6.9       | 109000 | 12.52 | 13800 | 4.6       | 109000 | 8.30  | 13800 | 14        | 109000 | 25.04 | 13800 | 3.4      | 109000 | 6.26  | 13800 |
|              | 280   | 294.5 | 5.9       | 109000 | 10.82 | 13800 | 3.9       | 109000 | 7.17  | 13800 | 12        | 109000 | 21.63 | 13800 | 3.0      | 109000 | 5.41  | 13800 |
|              | 320   | 332.0 | 5.3       | 109000 | 9.60  | 13800 | 3.5       | 109000 | 6.36  | 13800 | 11        | 109000 | 19.19 | 13800 | 2.6      | 109000 | 4.80  | 13800 |
|              | 360   | 377.8 | 4.6       | 109000 | 8.43  | 13800 | 3.1       | 109000 | 5.59  | 13800 | 9         | 109000 | 16.86 | 13800 | 2.3      | 109000 | 4.22  | 13800 |
|              | 400   | 410.5 | 4.3       | 109000 | 7.76  | 13800 | 2.8       | 109000 | 5.14  | 13800 | 8.5       | 109000 | 15.52 | 13800 | 2.1      | 109000 | 3.88  | 13800 |
|              | 450   | 451.5 | 3.9       | 109000 | 7.06  | 13800 | 2.6       | 109000 | 4.68  | 13800 | 7.8       | 109000 | 14.11 | 13800 | 1.9      | 109000 | 3.53  | 13800 |
|              | 500   | 504.7 | 3.5       | 109000 | 6.31  | 13800 | 2.3       | 109000 | 4.18  | 13800 | 6.9       | 109000 | 12.63 | 13800 | 1.7      | 109000 | 3.16  | 13800 |
|              | 560   | 584.2 | 3.0       | 109000 | 5.45  | 13800 | 2.0       | 109000 | 3.61  | 13800 | 6.0       | 109000 | 10.91 | 13800 | 1.5      | 109000 | 2.73  | 13800 |
|              | 630   | 658.5 | 2.7       | 109000 | 4.84  | 13800 | 1.8       | 109000 | 3.21  | 13800 | 5.3       | 109000 | 9.68  | 13800 | 1.3      | 109000 | 2.42  | 13800 |
|              | 700   | 756.7 | 2.3       | 109000 | 4.21  | 13800 | 1.5       | 109000 | 2.79  | 13800 | 4.6       | 109000 | 8.42  | 13800 | 1.2      | 109000 | 2.11  | 13800 |
|              | 800   | 858.1 | 2.0       | 109000 | 3.71  | 13800 | 1.4       | 109000 | 2.46  | 13800 | 4.1       | 109000 | 7.43  | 13800 | 1.0      | 109000 | 1.86  | 13800 |
|              | 900   | 931.3 | 1.9       | 109000 | 3.42  | 13800 | 1.2       | 109000 | 2.27  | 13800 | 3.8       | 109000 | 6.84  | 13800 | 0.94     | 109000 | 1.71  | 13800 |
|              | 10C   | 1070  | 1.6       | 109000 | 2.98  | 13800 | 1.1       | 109000 | 1.97  | 13800 | 3.3       | 109000 | 5.95  | 13800 | 0.82     | 109000 | 1.49  | 13800 |
|              | 11C   | 1213  | 1.4       | 109000 | 2.63  | 13800 | 1.0       | 109000 | 1.74  | 13800 | 2.9       | 109000 | 5.25  | 13800 | 0.72     | 109000 | 1.31  | 13800 |
|              | 12C   | 1248  | 1.4       | 109000 | 2.55  | 13800 | 0.93      | 109000 | 1.69  | 13800 | 2.8       | 109000 | 5.10  | 13800 | 0.70     | 109000 | 1.28  | 13800 |
|              | 14C   | 1533  | 1.1       | 109000 | 2.08  | 13800 | 0.76      | 109000 | 1.38  | 13800 | 2.3       | 109000 | 4.16  | 13800 | 0.57     | 109000 | 1.04  | 13800 |
|              | 16C   | 1733  | 1.0       | 109000 | 1.84  | 13800 | 0.67      | 109000 | 1.22  | 13800 | 2.0       | 109000 | 3.68  | 13800 | 0.50     | 109000 | 0.92  | 13800 |
|              | 18C   | 1952  | 0.90      | 109000 | 1.63  | 13800 | 0.59      | 109000 | 1.08  | 13800 | 1.8       | 109000 | 3.26  | 13800 | 0.45     | 109000 | 0.82  | 13800 |
|              | 20C   | 2137  | 0.82      | 109000 | 1.49  | 13800 | 0.54      | 109000 | 0.99  | 13800 | 1.6       | 109000 | 2.98  | 13800 | 0.41     | 109000 | 0.75  | 13800 |
|              | 22C   | 2238  | 0.78      | 109000 | 1.42  | 13800 | 0.52      | 109000 | 0.94  | 13800 | 1.6       | 109000 | 2.85  | 13800 | 0.39     | 109000 | 0.71  | 13800 |
|              | 25C   | 2624  | 0.67      | 109000 | 1.21  | 13800 | 0.44      | 109000 | 0.80  | 13800 | 1.3       | 109000 | 2.43  | 13800 | 0.33     | 109000 | 0.61  | 13800 |
|              | 28C   | 2923  | 0.60      | 109000 | 1.09  | 13800 | 0.40      | 109000 | 0.72  | 13800 | 1.2       | 109000 | 2.18  | 13800 | 0.30     | 109000 | 0.54  | 13800 |
|              | 32C   | 3118  | 0.56      | 109000 | 1.02  | 13800 | 0.37      | 109000 | 0.68  | 13800 | 1.1       | 109000 | 2.04  | 13800 | 0.28     | 109000 | 0.51  | 13800 |
|              | 36C   | 3508  | 0.50      | 109000 | 0.91  | 13800 | 0.33      | 109000 | 0.60  | 13800 | 1.0       | 109000 | 1.82  | 13800 | 0.25     | 109000 | 0.45  | 13800 |
|              | 40C   | 4036  | 0.43      | 109000 | 0.79  | 13800 | 0.29      | 109000 | 0.52  | 13800 | 0.87      | 109000 | 1.58  | 13800 | 0.22     | 109000 | 0.39  | 13800 |
|              | 45C   | 4484  | 0.39      | 109000 | 0.71  | 13800 | 0.26      | 109000 | 0.47  | 13800 | 0.78      | 109000 | 1.42  | 13800 | 0.20     | 109000 | 0.36  | 13800 |
|              | 50C   | 5238  | 0.33      | 109000 | 0.61  | 13800 | 0.22      | 109000 | 0.40  | 13800 | 0.67      | 109000 | 1.22  | 13800 | 0.17     | 109000 | 0.30  | 13800 |
|              | 56C   | 5526  | 0.32      | 109000 | 0.58  | 13800 | 0.21      | 109000 | 0.38  | 13800 | 0.63      | 109000 | 1.15  | 13800 | 0.16     | 109000 | 0.29  | 13800 |
| 63C          | 6532  | 0.27  | 109000    | 0.49   | 13800 | 0.18  | 109000    | 0.32   | 13800 | 0.54  | 109000    | 0.98   | 13800 | 0.13  | 109000   | 0.24   | 13800 |       |

**Note:** Input power Pm may exceed thermal power rating

# SERIES K

## RATINGS

**Key:** Pm= Input Power (HP) M2= Output Torque (lb.in) i= Exact Ratio n2= Output Speed (rpm) Fra = Overhung load (lbf)

| Size         | in    | i     | n1 = 1750 |        |       |       | n1 = 1160 |        |       |       | n1 = 3500 |        |       |       | n1 = 875 |        |       |       |
|--------------|-------|-------|-----------|--------|-------|-------|-----------|--------|-------|-------|-----------|--------|-------|-------|----------|--------|-------|-------|
|              |       |       | n2        | M2     | Pm    | Fra   | n2        | M2     | Pm    | Fra   | n2        | M2     | Pm    | Fra   | n2       | M2     | Pm    | Fra   |
| <b>K1532</b> | 11.   | 10.01 | 173       | 115000 | 328.0 | 16800 | 115       | 126000 | 238.0 | 18000 | 346       | 93700  | 534.0 | 15200 | 87       | 126000 | 180.0 | 18000 |
|              | 12.   | 11.26 | 154       | 121000 | 308.0 | 17100 | 102       | 137000 | 231.0 | 18000 | 308       | 98800  | 501.0 | 15300 | 77       | 142000 | 180.0 | 18000 |
|              | 14.   | 13.97 | 124       | 134000 | 273.0 | 17600 | 82        | 152000 | 205.0 | 18000 | 248       | 109000 | 445.0 | 15700 | 62       | 165000 | 168.0 | 18000 |
|              | 18.   | 15.73 | 110       | 142000 | 257.0 | 17900 | 73        | 161000 | 193.0 | 18000 | 220       | 115000 | 419.0 | 15900 | 55       | 175000 | 158.0 | 18000 |
|              | 20.   | 17.69 | 98        | 150000 | 242.0 | 18000 | 65        | 170000 | 181.0 | 18000 | 196       | 122000 | 394.0 | 16200 | 49       | 182000 | 146.0 | 18000 |
|              | 25.   | 22.70 | 76        | 166000 | 209.0 | 18000 | 51        | 186000 | 155.0 | 18000 | 153       | 135000 | 340.0 | 16700 | 38       | 186000 | 117.0 | 18000 |
|              | 28.   | 25.20 | 69        | 174000 | 196.0 | 18000 | 46        | 186000 | 139.0 | 18000 | 138       | 141000 | 320.0 | 17000 | 34       | 186000 | 105.0 | 18000 |
|              | 32.   | 31.47 | 55        | 186000 | 169.0 | 18000 | 37        | 186000 | 112.0 | 18000 | 110       | 154000 | 279.0 | 17600 | 28       | 186000 | 84.30 | 18000 |
|              | 36.   | 34.89 | 50        | 186000 | 152.0 | 18000 | 33        | 186000 | 101.0 | 18000 | 99        | 159000 | 261.0 | 17800 | 25       | 186000 | 76.10 | 18000 |
|              | 40.   | 39.62 | 44        | 186000 | 134.0 | 18000 | 29        | 186000 | 88.90 | 18000 | 88        | 167000 | 241.0 | 18000 | 22       | 186000 | 67.00 | 18000 |
|              | 45.   | 45.40 | 38        | 186000 | 117.0 | 18000 | 25        | 186000 | 77.60 | 18000 | 76        | 175000 | 221.0 | 18000 | 19       | 186000 | 58.50 | 18000 |
|              | 50.   | 48.80 | 36        | 186000 | 109.0 | 18000 | 24        | 186000 | 72.20 | 18000 | 71        | 180000 | 211.0 | 18000 | 18       | 186000 | 54.50 | 18000 |
|              | 63.   | 62.79 | 28        | 186000 | 84.90 | 18000 | 18        | 186000 | 56.20 | 18000 | 55        | 186000 | 170.0 | 18000 | 14       | 186000 | 42.40 | 18000 |
|              | 71.   | 75.32 | 23        | 186000 | 70.90 | 18000 | 15        | 186000 | 47.00 | 18000 | 46        | 186000 | 142.0 | 18000 | 12       | 186000 | 35.40 | 18000 |
|              | 80.   | 90.38 | 19        | 186000 | 59.20 | 18000 | 13        | 186000 | 39.20 | 18000 | 38        | 186000 | 118.0 | 18000 | 10       | 186000 | 29.60 | 18000 |
|              | 100   | 97.92 | 18        | 186000 | 54.50 | 18000 | 12        | 186000 | 36.10 | 18000 | 35        | 186000 | 109.0 | 18000 | 8.9      | 186000 | 27.20 | 18000 |
|              | 112   | 114.5 | 15        | 177000 | 44.50 | 18000 | 10        | 177000 | 29.50 | 18000 | 30        | 177000 | 89.00 | 18000 | 7.6      | 177000 | 22.20 | 18000 |
| 125          | 134.3 | 13    | 186000    | 39.80  | 18000 | 8.6   | 186000    | 26.30  | 18000 | 26    | 186000    | 79.60  | 18000 | 6.5   | 186000   | 19.90  | 18000 |       |
| 140          | 150.6 | 12    | 186000    | 35.50  | 18000 | 7.7   | 186000    | 23.50  | 18000 | 23    | 186000    | 71.10  | 18000 | 5.8   | 186000   | 17.70  | 18000 |       |
| <b>K1552</b> | 160   | 167.0 | 10        | 186000 | 32.56 | 18000 | 6.9       | 186000 | 21.58 | 18000 | 21        | 186000 | 65.12 | 18000 | 5.2      | 186000 | 16.28 | 18000 |
|              | 200   | 179.5 | 9.8       | 186000 | 30.29 | 18000 | 6.5       | 186000 | 20.08 | 18000 | 20        | 186000 | 60.59 | 18000 | 4.9      | 186000 | 15.15 | 18000 |
|              | 250   | 248.6 | 7.0       | 186000 | 21.87 | 18000 | 4.7       | 186000 | 14.50 | 18000 | 14        | 186000 | 43.74 | 18000 | 3.5      | 186000 | 10.94 | 18000 |
|              | 280   | 279.2 | 6.3       | 186000 | 19.47 | 18000 | 4.2       | 186000 | 12.91 | 18000 | 13        | 186000 | 38.94 | 18000 | 3.1      | 186000 | 9.73  | 18000 |
|              | 320   | 319.9 | 5.5       | 186000 | 17.00 | 18000 | 3.6       | 186000 | 11.27 | 18000 | 11        | 186000 | 33.99 | 18000 | 2.7      | 186000 | 8.50  | 18000 |
|              | 360   | 359.3 | 4.9       | 186000 | 15.13 | 18000 | 3.2       | 186000 | 10.03 | 18000 | 10        | 186000 | 30.26 | 18000 | 2.4      | 186000 | 7.57  | 18000 |
|              | 400   | 395.1 | 4.4       | 186000 | 13.76 | 18000 | 2.9       | 186000 | 9.12  | 18000 | 8.9       | 186000 | 27.52 | 18000 | 2.2      | 186000 | 6.88  | 18000 |
|              | 450   | 455.9 | 3.8       | 186000 | 11.92 | 18000 | 2.5       | 186000 | 7.90  | 18000 | 7.7       | 186000 | 23.85 | 18000 | 1.9      | 186000 | 5.96  | 18000 |
|              | 500   | 515.1 | 3.4       | 186000 | 10.55 | 18000 | 2.3       | 186000 | 7.00  | 18000 | 6.8       | 186000 | 21.11 | 18000 | 1.7      | 186000 | 5.28  | 18000 |
|              | 560   | 553.6 | 3.2       | 186000 | 9.82  | 18000 | 2.1       | 186000 | 6.51  | 18000 | 6.3       | 186000 | 19.64 | 18000 | 1.6      | 186000 | 4.91  | 18000 |
|              | 630   | 609.0 | 2.9       | 186000 | 8.93  | 18000 | 1.9       | 186000 | 5.92  | 18000 | 5.7       | 186000 | 17.85 | 18000 | 1.4      | 186000 | 4.46  | 18000 |
|              | 700   | 699.8 | 2.5       | 186000 | 7.77  | 18000 | 1.7       | 186000 | 5.15  | 18000 | 5.0       | 186000 | 15.54 | 18000 | 1.3      | 186000 | 3.88  | 18000 |
|              | 800   | 793.6 | 2.2       | 186000 | 6.85  | 18000 | 1.5       | 186000 | 4.54  | 18000 | 4.4       | 186000 | 13.70 | 18000 | 1.1      | 186000 | 3.43  | 18000 |
|              | 900   | 900.5 | 1.9       | 186000 | 6.04  | 18000 | 1.3       | 186000 | 4.00  | 18000 | 3.9       | 186000 | 12.07 | 18000 | 1.0      | 186000 | 3.02  | 18000 |
|              | 10C   | 1021  | 1.7       | 186000 | 5.32  | 18000 | 1.1       | 186000 | 3.53  | 18000 | 3.4       | 186000 | 10.65 | 18000 | 0.86     | 186000 | 2.66  | 18000 |
|              | 11C   | 1080  | 1.6       | 186000 | 5.03  | 18000 | 1.1       | 186000 | 3.34  | 18000 | 3.2       | 186000 | 10.07 | 18000 | 0.81     | 186000 | 2.52  | 18000 |
|              | 12C   | 1225  | 1.4       | 186000 | 4.44  | 18000 | 0.95      | 186000 | 2.94  | 18000 | 2.9       | 186000 | 8.88  | 18000 | 0.71     | 186000 | 2.22  | 18000 |
|              | 14C   | 1404  | 1.2       | 186000 | 3.87  | 18000 | 0.83      | 186000 | 2.57  | 18000 | 2.5       | 186000 | 7.74  | 18000 | 0.62     | 186000 | 1.94  | 18000 |
|              | 16C   | 1592  | 1.1       | 186000 | 3.41  | 18000 | 0.73      | 186000 | 2.26  | 18000 | 2.2       | 186000 | 6.83  | 18000 | 0.55     | 186000 | 1.71  | 18000 |
|              | 18C   | 1756  | 1.0       | 186000 | 3.10  | 18000 | 0.66      | 186000 | 2.05  | 18000 | 2.0       | 186000 | 6.19  | 18000 | 0.50     | 186000 | 1.55  | 18000 |
|              | 20C   | 2012  | 0.87      | 186000 | 2.70  | 18000 | 0.58      | 186000 | 1.79  | 18000 | 1.7       | 186000 | 5.41  | 18000 | 0.43     | 186000 | 1.35  | 18000 |
|              | 22C   | 2274  | 0.77      | 186000 | 2.39  | 18000 | 0.51      | 186000 | 1.58  | 18000 | 1.5       | 186000 | 4.78  | 18000 | 0.38     | 186000 | 1.20  | 18000 |
|              | 25C   | 2434  | 0.72      | 186000 | 2.23  | 18000 | 0.48      | 186000 | 1.48  | 18000 | 1.4       | 186000 | 4.47  | 18000 | 0.36     | 186000 | 1.12  | 18000 |
|              | 28C   | 2660  | 0.66      | 186000 | 2.04  | 18000 | 0.44      | 186000 | 1.35  | 18000 | 1.3       | 186000 | 4.09  | 18000 | 0.33     | 186000 | 1.02  | 18000 |
|              | 32C   | 3145  | 0.56      | 186000 | 1.73  | 18000 | 0.37      | 186000 | 1.15  | 18000 | 1.1       | 186000 | 3.46  | 18000 | 0.28     | 186000 | 0.86  | 18000 |
|              | 36C   | 3678  | 0.48      | 186000 | 1.48  | 18000 | 0.32      | 186000 | 0.98  | 18000 | 0.95      | 186000 | 2.96  | 18000 | 0.24     | 186000 | 0.74  | 18000 |
|              | 40C   | 4028  | 0.43      | 186000 | 1.35  | 18000 | 0.29      | 186000 | 0.89  | 18000 | 0.87      | 186000 | 2.70  | 18000 | 0.22     | 186000 | 0.67  | 18000 |
|              | 45C   | 4389  | 0.40      | 186000 | 1.24  | 18000 | 0.26      | 186000 | 0.82  | 18000 | 0.80      | 186000 | 2.48  | 18000 | 0.20     | 186000 | 0.62  | 18000 |
| 50C          | 4877  | 0.36  | 186000    | 1.11   | 18000 | 0.24  | 186000    | 0.74   | 18000 | 0.72  | 186000    | 2.23   | 18000 | 0.18  | 186000   | 0.56   | 18000 |       |
| 56C          | 5561  | 0.31  | 186000    | 0.98   | 18000 | 0.21  | 186000    | 0.65   | 18000 | 0.63  | 186000    | 1.96   | 18000 | 0.16  | 186000   | 0.49   | 18000 |       |
| 63C          | 6179  | 0.28  | 186000    | 0.88   | 18000 | 0.19  | 186000    | 0.58   | 18000 | 0.57  | 186000    | 1.76   | 18000 | 0.14  | 186000   | 0.44   | 18000 |       |

**Note:** Input power Pm may exceed thermal power rating

# SERIES K

## RATINGS

**Key:** Pm= Input Power (HP) M2= Output Torque (lb.in) i= Exact Ratio n2= Output Speed (rpm) Fra = Overhung load (lbf)

| Size         | in    | i     | n1 = 1750 |        |       |       | n1 = 1160 |        |       |       | n1 = 3500 |        |        |       | n1 = 875 |        |       |       |
|--------------|-------|-------|-----------|--------|-------|-------|-----------|--------|-------|-------|-----------|--------|--------|-------|----------|--------|-------|-------|
|              |       |       | n2        | M2     | Pm    | Fra   | n2        | M2     | Pm    | Fra   | n2        | M2     | Pm     | Fra   | n2       | M2     | Pm    | Fra   |
| <b>K1632</b> | 12.   | 13.44 | 129       | 259000 | 550.0 | 18000 | 86        | 292000 | 411.0 | 18000 | 258       | 211000 | 895.0  | 18000 | 64       | 292000 | 310.0 | 18000 |
|              | 14.   | 14.53 | 119       | 268000 | 526.0 | 18000 | 79        | 292000 | 380.0 | 18000 | 239       | 218000 | 855.0  | 18000 | 60       | 292000 | 287.0 | 18000 |
|              | 18.   | 16.98 | 102       | 286000 | 480.0 | 18000 | 68        | 292000 | 325.0 | 18000 | 204       | 232000 | 780.0  | 18000 | 51       | 292000 | 245.0 | 18000 |
|              | 20.   | 22.24 | 78        | 292000 | 375.0 | 18000 | 52        | 292000 | 249.0 | 18000 | 156       | 258000 | 662.0  | 18000 | 39       | 292000 | 188.0 | 18000 |
|              | 25.   | 25.39 | 68        | 292000 | 328.0 | 18000 | 45        | 292000 | 218.0 | 18000 | 137       | 271000 | 609.0  | 18000 | 34       | 292000 | 165.0 | 18000 |
|              | 28.   | 30.32 | 57        | 292000 | 275.0 | 18000 | 38        | 292000 | 183.0 | 18000 | 114       | 289000 | 544.0  | 18000 | 29       | 292000 | 138.0 | 18000 |
|              | 32.   | 34.40 | 50        | 292000 | 243.0 | 18000 | 33        | 292000 | 161.0 | 18000 | 101       | 292000 | 485.0  | 18000 | 25       | 292000 | 122.0 | 18000 |
|              | 36.   | 38.02 | 46        | 292000 | 220.0 | 18000 | 30        | 292000 | 146.0 | 18000 | 91        | 292000 | 439.0  | 18000 | 23       | 292000 | 110.0 | 18000 |
|              | 40.   | 43.95 | 39        | 292000 | 191.0 | 18000 | 26        | 292000 | 126.0 | 18000 | 79        | 292000 | 381.0  | 18000 | 20       | 292000 | 95.20 | 18000 |
|              | 45.   | 47.48 | 37        | 292000 | 177.0 | 18000 | 24        | 292000 | 117.0 | 18000 | 73        | 292000 | 353.0  | 18000 | 18       | 292000 | 88.20 | 18000 |
|              | 50.   | 55.35 | 31        | 292000 | 151.0 | 18000 | 21        | 292000 | 100.0 | 18000 | 63        | 292000 | 302.0  | 18000 | 16       | 292000 | 75.60 | 18000 |
|              | 63.   | 63.83 | 27        | 292000 | 131.0 | 18000 | 18        | 292000 | 87.0  | 18000 | 54        | 292000 | 263.0  | 18000 | 14       | 292000 | 65.60 | 18000 |
|              | 71.   | 73.99 | 23        | 292000 | 113.0 | 18000 | 16        | 292000 | 75.0  | 18000 | 47        | 292000 | 227.0  | 18000 | 12       | 292000 | 56.60 | 18000 |
|              | 80.   | 85.26 | 20        | 292000 | 98.6  | 18000 | 13        | 292000 | 65.3  | 18000 | 41        | 292000 | 197.0  | 18000 | 10       | 292000 | 49.30 | 18000 |
|              | 100   | 101.9 | 17        | 292000 | 82.7  | 18000 | 11        | 292000 | 54.8  | 18000 | 34        | 292000 | 166.0  | 18000 | 8.6      | 292000 | 41.30 | 18000 |
| 125          | 122.3 | 14    | 255000    | 60.1   | 18000 | 9.5   | 255000    | 39.8   | 18000 | 28    | 254000    | 120.0  | 18000  | 7.2   | 255000   | 30.00  | 18000 |       |
| <b>K1652</b> | 140   | 140.1 | 12        | 292000 | 60.92 | 18000 | 8.3       | 292000 | 40.38 | 18000 | 25        | 292000 | 121.85 | 18000 | 6.2      | 292000 | 30.46 | 18000 |
|              | 160   | 162.0 | 11        | 292000 | 52.69 | 18000 | 7.2       | 292000 | 34.93 | 18000 | 22        | 292000 | 105.39 | 18000 | 5.4      | 292000 | 26.35 | 18000 |
|              | 200   | 192.9 | 9.1       | 292000 | 44.25 | 18000 | 6.0       | 292000 | 29.33 | 18000 | 18        | 292000 | 88.51  | 18000 | 4.5      | 292000 | 22.13 | 18000 |
|              | 250   | 240.9 | 7.3       | 292000 | 35.43 | 18000 | 4.8       | 292000 | 23.49 | 18000 | 15        | 292000 | 70.87  | 18000 | 3.6      | 292000 | 17.72 | 18000 |
|              | 280   | 270.0 | 6.5       | 292000 | 31.61 | 18000 | 4.3       | 292000 | 20.96 | 18000 | 13        | 292000 | 63.23  | 18000 | 3.2      | 292000 | 15.81 | 18000 |
|              | 320   | 312.7 | 5.6       | 292000 | 27.30 | 18000 | 3.7       | 292000 | 18.09 | 18000 | 11        | 292000 | 54.59  | 18000 | 2.8      | 292000 | 13.65 | 18000 |
|              | 360   | 349.3 | 5.0       | 292000 | 24.43 | 18000 | 3.3       | 292000 | 16.20 | 18000 | 10.0      | 292000 | 48.87  | 18000 | 2.5      | 292000 | 12.22 | 18000 |
|              | 400   | 390.5 | 4.5       | 292000 | 21.86 | 18000 | 3.0       | 292000 | 14.49 | 18000 | 9.0       | 292000 | 43.71  | 18000 | 2.2      | 292000 | 10.93 | 18000 |
|              | 450   | 436.3 | 4.0       | 292000 | 19.56 | 18000 | 2.7       | 292000 | 12.97 | 18000 | 8.0       | 292000 | 39.13  | 18000 | 2.0      | 292000 | 9.78  | 18000 |
|              | 500   | 504.4 | 3.5       | 292000 | 16.92 | 18000 | 2.3       | 292000 | 11.22 | 18000 | 6.9       | 292000 | 33.84  | 18000 | 1.7      | 292000 | 8.46  | 18000 |
|              | 560   | 559.9 | 3.1       | 292000 | 15.24 | 18000 | 2.1       | 292000 | 10.10 | 18000 | 6.3       | 292000 | 30.48  | 18000 | 1.6      | 292000 | 7.62  | 18000 |
|              | 630   | 621.1 | 2.8       | 292000 | 13.74 | 18000 | 1.9       | 292000 | 9.11  | 18000 | 5.6       | 292000 | 27.48  | 18000 | 1.4      | 292000 | 6.87  | 18000 |
|              | 700   | 703.1 | 2.5       | 292000 | 12.14 | 18000 | 1.6       | 292000 | 8.05  | 18000 | 5.0       | 292000 | 24.28  | 18000 | 1.2      | 292000 | 6.07  | 18000 |
|              | 800   | 775.7 | 2.3       | 292000 | 11.00 | 18000 | 1.5       | 292000 | 7.29  | 18000 | 4.5       | 292000 | 22.00  | 18000 | 1.1      | 292000 | 5.50  | 18000 |
|              | 900   | 904.9 | 1.9       | 292000 | 9.43  | 18000 | 1.3       | 292000 | 6.25  | 18000 | 3.9       | 292000 | 18.86  | 18000 | 0.97     | 292000 | 4.72  | 18000 |
|              | 10C   | 1024  | 1.7       | 292000 | 8.34  | 18000 | 1.1       | 292000 | 5.53  | 18000 | 3.4       | 292000 | 16.67  | 18000 | 0.85     | 292000 | 4.17  | 18000 |
|              | 11C   | 1086  | 1.6       | 292000 | 7.86  | 18000 | 1.1       | 292000 | 5.21  | 18000 | 3.2       | 292000 | 15.72  | 18000 | 0.81     | 292000 | 3.93  | 18000 |
|              | 12C   | 1209  | 1.4       | 292000 | 7.06  | 18000 | 1.0       | 292000 | 4.68  | 18000 | 2.9       | 292000 | 14.12  | 18000 | 0.72     | 292000 | 3.53  | 18000 |
|              | 14C   | 1368  | 1.3       | 292000 | 6.24  | 18000 | 0.85      | 292000 | 4.13  | 18000 | 2.6       | 292000 | 12.47  | 18000 | 0.64     | 292000 | 3.12  | 18000 |
|              | 16C   | 1548  | 1.1       | 292000 | 5.51  | 18000 | 0.75      | 292000 | 3.65  | 18000 | 2.3       | 292000 | 11.02  | 18000 | 0.57     | 292000 | 2.76  | 18000 |
|              | 18C   | 1786  | 1.0       | 292000 | 4.78  | 18000 | 0.65      | 292000 | 3.17  | 18000 | 2.0       | 292000 | 9.56   | 18000 | 0.49     | 292000 | 2.39  | 18000 |
|              | 20C   | 1974  | 0.89      | 292000 | 4.32  | 18000 | 0.59      | 292000 | 2.87  | 18000 | 1.8       | 292000 | 8.65   | 18000 | 0.44     | 292000 | 2.16  | 18000 |
|              | 22C   | 2062  | 0.85      | 292000 | 4.14  | 18000 | 0.56      | 292000 | 2.74  | 18000 | 1.7       | 292000 | 8.28   | 18000 | 0.42     | 292000 | 2.07  | 18000 |
|              | 25C   | 2400  | 0.73      | 292000 | 3.56  | 18000 | 0.48      | 292000 | 2.36  | 18000 | 1.5       | 292000 | 7.11   | 18000 | 0.36     | 292000 | 1.78  | 18000 |
|              | 28C   | 2767  | 0.63      | 292000 | 3.08  | 18000 | 0.42      | 292000 | 2.04  | 18000 | 1.3       | 292000 | 6.17   | 18000 | 0.32     | 292000 | 1.54  | 18000 |
|              | 32C   | 3132  | 0.56      | 292000 | 2.73  | 18000 | 0.37      | 292000 | 1.81  | 18000 | 1.1       | 292000 | 5.45   | 18000 | 0.28     | 292000 | 1.36  | 18000 |
|              | 36C   | 3631  | 0.48      | 292000 | 2.35  | 18000 | 0.32      | 292000 | 1.56  | 18000 | 1.0       | 292000 | 4.70   | 18000 | 0.24     | 292000 | 1.18  | 18000 |
|              | 40C   | 4083  | 0.43      | 292000 | 2.09  | 18000 | 0.28      | 292000 | 1.39  | 18000 | 0.86      | 292000 | 4.18   | 18000 | 0.21     | 292000 | 1.05  | 18000 |
|              | 45C   | 4417  | 0.40      | 292000 | 1.93  | 18000 | 0.26      | 292000 | 1.28  | 18000 | 0.79      | 292000 | 3.86   | 18000 | 0.20     | 292000 | 0.97  | 18000 |
|              | 50C   | 5000  | 0.35      | 292000 | 1.71  | 18000 | 0.23      | 292000 | 1.13  | 18000 | 0.70      | 292000 | 3.41   | 18000 | 0.18     | 292000 | 0.85  | 18000 |
|              | 56C   | 5622  | 0.31      | 292000 | 1.52  | 18000 | 0.21      | 292000 | 1.01  | 18000 | 0.62      | 292000 | 3.04   | 18000 | 0.16     | 292000 | 0.76  | 18000 |
|              | 63C   | 6747  | 0.26      | 292000 | 1.27  | 18000 | 0.17      | 292000 | 0.84  | 18000 | 0.52      | 292000 | 2.53   | 18000 | 0.13     | 292000 | 0.63  | 18000 |

**Note:** Input power Pm may exceed thermal power rating

# SERIES K

# RATINGS

**Key:** Pm= Input Power (HP) M2= Output Torque (lb.in) i= Exact Ratio n2= Output Speed (rpm) Fra = Overhung load (lbf)

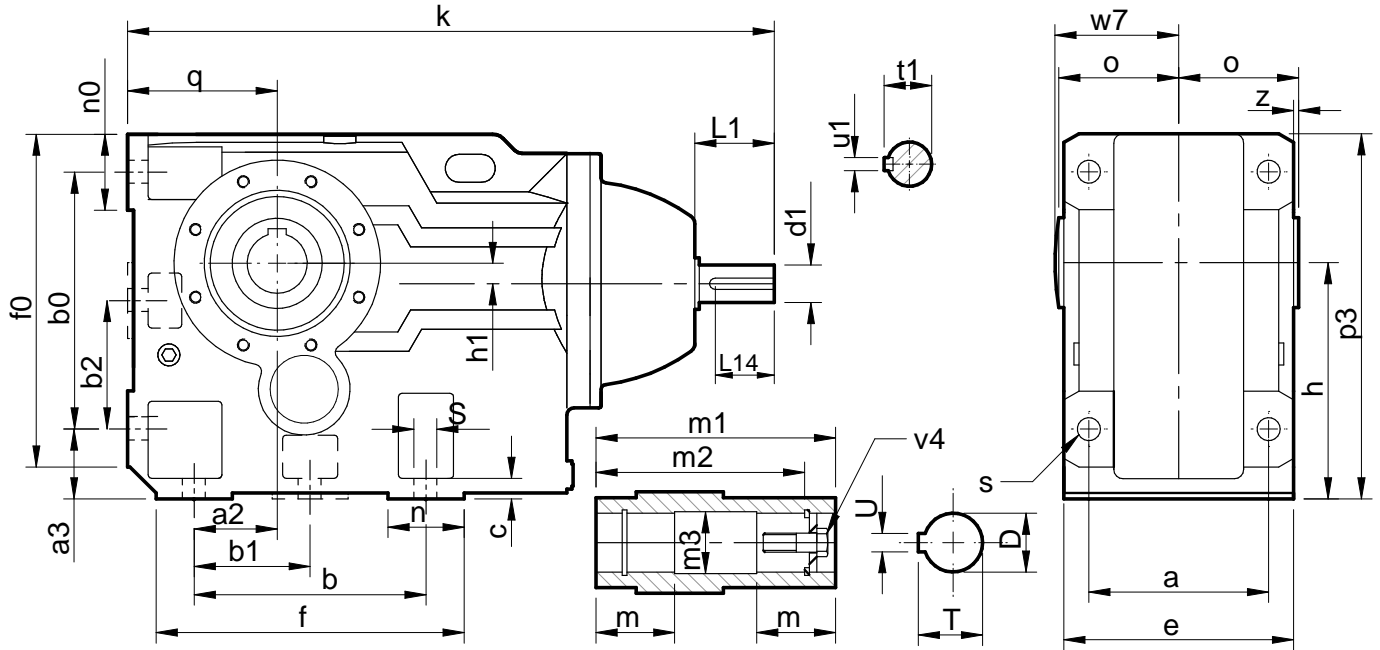
| Size         | in    | i     | n1 = 1750 |        |       |       | n1 = 1160 |        |       |       | n1 = 3500 |        |        |       | n1 = 875 |        |       |       |
|--------------|-------|-------|-----------|--------|-------|-------|-----------|--------|-------|-------|-----------|--------|--------|-------|----------|--------|-------|-------|
|              |       |       | n2        | M2     | Pm    | Fra   | n2        | M2     | Pm    | Fra   | n2        | M2     | Pm     | Fra   | n2       | M2     | Pm    | Fra   |
| <b>K1832</b> | 12.   | 13.71 | 126       | 424000 | 683.0 | 25900 | 84        | 443000 | 512.0 | 27000 | 253       | 283000 | 1110.0 | 24000 | 63       | 443000 | 421.0 | 27000 |
|              | 14.   | 14.83 | 117       | 438000 | 651.0 | 26500 | 77        | 443000 | 489.0 | 27000 | 234       | 293000 | 1060.0 | 24000 | 58       | 443000 | 401.0 | 27000 |
|              | 18.   | 17.33 | 100       | 441000 | 591.0 | 27000 | 66        | 443000 | 444.0 | 27000 | 200       | 312000 | 961.0  | 23000 | 50       | 443000 | 363.0 | 27000 |
|              | 20.   | 22.70 | 76        | 443000 | 498.0 | 27000 | 51        | 443000 | 368.0 | 27000 | 153       | 345000 | 810.0  | 24200 | 38       | 443000 | 278.0 | 27000 |
|              | 25.   | 25.91 | 67        | 443000 | 457.0 | 27000 | 44        | 443000 | 323.0 | 27000 | 134       | 363000 | 742.0  | 25200 | 33       | 443000 | 244.0 | 27000 |
|              | 28.   | 30.95 | 56        | 443000 | 407.0 | 27000 | 37        | 443000 | 271.0 | 27000 | 112       | 386000 | 661.0  | 26500 | 28       | 443000 | 204.0 | 27000 |
|              | 32.   | 35.10 | 49        | 443000 | 360.0 | 27000 | 33        | 443000 | 239.0 | 27000 | 99        | 404000 | 608.0  | 27000 | 25       | 443000 | 180.0 | 27000 |
|              | 36.   | 38.80 | 45        | 443000 | 324.0 | 27000 | 30        | 443000 | 215.0 | 27000 | 89        | 410000 | 562.0  | 27000 | 22       | 443000 | 162.0 | 27000 |
|              | 40.   | 44.86 | 39        | 443000 | 282.0 | 27000 | 26        | 443000 | 187.0 | 27000 | 77        | 431000 | 511.0  | 27000 | 19       | 443000 | 141.0 | 27000 |
|              | 45.   | 48.46 | 36        | 443000 | 262.0 | 27000 | 24        | 443000 | 173.0 | 27000 | 72        | 442000 | 486.0  | 27000 | 18       | 443000 | 131.0 | 27000 |
|              | 50.   | 56.49 | 31        | 443000 | 224.0 | 27000 | 20        | 443000 | 148.0 | 27000 | 61        | 443000 | 438.0  | 27000 | 15       | 443000 | 112.0 | 27000 |
|              | 63.   | 65.14 | 27        | 443000 | 194.0 | 27000 | 18        | 443000 | 129.0 | 27000 | 53        | 443000 | 389.0  | 27000 | 13       | 443000 | 97.20 | 27000 |
|              | 71.   | 75.51 | 23        | 443000 | 168.0 | 27000 | 15        | 443000 | 111.0 | 27000 | 46        | 443000 | 336.0  | 27000 | 11       | 443000 | 83.80 | 27000 |
|              | 80.   | 87.01 | 20        | 443000 | 146.0 | 27000 | 13        | 443000 | 96.80 | 27000 | 40        | 443000 | 292.0  | 27000 | 10       | 443000 | 73.00 | 27000 |
|              | 100   | 104.0 | 17        | 396000 | 110.0 | 27000 | 11        | 396000 | 72.80 | 27000 | 33        | 395000 | 220.0  | 27000 | 8.4      | 396000 | 54.90 | 27000 |
| 125          | 124.8 | 14    | 260000    | 60.10  | 27000 | 9.3   | 260000    | 39.80  | 27000 | 28    | 259000    | 120.0  | 27000  | 7.0   | 260000   | 30.00  | 27000 |       |
| <b>K1852</b> | 140   | 143.0 | 12        | 443000 | 90.57 | 27000 | 8.1       | 443000 | 60.03 | 27000 | 24        | 443000 | 181.13 | 27000 | 6.1      | 443000 | 45.28 | 27000 |
|              | 160   | 165.3 | 11        | 443000 | 78.33 | 27000 | 7.0       | 443000 | 51.92 | 27000 | 21        | 443000 | 156.66 | 27000 | 5.3      | 443000 | 39.17 | 27000 |
|              | 200   | 196.8 | 8.9       | 443000 | 65.79 | 27000 | 5.9       | 443000 | 43.61 | 27000 | 18        | 443000 | 131.57 | 27000 | 4.4      | 443000 | 32.89 | 27000 |
|              | 250   | 245.8 | 7.1       | 443000 | 52.67 | 27000 | 4.7       | 443000 | 34.92 | 27000 | 14        | 443000 | 105.35 | 27000 | 3.6      | 443000 | 26.34 | 27000 |
|              | 280   | 275.5 | 6.4       | 443000 | 47.00 | 27000 | 4.2       | 443000 | 31.15 | 27000 | 13        | 443000 | 93.99  | 27000 | 3.2      | 443000 | 23.50 | 27000 |
|              | 320   | 319.1 | 5.5       | 443000 | 40.58 | 27000 | 3.6       | 443000 | 26.90 | 27000 | 11        | 443000 | 81.15  | 27000 | 2.7      | 443000 | 20.29 | 27000 |
|              | 360   | 356.5 | 4.9       | 443000 | 36.32 | 27000 | 3.3       | 443000 | 24.08 | 27000 | 10        | 443000 | 72.64  | 27000 | 2.5      | 443000 | 18.16 | 27000 |
|              | 400   | 398.5 | 4.4       | 443000 | 32.49 | 27000 | 2.9       | 443000 | 21.54 | 27000 | 8.8       | 443000 | 64.98  | 27000 | 2.2      | 443000 | 16.24 | 27000 |
|              | 450   | 445.2 | 3.9       | 443000 | 29.08 | 27000 | 2.6       | 443000 | 19.28 | 27000 | 7.9       | 443000 | 58.16  | 27000 | 2.0      | 443000 | 14.54 | 27000 |
|              | 500   | 514.7 | 3.4       | 443000 | 25.16 | 27000 | 2.3       | 443000 | 16.67 | 27000 | 6.8       | 443000 | 50.31  | 27000 | 1.7      | 443000 | 12.58 | 27000 |
|              | 560   | 571.4 | 3.1       | 443000 | 22.66 | 27000 | 2.0       | 443000 | 15.02 | 27000 | 6.1       | 443000 | 45.32  | 27000 | 1.5      | 443000 | 11.33 | 27000 |
|              | 630   | 633.9 | 2.8       | 443000 | 20.43 | 27000 | 1.8       | 443000 | 13.54 | 27000 | 5.5       | 443000 | 40.85  | 27000 | 1.4      | 443000 | 10.21 | 27000 |
|              | 700   | 717.6 | 2.4       | 443000 | 18.04 | 27000 | 1.6       | 443000 | 11.96 | 27000 | 4.9       | 443000 | 36.09  | 27000 | 1.2      | 443000 | 9.02  | 27000 |
|              | 800   | 791.7 | 2.2       | 443000 | 16.36 | 27000 | 1.5       | 443000 | 10.84 | 27000 | 4.4       | 443000 | 32.71  | 27000 | 1.1      | 443000 | 8.18  | 27000 |
|              | 900   | 923.6 | 1.9       | 443000 | 14.02 | 27000 | 1.3       | 443000 | 9.29  | 27000 | 3.8       | 443000 | 28.04  | 27000 | 0.95     | 443000 | 7.01  | 27000 |
|              | 10C   | 1045  | 1.7       | 443000 | 12.39 | 27000 | 1.1       | 443000 | 8.22  | 27000 | 3.4       | 443000 | 24.79  | 27000 | 0.84     | 443000 | 6.20  | 27000 |
|              | 11C   | 1108  | 1.6       | 443000 | 11.68 | 27000 | 1.0       | 443000 | 7.74  | 27000 | 3.2       | 443000 | 23.36  | 27000 | 0.79     | 443000 | 5.84  | 27000 |
|              | 12C   | 1234  | 1.4       | 443000 | 10.50 | 27000 | 0.94      | 443000 | 6.96  | 27000 | 2.8       | 443000 | 20.99  | 27000 | 0.71     | 443000 | 5.25  | 27000 |
|              | 14C   | 1397  | 1.3       | 443000 | 9.27  | 27000 | 0.83      | 443000 | 6.15  | 27000 | 2.5       | 443000 | 18.54  | 27000 | 0.63     | 443000 | 4.64  | 27000 |
|              | 16C   | 1580  | 1.1       | 443000 | 8.19  | 27000 | 0.73      | 443000 | 5.43  | 27000 | 2.2       | 443000 | 16.39  | 27000 | 0.55     | 443000 | 4.10  | 27000 |
|              | 18C   | 1822  | 1.0       | 443000 | 7.11  | 27000 | 0.64      | 443000 | 4.71  | 27000 | 1.9       | 443000 | 14.21  | 27000 | 0.48     | 443000 | 3.55  | 27000 |
|              | 20C   | 2015  | 0.87      | 443000 | 6.43  | 27000 | 0.58      | 443000 | 4.26  | 27000 | 1.7       | 443000 | 12.85  | 27000 | 0.43     | 443000 | 3.21  | 27000 |
|              | 22C   | 2105  | 0.83      | 443000 | 6.15  | 27000 | 0.55      | 443000 | 4.08  | 27000 | 1.7       | 443000 | 12.30  | 27000 | 0.42     | 443000 | 3.08  | 27000 |
|              | 25C   | 2449  | 0.71      | 443000 | 5.29  | 27000 | 0.47      | 443000 | 3.50  | 27000 | 1.4       | 443000 | 10.57  | 27000 | 0.36     | 443000 | 2.64  | 27000 |
|              | 28C   | 2824  | 0.62      | 443000 | 4.59  | 27000 | 0.41      | 443000 | 3.04  | 27000 | 1.2       | 443000 | 9.17   | 27000 | 0.31     | 443000 | 2.29  | 27000 |
|              | 32C   | 3196  | 0.55      | 443000 | 4.05  | 27000 | 0.36      | 443000 | 2.69  | 27000 | 1.1       | 443000 | 8.10   | 27000 | 0.27     | 443000 | 2.03  | 27000 |
|              | 36C   | 3705  | 0.47      | 443000 | 3.49  | 27000 | 0.31      | 443000 | 2.32  | 27000 | 0.94      | 443000 | 6.99   | 27000 | 0.24     | 443000 | 1.75  | 27000 |
|              | 40C   | 4166  | 0.42      | 443000 | 3.11  | 27000 | 0.28      | 443000 | 2.06  | 27000 | 0.84      | 443000 | 6.22   | 27000 | 0.21     | 443000 | 1.55  | 27000 |
|              | 45C   | 4508  | 0.39      | 443000 | 2.87  | 27000 | 0.26      | 443000 | 1.90  | 27000 | 0.78      | 443000 | 5.74   | 27000 | 0.19     | 443000 | 1.44  | 27000 |
|              | 50C   | 5103  | 0.34      | 443000 | 2.54  | 27000 | 0.23      | 443000 | 1.68  | 27000 | 0.69      | 443000 | 5.08   | 27000 | 0.17     | 443000 | 1.27  | 27000 |
| 56C          | 5738  | 0.30  | 443000    | 2.26   | 27000 | 0.20  | 443000    | 1.50   | 27000 | 0.61  | 443000    | 4.51   | 27000  | 0.15  | 443000   | 1.13   | 27000 |       |
| 63C          | 6885  | 0.25  | 443000    | 1.88   | 27000 | 0.17  | 443000    | 1.25   | 27000 | 0.51  | 443000    | 3.76   | 27000  | 0.13  | 443000   | 0.94   | 27000 |       |

**Note:** Input power Pm may exceed thermal power rating

# SERIES K

## DIMENSIONS

### TRIPLE REDUCTION



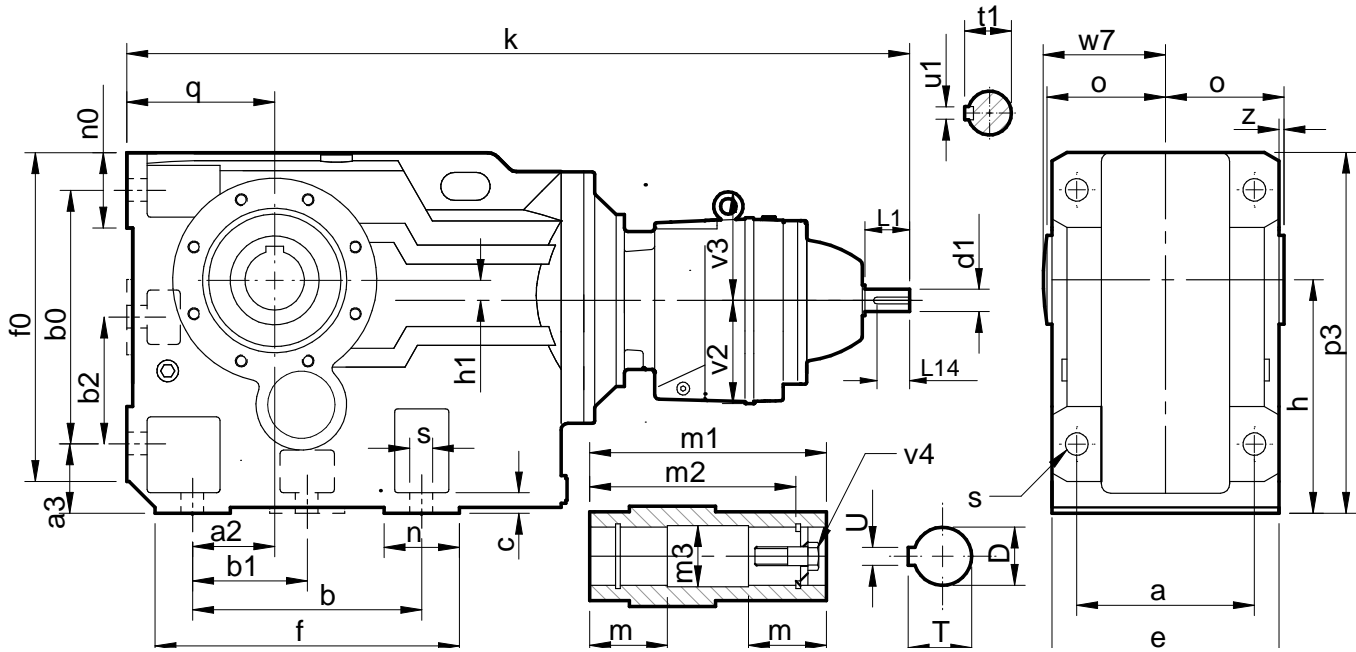
| Size  | a     | a2   | a3   | b     | b0    | b1    | b2    | c    | e     | f     | f0    | h     | h1   | k     | n    | n0   | o     | p3    | q     | s    | w7    | z    |
|-------|-------|------|------|-------|-------|-------|-------|------|-------|-------|-------|-------|------|-------|------|------|-------|-------|-------|------|-------|------|
| K0332 | 3.94  | 1.10 | 1.26 | 4.33  | 4.53  | -     | -     | 0.43 | 4.72  | 5.63  | 5.98  | 3.94  | 0.63 | 13.11 | 1.50 | 1.50 | 2.36  | 6.57  | 2.48  | 0.43 | 2.48  | 0.00 |
| K0432 | 4.72  | 1.38 | 1.46 | 5.12  | 5.12  | -     | -     | 0.63 | 5.71  | 6.61  | 6.73  | 4.41  | 0.51 | 14.21 | 1.50 | 1.57 | 2.95  | 7.36  | 2.80  | 0.43 | 3.07  | 0.10 |
| K0532 | 5.12  | 1.18 | 1.77 | 5.12  | 5.91  | -     | -     | 0.59 | 6.18  | 6.69  | 7.56  | 5.20  | 0.20 | 16.14 | 1.57 | 1.57 | 3.27  | 8.54  | 3.15  | 0.55 | 3.43  | 0.22 |
| K0632 | 5.51  | 1.18 | 1.77 | 4.72  | 6.30  | -     | -     | 0.79 | 6.69  | 6.93  | 8.19  | 5.51  | 0.51 | 16.93 | 2.17 | 1.89 | 3.54  | 9.17  | 3.54  | 0.55 | 3.70  | 0.20 |
| K0732 | 6.50  | 1.57 | 2.17 | 5.91  | 7.87  | -     | -     | 1.06 | 7.87  | 8.27  | 10.35 | 7.09  | 0.98 | 19.37 | 2.36 | 2.17 | 4.13  | 11.34 | 4.41  | 0.71 | 4.29  | 0.20 |
| K0832 | 7.09  | 2.17 | 2.76 | 7.09  | 9.17  | -     | -     | 1.18 | 9.06  | 10.08 | 12.17 | 8.35  | 0.59 | 24.49 | 2.99 | 2.99 | 4.72  | 13.43 | 5.20  | 0.91 | 4.88  | 0.20 |
| K0932 | 8.27  | 2.95 | 2.95 | 9.45  | 11.61 | -     | -     | 1.38 | 11.42 | 13.39 | 15.55 | 10.43 | 0.39 | 27.95 | 3.94 | 3.94 | 5.91  | 16.54 | 6.30  | 1.06 | 6.06  | 0.20 |
| K1032 | 10.63 | 3.74 | 3.74 | 11.02 | 14.17 | -     | -     | 1.57 | 13.39 | 15.35 | 17.91 | 12.40 | 1.61 | 33.70 | 4.33 | 4.53 | 6.89  | 20.20 | 7.87  | 1.34 | 7.09  | 0.20 |
| K1232 | 12.99 | 4.53 | 4.33 | 13.78 | 16.54 | -     | -     | 1.77 | 15.75 | 18.50 | 21.26 | 14.76 | 2.56 | 38.86 | 4.72 | 4.72 | 8.07  | 23.23 | 8.86  | 1.54 | 8.27  | 0.20 |
| K1532 | 16.54 | 5.51 | 5.12 | 14.96 | 19.69 | -     | -     | 1.97 | 19.69 | 21.26 | 25.59 | 17.72 | 3.35 | 41.14 | 5.71 | 5.51 | 9.84  | 27.95 | 11.02 | 1.54 | 10.04 | 0.00 |
| K1632 | 18.90 | 7.87 | 4.53 | 21.26 | 21.26 | 10.63 | 10.63 | 1.97 | 22.05 | 26.77 | 26.38 | 19.69 | 3.94 | 48.62 | 5.51 | 4.80 | 12.01 | 31.50 | 12.40 | 1.30 | 31.69 | 0.98 |
| K1832 | 21.26 | 8.46 | 5.51 | 24.41 | 24.41 | 12.20 | 12.20 | 1.97 | 25.20 | 31.69 | 31.30 | 23.62 | 5.31 | 54.57 | 5.51 | 6.30 | 13.27 | 36.22 | 13.98 | 1.54 | 13.58 | 0.67 |

| Size  | d1              | L1   | L14  | t1   | u1   | D             | m    | m1    | m2    | m3   | T    | U     | v4               |
|-------|-----------------|------|------|------|------|---------------|------|-------|-------|------|------|-------|------------------|
| K0332 | 0.6250 / 0.6245 | 1.57 | 1.28 | 0.70 | 0.19 | 1.251 / 1.250 | 2.07 | 4.72  | 4.13  | 1.26 | 1.38 | 0.250 | 0.375 UNF x 2.0  |
| K0432 | 0.6250 / 0.6245 | 1.57 | 1.28 | 0.70 | 0.19 | 1.376 / 1.375 | 2.60 | 5.91  | 5.20  | 1.38 | 1.53 | 0.313 | 0.5 UNF x 2.25   |
| K0532 | 0.7500 / 0.7495 | 1.57 | 1.28 | 0.83 | 0.19 | 1.501 / 1.500 | 2.87 | 6.54  | 5.59  | 1.51 | 1.68 | 0.375 | 0.625 UNF x 2.75 |
| K0632 | 0.7500 / 0.7495 | 1.57 | 1.28 | 0.83 | 0.19 | 1.501 / 1.500 | 3.15 | 7.09  | 6.14  | 1.51 | 1.68 | 0.375 | 0.625 UNF x 2.75 |
| K0732 | 0.8750 / 0.8745 | 1.97 | 1.28 | 0.96 | 0.19 | 2.001 / 2.000 | 3.64 | 8.27  | 7.20  | 2.02 | 2.23 | 0.500 | 0.625 UNF x 2.75 |
| K0832 | 1.1250 / 1.1245 | 2.36 | 2.00 | 1.23 | 0.25 | 2.376 / 2.375 | 4.13 | 9.45  | 8.27  | 2.38 | 2.66 | 0.625 | 0.75 UNF x 3.25  |
| K0932 | 1.3750 / 1.3745 | 3.15 | 2.40 | 1.51 | 0.31 | 2.751 / 2.750 | 5.22 | 11.81 | 10.63 | 2.77 | 3.04 | 0.625 | 0.75 UNF x 3.25  |
| K1032 | 1.6250 / 1.6240 | 4.33 | 3.69 | 1.79 | 0.38 | 3.251 / 3.250 | 6.10 | 13.78 | 12.32 | 3.27 | 3.59 | 0.750 | 0.75 UNF x 3.25  |
| K1232 | 2.1250 / 2.1240 | 4.33 | 3.83 | 2.35 | 0.50 | 4.001 / 4.000 | 7.09 | 16.14 | 14.69 | 4.02 | 4.45 | 1.000 | 1.0 UNF x 4.5    |
| K1532 | 2.1250 / 2.1240 | 4.33 | 3.83 | 2.35 | 0.50 | 4.501 / 4.500 | 7.09 | 19.69 | 18.11 | 4.60 | 4.95 | 1.000 | 1.0 UNF x 4.5    |
| K1632 | 2.8750 / 2.8740 | 5.51 | 4.62 | 3.20 | 0.75 | 5.252 / 5.250 | 7.09 | 24.02 | 22.44 | 5.35 | 5.81 | 1.250 | 1.0 UNF x 4.5    |
| K1832 | 2.8750 / 2.8740 | 5.51 | 4.62 | 3.20 | 0.75 | 6.002 / 6.000 | 7.48 | 26.54 | 24.96 | 6.10 | 6.66 | 1.500 | 1.25 UNF x 4.5   |

# SERIES K

## DIMENSIONS

### QUINTUPLE REDUCTION



| Size  | a     | a2   | a3   | b     | b0    | b1    | b2    | c    | e     | f     | f0    | h     | h1   | k     | n    | n0   | o     | p3    | q     | s    | v2   | v3   | w7    | z    |
|-------|-------|------|------|-------|-------|-------|-------|------|-------|-------|-------|-------|------|-------|------|------|-------|-------|-------|------|------|------|-------|------|
| K0352 | 3.94  | 1.10 | 1.26 | 4.33  | 4.53  | -     | -     | 0.43 | 4.72  | 5.63  | 5.98  | 3.94  | 0.63 | 20.43 | 1.50 | 1.50 | 2.36  | 6.57  | 2.48  | 0.43 | 2.99 | 2.91 | 2.48  | 0.00 |
| K0452 | 4.72  | 1.38 | 1.46 | 5.12  | 5.12  | -     | -     | 0.63 | 5.71  | 6.61  | 6.73  | 4.41  | 0.51 | 21.54 | 1.50 | 1.57 | 2.95  | 7.36  | 2.80  | 0.43 | 2.99 | 2.91 | 3.07  | 0.10 |
| K0552 | 5.12  | 1.18 | 1.77 | 5.12  | 5.91  | -     | -     | 0.59 | 6.18  | 6.69  | 7.56  | 5.20  | 0.20 | 24.09 | 1.57 | 1.57 | 3.27  | 8.54  | 3.15  | 0.55 | 3.58 | 3.58 | 3.43  | 0.22 |
| K0652 | 5.51  | 1.18 | 1.77 | 4.72  | 6.30  | -     | -     | 0.79 | 6.69  | 6.93  | 8.19  | 5.51  | 0.51 | 24.88 | 2.17 | 1.89 | 3.54  | 9.17  | 3.54  | 0.55 | 3.58 | 3.58 | 3.70  | 0.20 |
| K0752 | 6.50  | 1.57 | 2.17 | 5.91  | 7.87  | -     | -     | 1.06 | 7.87  | 8.27  | 10.35 | 7.09  | 0.98 | 27.20 | 2.36 | 2.17 | 4.13  | 11.34 | 4.41  | 0.71 | 3.58 | 3.58 | 4.29  | 0.20 |
| K0852 | 7.09  | 2.17 | 2.76 | 7.09  | 9.17  | -     | -     | 1.18 | 9.06  | 10.08 | 12.17 | 8.35  | 0.59 | 32.20 | 2.99 | 2.99 | 4.72  | 13.43 | 5.20  | 0.91 | 4.53 | 3.66 | 4.88  | 0.20 |
| K0952 | 8.27  | 2.95 | 2.95 | 9.45  | 11.61 | -     | -     | 1.38 | 11.42 | 13.39 | 15.55 | 10.43 | 0.39 | 34.72 | 3.94 | 3.94 | 5.91  | 16.54 | 6.30  | 1.06 | 4.53 | 3.66 | 6.06  | 0.20 |
| K1052 | 10.63 | 3.74 | 3.74 | 11.02 | 14.17 | -     | -     | 1.57 | 13.39 | 15.35 | 17.91 | 12.40 | 1.61 | 40.55 | 4.33 | 4.53 | 6.89  | 20.20 | 7.87  | 1.34 | 5.51 | 6.10 | 7.09  | 0.20 |
| K1252 | 12.99 | 4.53 | 4.33 | 13.78 | 16.54 | -     | -     | 1.77 | 15.75 | 18.50 | 21.26 | 14.76 | 2.56 | 45.55 | 4.72 | 4.72 | 8.07  | 23.23 | 8.86  | 1.54 | 5.51 | 6.10 | 8.27  | 0.20 |
| K1552 | 16.54 | 5.51 | 5.12 | 14.96 | 19.69 | -     | -     | 1.97 | 19.69 | 21.26 | 25.59 | 17.72 | 3.35 | 47.83 | 5.71 | 5.51 | 9.84  | 27.95 | 11.02 | 1.54 | 5.51 | 6.10 | 10.04 | 0.00 |
| K1652 | 18.90 | 7.87 | 4.53 | 21.26 | 21.26 | 10.63 | 10.63 | 1.97 | 22.05 | 26.77 | 26.38 | 19.69 | 3.94 | 67.95 | 5.51 | 4.80 | 12.01 | 31.50 | 12.40 | 1.30 | 9.06 | 9.45 | 31.69 | 0.98 |
| K1852 | 21.26 | 8.46 | 5.51 | 24.41 | 24.41 | 12.20 | 12.20 | 1.97 | 25.20 | 31.69 | 31.30 | 23.62 | 5.31 | 73.90 | 5.51 | 6.30 | 13.27 | 36.22 | 13.98 | 1.54 | 9.06 | 9.45 | 13.58 | 0.67 |

| Size  | d1              | L1   | L14  | t1   | u1   | D             | m    | m1    | m2    | m3   | T    | U     | v4               |
|-------|-----------------|------|------|------|------|---------------|------|-------|-------|------|------|-------|------------------|
| K0352 | 0.6250 / 0.6245 | 1.57 | 1.28 | 0.70 | 0.19 | 1.251 / 1.250 | 2.07 | 4.72  | 4.13  | 1.26 | 1.38 | 0.250 | 0.375 UNF x 2    |
| K0452 | 0.6250 / 0.6245 | 1.57 | 1.28 | 0.70 | 0.19 | 1.376 / 1.375 | 2.60 | 5.91  | 5.20  | 1.38 | 1.53 | 0.313 | 0.5 UNF x 2.25   |
| K0552 | 0.6250 / 0.6245 | 1.57 | 1.28 | 0.70 | 0.19 | 1.501 / 1.500 | 2.87 | 6.54  | 5.59  | 1.51 | 1.68 | 0.375 | 0.625 UNF x 2.75 |
| K0652 | 0.6250 / 0.6245 | 1.57 | 1.28 | 0.70 | 0.19 | 1.501 / 1.500 | 3.15 | 7.09  | 6.14  | 1.51 | 1.68 | 0.375 | 0.625 UNF x 2.75 |
| K0752 | 0.6250 / 0.6245 | 1.57 | 1.28 | 0.70 | 0.19 | 2.001 / 2.000 | 3.64 | 8.27  | 7.20  | 2.02 | 2.23 | 0.500 | 0.625 UNF x 2.75 |
| K0852 | 0.7500 / 0.7495 | 1.57 | 1.28 | 0.83 | 0.19 | 2.376 / 2.375 | 4.13 | 9.45  | 8.27  | 2.38 | 2.66 | 0.625 | 0.75 UNF x 3.25  |
| K0952 | 0.7500 / 0.7495 | 1.57 | 1.28 | 0.83 | 0.19 | 2.751 / 2.750 | 5.22 | 11.81 | 10.63 | 2.77 | 3.04 | 0.625 | 0.75 UNF x 3.25  |
| K1052 | 0.8750 / 0.8745 | 1.97 | 1.28 | 0.96 | 0.19 | 3.251 / 3.250 | 6.10 | 13.78 | 12.32 | 3.27 | 3.59 | 0.750 | 0.75 UNF x 3.25  |
| K1252 | 0.8750 / 0.8745 | 1.97 | 1.28 | 0.96 | 0.19 | 4.001 / 4.000 | 7.09 | 16.14 | 14.69 | 4.02 | 4.45 | 1.000 | 1.0 UNF x 4.5    |
| K1552 | 0.8750 / 0.8745 | 1.97 | 1.28 | 0.96 | 0.19 | 4.501 / 4.500 | 7.09 | 19.69 | 18.11 | 4.60 | 4.95 | 1.000 | 1.0 UNF x 4.5    |
| K1652 | 1.3750 / 1.3745 | 3.15 | 2.40 | 1.51 | 0.31 | 5.252 / 5.250 | 7.09 | 24.02 | 22.44 | 5.35 | 5.81 | 1.250 | 1.0 UNF x 4.5    |
| K1852 | 1.3750 / 1.3745 | 3.15 | 2.40 | 1.51 | 0.31 | 6.002 / 6.000 | 7.48 | 26.54 | 24.96 | 6.10 | 6.66 | 1.500 | 1.25 UNF x 4.5   |

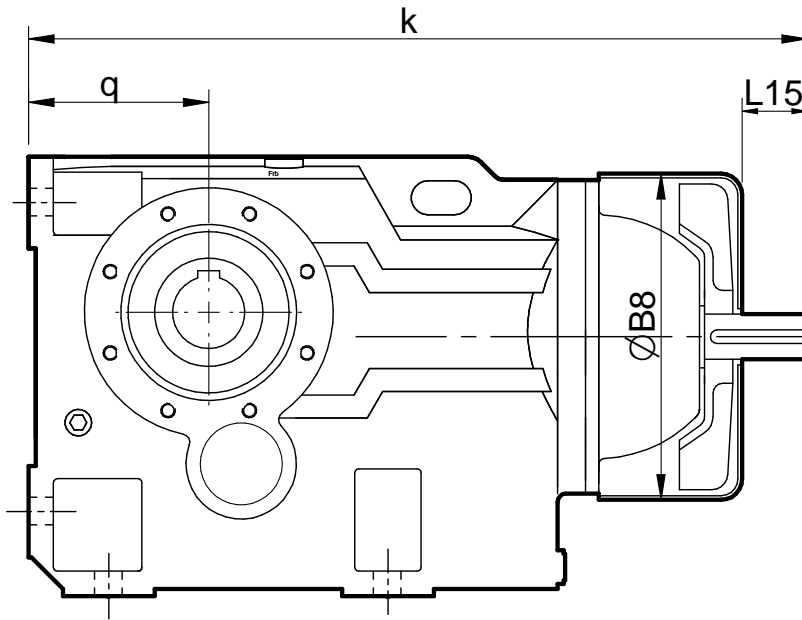
## FAN COOLED UNITS

### Column 10 Entry

For reducer fan kit modules enter **S** in column 10

or if used in conjunction with a reducer backstop module kit **Y** CW rotation  
**Z** CCW rotation

### Dimensions of Fan Cooled Units



Shaft end  
detail as  
standard unit

| Size         | øB8   | k     | L15  | q     |
|--------------|-------|-------|------|-------|
| <b>K0732</b> | 8.86  | 19.37 | 1.38 | 4.41  |
| <b>K0832</b> | 10.43 | 24.49 | 1.77 | 5.20  |
| <b>K0932</b> | 12.60 | 27.95 | 2.56 | 6.30  |
| <b>K1032</b> | 14.96 | 33.70 | 3.74 | 7.87  |
| <b>K1232</b> | 16.54 | 38.86 | 3.35 | 8.86  |
| <b>K1532</b> | 18.90 | 41.14 | 3.35 | 11.02 |
| <b>K1632</b> | 22.44 | 48.62 | 4.41 | 12.40 |
| <b>K1832</b> | 22.44 | 54.57 | 4.41 | 13.98 |

# SERIES K

## REDUCER BACKSTOP MODULE

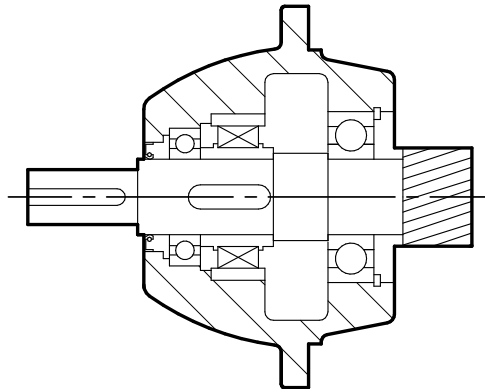
The reducer units listed below can be fitted with an internal backstop, this has no effect of the external unit size. The backstop device incorporates high quality centrifugal lift off sprags which are wear free above the lift off speed (n min). To ensure correct operation input speed must exceed lift off speed.

Suitable for ambient temperature -40°F to + 120°F

### Column 10 Entry

For reducer backstop modules enter:

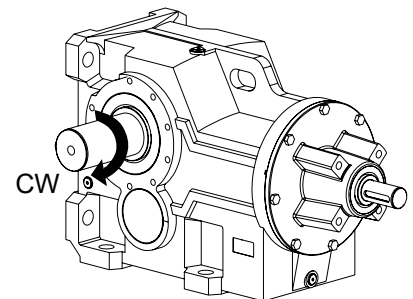
W for CCW rotation      (or  Z if used in conjunction with a fan kit)  
 X for CW rotation        (or  Y if used in conjunction with a fan kit)



| Size  | Lift off Speed ('n' min) at inputshaft (rpm) | Rated Locking Torque ('T max') at inputshaft (lb.in) |
|-------|--|--|
| K0532 | 800  | 885  |
| K0632 | 800  | 885  |
| K0732 | 670  | 1505   |
| K0832 | 670  | 2655   |
| K0932 | 670  | 8320   |
| K1032 | 670  | 11150  |
| K1232 | 590  | 12800  |
| K1532 | 590  | 12800  |
| K1632 | 550  | 14900  |
| K1832 | 550  | 14900  |

Rotation of outputshaft must be specified when ordering as viewed from the outputshaft end (as shown in the diagram)

CW - Free Rotation - Clockwise  
      - Locked - Anticlockwise  
  
 AC - Free Rotation - Anticlockwise  
      - Locked - Clockwise

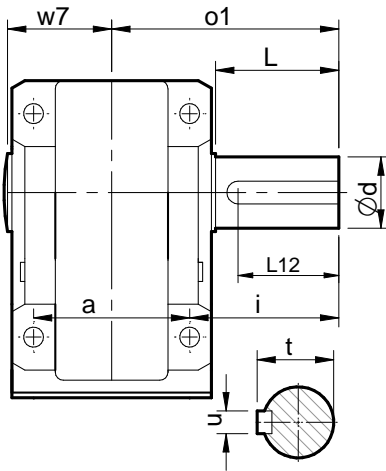


# SERIES K

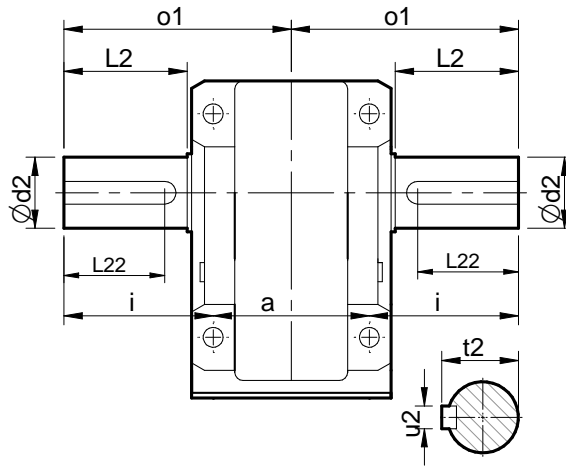
## DIMENSIONS

### OUTPUTSHAFT / SHRINK DISK

#### Single Extended

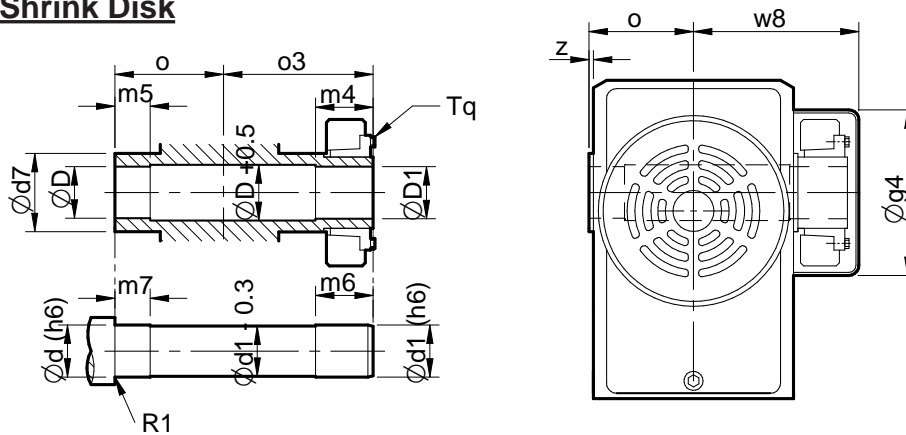


#### Double Extended



| Size | a     | d               | d2              | i     | L     | L12   | L2    | L22   | o1    | t    | t2   | u     | u2    | w7   | u     | u2    | w7  |
|------|-------|-----------------|-----------------|-------|-------|-------|-------|-------|-------|------|------|-------|-------|------|-------|-------|-----|
| K03  | 3.94  | 1.0000 / 0.9995 | 1.0000 / 0.9995 | 2.36  | 1.85  | 1.57  | 1.85  | 1.57  | 4.31  | 1.11 | 1.11 | 0.250 | 0.250 | 1.10 | 0.250 | 0.250 | 63  |
| K04  | 4.72  | 1.2500 / 0.2495 | 1.2500 / 0.2495 | 2.95  | 2.20  | 1.97  | 2.20  | 1.97  | 5.31  | 1.36 | 1.36 | 0.250 | 0.250 | 1.30 | 0.250 | 0.250 | 78  |
| K05  | 5.12  | 1.3750 / 1.3745 | 1.3750 / 1.3745 | 3.46  | 2.60  | 2.20  | 2.60  | 2.20  | 6.00  | 1.51 | 1.51 | 0.313 | 0.313 | 1.50 | 0.313 | 0.313 | 87  |
| K06  | 5.51  | 1.6250 / 1.6240 | 1.4996 / 1.4990 | 3.98  | 2.99  | 2.76  | 2.99  | 2.76  | 6.75  | 1.78 | 1.66 | 0.375 | 0.375 | 1.69 | 0.375 | 0.375 | 94  |
| K07  | 6.50  | 2.0000 / 1.9990 | 2.0000 / 1.9990 | 4.86  | 3.74  | 3.15  | 3.74  | 3.15  | 8.12  | 2.23 | 2.23 | 0.500 | 0.500 | 2.11 | 0.500 | 0.500 | 109 |
| K08  | 7.09  | 2.3750 / 2.3740 | 2.3746 / 2.3739 | 5.91  | 4.49  | 3.94  | 4.49  | 3.94  | 9.45  | 2.65 | 2.65 | 0.625 | 0.625 | 2.52 | 0.625 | 0.625 | 124 |
| K09  | 8.27  | 2.8750 / 2.8740 | 2.6250 / 2.6240 | 6.73  | 5.31  | 4.33  | 5.31  | 4.33  | 11.45 | 3.20 | 3.03 | 0.750 | 0.625 | 2.93 | 0.75  | 0.625 | 154 |
| K10  | 10.63 | 3.6250 / 3.6240 | 3.1250 / 3.1240 | 8.35  | 6.77  | 5.51  | 6.42  | 5.51  | 13.63 | 4.10 | 3.45 | 0.875 | 0.750 | 3.13 | 0.875 | 0.75  | 180 |
| K12  | 12.99 | 4.3750 / 4.3740 | 3.8750 / 3.8740 | 9.96  | 8.39  | 7.09  | 7.87  | 7.09  | 16.45 | 4.81 | 4.31 | 1.00  | 1.00  | 3.94 | 1.00  | 1.00  | 210 |
| K15  | 16.54 | 4.7500 / 4.7490 | 4.7500 / 4.7490 | 9.72  | 8.27  | 7.87  | 8.27  | 7.87  | 18.00 | 5.29 | 5.29 | 1.25  | 1.25  | 5.00 | 1.25  | 1.25  | 255 |
| K16  | 18.90 | 6.2500 / 6.2490 | 6.2500 / 6.2490 | 12.40 | 9.84  | 8.66  | 9.84  | 8.66  | 21.87 | 6.91 | 6.91 | 1.50  | 1.50  | 6.65 | 1.50  | 1.50  | 310 |
| K18  | 21.26 | 7.5000 / 7.4990 | 7.5000 / 7.4990 | 15.24 | 12.60 | 11.81 | 12.60 | 11.81 | 25.87 | 8.27 | 8.27 | 1.75  | 1.75  | 7.87 | 1.75  | 1.75  | 345 |

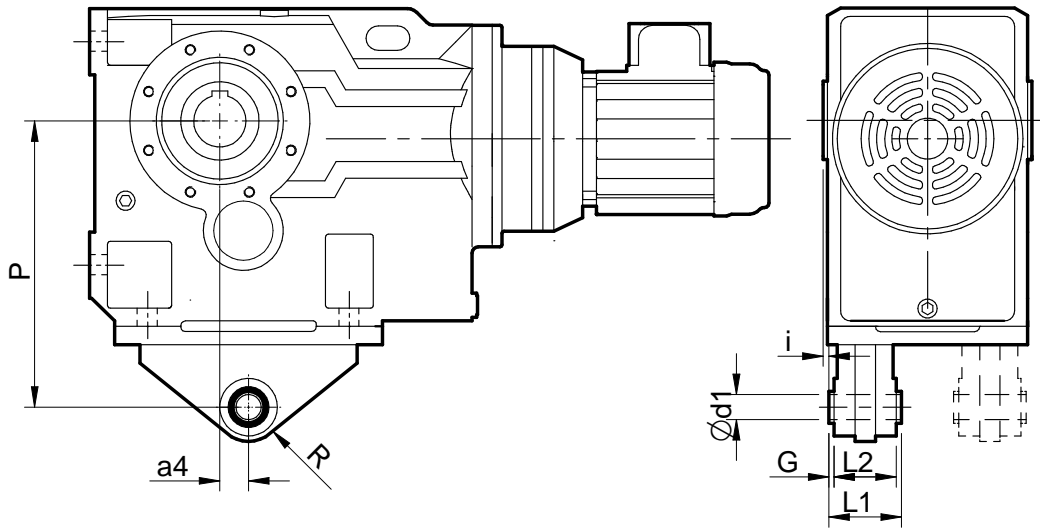
#### Shrink Disk



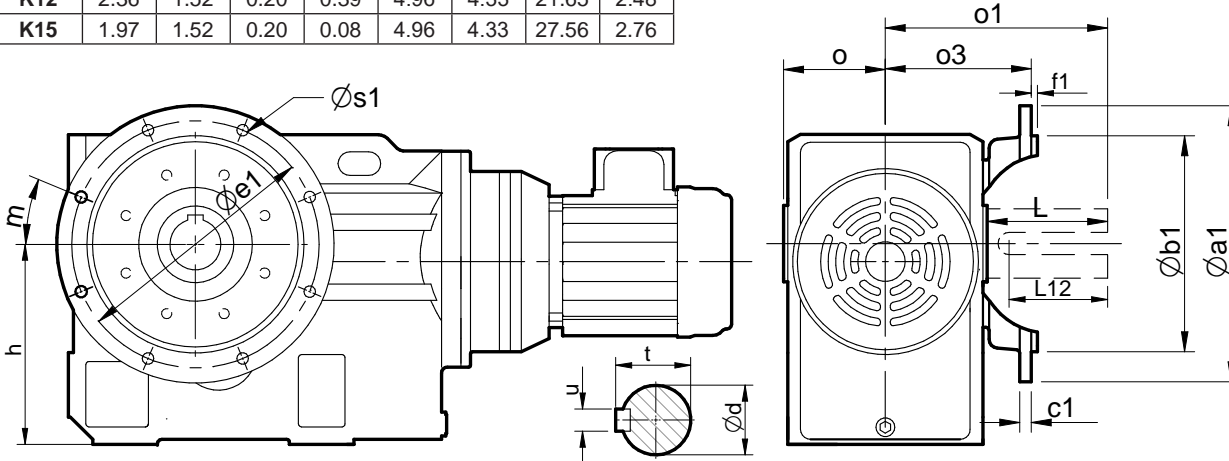
| Size | D      | D1     | d               | d1              | d7   | g4    | m4   | m5   | m6   | m7   | o     | o3    | w8    | z    | Tq(lb.in) |
|------|--------|--------|-----------------|-----------------|------|-------|------|------|------|------|-------|-------|-------|------|-----------|
| K03  | 1.1811 | 1.1811 | 1.1811 / 1.1806 | 1.1811 / 1.1806 | 1.97 | 3.50  | 1.22 | 0.79 | 1.46 | 0.98 | 2.36  | 3.39  | 3.58  | 0.00 | 255       |
| K04  | 1.3780 | 1.3780 | 1.3780 / 1.3773 | 1.3780 / 1.3773 | 2.17 | 4.25  | 1.26 | 0.79 | 1.46 | 0.98 | 2.95  | 4.02  | 4.45  | 0.10 | 255       |
| K05  | 1.5748 | 1.5748 | 1.5748 / 1.5742 | 1.5748 / 1.5742 | 2.36 | 4.25  | 1.42 | 0.79 | 1.61 | 0.98 | 3.27  | 4.41  | 4.65  | 0.22 | 255       |
| K06  | 1.5748 | 1.5748 | 1.5748 / 1.5742 | 1.5748 / 1.5742 | 2.76 | 5.24  | 1.50 | 0.79 | 1.69 | 0.98 | 3.54  | 4.65  | 5.51  | 0.20 | 255       |
| K07  | 1.9685 | 1.9685 | 1.9685 / 1.9679 | 1.9685 / 1.9679 | 3.15 | 5.24  | 1.42 | 1.18 | 1.61 | 1.38 | 4.13  | 5.35  | 5.98  | 0.20 | 310       |
| K08  | 2.5591 | 2.5591 | 2.5591 / 2.5583 | 2.5591 / 2.5583 | 3.54 | 6.38  | 1.61 | 1.57 | 1.81 | 1.77 | 4.72  | 6.34  | 6.89  | 0.20 | 510       |
| K09  | 2.9528 | 2.9528 | 2.9528 / 2.9520 | 2.9528 / 2.9520 | 3.94 | 7.56  | 2.17 | 1.57 | 2.36 | 2.17 | 5.91  | 7.68  | 8.27  | 0.20 | 510       |
| K10  | 3.7402 | 3.7402 | 3.7402 / 3.7393 | 3.7402 / 3.7393 | 4.72 | 9.53  | 2.56 | 2.36 | 2.76 | 2.56 | 6.89  | 9.06  | 10.43 | 0.20 | 885       |
| K12  | 4.1339 | 4.1339 | 4.1339 / 4.1329 | 4.1339 / 4.1329 | 5.51 | 9.53  | 3.35 | 2.36 | 3.54 | 2.95 | 8.07  | 11.02 | 11.61 | 0.20 | 1400      |
| K15  | 4.9213 | 4.9213 | 4.9213 / 4.9203 | 4.9213 / 4.9203 | 6.30 | 12.20 | 3.54 | 2.36 | 3.74 | 2.95 | 9.84  | 12.99 | 13.78 | 0.00 | 2600      |
| K16  | 5.5118 | 5.3150 | 5.5118 / 5.5108 | 5.3150 / 5.3140 | 7.09 | 12.80 | 4.72 | 2.36 | 4.92 | 2.95 | 12.01 | 16.65 | 17.52 | 0.98 | 2600      |
| K18  | 6.2992 | 6.1024 | 6.2992 / 6.2982 | 6.1024 / 6.1014 | 7.87 | 14.37 | 4.72 | 3.94 | 4.92 | 4.53 | 13.27 | 17.91 | 18.70 | 0.67 | 2600      |

# SERIES K

## TORQUE ARM & OUTPUT FLANGE



| Size | a4   | d1   | G    | i    | L1   | L2   | P     | R    |
|------|------|------|------|------|------|------|-------|------|
| K03  | 0.93 | 0.41 | 0.08 | 0.79 | 1.42 | 1.26 | 5.51  | 0.91 |
| K04  | 1.18 | 0.41 | 0.08 | 0.79 | 1.42 | 1.26 | 6.30  | 0.91 |
| K05  | 1.57 | 0.64 | 0.08 | 0.71 | 2.36 | 2.20 | 7.56  | 1.50 |
| K06  | 1.77 | 0.64 | 0.08 | 0.98 | 2.36 | 2.20 | 7.87  | 1.50 |
| K07  | 2.07 | 0.64 | 0.08 | 0.98 | 2.36 | 2.20 | 9.84  | 1.50 |
| K08  | 2.36 | 1.00 | 0.20 | 1.18 | 3.15 | 2.76 | 11.81 | 1.77 |
| K09  | 2.76 | 1.00 | 0.20 | 1.57 | 3.94 | 3.54 | 13.78 | 1.77 |
| K10  | 2.91 | 1.00 | 0.20 | 1.77 | 3.94 | 3.54 | 17.72 | 1.77 |
| K12  | 2.36 | 1.52 | 0.20 | 0.39 | 4.96 | 4.33 | 21.65 | 2.48 |
| K15  | 1.97 | 1.52 | 0.20 | 0.08 | 4.96 | 4.33 | 27.56 | 2.76 |

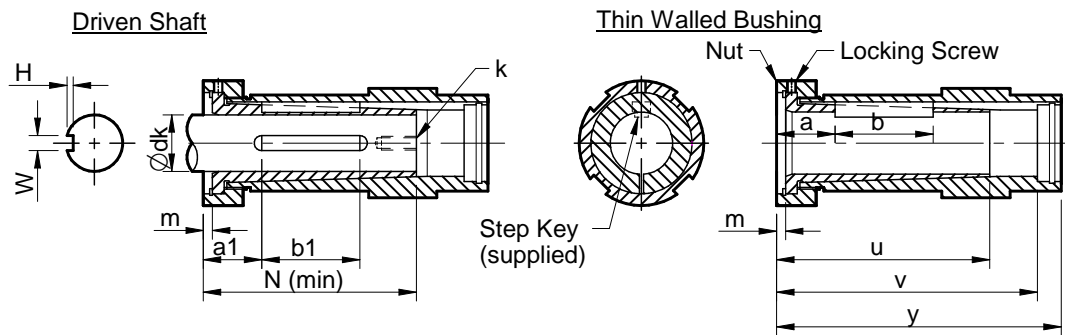
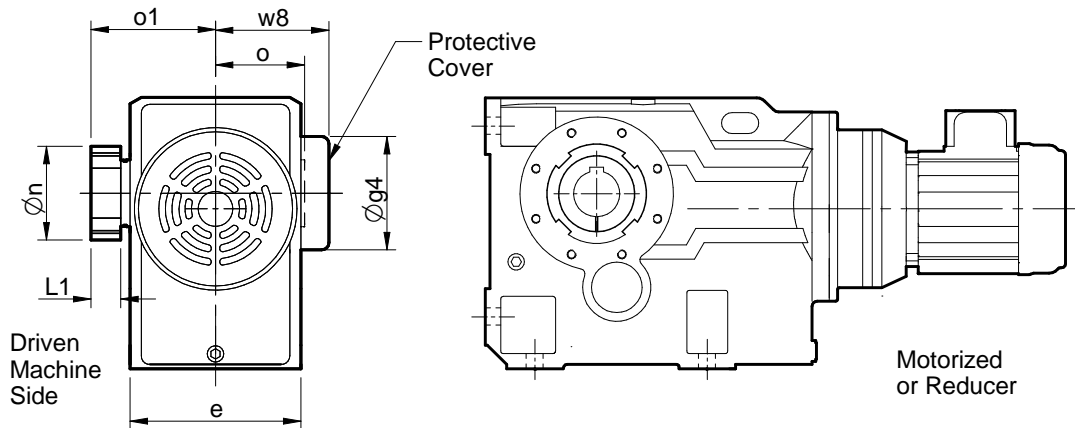


| Size | a1    | b1                | c1   | d               | e1    | f1   | h     | L     | L12   | m     | o     | o1    | o3    | s1        | t    | u     | u  |
|------|-------|-------------------|------|-----------------|-------|------|-------|-------|-------|-------|-------|-------|-------|-----------|------|-------|----|
| K03  | 6.30  | 4.3313 / 4.3303   | 0.39 | 1.0000 / 0.9995 | 5.12  | 0.16 | 3.94  | 1.85  | 1.57  | 45°   | 2.36  | 4.33  | 3.31  | 0.35 (x4) | 1.11 | 0.250 | 8  |
| K04  | 7.87  | 5.1187 / 5.1177   | 0.47 | 1.2500 / 0.2495 | 6.50  | 0.16 | 4.41  | 2.20  | 1.97  | 45°   | 2.95  | 5.31  | 4.53  | 0.43 (x4) | 1.36 | 0.250 | 8  |
| K05  | 9.84  | 7.0872 / 7.0862   | 1.02 | 1.3750 / 1.3745 | 8.46  | 0.16 | 5.20  | 2.60  | 2.20  | 45°   | 3.27  | 6.02  | 4.17  | 0.55 (x4) | 1.51 | 0.313 | 10 |
| K06  | 9.84  | 7.0872 / 7.0862   | 0.71 | 1.6250 / 1.6240 | 8.46  | 0.16 | 5.51  | 2.99  | 2.76  | 45°   | 3.54  | 6.73  | 5.12  | 0.55 (x4) | 1.66 | 0.375 | 12 |
| K07  | 11.81 | 9.0557 / 9.0546   | 0.71 | 2.0000 / 1.9990 | 10.43 | 0.16 | 7.09  | 3.74  | 3.15  | 45°   | 4.13  | 8.11  | 5.59  | 0.55 (x4) | 2.23 | 0.500 | 14 |
| K08  | 13.78 | 9.8425 / 9.8417   | 0.71 | 2.3750 / 2.3740 | 11.81 | 0.20 | 8.35  | 4.49  | 3.94  | 45°   | 4.72  | 9.45  | 6.50  | 0.71 (x4) | 2.65 | 0.625 | 18 |
| K09  | 17.72 | 13.7795 / 13.7783 | 0.79 | 2.8750 / 2.8740 | 15.75 | 0.20 | 10.43 | 5.31  | 4.33  | 22.5° | 5.91  | 11.46 | 7.91  | 0.71 (x8) | 3.03 | 0.750 | 20 |
| K10  | 17.72 | 13.7795 / 13.7783 | 0.87 | 3.6250 / 3.6240 | 15.75 | 0.20 | 12.40 | 6.77  | 5.51  | 22.5° | 6.89  | 13.66 | 9.25  | 0.71 (x8) | 3.45 | 0.875 | 25 |
| K12  | 17.72 | 13.7795 / 13.7783 | 0.87 | 4.3750 / 4.3740 | 15.75 | 0.20 | 14.76 | 8.39  | 7.09  | 22.5° | 8.07  | 16.46 | 10.47 | 0.71 (8)  | 4.31 | 1.00  | 28 |
| K15  | 25.98 | 21.6535 / 21.6520 | 1.10 | 4.7500 / 4.7490 | 23.62 | 0.20 | 17.72 | 8.27  | 7.87  | 22.5° | 9.84  | 17.99 | 12.20 | 0.87 (x8) | 5.29 | 1.25  | 32 |
| K16  | 25.98 | 21.6535 / 21.6520 | 1.10 | 6.2500 / 6.2490 | 23.62 | 0.20 | 19.69 | 9.84  | 8.66  | 22.5° | 12.01 | 21.85 | 13.54 | 0.87 (x8) | 6.91 | 1.50  | 40 |
| K18  | 25.98 | 21.6535 / 21.6520 | 1.26 | 7.5000 / 7.4990 | 23.62 | 0.20 | 23.62 | 12.60 | 11.81 | 22.5° | 13.27 | 25.87 | 16.14 | 0.87 (x8) | 8.27 | 1.75  | 45 |

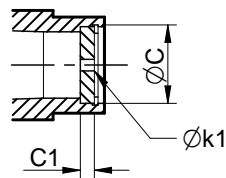
# SERIES K

## DIMENSIONS

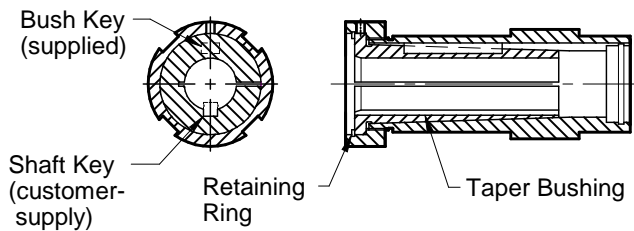
### TAPER RELEASE BUSHING



End Plate (customer supply)



Thick Walled Bushing



| Size        | Key  |      | Bush | Hollow Shaft |       |      | Nut  |      |       | Gear Unit |       |      | Cover |  |
|-------------|------|------|------|--------------|-------|------|------|------|-------|-----------|-------|------|-------|--|
|             | a    | b    | u    | v            | y     | n    | L1   | m    | o1    | o         | e     | g4   | w8    |  |
| K05 (107TR) | 1.90 | 2.50 | 5.00 | 7.50         | 8.20  | 3.31 | 1.26 | 0.27 | 4.57  | 3.27      | 6.18  | 4.25 | 4.65  |  |
| K06 (115TR) | 2.10 | 2.75 | 5.55 | 8.50         | 9.88  | 4.06 | 1.46 | 0.30 | 5.04  | 3.54      | 6.69  | 5.25 | 5.50  |  |
| K07 (203TR) | 1.55 | 3.25 | 5.55 | 9.55         | 11.3  | 4.31 | 1.46 | 0.30 | 5.35  | 4.13      | 7.87  | 5.25 | 6.00  |  |
| K08 (207TR) | 1.24 | 4.25 | 6.11 | 10.0         | 11.0  | 4.81 | 1.46 | 0.30 | 6.56  | 4.72      | 9.06  | 6.38 | 6.70  |  |
| K09 (215TR) | 2.09 | 3.50 | 7.08 | 12.6         | 13.5  | 5.68 | 1.76 | 0.38 | 7.95  | 5.91      | 11.42 | 6.90 | 8.27  |  |
| K10 (307TR) | 1.59 | 5.00 | 7.39 | 14.0         | 15.62 | 6.06 | 1.76 | 0.38 | 9.10  | 6.89      | 13.39 | 7.88 | 9.65  |  |
| K12 (315TR) | 1.88 | 5.00 | 7.67 | 16.4         | 18.0  | 6.81 | 1.80 | 0.42 | 10.33 | 8.07      | 15.75 | 9.45 | 11.60 |  |

For other dimensions - Consult Gear Unit Dimension Pages  
 For HP and Torque Ratings - Consult Gear Unit Selection Tables

# SERIES K

## DIMENSIONS

### TAPER RELEASE BUSHING

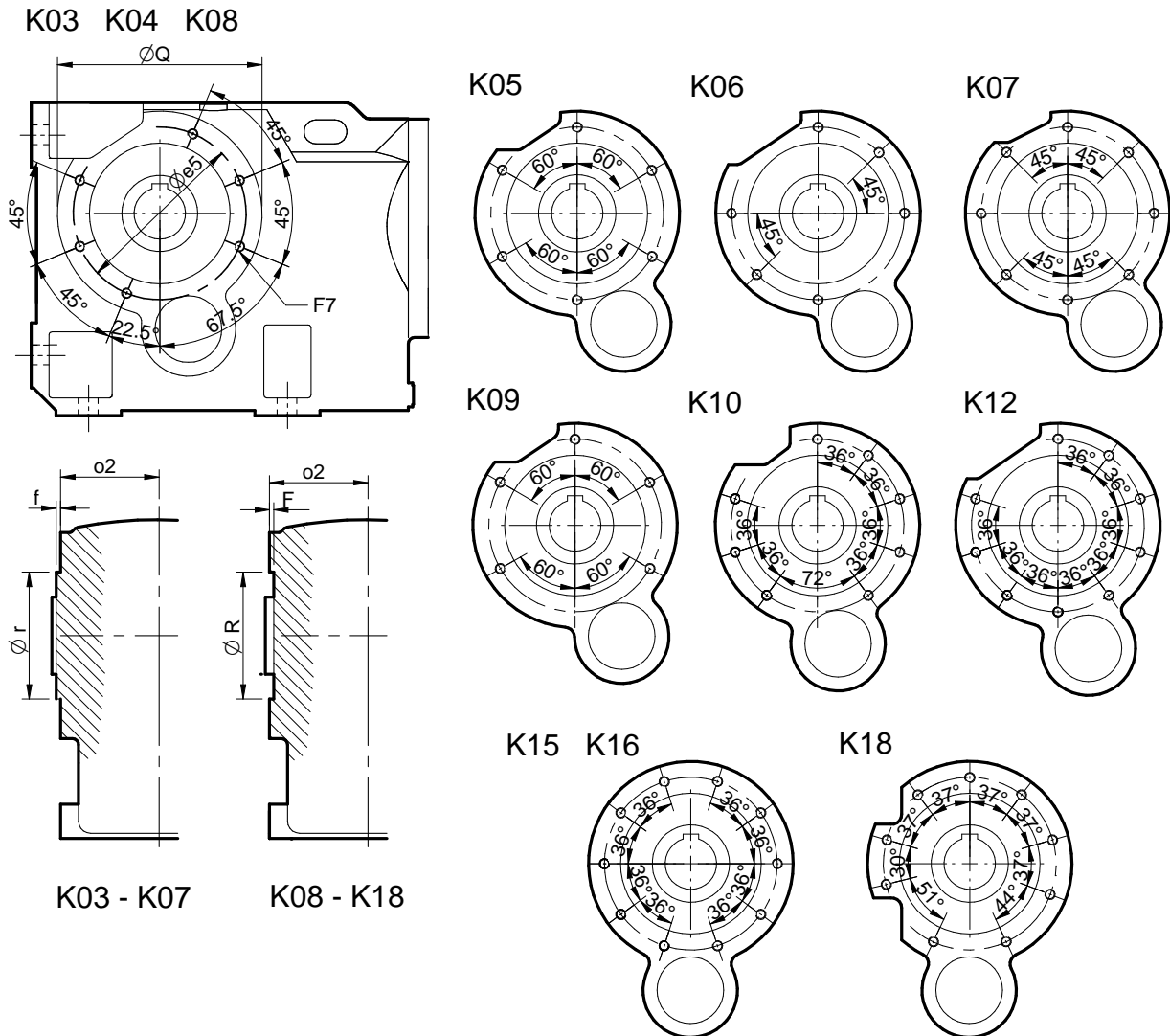
| Size        | Driven Shaft Diameter * (dk) | Type  | Driven Shaft Keyway |       |         | Driven Shaft |             |         | End Plate |      |               | Circlip         | Bush lb's |
|-------------|------------------------------|-------|---------------------|-------|---------|--------------|-------------|---------|-----------|------|---------------|-----------------|-----------|
|             |                              |       | W                   | H     | b1(min) | a1           | k           | N (min) | C         | C1   | k1            |                 |           |
| K05 (107TR) | 1.000/0.996                  | Thick | 1/4"                | 1/8"  | 2.75    | -            | 1/2"<br>UNC | 5.00    | 1.64      | 0.30 | 5/8"<br>UNC   | N1300<br>- 0162 | 2.1       |
|             | 1.125/1.121                  | Thick | 1/4"                | 1/8"  | 2.75    | -            |             |         |           |      |               |                 | 1.8       |
|             | 1.188/1.184                  | Thick | 1/4"                | 1/8"  | 2.75    | -            |             |         |           |      |               |                 | 1.6       |
|             | 1.250/1.246                  | Thin  | 1/4"                | 1/8"  | 2.50    | 1.89         |             |         |           |      |               |                 | 1.5       |
|             | 1.438/1.434                  | Thin  | 3/8"                | 3/16" | 3.50    | 1.89         |             |         |           |      |               |                 | 1.0       |
| K06 (115TR) | 1.188/1.184                  | Thick | 1/4"                | 1/8"  | 2.75    | -            | 1/2"<br>UNC | 5.55    | 2.25      | 0.37 | 5/8"<br>UNC   | N1300<br>- 0225 | 4.3       |
|             | 1.250/1.246                  | Thick | 1/4"                | 1/8"  | 2.75    | -            |             |         |           |      |               |                 | 4.1       |
|             | 1.438/1.434                  | Thick | 3/8"                | 3/16" | 2.50    | -            |             |         |           |      |               |                 | 3.5       |
|             | 1.500/1.496                  | Thick | 3/8"                | 3/16" | 2.50    | -            |             |         |           |      |               |                 | 3.3       |
|             | 1.625/1.620                  | Thin  | 3/8"                | 3/16" | 2.75    | 2.10         |             |         |           |      |               |                 | 2.9       |
|             | 1.688/1.683                  | Thin  | 3/8"                | 3/16" | 2.75    | 2.10         |             |         |           |      |               |                 | 2.7       |
|             | 1.750/1.745                  | Thin  | 3/8"                | 3/16" | 2.75    | 2.10         |             |         |           |      |               |                 | 2.4       |
| 1.938/1.933 | Thin                         | 1/2"  | 1/4"                | 2.75  | 2.10    | 1.7          |             |         |           |      |               |                 |           |
| K07 (203TR) | 1.438/1.434                  | Thick | 3/8"                | 3/16" | 2.75    | -            | 5/8"<br>UNC | 5.55    | 2.43      | 0.43 | 3/4"<br>UNC   | N1300<br>- 0244 | 5.0       |
|             | 1.500/1.496                  | Thick | 3/8"                | 3/16" | 2.75    | -            |             |         |           |      |               |                 | 5.1       |
|             | 1.625/1.620                  | Thick | 3/8"                | 3/16" | 2.75    | -            |             |         |           |      |               |                 | 4.6       |
|             | 1.688/1.683                  | Thick | 3/8"                | 3/16" | 2.75    | -            |             |         |           |      |               |                 | 4.4       |
|             | 1.750/1.745                  | Thick | 3/8"                | 3/16" | 2.75    | -            |             |         |           |      |               |                 | 4.1       |
|             | 1.875/1.870                  | Thin  | 1/2"                | 1/4"  | 3.25    | 1.56         |             |         |           |      |               |                 | 3.6       |
|             | 1.938/1.933                  | Thin  | 1/2"                | 1/4"  | 3.25    | 1.56         |             |         |           |      |               |                 | 3.3       |
|             | 2.000/1.995                  | Thin  | 1/2"                | 1/4"  | 3.25    | 1.56         |             |         |           |      |               |                 | 3.0       |
| 2.188/2.183 | Thin                         | 1/2"  | 1/4"                | 3.25  | 1.56    | 2.9          |             |         |           |      |               |                 |           |
| K08 (207TR) | 1.375/1.371                  | Thick | 5/16"               | 5/32" | 4.75    | -            | 5/8"<br>UNC | 6.11    | 2.83      | 0.43 | 3/4"<br>UNC   | N1300<br>- 0281 | 7.6       |
|             | 1.438/1.434                  | Thick | 3/8"                | 3/16" | 3.25    | -            |             |         |           |      |               |                 | 7.3       |
|             | 1.500/1.496                  | Thick | 3/8"                | 3/16" | 3.25    | -            |             |         |           |      |               |                 | 7.1       |
|             | 1.625/1.620                  | Thick | 3/8"                | 3/16" | 3.25    | -            |             |         |           |      |               |                 | 6.7       |
|             | 1.688/1.683                  | Thick | 3/8"                | 3/16" | 3.25    | -            |             |         |           |      |               |                 | 6.4       |
|             | 1.750/1.745                  | Thick | 3/8"                | 3/16" | 3.25    | -            |             |         |           |      |               |                 | 6.1       |
|             | 1.875/1.870                  | Thick | 1/2"                | 1/4"  | 3.25    | -            |             |         |           |      |               |                 | 5.6       |
|             | 1.938/1.933                  | Thin  | 1/2"                | 1/4"  | 4.25    | 1.24         |             |         |           |      |               |                 | 5.3       |
|             | 2.000/1.995                  | Thin  | 1/2"                | 1/4"  | 4.25    | 1.24         |             |         |           |      |               |                 | 5.0       |
|             | 2.188/2.183                  | Thin  | 1/2"                | 1/4"  | 4.25    | 1.24         |             |         |           |      |               |                 | 4.4       |
| 2.250/2.245 | Thin                         | 1/2"  | 1/4"                | 4.25  | 1.24    | 3.7          |             |         |           |      |               |                 |           |
| 2.438/2.433 | Thin                         | 5/8"  | 5/16"               | 4.25  | 1.24    | 2.6          |             |         |           |      |               |                 |           |
| K09 (215TR) | 1.938/1.933                  | Thick | 1/2"                | 1/4"  | 5.25    | -            | 7/8"<br>UNC | 7.08    | 3.33      | 0.50 | 1"<br>UNC     | N1300<br>- 0334 | 11.4      |
|             | 2.000/1.995                  | Thick | 1/2"                | 1/4"  | 5.25    | -            |             |         |           |      |               |                 | 11.1      |
|             | 2.188/2.183                  | Thick | 1/2"                | 1/4"  | 5.25    | -            |             |         |           |      |               |                 | 9.9       |
|             | 2.250/2.245                  | Thick | 1/2"                | 1/4"  | 5.25    | -            |             |         |           |      |               |                 | 9.5       |
|             | 2.438/2.433                  | Thin  | 5/8"                | 5/16" | 3.50    | 2.09         |             |         |           |      |               |                 | 8.3       |
|             | 2.500/2.495                  | Thin  | 5/8"                | 5/16" | 3.50    | 2.09         |             |         |           |      |               |                 | 7.8       |
|             | 2.688/2.682                  | Thin  | 5/8"                | 5/16" | 3.50    | 2.09         |             |         |           |      |               |                 | 6.5       |
| 2.938/2.932 | Thin                         | 3/4"  | 3/8"                | 3.50  | 2.09    | 4.5          |             |         |           |      |               |                 |           |
| K10 (307TR) | 2.000/1.995                  | Thick | 1/2"                | 1/4"  | 5.25    | -            | 1"<br>UNC   | 7.39    | 3.74      | 0.56 | 1-1/8"<br>UNC | N1300<br>- 0375 | 17.8      |
|             | 2.188/2.183                  | Thick | 1/2"                | 1/4"  | 5.25    | -            |             |         |           |      |               |                 | 16.6      |
|             | 2.250/2.245                  | Thick | 1/2"                | 1/4"  | 5.25    | -            |             |         |           |      |               |                 | 16.2      |
|             | 2.438/2.433                  | Thick | 5/8"                | 5/16" | 5.25    | -            |             |         |           |      |               |                 | 14.9      |
|             | 2.500/2.495                  | Thick | 5/8"                | 5/16" | 5.25    | -            |             |         |           |      |               |                 | 14.4      |
|             | 2.688/2.682                  | Thin  | 5/8"                | 5/16" | 5.00    | 1.59         |             |         |           |      |               |                 | 13.0      |
|             | 2.938/2.932                  | Thin  | 3/4"                | 3/8"  | 5.00    | 1.59         |             |         |           |      |               |                 | 10.9      |
|             | 3.000/2.994                  | Thin  | 3/4"                | 3/8"  | 5.00    | 1.59         |             |         |           |      |               |                 | 10.3      |
|             | 3.188/3.182                  | Thin  | 3/4"                | 3/8"  | 5.00    | 1.59         |             |         |           |      |               |                 | 8.6       |
| 3.438/3.432 | Thin                         | 7/8"  | 7/16"               | 5.00  | 1.59    | 6.1          |             |         |           |      |               |                 |           |
| K12 (315TR) | 2.438/2.433                  | Thick | 5/8"                | 5/16" | 5.25    | -            | 1"<br>UNC   | 7.92    | 4.32      | 0.75 | 1-1/8"<br>UNC | N1300<br>- 0433 | 23.6      |
|             | 2.500/2.495                  | Thick | 5/8"                | 5/16" | 5.25    | -            |             |         |           |      |               |                 | 23.1      |
|             | 2.688/2.682                  | Thick | 5/8"                | 5/16" | 5.00    | -            |             |         |           |      |               |                 | 21.6      |
|             | 2.938/2.932                  | Thick | 3/4"                | 3/8"  | 5.00    | -            |             |         |           |      |               |                 | 19.4      |
|             | 3.000/2.994                  | Thick | 3/4"                | 3/8"  | 5.00    | -            |             |         |           |      |               |                 | 18.8      |
|             | 3.438/3.432                  | Thin  | 7/8"                | 7/16" | 5.00    | 1.88         |             |         |           |      |               |                 | 14.3      |
| 3.938/3.932 | Thin                         | 1"    | 1/2"                | 5.00  | 1.88    | 8.4          |             |         |           |      |               |                 |           |

\* Check the strength of the driven shaft

Thick Wall Bushing Length B1 - Check the strength of the key and adjust length as appropriate

# SERIES K

## DIMENSIONS C (B14) FLANGE

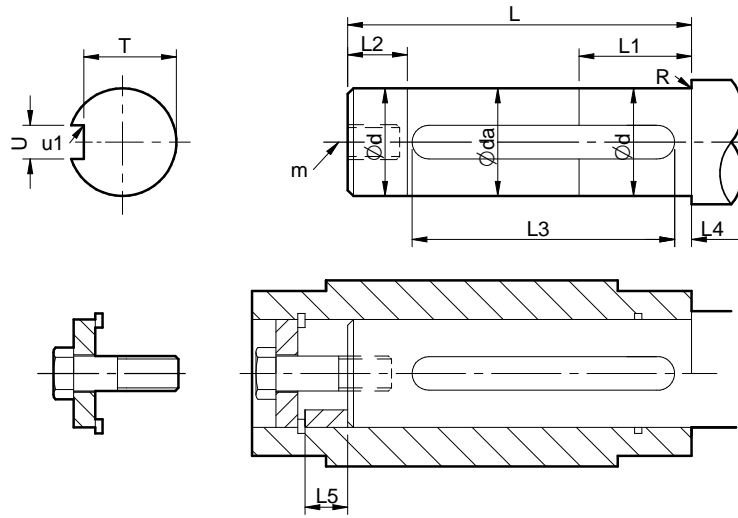


| Size | e5    | F7               | o2    | Q     | r             | R               | f    | F    |
|------|-------|------------------|-------|-------|---------------|-----------------|------|------|
| K03  | 4.21  | 6 - M8 x 0.5"    | 2.17  | 4.80  | 3.346 / 3.345 | -               | 0.10 | -    |
| K04  | 5.12  | 6 - M8 x 0.5"    | 2.76  | 5.75  | 4.134 / 4.132 | -               | 0.10 | -    |
| K05  | 4.92  | 6 - M10 x 0.65"  | 2.95  | 5.91  | 4.134 / 4.132 | -               | 0.12 | -    |
| K06  | 5.91  | 6 - M10 x 0.65"  | 3.27  | 7.09  | 5.118 / 5.116 | -               | 0.14 | -    |
| K07  | 5.91  | 8 - M10 x 0.65"  | 3.74  | 7.09  | 5.118 / 5.116 | -               | 0.24 | -    |
| K08  | 7.68  | 6 - M12 x 0.75"  | 4.53  | 8.66  | -             | 5.907 / 5.906   | -    | 0.20 |
| K09  | 9.06  | 5 - M16 x 0.75"  | 5.71  | 10.24 | -             | 7.088 / 7.087   | -    | 0.24 |
| K10  | 11.02 | 8 - M16 x 0.75"  | 6.69  | 12.20 | -             | 8.270 / 8.268   | -    | 0.28 |
| K12  | 11.02 | 9 - M16 x 0.75"  | 7.87  | 12.20 | -             | 8.270 / 8.268   | -    | 0.28 |
| K15  | 13.39 | 10 - M24 x 1.40" | 9.29  | 15.75 | -             | 11.419 / 11.417 | -    | 0.31 |
| K16  | 13.39 | 10 - M24 x 1.40" | 10.63 | 15.75 | -             | 11.419 / 11.417 | -    | 0.31 |
| K18  | 18.90 | 9 - M30 x 1.75"  | 12.60 | 21.65 | -             | 15.750 / 13.748 | -    | 0.39 |

# SERIES K

## DIMENSIONS STANDARD BORE ASSEMBLY

### Assembly on Shaft - Customers Shaft Detail



| Size       | d                | da   | L     | L1   | L2   | L3    | L4   | L5   | m                  | N (lb.in) | R    | T              | U                | u1   |
|------------|------------------|------|-------|------|------|-------|------|------|--------------------|-----------|------|----------------|------------------|------|
| <b>K03</b> | 1.2496<br>1.2490 | 1.23 | 3.23  | 1.75 | 0.60 | 3.00  | 0.12 | 0.91 | 3/8 UNF 0.88 deep  | 130       | 0.03 | 1.112<br>1.106 | 0.252<br>0.250   | 0.01 |
| <b>K04</b> | 1.3746<br>1.3740 | 1.36 | 4.29  | 2.38 | 0.80 | 3.56  | 0.12 | 0.91 | 1/2 UNF 1.25 deep  | 175       | 0.03 | 1.201<br>1.195 | 0.3145<br>0.3125 | 0.01 |
| <b>K05</b> | 1.4996<br>1.4990 | 1.48 | 4.41  | 2.38 | 0.80 | 3.63  | 0.12 | 1.18 | 5/8 UNF 1.69 deep  | 400       | 0.03 | 1.289<br>1.283 | 0.377<br>0.375   | 0.01 |
| <b>K06</b> | 1.4996<br>1.4990 | 1.48 | 4.96  | 3.00 | 1.00 | 4.00  | 0.12 | 1.18 | 5/8 UNF 1.69 deep  | 400       | 0.03 | 1.289<br>1.283 | 0.377<br>0.375   | 0.01 |
| <b>K07</b> | 1.9996<br>1.9990 | 1.98 | 6.02  | 3.50 | 1.20 | 5.00  | 0.12 | 1.18 | 5/8 UNF 1.42 deep  | 400       | 0.03 | 1.718<br>1.712 | 0.502<br>0.500   | 0.02 |
| <b>K08</b> | 2.3746<br>2.3740 | 2.35 | 6.81  | 3.50 | 1.20 | 5.00  | 0.12 | 1.45 | 3/4 UNF 1.65 deep  | 750       | 0.03 | 2.021<br>2.006 | 0.627<br>0.625   | 0.02 |
| <b>K09</b> | 2.7496<br>2.7490 | 2.73 | 9.13  | 4.13 | 1.38 | 5.35  | 0.12 | 1.50 | 3/4 UNF 1.65 deep  | 750       | 0.03 | 2.402<br>2.387 | 0.627<br>0.625   | 0.02 |
| <b>K10</b> | 3.2495<br>3.2486 | 3.23 | 10.83 | 4.75 | 1.60 | 6.75  | 0.20 | 1.45 | 3/4 UNF 1.65 deep  | 750       | 0.03 | 2.831<br>2.816 | 0.752<br>0.750   | 0.02 |
| <b>K12</b> | 3.9995<br>3.9986 | 3.98 | 12.87 | 5.88 | 2.00 | 7.50  | 0.39 | 1.81 | 1.0 UNF 2.00 deep  | 1770      | 0.03 | 3.436<br>3.421 | 1.002<br>1.000   | 0.02 |
| <b>K15</b> | 4.4995<br>4.4986 | 4.48 | 17.09 | 7.00 | 2.38 | 10.75 | 0.50 | 1.02 | 1.0 UNF 2.00 deep  | 1770      | 0.03 | 3.994<br>3.992 | 1.002<br>1.000   | 0.02 |
| <b>K16</b> | 5.2495<br>5.2486 | 5.23 | 21.26 | 7.00 | 2.38 | 13.25 | 0.50 | 1.18 | 1.25 UNF 2.50 deep | 3540      | 0.03 | 4.803<br>4.801 | 1.252<br>1.250   | 0.02 |
| <b>K18</b> | 5.9995<br>5.9986 | 5.98 | 23.62 | 7.50 | 2.60 | 15.50 | 0.50 | 1.34 | 1.25 UNF 2.50 deep | 3540      | 0.03 | 5.155<br>5.153 | 1.502<br>1.500   | 0.02 |

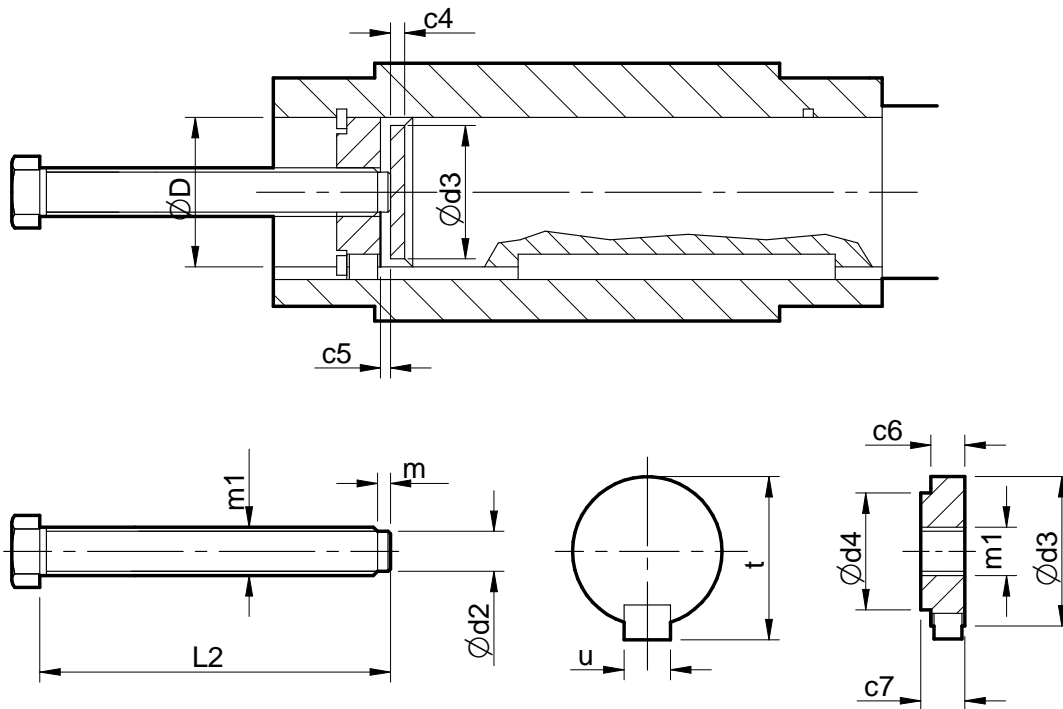
### Assembly Instructions

1. Spray the hollow shaft bore and mating diameter of the output shaft with Rocol DFMSM or equivalent anti-scuffing spray.
2. Fit key into shaft.
3. Fit the circlip into the output sleeve.
4. Fit the spacer tube only if the output shaft has no shoulder, then fit the output shaft into the output sleeve.
5. Secure in place with the washer and bolt. Torque tighten to the values stated in column N of the above table.

# SERIES K

## DIMENSIONS STANDARD BORE DISASSEMBLY

### Disassembly Method from Shaft



| Size | c4   | c5   | c6   | c7   | D     | d2   | d3    | d4   | L2    | m   | m1      | t    | u (max) |
|------|------|------|------|------|-------|------|-------|------|-------|-----|---------|------|---------|
| K03  | 0.20 | 0.12 | 0.59 | 0.67 | 1.250 | 0.50 | 1.245 | 0.80 | 5.25  | 0.2 | 5/8 UN  | 1.35 | 0.250   |
| K04  | 0.20 | 0.12 | 0.59 | 0.67 | 1.375 | 0.50 | 1.370 | 1.00 | 6.50  | 0.2 | 5/8 UN  | 1.50 | 0.313   |
| K05  | 0.20 | 0.16 | 0.79 | 0.91 | 1.500 | 0.80 | 1.495 | 1.13 | 7.50  | 0.2 | 1.0 UN  | 1.65 | 0.375   |
| K06  | 0.20 | 0.16 | 0.79 | 0.91 | 1.500 | 0.80 | 1.495 | 1.13 | 7.50  | 0.2 | 1.0 UN  | 1.65 | 0.375   |
| K07  | 0.20 | 0.16 | 0.79 | 0.91 | 2.000 | 0.80 | 1.995 | 1.50 | 8.75  | 0.2 | 1.0 UN  | 2.20 | 0.500   |
| K08  | 0.31 | 0.20 | 0.94 | 1.06 | 2.375 | 1.00 | 2.370 | 1.88 | 10.00 | 0.2 | 1.25 UN | 2.63 | 0.625   |
| K09  | 0.31 | 0.24 | 0.94 | 1.06 | 2.750 | 1.00 | 2.745 | 2.18 | 12.25 | 0.2 | 1.25 UN | 3.00 | 0.625   |
| K10  | 0.31 | 0.24 | 0.94 | 1.06 | 3.250 | 1.00 | 3.245 | 2.60 | 14.25 | 0.2 | 1.25 UN | 3.57 | 0.750   |
| K12  | 0.31 | 0.31 | 1.18 | 1.34 | 4.000 | 1.20 | 3.995 | 3.20 | 16.50 | 0.2 | 1.5 UN  | 4.42 | 1.000   |
| K15  | 0.40 | 0.39 | 1.18 | 1.34 | 4.500 | 1.20 | 4.495 | 3.50 | 20.50 | 0.2 | 1.5 UN  | 4.91 | 1.000   |
| K16  | 0.40 | 0.39 | 1.42 | 1.57 | 5.250 | 1.20 | 5.245 | 4.30 | 25.00 | 0.2 | 1.5 UN  | 5.77 | 1.250   |
| K18  | 0.40 | 0.39 | 1.42 | 1.57 | 6.000 | 1.20 | 5.995 | 5.00 | 27.75 | 0.2 | 1.5 UN  | 6.62 | 1.500   |

## SHIPPING SPECIFICATION

### Weight of Basemounted Units (lb's)

| UNIT SIZE & No OF REDUCTIONS |           | K0332     | K0352 | K0432 | K0452 | K0532 | K0552 | K0632 | K0652 | K0732 | K0752 | K0832 | K0852 | K0932 | K0952 | K1032 | K1052 | K1232 | K1252 | K1532 | K1552 | K1632 | K1652 | K1832 | K1852 |      |
|------------------------------|-----------|-----------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|------|
| REDUCER VERSION              |           | 35        | 53    | 46    | 64    | 71    | 95    | 88    | 113   | 135   | 154   | 249   | 307   | 384   | 435   | 675   | 708   | 1010  | 1070  | 1610  | 1714  | 2791  | 3181  | 3585  | 3931  |      |
| SOLID OUTPUT SHAFT           |           | 1.5       |       | 2.4   |       | 2.9   |       | 4.0   |       | 7.7   |       | 13    |       | 24    |       | 41    |       | 77    |       | 108   |       | 194   |       | 320   |       |      |
| OUTPUT FLANGE                |           | 2.9       |       | 6.2   |       | 8.8   |       | 12    |       | 15    |       | 33    |       | 38    |       | 57    |       | 57    |       | 117   |       | 117   |       | 117   |       |      |
| MOTORIZED                    | 56C       | Exc Motor | 38    | 57    | 50    | 68    | 69    | 99    | 86    | 117   | 129   | 157   | 257   | 306   | -     | 434   | -     | 710   | -     | 1063  | -     | 1707  | -     | -     | -     | -    |
|                              |           | Inc Motor | 63    | 82    | 75    | 93    | 94    | 124   | 111   | 142   | 154   | 182   | 282   | 331   | -     | 459   | -     | 735   | -     | 1088  | -     | 1732  | -     | -     | -     | -    |
|                              | 143TC     | Exc Motor | 38    | 57    | 50    | 68    | 69    | 99    | 86    | 117   | 129   | 157   | 257   | 306   | -     | 434   | -     | 710   | -     | 1063  | -     | 1707  | -     | -     | -     | -    |
|                              |           | Inc Motor | 68    | 87    | 80    | 98    | 99    | 129   | 116   | 147   | 159   | 187   | 287   | 336   | -     | 464   | -     | 740   | -     | 1093  | -     | 1737  | -     | -     | -     | -    |
|                              | 145TC     | Exc Motor | 38    | 57    | 50    | 68    | 69    | 99    | 86    | 117   | 129   | 157   | 257   | 306   | -     | 434   | -     | 710   | -     | 1063  | -     | 1707  | -     | -     | -     | -    |
|                              |           | Inc Motor | 78    | 97    | 90    | 108   | 109   | 139   | 126   | 157   | 169   | 197   | 297   | 346   | -     | 474   | -     | 750   | -     | 1103  | -     | 1747  | -     | -     | -     | -    |
|                              | 182TC     | Exc Motor | 41    | 61    | 52    | 72    | 84    | 108   | 102   | 126   | 142   | 160   | 264   | 321   | 387   | 449   | 664   | 725   | 984   | 1077  | 1584  | 1721  | -     | 3184  | -     | 3934 |
|                              |           | Inc Motor | 96    | 116   | 107   | 127   | 139   | 163   | 157   | 181   | 197   | 215   | 319   | 376   | 442   | 504   | 719   | 780   | 1039  | 1132  | 1639  | 1776  | -     | 3239  | -     | 3989 |
|                              | 184TC     | Exc Motor | 41    | 61    | 52    | 72    | 84    | 108   | 102   | 126   | 142   | 160   | 264   | 321   | 387   | 449   | 664   | 725   | 984   | 1077  | 1584  | 1721  | -     | 3184  | -     | 3934 |
|                              |           | Inc Motor | 118   | 138   | 129   | 149   | 161   | 185   | 179   | 203   | 219   | 237   | 341   | 398   | 464   | 526   | 741   | 802   | 1061  | 1154  | 1661  | 1798  | -     | 3261  | -     | 4011 |
|                              | 213TC     | Exc Motor | -     | -     | -     | -     | 84    | -     | 102   | -     | 142   | -     | 264   | 321   | 387   | 449   | 664   | 725   | 984   | 1077  | 1584  | 1721  | -     | 3184  | -     | 3934 |
|                              |           | Inc Motor | -     | -     | -     | -     | 199   | -     | 217   | -     | 257   | -     | 379   | 436   | 502   | 564   | 779   | 840   | 1099  | 1192  | 1699  | 1836  | -     | 3299  | -     | 4049 |
|                              | 215TC     | Exc Motor | -     | -     | -     | -     | 84    | -     | 102   | -     | 142   | -     | 264   | 321   | 387   | 449   | 664   | 725   | 984   | 1077  | 1584  | 1721  | -     | 3184  | -     | 3934 |
|                              |           | Inc Motor | -     | -     | -     | -     | 244   | -     | 262   | -     | 302   | -     | 424   | 481   | 547   | 609   | 824   | 885   | 1144  | 1237  | 1744  | 1881  | -     | 3344  | -     | 4094 |
|                              | 254TC     | Exc Motor | -     | -     | -     | -     | -     | -     | -     | -     | 142   | -     | 264   | -     | 387   | -     | 664   | 725   | 984   | 1077  | 1584  | 1721  | -     | 3184  | -     | 3934 |
|                              |           | Inc Motor | -     | -     | -     | -     | -     | -     | -     | -     | 427   | -     | 549   | -     | 672   | -     | 949   | 1010  | 1269  | 1362  | 1869  | 2006  | -     | 3469  | -     | 4219 |
|                              | 256TC     | Exc Motor | -     | -     | -     | -     | -     | -     | -     | -     | 142   | -     | 264   | -     | 387   | -     | 664   | 725   | 984   | 1077  | 1584  | 1721  | -     | 3184  | -     | 3934 |
|                              |           | Inc Motor | -     | -     | -     | -     | -     | -     | -     | -     | 452   | -     | 574   | -     | 697   | -     | 974   | 1035  | 1294  | 1387  | 1894  | 2031  | -     | 3494  | -     | 4244 |
|                              | 284TC     | Exc Motor | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 422   | -     | 698   | -     | 984   | -     | 1584  | -     | 2877  | 3219  | 3627  | 3969 |
|                              |           | Inc Motor | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 852   | -     | 1128  | -     | 1414  | -     | 2014  | -     | 3307  | 3649  | 4057  | 4399 |
|                              | 286TC     | Exc Motor | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 422   | -     | 698   | -     | 984   | -     | 1584  | -     | 2877  | 3219  | 3627  | 3969 |
|                              |           | Inc Motor | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 867   | -     | 1143  | -     | 1429  | -     | 2029  | -     | 3322  | 3664  | 4072  | 4414 |
|                              | 324TC     | Exc Motor | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 437   | -     | 698   | -     | 992   | -     | 1592  | -     | 2880  | 3234  | 3630  | 3984 |
|                              |           | Inc Motor | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 967   | -     | 1228  | -     | 1522  | -     | 2122  | -     | 3410  | 3764  | 4160  | 4514 |
|                              | 326TC     | Exc Motor | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 437   | -     | 698   | -     | 992   | -     | 1592  | -     | 2880  | 3234  | 3630  | 3984 |
|                              |           | Inc Motor | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 1092  | -     | 1353  | -     | 1647  | -     | 2247  | -     | 3535  | 3889  | 4285  | 4639 |
|                              | 364TC     | Exc Motor | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 997   | -     | 1597  | -     | 2885  | -     | 3635  | -    |
|                              |           | Inc Motor | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 1712  | -     | 2312  | -     | 3600  | -     | 4350  | -    |
| 365TC                        | Exc Motor | -         | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 997   | -     | 1597  | -     | 2885  | -     | 3635  | -     |      |
|                              | Inc Motor | -         | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 1837  | -     | 2437  | -     | 3725  | -     | 4475  | -     |      |
| 404TC                        | Exc Motor | -         | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 1028  | -     | 1628  | -     | 2885  | -     | 3635  | -     |      |
|                              | Inc Motor | -         | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 2128  | -     | 2728  | -     | 3985  | -     | 4735  | -     |      |
| 405TC                        | Exc Motor | -         | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 1028  | -     | 1628  | -     | 2885  | -     | 3635  | -     |      |
|                              | Inc Motor | -         | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 2228  | -     | 2828  | -     | 4085  | -     | 4835  | -     |      |
| 444TC                        | Exc Motor | -         | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 2914  | -     | 3664  | -     |      |
|                              | Inc Motor | -         | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 4754  | -     | 5504  | -     |      |
| 445TC                        | Exc Motor | -         | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 2914  | -     | 3664  | -     |      |
|                              | Inc Motor | -         | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | -     | 4874  | -     | 5624  | -     |      |

All weights exclude lubricant and are for standard shaft mount units, for flange or base mount units add weight of flange / shaft (shown at top of table) to the figures shown above

## IMPORTANT

### Product Safety Information

**General** - The following information is important in ensuring safety. It **must** be brought to the attention of personnel involved in the selection of the equipment, those responsible for the design of the machinery in which it is to be incorporated and those involved in its installation, use and maintenance.

The equipment will operate safely provided it is selected, installed, used and maintained properly. As with any power transmission equipment **proper precautions must** be taken as indicated in the following paragraphs, to ensure safety.

**Potential Hazards** - these are **not** necessarily listed in any order of severity as the degree of danger varies in individual circumstances. It is important therefore that the list is studied in its entirety:-

- 1) Fire/Explosion
  - (a) Oil mists and vapour are generated within gear units. It is therefore dangerous to use an open flame in the proximity of gearbox openings, due to the risk of fire or explosion.
  - (b) In the event of fire or serious overheating (over 300 °C), certain materials (rubber, plastics, etc.) may decompose and produce fumes. Care should be taken to avoid exposure to the fumes, and the remains of burned or overheated plastic/rubber materials should be handled with rubber gloves.
- 2) Guards - Rotating shafts and couplings must be guarded to eliminate the possibility of physical contact or entanglement of clothing. It should be of rigid construction and firmly secured.
- 3) Noise - High speed gearboxes and gearbox driven machinery may produce noise levels which are damaging to the hearing with prolonged exposure. Ear defenders should be provided for personnel in these circumstances. Reference should be made to the Codes of Practice for reducing exposure of employed persons to noise.
- 4) Lifting - Where provided (on larger units) only the lifting points or eyebolts must be used for lifting operations (see maintenance manual or general arrangement drawing for lifting point positions). Failure to use the lifting points provided may result in personal injury and/or damage to the product or surrounding equipment. Keep clear of raised equipment.
- 5) Lubricants and Lubrication
  - (a) Prolonged contact with lubricants can be detrimental to the skin. The manufacturer's instruction must be followed when handling lubricants.
  - (b) The lubrication status of the equipment must be checked before commissioning. Read and carry out all instructions on the lubricant plate and in the installation and maintenance literature. Heed all warning tags. Failure to do so could result in mechanical damage and in extreme cases risk of injury to personnel.
- 6) Electrical Equipment - Observe hazard warnings on electrical equipment and isolate power before working on the gearbox or associated equipment, in order to prevent the machinery being started.
- 7) Installation, Maintenance and Storage
  - (a) In the event that equipment is to be held in storage, for a period exceeding 6 months, prior to installation or commissioning, application engineering must be consulted regarding special preservation requirements. Unless otherwise agreed, equipment must be stored in a building protected from extremes of temperature and humidity to prevent deterioration.  
The rotating components (gears and shafts) must be turned a few revolutions once a month (to prevent bearings brinelling).
  - (b) External gearbox components may be supplied with preservative materials applied, in the form of a "waxed" tape overwrap or wax film preservative. Gloves should be worn when removing these materials. The former can be removed manually, the latter using white spirit as a solvent.  
  
Preservatives applied to the internal parts of the gear units do not require removal prior to operation.
  - (c) Installation must be performed in accordance with the manufacturer's instructions and be undertaken by suitably qualified personnel.
  - (d) Before working on a gearbox or associated equipment, ensure that the load has been removed from the system to eliminate the possibility of any movement of the machinery and isolate power supply. Where necessary, provide mechanical means to ensure the machinery cannot move or rotate. Ensure removal of such devices after work is complete.
  - (e) Ensure the proper maintenance of gearboxes in operation. Use only the correct tools and approved spare parts for repair and maintenance. Consult the Maintenance Manual before dismantling or performing maintenance work.
- 8) Hot Surfaces and Lubricants
  - (a) During operation, gear units may become sufficiently hot to cause skin burns. Care must be taken to avoid accidental contact.
  - (b) After extended running the lubricant in gear units and lubrication systems may reach temperatures sufficient to cause burns. Allow equipment to cool before servicing or performing adjustments.
- 9) Selection and Design
  - (a) Where gear units provide a backstop facility, ensure that back-up systems are provided if failure of the backstop device would endanger personnel or result in damage.
  - (b) The driving and driven equipment must be correctly selected to ensure that the complete machinery installation will perform satisfactorily, avoiding system critical speeds, system torsional vibration, etc.
  - (c) The equipment must not be operated in an environment or at speeds, powers, torques or with external loads beyond those for which it was designed.
  - (d) As improvements in design are being made continually the contents of this catalogue are not to be regarded as binding in detail, and drawings and capacities are subject to alterations without notice.

The above guidance is based on the current state of knowledge and our best assessment of the potential hazards in the operation of the gear units.

Any further information or clarification required may be obtained by contacting an Application Engineer.

### AUSTRALIA

**Radicon Transmission  
(Australia) PTY Ltd**  
Australia

Tel: +61 488 054 028

### EUROPE

**Benzler TBA BV**  
Jachthavenweg 2  
NL-5928 NT Venlo

Austria  
Tel: +43 7 229 618 91  
Fax: +43 7 229 618 84

France  
Tel: +33 687 718 711  
Fax: +31 77 324 59 01

Germany  
Tel: 0800 350 40 00  
Fax: 0800 350 40 01

Italy  
Tel: +39 02 824 3511

Netherlands & the rest of Europe  
Tel: +31 77 324 59 00  
Fax: +31 77 324 59 01

### DENMARK

**Benzler Transmission A/S**  
Fuglebævej 3D  
DK-2770 Kastrup,  
Denmark

Tel: +45 36 34 03 00  
Fax: +45 36 77 02 42

### FINLAND

**Oy Benzler AB**  
Vanha Talvitie 3C  
FI-00580 Helsingfors,  
Finland

Tel: +358 9 340 1716  
Fax: +358 10 296 2072

### INDIA

**Elecon. Engineering  
Company Ltd.**  
Anand Sojitra Road  
Vallabh Vidyanagar  
388120 Gujarat  
India

Tel: +91 2692 236513  
Fax: +91 2692 227484

### SWEDEN & NORWAY

**AB Benzlers**  
Box 922 (Landskronavägen 1)  
251 09 Helsingborg  
Sweden

Tel: +46 42 18 68 00  
Fax: +46 42 21 88 03

### THAILAND

**Radicon Transmission  
(Thailand) Ltd**  
700/43 Moo 6  
Amata Nakorn Industrial Estate  
Tumbol Klongtumru  
Muang,  
Chonburi  
20000  
Thailand

Tel: +66 3845 9044  
Fax: +66 3821 3655

### UNITED KINGDOM

**Radicon Transmission UK Ltd**  
Unit J3  
Lowfields Business Park,  
Lowfields Way, Elland  
West Yorkshire, HX5 9DA

Tel: +44 (0) 1484 465 800  
Fax: +44 (0) 1484 465 801

### USA

**Radicon Drive Systems, Inc.**  
2475 Alft Lane,  
Elgin, IL 60124

Tel: +1 847 593 9910  
Fax: +1.847.593.9950



radicon 

**Radicon Drive Systems, Inc.**  
2475 Alft Lane, Elgin, IL 60124  
Phone : +1.888.MY-GEARS  
Office : +1.847.593.9910  
Email : [salesusa@radicon.com](mailto:salesusa@radicon.com)  
[www.radicon.com](http://www.radicon.com)