

benzlers

with you at every turn

Series BD Screw Jacks

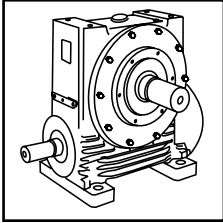


Technical
Up to - 100Te / 5m/min

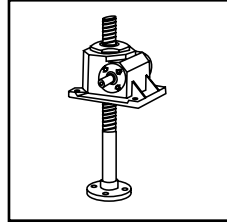
Screw Jacks
CBD-2.00GB1211

PRODUCTS IN THE RANGE

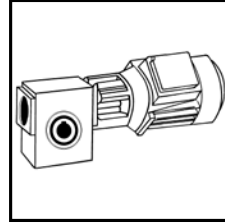
Serving an entire spectrum of mechanical drive applications from food, energy, mining and metal; to automotive, aerospace and marine propulsion, we are here to make a positive difference to the supply of drive solutions.



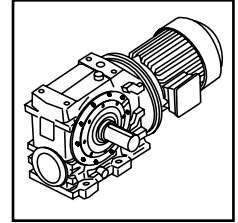
Series A
Worm Gear units
and geared motors
in single & double
reduction types



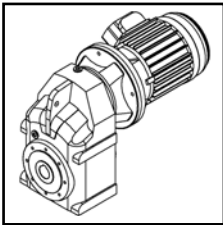
Series BD
Screwjack worm
gear unit



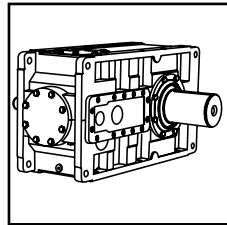
Series BS
Worm gear unit



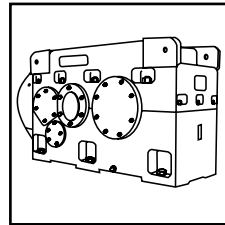
Series C
Right angle drive
helical worm geared
motors & reducers



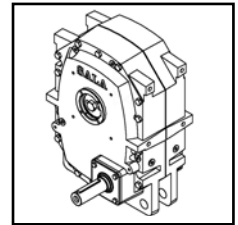
Series F
Parallel angle helical
bevel helical geared
motors & reducers



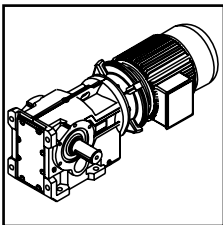
Series G
Helical parallel shaft
& bevel helical right
angle drive gear
units



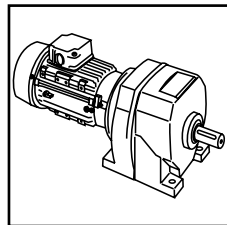
Series H
Large helical parallel
shaft & bevel helical
right angle drive units



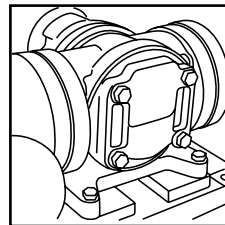
Series J
Shaft mounted
helical speed
reducers



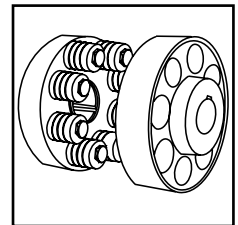
Series K
Right angle helical
bevel helical geared
motors & reducers



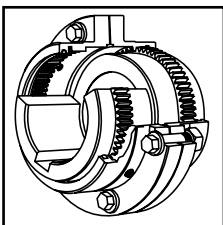
Series M
In-line helical geared
motors & reducers



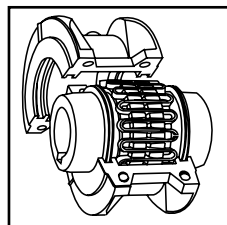
Roloid Gear Pump
Lubrication and fluid
transportation pump



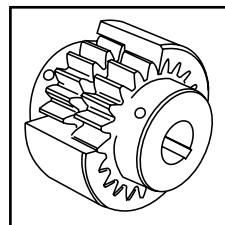
**Series X
Cone Ring**
Pin and bush
elastomer coupling



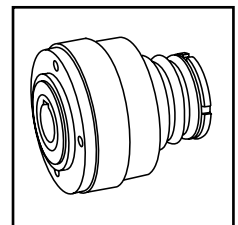
**Series X
Gear**
Torsionally rigid,
high torque coupling



**Series X
Grid**
Double flexing steel
grid coupling



**Series X
Nylon**
Gear coupling with
nylon sleeve



**Series X
Torque Limiter**
Overload protection
device



We offer a wide range of repair services and many years experience of repairing demanding and highly critical transmissions in numerous industries.

We can create custom engineered transmission solutions of any size and configuration.

ATEX Compliance Assured



Total compliance with the ATEX Directive safeguarding the use of industrial equipment in potentially explosive atmospheres is assured for users of our geared products.

Certification is available for standard gearboxes and geared motors with badging displaying the CE Mark and the Ex mark, name and location of the manufacturer, designation of series or type, serial number, year of manufacture, Ex symbol and equipment group/category.

ATEX directive 94/9/EC (also known as ATEX 95 or ATEX 100A) and the CE Marking Directive are enforced in all EC member states. Compliance is compulsory for designers, manufacturers or suppliers of electrical and non-electrical equipment for use in potentially explosive atmospheres created by the presence of flammable gases, vapours, mists or dusts.

Ex compliant standard gearboxes can be supplied against Groups 2 or 3 for surface industries in designated hazardous location Zones 1 and 2 for gases, vapours and mists; and in Zones 21 and 22 for dusts.

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We are a company in the transmission field with comprehensive experience in manufacturing and marketing MECHANICAL WORM GEAR SCREW JACKS, and complete screw jack systems.

With this catalogue we have made it easy to select a screw jack or screw jack system suitable for your application. You can also consult our Technical Sales and Engineering department. They will help you with computer calculations and suggestions, for both standard and special applications.

Being an international company, we are able, through our own subsidiaries and active agents, to give the optimum solution, on a local basis.

Please refer to the back page of this publication for details of the company operating on your market

BD and BDL

Mechanical worm gear screw jack with trapezoidal lifting screw available with translating lifting screw or lifting nut.

8 standard sizes.

Capacities up to 1000 kN (100 tonne)

1500 kN (150 tonne) on request.

Lifting speed up to 2.4 m/min (40 mm/s).

Double speed with two-start lifting screw.

Standard lifting screw length up to 4 m.

Longer on request.

Self locking in the majority of non vibrating operating conditions, consult your Application Engineer for further details.

Small side loads accepted only on type BD, consult your Application Engineer.

BDK and BDKL

Mechanical worm gear ball screw jack, available with translating lifting screw or lifting nut.

Capacities up to 125 kN (12.5 tonne).

200 kN (20 tonne) with ball screw available on request.

500 kN (50 tonne) with roller screw available on request.

Lifting speeds up 5.4 m/min (90 mm/s)

Faster on request.

Standard lifting screw length up to 5.5 m.

Not self locking, must be combined with a brake arrangement.

Special screw jack BSD and BSDL 40-71

BS-Worm gears size 40 to 71 can be combined with trapezoidal lifting screw or ball screw with translating screw or lifting nut.

Capacities up to 30 kN (3 tonne)

SERIES BD

STANDARD & VARIANT EXECUTIONS

Standard Executions

BD Screw jack with translating lifting screw

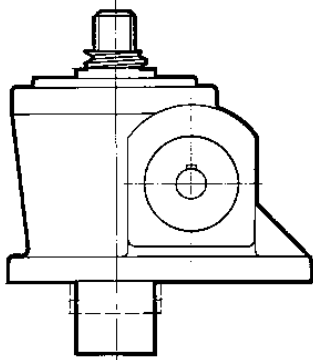


Fig.2

BDL Screw jack with lifting nut

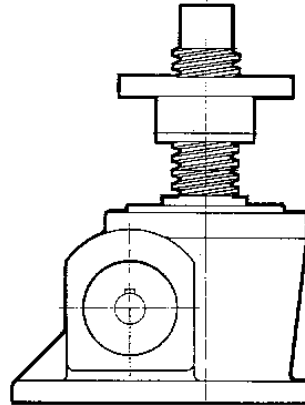


Fig.3

Screw jack with PVC bellow

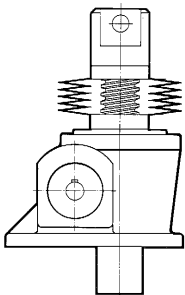


Fig.4

Screw jack with motorflange

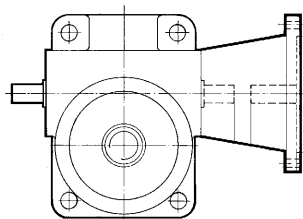


Fig.5

SM Stop nut

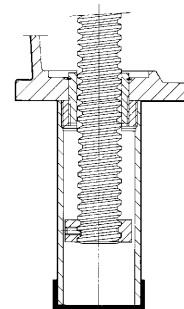


Fig.6

Variant Executions

BDK Ball screw jack with translating lifting screw

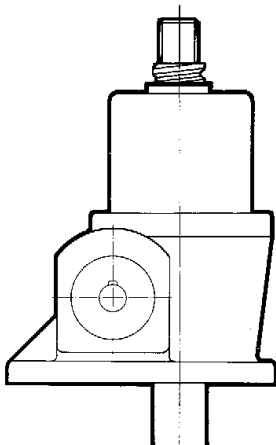


Fig.7

BDKL Ball screw jack with lifting nut

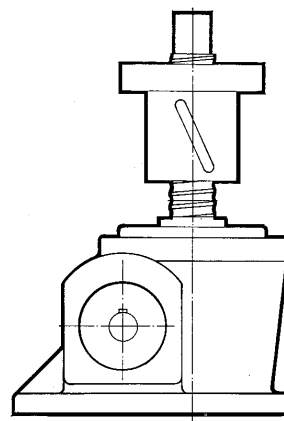
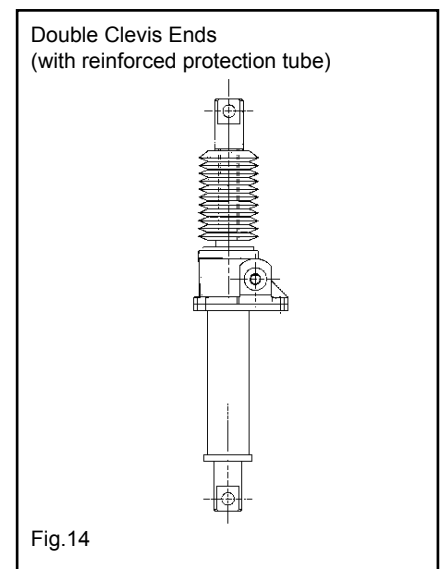
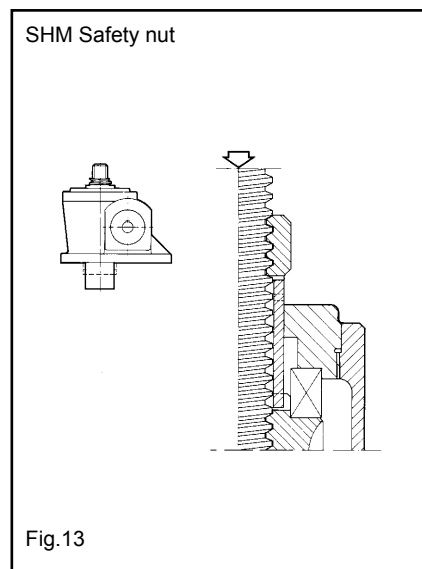
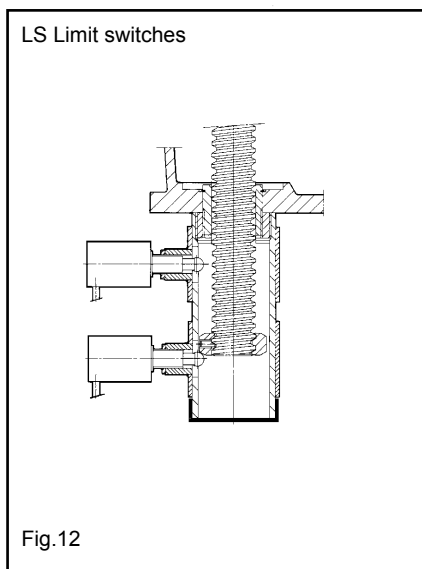
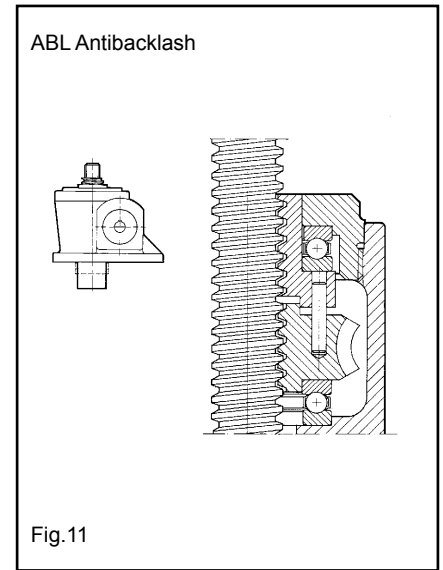
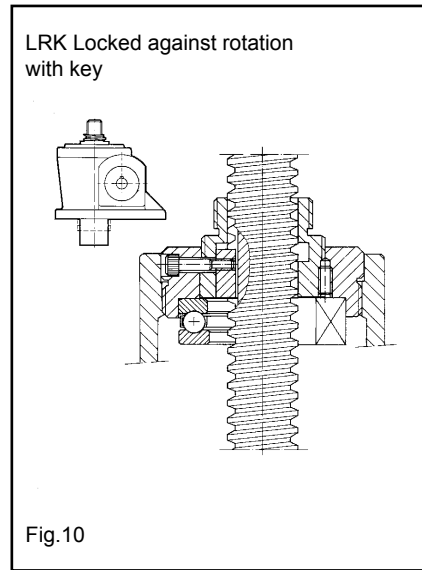
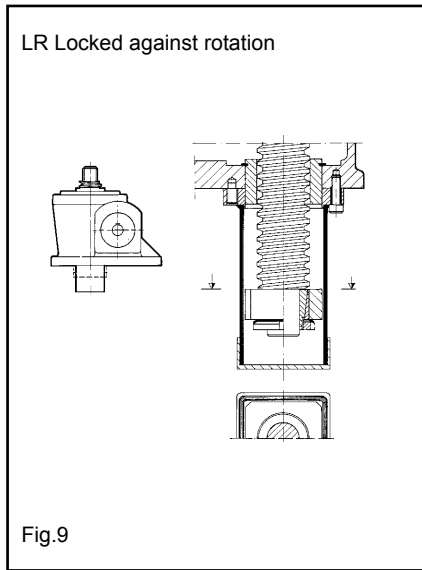


Fig.8

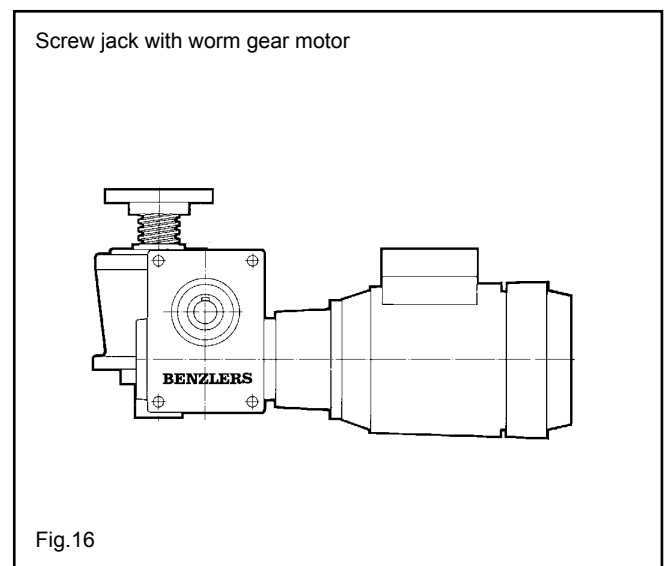
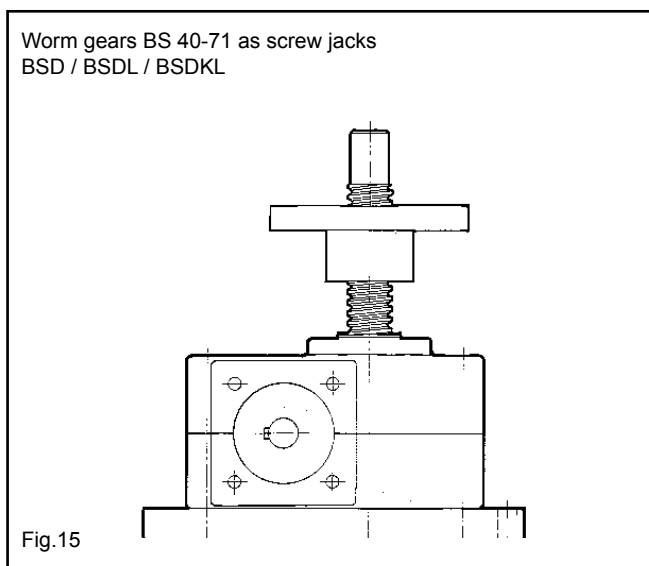
SERIES BD

VARIANT & SPECIAL EXECUTIONS

Variant Executions



Special Executions



SELECTION GUIDE

SELECTION GUIDE

For the application of Worm Gear Screw Jacks

Name of company:

Address:

Telephone/Fax:

Contact person:

Describe the intended installation:
(a sketch is advisable)

Number of jacks per installation:

AXIAL LOAD ON LIFTING SCREW

Dynamic load per screw jack normal (kN):

Dynamic load per screw jack max (kN):

Static load per screw jack max (kN):

Type of load ?(pull/push/push and pull):

Vibrations? (yes/no):

Shock loads? (yes/no):

Side loads? (yes/no):

ENVIRONMENT

Ambient temperature (°C): Outdoor use?:

Humidity:

Clean/Dusty/Oily/Greasy/Wet/Corrosive

Others, specify:

OPERATING CYCLE

Cycles / hour:

Hours / day:

Days / year:

LIFTING SCREW

Axially travelling screw or nut? (BD/BDL):

Stroke length (mm):

Lifting speed (mm/min):

Mounting position of screw (horizontal/upwards/inverted):

Ballscrew preferred? (yes/no):

Screw end (thread, top plate, clevis):

Protection bellow? (yes/no):

Protection tube on reverse side? (yes/no):

Stainless material:

OPTIONS

Safety nut SHM, state safety load direction:

Stop nut SM:

Locked against rotation with square tube LR:

Locked against rotation with a key LRK:

Anti backlash ABL:

Limit switch, state how many:

Stainless jackbody:

Stainless worm screw:

Stainless endfittings:

MOTORS

Motor flange (no, right mounted, left mounted):

Motor data (voltage, 50-60Hz, brake

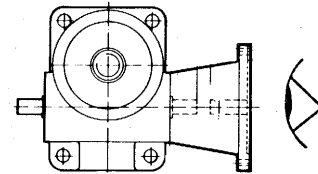
DETERMINATION OF TYPE

1. Type BD = Screw jack with translating screw
 Type BDL = Screw jack with travelling nut
 Type BDK = Ball screw jack with translating screw
 Type BDKL = Ball screw jack with travelling nut
2. Size = 27, 40, 58, 66, 86, 100, 125, 200
3. L = Low worm gear ratio with single start lifting screw
 H = High worm gear ratio with single start lifting screw
 L2 = Low worm gear ratio with double start lifting screw
 H2 = High worm gear ratio with double start lifting screw
4. **Direction of lifting screw**
 U = Upright
 N = Inverted
5. **Lifting screw end execution**
 1 = Threaded end
 2 = Top plate
 3 = Clevis end
 4 = Special execution (Specify)
 R1 = Stainless lifting screw with threaded end
 R2 = Stainless lifting screw with topplate
 R3 = Stainless lifting screw with clevis end
6. **Stroke**
 = mm
7. **Bellows**
 B = PVC bellow
 OB = Other bellows, specify in order

8. **Options**
 SHM = Safety nut, specify load safety direction
 SM = Stop nut
 LR = Locked against rotation
 LRK = Locked against rotation with key
 ABL = Antibacklash
 LS = 2 limit switches including stop nut
9. **Stainless steel executions**
 HR = Stainless gearhousing
 PR = Stainless worm screw
 PH = Stainless gearhousing and worm screw

10. Motorflange

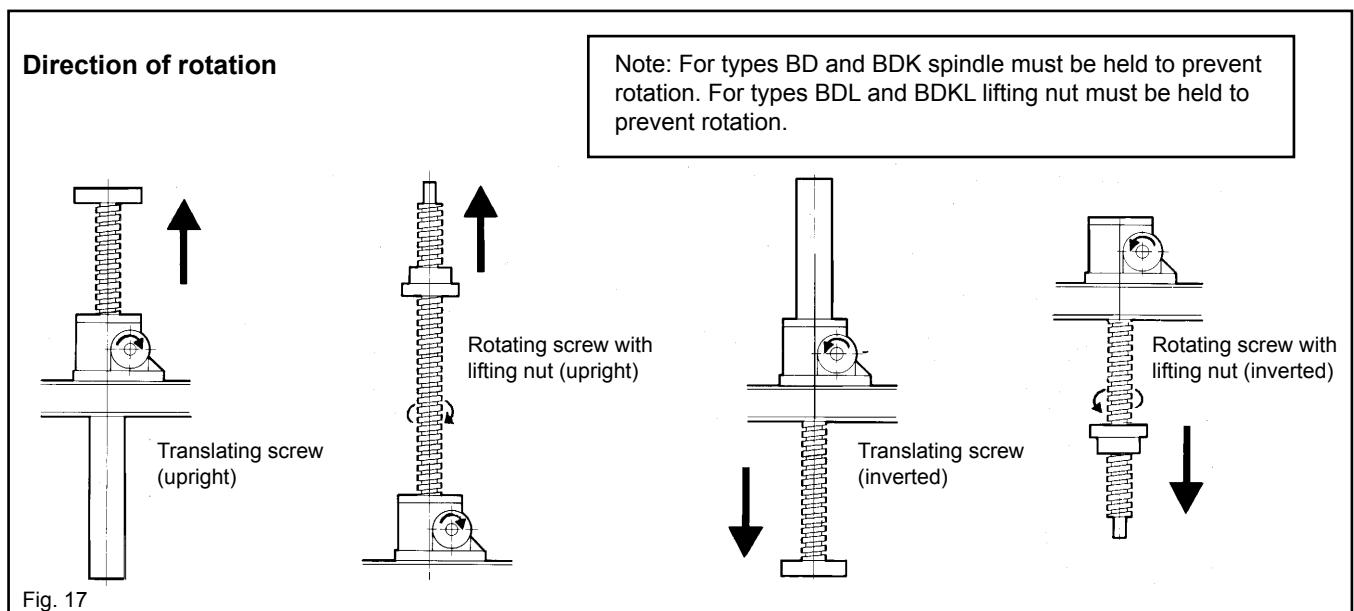
- MCH = Motorflange right*
 MCV = Motorflange left*
 *State motorsize and flange



11. Motor / Gear unit

Example

1	2	3	4	5	6	7	8	9	10	11
BD	58	L	U	1	250	B	ABL/SM	PH	MCH	71/B14
Type	Size	ratio	Direction	End execution	Stroke	Below	Additional devices	Stainless	Motorflange	Motor



SELECTION OF JACKS

Symbols used:

F = Force (N) (1 tonne = 10 000 N)

v = Lifting speed (mm/min)

s = Pitch of lifting screw (mm)

n = Required input speed (rpm)

i = Ratio of worm gear set

ED = Intermittence factor (%)

P_d = Running power of screw jack (kW)

P_s = Starting power of screw jack (kW)

P_{ED} = Thermal power (kW)

P_{Mnom} = Nominal motor power (kW)

P_{Mst} = Starting power of motor (kW)

P_{Max} = Max allowable input power of screw jack (kW)

η_d = Running efficiency of screw jack

η_s = Starting efficiency of screw jack

To calculate a screw jack you must at least know the force (F) to be moved and the lifting speed (v).

There are three types of standard format mechanical jacks.

I. BD/BDL

Screw jack with single start trapezoidal lifting screw available in 8 sizes, as standard.

This is the most frequently used screw jack, suitable for low lifting speeds (up to 2400 mm/min), competitively priced.

II BD/BDL

Screw jack with double start trapezoidal lifting screw available in 8 sizes, as standard.

Higher lifting speeds can be obtained, compared to single start lifting screw, with increased efficiency, a brake must be included in the system, as they are not self sustaining.

III BDK/BDKCL

Screw jack with ball screw lifting screw, available in 4 sizes as variants.

This type is suitable for high lifting speeds.

Owing to the higher overall efficiency, it is suited for applications with high degree of utilization required. (High ED).

Brake must be included in the system, as they are not self sustaining.

1. Select a screw jack where the nominal force is larger than the required force. (See "Technical data").

2. By compression load check stroke length for bending according to Euler I, II or III (See compression load tables)
3. Check in Power rating tables that the max allowable power or torque is not exceeded.
4. Selection of one screw jack Calculate the running power (P_d) and starting power (P_s). P_d is stated in tables, see note 3 or calculate as follows

$$P_d = \frac{F \times v}{\eta_d \times 6 \times 10^7}$$

$$P_s = \frac{F \times v}{\eta_s \times 6 \times 10^7}$$

η_d = running efficiency (see "Power rating tables")

η_s = starting efficiency (see "Technical data")

5. State the intermittence factor ED in %/hour
Example: 12 min/hour = 20%
6. If ED is other than 20% check on page 23 or 38 that the thermal power P_{ED} is not exceeded. The selection of jack is correct if $P_{ED} > P_d$ (P_d see note 4).
7. When selecting screw jack type BDL and BDKL check critical spindle speed, see page 24 or 38.
8. Only screw jacks type BD can permit side forces (see table page 25).
9. Selection of motor:
 - I Check that Nominal motor power $P_{Mnom} > P_d$ (P_d , see note 4)
 - II Check that Starting power of motor $P_{Mst} > P_s$ (P_s , see note 4)

To determine the starting power of motor, following formula is used in most cases:

$$P_{Mst} = \frac{M_{st}}{M} \times P_{Mnom}$$

$$\frac{M_{st}}{M} = \text{factor stated in motor catalogue}$$

Note: For three phase motor the factor $\frac{M_{st}}{M}$ is normally 1.8 - 2.5.

For further information consult our Application Engineers

10. Calculate the required input speed

$$n = \frac{V \times i}{s} \text{ (rpm)}$$

(i and s, see Technical data)

Calculation of multi jack arrangement

To calculate a screw jack arrangement is described in a simplified way below. For a more detailed calculation consult our Application Engineers.

- 1) Calculate the power consumption of each single jack in the arrangement as under "4" for single Jacks.
- 2) Add the power consumption of each single jack to get the total power consumption, P_x .
- 3) Attention must be paid to the efficiency of the connecting shaft system and other components in the arrangement such as: Worm Gears, Bevel Gears, Helical Gears, Couplings, Bearings and normal misalignment when mounting the arrangement.
If this is not possible use the following arrangement efficiency:

Number of jacks η_{arr}

2	0,95
3	0,90
4	0,85
6-8	0,80

$$P_{arr} = \frac{P_x}{\eta_{arr}}$$

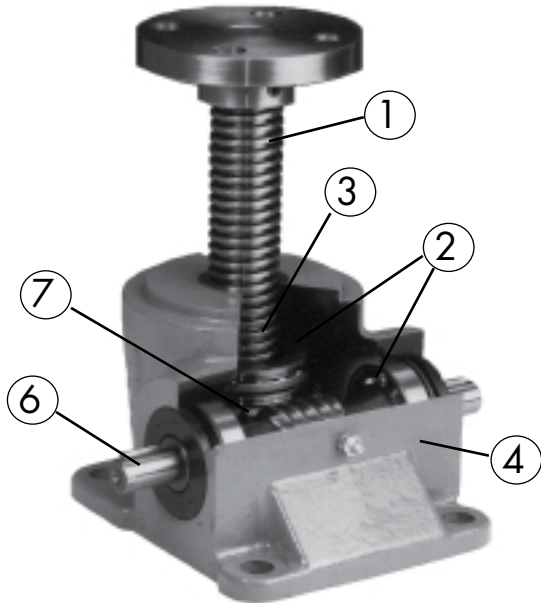
P_{arr} = Total power consumption of the arrangement

P_x = The sum of the power consumption each single jack

η_{arr} = The efficiency of the arrangement acc to table

- 4) After calculating design motor power required, care should be taken to choose a larger motor with a safe working margin of excess power.
- 5) By high lifting speeds and high speed in connecting shaft system, the massmoment of inertia must be taken into consideration.

DESCRIPTION OF BD - BDL



- 1 Trapezoidal lifting screw
- 2 Thrust and radial bearings
3. Grease of EP-quality
4. Housing of nodular cast iron
5. Alkyd paint 85 micron thick in RAL 5015
6. Worm screw hardened and ground
7. Worm wheel of centrifugally cast tin bronze
8. Bellows in PVC, steel or other materials.

Mechanical jacks have a allowable working temperature range from -30° C to +100° C. At full load the degree of utilization (ED) must not normally exceed 40% per 10 minutes, still not more than 20% per hour totally, in valid at ambient temperature +25° C.

For other conditions consult our Application Engineers.

Technical data, single start spindle

Type	27	40	58	66	86	100	125	200
Max capacity N	10000	25000	50000	150000	200000	300000	500000	1000000
Lifting screw	Tr 20x4	Tr 30x6	Tr 40x7	Tr55x9	Tr 65x10	Tr 90x12	Tr120x14	Tr160x16
Ratio (L)	9:1	7:1	6.75:1	7:1	7:1	7:1	7.5:1	12:1
Raise per revolution (mm)	0.444	0.857	1.037	1.285	1.428	1.714	1.866	1.333
Starting torque/Handwind torque at max load (Nm)	6	23	55	210	320	640	1280	2235
Max running power at 20% ED (kW)	0.2	0.55	0.9	1.5	2.9	3.7	5.1	12.5
Starting efficiency η_s	0.12	0.15	0.14	0.14	0.14	0.12	0.11	0.09
Ratio (H)	27:1	30:1	27:1	28:1	28:1	28:1	30:1	36:1
Raise per revolution (mm)	0.148	0.200	0.259	0.321	0.357	0.428	0.466	0.444
Starting torque/Handwind torque at max load (Nm)	5	10	32	115	160	320	640	1335
Max running power at 20% ED (kW)	0.15	0.5	0.8	1.3	2.6	3.3	4.5	12
Starting efficiency η_s	0.05	0.08	0.06	0.06	0.07	0.06	0.05	0.05
Starting torque on lifting screw at max load	21	77	199	810	1261	2548	5535	14425
Running efficiency η_d	See Power ratings BD - BDL							
Weight without spindle or protection tube BD/BDL (kg)	2/2.4	7/8	14/16.5	22/25	41/49	73/85	134/162	450
Weight of lifting screw 100 mm (kg)	0.2	0.45	0.82	1.6	2.2	4.4	7.9	14
Normal axial backlash (mm)	0.1-0.25	0.1-0.30	0.1-0.30	0.1-0.35	0.1-0.40	0.1-0.40	0.1-0.40	0.1-0.45

(Antibacklash see Options)

SERIES BD

TECHNICAL DATA

Technical Data, Double Start Spindle

SIZE	27	40	58	66	86	100	125	200
Max capacity N	8000	20000	40000	120000	160000	240000	400000	800000
Lifting screw	Tr 20x8	Tr 30x12	Tr 40x14	Tr55x18	Tr 65x20	Tr 90x24	Tr120x28	Tr160x32
Ratio (L)	9:1	7:1	6.75:1	7:1	7:1	7:1	7.5:1	12:1
Raise per revolution (mm)	0.888	1.714	2.074	2.571	2.857	3.428	3.733	2.667
Starting torque/Handwind torque at max load (Nm)	6	23	55	210	320	640	1280	2120
Max running power at 20% ED (kW)	0.25	0.7	1.1	1.9	3.6	4.7	6.4	16.0
Starting efficiency η_s	0.18	0.23	0.23	0.22	0.22	0.20	0.19	0.16
Ratio (H)	27:1	30:1	27:1	28:1	28:1	28:1	30:1	36:1
Raise per revolution (mm)	0.296	0.400	0.518	0.642	0.714	0.856	0.932	0.889
Starting torque/Handwind torque at max load (Nm)	4.8	10.1	32.5	117	164	323	624	1265
Max running power at 20% ED (kW)	0.20	0.60	1.0	1.6	3.2	4.1	5.6	15.0
Starting efficiency η_s	0.07	0.12	0.10	0.10	0.11	0.10	0.09	0.08
Starting torque on lifting screw at max load	22	82	206	648	1276	2518	5358	13660
Running efficiency η_d	See Power ratings BD - BDL							
* Holding Torque Nm	0.35	1.8	5.5	16	24	44	80	115
Weight without spindle or protection tube BD/BDL (kg)	2/2.4	7/8	14/16.5	22/25	41/49	73/85	134/162	450
Weight of lifting screw 100 mm (kg)	0.2	0.45	0.82	1.6	2.2	4.4	7.9	14
Normal axial backlash (mm)	0.1-0.25	0.1-0.30	0.1-0.30	0.1-0.35	0.1-0.40	0.1-0.40	0.1-0.40	0.1-0.45

* The holding torque is the torque on the input shaft which is required to prevent the load from being lowered.

Technical Data, Static Load

Maximum allowed static load (kN) (at tension loads in lifting screw)

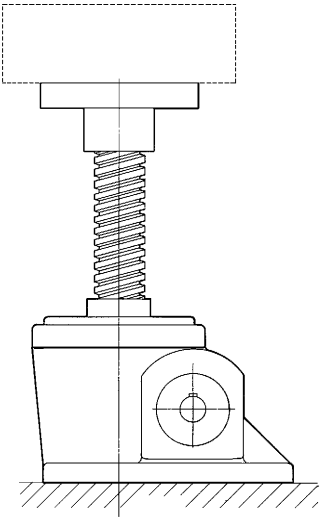
Size	27	40	58	66	86	100	125	200
Dynamic Capacity	10	25	50	150	200	300	500	1000
BD, static	19,5	52,5	117,5	180	255	474	900	1320
BDL, static	17,5	41	88	180	240	300	500	1000

Above values can be allowed when the load is still. Under movement or when vibrations can occur are the dynamic values valid. At all cases with compression load must not the values in the "compression load tale BD - BDL" be exceeded.

SERIES BD

COMPRESSION LOAD TABLE

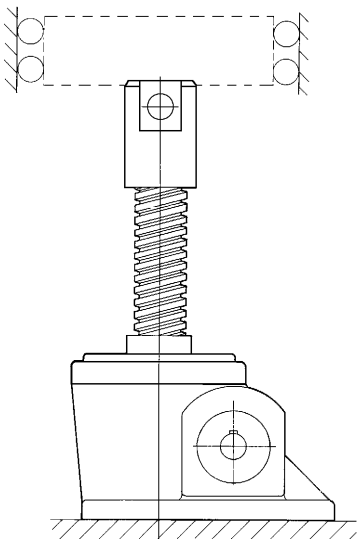
BD - BDL LOAD CASE I

Type	27	40	58	66	86	100	125	200	
Max capacity (kN)	10	25	50	150	200	300	500	1000	
<p>Max capacity, compression load (kN) for different lengths of stroke at three-fold safety factor against breaking (Euler I)</p> <p style="text-align: center;"><i>Free load</i></p>  <p style="text-align: center;">Fig. 18</p>	0.2								
	0.3	5.4							
	0.4	(3.1)	15						
	0.5		9.5	36	139				
	0.6		(6.6)	25	96				
	0.7		(4.8)	18	71	147			
	0.8			14	54	112			
	0.9			(11)	43	89			
	1.0			(8.9)	35	72	298		
	1.25				(22)	46	190		
	1.5					(32)	132	440	
	1.75						97	323	
	2.0						(74)	248	860
	2.25						(59)	196	680
	2.5							158	551
	2.75							(131)	455
	3.0							(110)	382
	3.25							(94)	326
	3.5								281
	3.75								(245)
	4.0								(215)
	4.25								(191)
	4.5								
	4.75								
	5.0								
	5.5								
	6.0								
6.5									
7.0									
7.5									
8.0									

The values given in brackets must only be used at low lifting speed and concentric load on the lifting screws.

SERIES BD

COMPRESSION LOAD TABLE BD - BDL LOAD CASE II

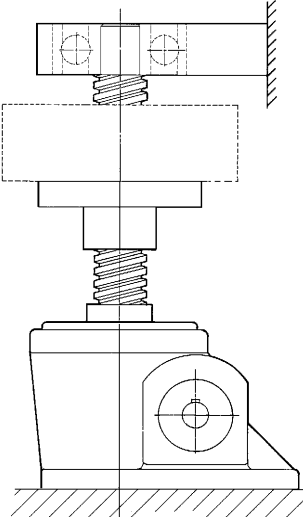
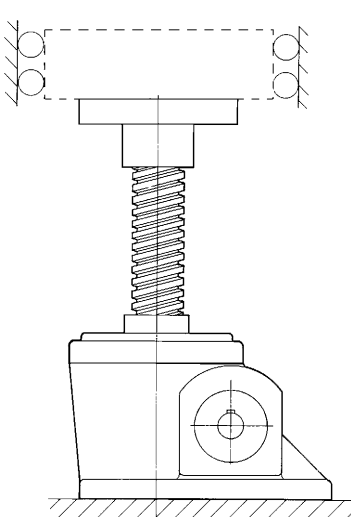
Size	27	40	58	66	86	100	125	200	
Max capacity (kN)	10	25	50	150	200	300	500	1000	
<p>Max capacity, compression load (kN) for different lengths of stroke at three-fold safety factor against breaking (Euler II)</p> <p style="text-align: center;"><i>Guided load</i></p>  <p style="text-align: center;">Fig. 19</p>	0.2								
	0.3								
	0.4								
	0.5	7.8							
	0.6	5.4							
	0.7	4.0	19						
	0.8	(3.1)	15						
	0.9	(2.4)	12	44					
	1.0		9.5	36	139				
	1.25		(6.1)	23	89	184			
	1.5			16	62	128			
	1.75			(12)	45	94			
	2.0				35	72	298		
	2.25				27	57	235		
	2.5				(22)	46	190		
	2.75				(18)	(38)	157		
	3.0					(32)	132	440	
	3.25					(27)	113	375	
	3.5						97	323	
	3.75						85	282	979
	4.0						(74)	248	860
	4.25						(66)	219	762
	4.5						(59)	196	680
	4.75							176	610
	5.0							158	551
5.5							(131)	455	
6.0							(110)	382	
6.5							(94)	326	
7.0								281	
7.5								(245)	
8.0								(215)	

The values given in brackets must only be used at low lifting speed and concentric load on the lifting screws.

SERIES BD

COMPRESSION LOAD TABLE

BD - BDL LOAD CASE III

Size	27	40	58	66	86	100	125	200
Max capacity (kN)	10	25	50	150	200	300	500	1000
<p>Max capacity, compression load (kN) for different lengths of stroke at three-fold safety factor against breaking (Euler III)</p> <div style="text-align: center;"> <p><i>Supported spindle</i></p>  </div> <div style="text-align: center;"> <p><i>Guide load</i></p>  </div>	0.2							
	0.3							
	0.4							
	0.5							
	0.6							
	0.7	8.0						
	0.8	6.1						
	0.9	4.8	23					
	1.0	3.9	19					
	1.25	(2.5)	12	45				
	1.5		8.4	32	123			
	1.75		(6.2)	23	91	188		
	2.0		(4.7)	18	69	144		
	2.25			14	55	114		
	2.5			(11)	44	92		
	2.75			(9.4)	37	76		
	3.0				31	64	265	
	3.25				(26)	55	225	
	3.5				(23)	47	194	
	3.75				(20)	(41)	169	
	4.0				(17)	(36)	149	495
4.25					(32)	132	439	
4.5					(28)	118	391	
4.75					(25)	105	351	
5.0						95	317	
5.5						79	262	910
6.0						(66)	220	765
6.5						(56)	188	652
7.0							162	562
7.5							(141)	490
8.0							(124)	430

The values given in brackets must only be used at low lifting speed and concentric load on the lifting screws.

SERIES BD

POWER RATINGS BD-BDL

Power ratings for BD-BDL with single start spindle at 40% ED/10 min or max 20% ED/hour at ambient temperature +25° C.

n = input speed (rpm)
 v = lifting speed (mm/min)
 η_d = running efficiency
 L = low ratio
 H = high ratio
 T = input torque (Nm)
 P = input power (kW)
 i = ratio of worm gear set

Mechanical and Thermal capacities:

- A) Mechanical capacity = all stated values non blank areas in tables.
- B) Mechanical capacity with stainless worm screw: (Grey areas in tables)
- C) Thermal capacity
 The figures above the line in italic style can only be used at ED lower than 20%. Thermal power must be checked. See "Intermittence factor (ED) BD/BDL".

Note: Power ratings indicate running power. Additional power will be required on start. See "Selection of jacks".

BD 27 L (i = 9) H (i = 27) TR 20 x 4 (Single start)

n rpm	v mm/min		η_d		10 kN				8 kN				6 kN				4 kN			
	L	H	L	H	TLP		THP		TLP		THP		TLP		THP		TLP		THP	
					Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
2900	1289	430	.31	.18	2.2	.68	1.3	.38	1.8	.56	1.1	.32	1.4	.44	.88	.26	1.0	.32	.66	.20
1750	778	259	.29	.16	2.4	.44	1.4	.25	2.0	.36	1.2	.21	1.5	.28	.94	.17	1.1	.20	.70	.13
1500	667	222	.28	.16	2.5	.39	1.4	.22	2.0	.32	1.2	.18	1.6	.25	.94	.15	1.1	.18	.70	.11
1000	444	148	.26	.15	2.7	.28	1.5	.16	2.2	.23	1.2	.13	1.7	.18	1.0	.11	1.2	.13	.74	.08
750	333	111	.25	.14	2.8	.22	1.6	.13	2.3	.18	1.3	.11	1.8	.14	1.1	.09	1.3	.10	.78	.06
500	222	74	.23	.13	3.0	.16	1.8	.09	2.4	.13	1.5	.07	1.9	.10	1.2	.06	1.3	.07	.86	.05
400	178	59	.22	.12	3.1	.13	1.9	.08	2.5	.11	1.6	.07	2.0	.08	1.2	.05	1.4	.06	.90	.05
300	133	44	.21	.11	3.2	.10	2.0	.06	2.6	.08	1.6	.05	2.0	.06	1.3	.05	1.4	.05	.94	.05
200	89	30	.20	.10	3.4	.07	2.2	.05	2.8	.06	1.8	.05	2.1	.05	1.4	.05	1.5	.05	1.0	.05
100	44	15	.18	.09	3.8	.05			3.1	.05	2.0	.05	2.4	.05	1.6	.05	1.7	.05	1.1	.05
50	22	7	.17	.08					3.3	.05	2.3	.05	2.6	.05	1.8	.05	1.8	.05	1.3	.05

n rpm	v mm/min		η_d		2 kN				1 kN			
	L	H	L	H	TLP		THP		TLP		THP	
					Nm	kW	Nm	kW	Nm	kW	Nm	kW
2900	1289	430	.31	.18	.63	.19	.45	.13	.44	.13	.35	.10
1750	778	259	.29	.16	.67	.12	.47	.09	.46	.08	.36	.06
1500	667	222	.28	.16	.69	.11	.47	.07	.47	.07	.36	.06
1000	444	148	.26	.15	.73	.08	.49	.05	.49	.05	.37	.05
750	333	111	.25	.14	.75	.06	.51	.05	.50	.05	.38	.05
500	222	74	.23	.15	.79	.05	.55	.05	.52	.05	.40	.05
400	178	59	.22	.12	.81	.05	.57	.05	.55	.05	.41	.05
300	133	44	.21	.11	.85	.05	.59	.05	.54	.05	.42	.05
200	89	30	.20	.10	.87	.05	.63	.05	.56	.05	.44	.05
100	44	15	.18	.09	.95	.05	.69	.05	.60	.05	.47	.05
50	22	7	.17	.08	1.0	.05	.75	.05	.63	.05	.50	.05

SERIES BD

POWER RATINGS BD-BDL

BD 40 L (i = 7) H (i = 30) TR 30 x 6 (Single start)

n rpm	v mm/min		η_d		25 kN				20 kN				15 kN				10 kN				
					TLP		THP		TLP		THP		TLP		THP		TLP		THP		
					Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	
2600	2229		.38		8.9	2.4			7.2	1.9			5.5	1.5				3.8	1.0		
1750	1500	350	.36	.22	9.4	1.7	3.5	.64	7.6	1.4	2.9	.52	5.8	1.0	2.2	.41	4.0	.72	1.6	.29	
1500	1286	300	.35	.22	9.6	1.5	3.6	.56	7.7	1.2	2.9	.46	5.9	.92	2.3	.36	4.0	.63	1.6	.26	
1000	857	200	.33	.20	10	1.1	3.9	.40	8.3	.89	3.2	.33	6.3	.67	2.5	.25	4.3	.46	1.8	.18	
750	643	150	.31	.19	11	.84	4.1	.32	8.7	.68	3.3	.26	6.6	.51	2.6	.20	4.5	.35	1.8	.14	
500	429	100	.29	.18	12	.60	4.4	.23	9.3	.48	3.6	.19	7.0	.37	2.8	.15	4.8	.25	2.0	0.1	
400	343	80	.28	.17	12	.50	4.6	.19	9.6	.40	3.7	.15	7.3	.31	2.9	.12	5.0	.21	2.0	.08	
300	257	60	.27	.16	13	.39	4.8	.15	10	.31	3.9	.12	7.6	.24	3.0	.09	5.2	.16	2.1	.07	
200	171	40	.25	.15	13	.28	5.2	.11	11	.23	4.2	.09	8.1	.17	3.3	.07	5.5	.12	2.3	.05	
100	86	20	.23	.13	15	.15	5.8	.06	12	.12	4.7	.05	9.0	.09	3.6	.05	6.1	.06	2.5	.05	
50	43	10	.21	.12	16	.08	6.5	.05	12	.06	5.3	.05	9.8	.05	4.0	.05	6.6	.05	2.8	.05	

n rpm	v mm/min		η_d		7.5 kN				5 kN				2.5 kN							
					TLP		THP		TLP		THP		TLP		THP					
					Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW				
2600	2229		.38	.24	2.9	.79		2.1	.55		1.2	.32								
1750	1500	350	.36	.22	3.1	.55	1.3	.24	2.2	.39	.98	.18	1.2	.23	.66	.12				
1500	1286	300	.35	.22	3.1	.49	1.3	.21	2.2	.34	1.0	.16	1.3	.20	.67	.10				
1000	857	200	.33	.20	3.3	.36	1.4	.15	2.3	.25	1.1	.11	1.3	.14	.70	.07				
750	643	150	.31	.19	3.5	.27	1.5	.11	2.4	.19	1.1	.09	1.4	.11	.72	.06				
500	429	100	.29	.18	3.7	.19	1.6	.08	2.6	.13	1.2	.06	1.5	.08	.75	.05				
400	343	80	.28	.17	3.8	.16	1.6	.07	2.7	.11	1.2	.05	1.5	.06	.77	.05				
300	257	60	.27	.16	4.0	.12	1.7	.05	2.8	.09	1.2	.05	1.6	.05	.79	.05				
200	171	40	.25	.15	4.2	.09	1.8	.05	2.9	.06	1.3	.05	1.6	.05	.83	.05				
100	86	20	.23	.13	4.7	.05	2.0	.05	3.2	.05	1.4	.05	1.8	.05	.89	.05				
50	43	10	.21	.12	5.1	.05	2.2	.05	3.5	.05	1.6	.05	1.9	.05	.96	.05				

BD 58 L (i = 6.75) H (i = 27) TR 40 x 7 (Single start)

n rpm	v mm/min		η_d		50 kN				40 kN				30 kN				25 kN			
					TLP		THP		TLP		THP		TLP		THP		TLP		THP	
					Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
2000	2074		.36	.21								14		2.8			11	2.4		
1750	1815	454	.35	.22			9.0	1.7			7.3	1.4	14	2.5	5.6	1.1	12	2.1	4.8	.90
1500	1556	389	.35	.22			9.3	1.5			7.5	1.2	14	2.2	5.8	.93	12	1.8	4.9	.79
1000	1037	259	.33	.20			10	1.1	20	2.1	8.2	.89	15	1.6	6.3	.68	13	1.3	5.3	.58
750	778	194	.31	.19			11	.84	21	1.6	8.7	.68	16	1.2	6.6	.53	13	1.0	5.6	.44
500	519	130	.29	.17	28	1.5	12	.61	22	1.2	9.5	.49	17	.91	7.2	.38	14	.76	6.1	.32
400	415	104	.28	.16	29	1.2	12	.51	23	.96	9.9	.41	17	.73	7.5	.31	15	.61	6.4	.27
300	311	78	.27	.15	30	.95	13	.41	24	.76	11	.33	18	.58	8.0	.25	15	.48	6.8	.21
200	207	52	.25	.14	32	.67	14	.30	26	.54	11	.24	19	.41	8.7	.18	16	.34	7.4	.16
100	104	26	.23	.12	36	.37	16	.17	29	.30	13	.14	22	.22	10	.10	18	.19	8.4	.09
50	52	13	.21	.11	39	.21	19	.10	31	.17	15	.08	24	.13	11	.06	20	.11	9.5	.05

n rpm	v mm/min		η_d		20 kN				15 kN				10 kN							
					TLP		THP		TLP		THP		TLP		THP					
					Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW				
2000	2074		.36	.21	9.2	1.9			7.0	1.5			4.8	1.0						
1750	1815	454	.35	.22	9.4	1.7	3.9	.74	7.2	1.3	3.1	.58	4.9	.90	2.2	.42				
1500	1556	389	.35	.22	9.6	1.5	4.0	.65	7.3	1.1	3.2	.51	5.0	.79	2.3	.36				
1000	1037	259	.33	.20	10	1.1	4.3	.47	7.7	.82	3.4	.37	5.3	.57	2.4	.26				
750	778	194	.31	.19	11	.82	4.6	.36	8.1	.63	3.6	.28	5.6	.43	2.6	.20				
500	519	130	.29	.17	11	.62	5.0	.26	8.6	.47	3.9	.20	5.9	.32	2.8	.14				
400	415	104	.28	.16	12	.49	5.2	.22	9.0	.38	4.0	.17	6.2	.26	2.9	.12				
300	311	78	.27	.15	12	.39	5.5	.17	9.4	.30	4.3	.13	6.4	.20	3.0	.09				
200	207	52	.25	.14	13	.27	6.0	.13	10	.21	4.6	.10	6.8	.14	3.3	.07				
100	104	26	.23	.12	15	.15	6.8	.07	11	.11	5.3	.05	7.6	.08	3.7	.05				
50	52	13	.21	.11	16	.09	7.7	.05	12	.06	5.9	.05	8.3	.05	4.1	.05				

SERIES BD

POWER RATINGS BD-BDL

BD 66 L (i = 7) H (i = 28) TR 55 x 9 (Single start)

n rpm	v mm/min		η _d		150 kN				125 kN				100 kN				75 kN				
	L	H	L	H	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW			
1750	2250	563	.36	.23														16	3.0		
1500	1929	482	.35	.23															17	2.6	
1000	1286	321	.33	.21															18	1.9	
750	964	241	.32	.19															19	1.5	
500	643	161	.31	.18											28	1.5	51	2.7	21	1.1	
300	386	96	.27	.16									74	2.3	31	.98	56	1.7	24	.74	
250	321	80	.26	.15									76	2.0	32	.85	57	1.5	24	.64	
200	257	64	.25	.15									79	1.7	34	.71	60	1.3	26	.54	
150	193	48	.24	.14						104	1.6	45	.71	83	1.3	36	.57	62	.96	27	.43
125	161	40	.23	.13						107	1.4	47	.61	85	1.1	37	.49	64	.84	28	.37
100	129	32	.23	.13	133	1.4				111	1.2	49	.51	89	.94	39	.41	67	.70	30	.31
50	64	16	.20	.11	146	.77	67	.35		122	.64	56	.29	98	.51	45	.23	73	.39	34	.18

n rpm	v mm/min		η _d		50 kN				25 kN				20 kN				10 kN			
	L	H	L	H	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW
1750	2250	563	.36	.23	28	5.1	11	2.0	14	2.6	5.8	1.1	12	2.1	4.8	.88	6.1	1.1	2.7	.50
1500	1929	482	.35	.23	29	4.5	11	1.8	15	2.3	6.0	.93	12	1.9	4.9	.76	6.2	.98	2.7	.43
1000	1286	321	.33	.21	30	3.2	12	1.3	16	1.6	6.4	.68	13	1.3	5.3	.55	6.6	.69	2.9	.31
750	964	241	.32	.19	32	2.5	13	1.0	16	1.3	6.8	.53	13	1.0	5.6	.43	6.9	.54	3.1	.24
500	643	161	.31	.18	34	1.8	14	.77	17	.92	7.4	.40	14	.74	6.1	.33	7.3	.38	3.3	.17
300	386	96	.27	.16	37	1.2	16	.50	19	.59	8.3	.26	15	.48	6.7	.21	7.9	.25	3.7	.11
250	321	80	.26	.15	38	1.0	17	.43	20	.51	8.6	.22	16	.41	7.0	.18	8.2	.21	3.8	.10
200	257	64	.25	.15	40	.86	17	.36	20	.43	9.0	.19	16	.35	7.3	.15	8.5	.18	3.9	.08
150	193	48	.24	.14	42	.65	18	.29	21	.33	9.5	.15	17	.26	7.7	.12	8.8	.14	4.2	.07
125	161	40	.23	.13	43	.56	19	.25	22	.29	9.8	.13	18	.23	8.0	.10	9.1	.12	4.3	.06
100	129	32	.23	.13	45	.47	20	.21	23	.24	10	.11	18	.19	8.3	.09	9.4	.10	4.5	.05
50	64	16	.20	.11	49	.26	23	.12	25	.13	12	.06	20	.11	9.4	.05	10	.05	5.0	.05

BD 86 L (i = 7) H (i = 28) TR 65 x 10 (Single start)

n rpm	v mm/min		η _d		200 kN				160 kN				120 kN				100 kN			
	L	H	L	H	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW
1500	2143	536	.35	.23											29	4.5			24	3.8
1000	1429	357	.33	.22							41	4.3			31	3.2	67	7.0	26	2.7
750	1071	268	.32	.20							44	3.4	84	6.6	33	2.6	70	5.5	28	2.2
500	714	179	.30	.19							48	2.5	90	4.7	36	1.9	75	3.9	30	1.6
300	429	107	.27	.17			66	2.1	131	4.1	53	1.7	98	3.1	40	1.3	82	2.6	34	1.1
250	357	89	.26	.16			69	1.8	135	3.5	55	1.4	102	2.6	42	1.1	85	2.2	35	.91
200	286	71	.25	.15			72	1.5	141	2.9	58	1.2	106	2.2	44	.91	88	1.8	36	.76
150	214	54	.24	.14	184	2.9	76	1.2	147	2.3	61	.96	111	1.7	46	.73	92	1.5	39	.61
125	179	45	.23	.14	190	2.5	79	1.0	152	2.0	64	.80	114	1.5	48	.60	95	1.3	40	.51
100	143	36	.23	.13	197	2.1	83	.87	157	1.7	67	.70	118	1.3	50	.53	99	1.1	42	.44
50	71	18	.20	.12	218	1.1	94	.49	174	.88	76	.39	131	.66	57	.30	109	.55	48	.25

n rpm	v mm/min		η _d		75 kN				50 kN				25 kN			
	L	H	L	H	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW
1500	2143	536	.35	.23	47	7.5	18	2.9	32	5.0	12	2.0	16	2.6	6.7	1.0
1000	1429	357	.33	.22	50	5.3	20	2.1	34	3.5	13	1.4	17	1.8	7.2	.75
750	1071	268	.32	.20	53	4.2	21	1.6	36	2.8	14	1.1	18	1.4	7.6	.59
500	714	179	.30	.19	57	3.0	23	1.2	38	2.0	15	.81	19	1.0	8.2	.43
300	429	107	.27	.17	62	1.9	25	.80	42	1.3	17	.55	21	.66	9.0	.29
250	357	89	.26	.16	64	1.7	26	.69	43	1.1	18	.47	22	.57	9.3	.24
200	286	71	.25	.15	66	1.4	28	.57	44	.92	19	.39	23	.47	9.8	.20
150	214	54	.24	.14	70	1.1	29	.46	47	.74	20	.31	24	.37	10	.16
125	179	45	.23	.14	72	.94	30	.38	48	.63	20	.26	24	.32	11	.13
100	143	36	.23	.13	74	.79	32	.33	50	.53	21	.22	25	.27	11	.12
50	71	18	.20	.12	82	.42	36	.19	55	.28	24	.13	28	.14	13	.07

SERIES BD

POWER RATINGS BD-BDL

BD 100 L (i = 7) H (i = 28) TR 90 x 12 (Single start)

n rpm	v mm/min		η_d		300 kN				250 kN				200 kN				150 kN			
	L	H	L	H	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW		
1000	1714	429	.32	.21												125	13	49	5.1	
750	1286	321	.31	.19											69	5.4	131	10	52	4.1
500	857	214	.29	.18									187	9.8	75	3.9	141	7.4	56	2.9
300	514	129	.26	.16									206	6.5	84	2.6	155	4.9	63	2.0
250	429	107	.25	.15					266	7.0	109	2.9	213	5.6	87	2.3	160	4.2	66	1.8
200	343	86	.24	.14					277	5.8	115	2.4	222	4.6	92	1.9	166	3.5	69	1.4
150	257	64	.23	.13	350	5.5			291	4.6	122	1.9	233	3.7	98	1.5	175	2.8	74	1.1
125	214	54	.22	.13	361	4.7			301	3.9	127	1.7	241	3.1	102	1.4	181	2.4	77	1.0
100	171	43	.21	.12	375	3.9			313	3.3	133	1.4	250	2.6	107	1.1	188	2.0	80	.84
50	86	21	.19	.11	420	2.2	183	.96	350	1.8	153	.80	280	1.5	122	.64	210	1.1	92	.48

n rpm	v mm/min		η_d		100 kN				75 kN				50 kN			
	L	H	L	H	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW
1000	1714	429	.32	.21	84	8.7	33	3.4	63	6.6	25	2.6	42	4.4	17	1.8
750	1286	321	.31	.19	88	6.7	35	2.7	66	5.0	26	2.1	44	3.4	18	1.4
500	857	214	.29	.18	94	4.9	38	2.0	71	3.7	29	1.5	48	2.5	20	1.0
300	514	129	.26	.16	103	3.3	43	1.3	78	2.5	32	1.0	52	1.6	22	.67
250	429	107	.25	.15	107	2.8	44	1.2	80	2.1	33	.89	54	1.4	23	.60
200	343	86	.24	.14	111	2.3	47	.97	84	1.8	35	.74	56	1.2	24	.50
150	257	64	.23	.13	117	1.8	49	.77	88	1.4	37	.58	59	.93	25	.39
125	214	54	.22	.13	121	1.6	51	.69	91	1.2	39	.52	61	.79	26	.35
100	171	43	.21	.12	126	1.3	54	.57	95	.98	41	.43	63	.66	27	.29
50	86	21	.19	.11	141	.74	62	.32	106	.55	47	.24	71	.37	31	.16

BD 125 L (i = 7.5) H (i = 30) TR 120 x 14 (Single start)

n rpm	v mm/min		η_d		500 kN				400 kN				300 kN				250 kN			
	L	H	L	H	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW		
1000	1867	467	.31	.20															91	9.6
750	1400	350	.29	.19											117	9.2	249	20.0	97	7.7
500	933	233	.27	.17									321	17	128	6.7	268	14.0	107	5.6
300	560	140	.25	.15									354	11	144	4.5	295	9.2	120	3.8
250	467	117	.24	.14									366	9.6	150	3.9	305	8.0	125	3.3
200	373	93	.23	.14					509	11			382	8.3	158	3.3	318	6.9	131	2.8
150	280	70	.22	.13					537	8.4	224	3.5	403	6.3	168	2.6	336	5.3	140	2.2
125	233	58	.21	.12					556	7.3	233	3.1	417	5.5	175	2.3	348	4.6	145	1.9
100	187	47	.20	.12	723	7.6			579	6.1	244	2.6	435	4.6	184	2.0	362	3.8	153	1.6
50	93	23	.18	.10	815	4.3			652	3.4	281	1.5	489	2.6	211	1.1	408	2.2	176	.94

n rpm	v mm/min		η_d		200 kN				150 kN				100 kN			
	L	H	L	H	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW
1000	1867	467	.31	.20	190	20	73	7.7	143	15	55	5.8	96	10	37	3.9
750	1400	350	.29	.19	200	16	78	6.2	150	12	59	4.7	101	8.1	40	3.1
500	933	233	.27	.17	215	11.0	86	4.5	161	8.5	65	3.4	108	5.7	44	2.3
300	560	140	.25	.15	236	7.3	96	3.0	177	5.5	73	2.3	119	3.7	49	1.5
250	467	117	.24	.14	244	6.4	100	2.6	184	4.8	76	2.0	123	3.2	51	1.3
200	373	93	.23	.14	265	5.5	105	2.2	192	4.1	79	1.7	128	2.8	53	1.1
150	280	70	.22	.13	269	4.2	112	1.8	202	3.2	85	1.3	135	2.1	57	.89
125	233	58	.21	.12	279	3.7	117	1.6	209	2.7	88	1.2	140	1.8	59	.79
100	187	47	.20	.12	290	3.0	123	1.3	218	2.3	92	.98	146	1.5	62	.66
50	93	23	.18	.10	327	1.7	141	.75	245	1.3	106	.57	164	.87	71	.38

SERIES BD

POWER RATINGS BD-BDL

BD 200 L (i = 12) H (i = 36) TR 160 x 16 (Single start)

n rpm	v mm/min		η_d		1000 kN				800 kN				700 kN				600 kN			
	L	H	L	H	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW		
850	1133	378	.26	.18							304	27	561	50	267	24	481	43	229	20
750	1000	333	.25	.18							313	25	574	45	274	22	493	39	255	19
500	667	222	.23	.16					708	37	342	18	620	32	300	16	532	28	258	14
300	400	133	.21	.14	978	31	480	15	783	25	384	12	686	22	337	11	588	19	289	9.0
250	333	111	.20	.14	1014	27	500	13	812	22	400	10	711	19	351	9.1	610	16	301	7.8
200	267	89	.20	.13	1060	22	525	11	848	18	421	8.8	743	15	368	7.7	637	13	316	6.6
150	200	67	.18	.12	1121	18	560	8.8	897	14	448	7.0	785	13	393	6.2	674	11	337	5.3
100	133	44	.17	.11	1210	13	611	6.4	969	10	489	5.1	848	9.1	428	4.5	727	7.8	368	3.9
50	67	22	.15	.10	1368	7.2	704	3.7	1095	5.8	563	3.0	958	5.0	493	2.6	822	4.3	423	2.2

n rpm	v mm/min		η_d		500 kN				400 kN				300 kN				200 kN			
	L	H	L	H	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW		
850	1133	378	.26	.18	402	36	191	17	322	29	154	14	242	22	116	10	163	14	78	7.0
750	1000	333	.25	.18	411	32	197	16	329	26	158	13	248	19	119	9.5	166	13	80	6.4
500	667	222	.23	.16	444	23	215	11	356	19	173	9.1	268	14	130	6.9	179	9.4	88	4.6
300	400	133	.21	.14	491	16	241	7.5	393	12	194	6.1	296	9.4	146	4.6	198	6.3	98	3.1
250	333	111	.20	.14	508	14	251	6.5	407	11	202	5.2	306	8.2	152	4.0	205	5.5	102	2.7
200	267	89	.20	.13	531	11	264	5.5	426	8.8	212	4.4	320	6.6	160	3.3	214	4.5	107	2.3
150	200	67	.18	.12	562	9.0	281	4.4	450	7.2	226	3.5	338	5.4	170	2.7	227	3.6	114	1.8
100	133	44	.17	.11	607	6.5	307	3.2	486	5.2	246	2.6	365	3.9	185	1.9	245	2.6	125	1.3
50	67	22	.15	.10	685	3.6	353	1.9	549	2.9	283	1.5	412	2.2	213	1.1	276	1.5	143	.75

Power Ratings BD-BDL

Power ratings for BD-BDL with double start spindle at 40% ED/10 min or max 20% ED/hour at ambient temperature +25° C.

- n = input speed (rpm)
- v = lifting speed (mm/min)
- η_d = running efficiency
- L = low ratio
- H = high ratio
- T = input torque (Nm)
- P = input power (kW)
- i = ratio of worm gear set

Note: Power ratings indicate running power. Additional power will be required on start. See "Selection of jacks".

Mechanical and Thermal capacities:

- A) Mechanical capacity = all stated values non blank areas in tables.
- B) Mechanical capacity with stainless worm screw: (Grey areas in tables)
- C) Thermal capacity
The figures above the line in italic style can only be used at ED lower than 20%. Thermal power must be checked. See "Intermittence factor (ED) BD/BDL".

SERIES BD

POWER RATINGS BD-BDL

BD 27 L (i = 9) H (i = 27) TR 20 x 8 (Double start)

n rpm	v mm/min		η_d		8 kN				6 kN				4 kN				2 kN			
					TLP		THP		TLP		THP		TLP		THP		TLP		THP	
					Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
2900	2578	859	.41	.26			1.4	.43	2.0	.61	1.1	.34	1.4	.43	.82	.25	.83	.25	.53	.16
1750	1556	519	.40	.24	2.8	.51	1.5	.28	2.2	.39	1.2	.22	1.5	.28	.87	.16	.88	.16	.56	.10
1500	1333	444	.39	.23	2.8	.45	1.6	.25	2.2	.35	1.3	.20	1.5	.24	.92	.14	.88	.14	.58	.09
1000	889	296	.37	.22	3.0	.31	1.7	.18	2.3	.24	1.3	.14	1.6	.17	.97	.10	.93	.10	.61	.06
750	667	222	.36	.21	3.1	.25	1.8	.14	2.4	.19	1.4	.11	1.7	.13	1.0	0.8	.96	.08	.63	.05
500	444	148	.34	.19	3.3	.17	1.9	.10	2.5	.13	1.5	.08	1.8	.09	1.1	0.6	1.0	.05	.66	.05
400	356	119	.33	.18	3.4	.14	2.0	.08	2.6	.11	1.6	.06	1.8	.08	1.1	.05	1.0	.05	.68	.05
300	267	89	.31	.17	3.6	.11			2.8	.08	1.6	.05	1.9	.06	1.2	.05	1.1	.05	.71	.05
200	178	59	.30	.16	3.8	.08			2.9	.06	1.8	.05	2.0	.05	1.3	.05	1.1	.05	.76	.05
100	89	30	.27	.14					3.1	.05	2.0	.05	2.2	.05	1.4	.05	1.2	.05	.83	.05
50	44	15	.25	.12					3.4	.05	2.3	.05	2.3	.05	1.6	.05	1.3	.05	.93	.05

n rpm	v mm/min		η_d		1 kN			
					TLP		THP	
					Nm	kW	Nm	kW
2900	2578	859	.41	.26	.53	.16	.39	.12
1750	1556	519	.40	.24	.56	.10	.40	.07
1500	1333	444	.39	.23	.56	.09	.41	.06
1000	889	296	.37	.22	.59	.06	.42	.05
750	667	222	.36	.21	.60	.05	.44	.05
500	444	148	.34	.19	.62	.05	.45	.05
400	356	119	.33	.18	.64	.05	.46	.05
300	267	89	.31	.17	.66	.05	.47	.05
200	178	59	.30	.16	.69	.05	.50	.05
100	89	30	.27	.14	.72	.05	.54	.05
50	44	15	.25	.12	.76	.05	.59	.05

BD 40 L (i = 7) H (i = 30) TR 30 x 12 (Double start)

n rpm	v mm/min		η_d		20 kN				15 kN				10 kN				7.5 kN			
					TLP		THP		TLP		THP		TLP		THP		TLP		THP	
					Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
2600	4457	1040	.51	.34	11	2.9	3.7	1.0	8.1	2.2	2.9	.77	5.5	1.5	2.0	.55	4.2	1.1	1.6	.43
1750	3000	700	.48	.32	11	2.0	3.9	.72	8.4	1.5	3.0	.56	5.7	1.0	2.1	.39	4.4	.79	1.7	.31
1500	2571	600	.48	.31	11	1.8	4.0	.63	8.6	1.4	3.1	.49	5.9	.93	2.2	.34	4.5	.71	1.7	.27
1000	1714	400	.45	.29	12	1.3	4.3	.45	9.0	.98	3.3	.35	6.1	.67	2.3	.24	4.7	.51	1.8	.19
750	1286	300	.44	.28	12	.97	4.5	.35	9.4	.73	3.5	.27	6.4	.50	2.4	.19	4.9	.38	1.9	.15
500	857	200	.41	.26	13	.68	4.8	.25	9.9	.51	3.7	.19	6.7	.35	2.6	.13	5.1	.27	2.0	.11
400	686	160	.40	.25	14	.56	5.0	.21	10	.42	3.8	.16	6.9	.29	2.7	.11	5.3	.22	2.1	.09
300	514	120	.38	.24	14	.44	5.2	.16	11	.33	4.0	.12	7.2	.23	2.8	.09	5.5	.17	2.2	.07
200	343	80	.36	.22	15	.31	5.6	.12	11	.23	4.3	.09	7.6	.16	3.0	.06	5.8	.12	2.3	.05
100	171	40	.33	.20	16	.17	6.3	.07	12	.13	4.8	.05	8.2	.09	3.3	.05	6.3	.07	2.6	.05
50	86	20	.31	.18	17	.09	6.9	.05	13	.07	5.3	.05	8.9	.05	3.6	.05	6.7	.05	2.8	.05

n rpm	v mm/min		η_d		5 kN				2.5 kN			
					TLP		THP		TLP		THP	
					Nm	kW	Nm	kW	Nm	kW	Nm	kW
2600	4457	1040	.51	.34	2.9	.80	1.2	.32	1.6	.44	.76	.21
1750	3000	700	.48	.32	3.0	.55	1.2	.23	1.7	.31	.79	.15
1500	2571	600	.48	.31	3.1	.49	1.3	.20	1.7	.27	.80	.13
1000	1714	400	.45	.29	3.2	.35	1.3	.14	1.8	.19	.84	.09
750	1286	300	.44	.28	3.4	.26	1.4	.11	1.9	.14	.86	.07
500	857	200	.41	.26	3.5	.18	1.5	.08	1.9	.10	.90	.05
400	686	160	.40	.25	3.6	.15	1.5	.06	2.0	.08	.93	.05
300	514	120	.38	.24	3.8	.12	1.6	.05	2.1	.06	.95	.05
200	343	80	.36	.22	4.0	.08	1.7	.05	2.2	.05	1.0	.05
100	171	40	.33	.20	4.3	.05	1.8	.05	2.3	.05	1.1	.05
50	86	20	.31	.18	4.6	.05	2.0	.05	2.5	.05	1.2	.05

SERIES BD

POWER RATINGS BD-BDL

BD 58 L (i = 6.75) H (i = 27) TR 40 x 14 (Double start)

n rpm	v mm/min		η_d		40 kN				30 kN				25 kN				20 kN			
					TLP		THP		TLP		THP		TLP		THP		TLP		THP	
					Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
2000	4148	1037	.50	.33	26	5.5	9.8	2.1	20	4.2	7.5	1.6	17	3.5	6.3	1.4	13	2.8	5.2	1.1
1750	3630	907	.49	.32	27	4.9	10	1.8	20	3.7	7.7	1.4	17	3.1	6.5	1.2	14	2.5	5.3	.95
1500	3111	778	.48	.31	27	4.2	10	1.6	20	3.2	7.9	1.2	17	2.7	6.6	1.0	14	2.1	5.4	.84
1000	2074	519	.46	.29	28	3.0	11	1.2	21	2.3	8.5	.91	18	1.9	7.1	.77	14	1.5	5.8	.63
750	1556	389	.44	.28	29	2.3	12	.92	22	1.7	8.9	.70	19	1.5	7.5	.59	15	1.2	6.1	.48
500	1037	259	.42	.26	31	1.6	13	.66	23	1.2	9.6	.50	20	1.0	8.1	.42	16	.81	6.6	.34
400	830	207	.41	.25	32	1.3	13	.55	24	.98	10	.42	20	.82	8.4	.35	16	.66	6.8	.29
300	622	156	.39	.23	33	1.0	14	.44	25	.75	11	.33	21	.63	8.9	.28	17	.51	7.2	.23
200	415	104	.37	.21	35	.74	15	.31	26	.56	11	.24	22	.47	9.6	.20	18	.38	7.8	.16
100	207	52	.34	.19	38	.40	17	.18	29	.30	13	.14	24	.25	11	.11	19	.20	8.8	.09
50	104	26	.31	.17	42	.22	19	.10	31	.17	15	.08	26	.14	12	.06	21	.11	10	.05

n rpm	v mm/min		η_d		15 kN				10 kN			
					TLP		THP		TLP		THP	
					Nm	kW	Nm	kW	Nm	kW	Nm	kW
2000	4148	1037	.50	.33	10	2.1	4.0	.86	6.9	1.5	2.8	.61
1750	3630	907	.49	.32	10	1.9	4.1	.73	7.0	1.3	2.9	.52
1500	3111	778	.48	.31	10	1.6	4.2	.65	7.1	1.1	3.0	.46
1000	2074	519	.46	.29	11	1.2	4.5	.48	7.5	.79	3.2	.34
750	1556	389	.44	.28	11	.89	4.7	.37	7.7	.61	3.3	.26
500	1037	259	.42	.26	12	.62	5.0	.26	8.1	.42	3.5	.19
400	830	207	.41	.25	12	.50	5.2	.22	8.4	.34	3.7	.15
300	622	156	.39	.23	13	.39	5.5	.18	8.7	.26	3.9	.12
200	415	104	.37	.21	13	.28	5.9	.12	9.2	.19	4.1	.09
100	207	52	.34	.19	15	.15	6.7	.07	10	.10	4.7	.05
50	104	26	.31	.17	16	.08	7.6	.05	11	.06	5.2	.05

BD 66 L (i = 7) H (i = 28) TR 55 x 18 (Double start)

n rpm	v mm/min		η_d		120 kN				100 kN				75 kN				50 kN			
					TLP		THP		TLP		THP		TLP		THP		TLP		THP	
					Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
1750	4500	1125	.50	.33													41	7.5	15	2.8
1500	3857	964	.49	.33													41	6.5	16	2.4
1000	2571	643	.47	.30													43	4.6	17	1.7
750	1929	482	.45	.29									67	5.3			45	3.5	18	1.4
500	1286	321	.43	.27									71	3.7	28	1.5	48	2.5	19	1.0
300	771	193	.40	.24									76	2.4	31	.98	51	1.6	21	.66
250	643	161	.39	.23					104	2.7			78	2.0	32	.84	52	1.4	22	.57
200	514	129	.38	.22					108	2.3			81	1.7	34	.70	54	1.2	23	.47
150	386	96	.36	.21					112	1.8			84	1.4	36	.56	56	.90	24	.38
125	321	80	.35	.20					115	1.5	49	.64	86	1.1	37	.48	58	.75	25	.32
100	257	64	.34	.20	142	1.5			118	1.3	51	.53	89	.94	38	.40	59	.63	26	.27
50	129	32	.31	.17	154	.81	69	.36	129	.68	58	.30	97	.51	43	.23	65	.34	29	.15

n rpm	v mm/min		η_d		25 kN				20 kN				10 kN			
					TLP		THP		TLP		THP		TLP		THP	
					Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
1750	4500	1125	.50	.33	21	3.8	7.9	1.5	17	3.1	6.4	1.2	8.6	1.6	3.5	.65
1500	3857	964	.49	.33	21	3.3	8.1	1.2	17	2.7	6.6	1.0	8.8	1.4	3.6	.56
1000	2571	643	.47	.30	22	2.3	8.6	.88	18	1.9	7.0	.72	9.2	.97	3.8	.39
750	1929	482	.45	.29	23	1.8	9.1	.72	18	1.4	7.4	.59	9.5	.75	4.0	.32
500	1286	321	.43	.27	24	1.3	9.8	.52	19	1.0	7.9	.42	10	.52	4.3	.23
300	771	193	.40	.24	26	.81	11	.34	21	.65	8.7	.28	11	.34	4.7	.15
250	643	161	.39	.23	27	.69	11	.29	21	.55	9.0	.24	11	.28	4.8	.13
200	514	129	.38	.22	27	.58	12	.24	22	.47	9.4	.20	11	.24	5.0	.10
150	386	96	.36	.21	28	.46	12	.19	23	.37	9.9	.16	12	.19	5.3	.08
125	321	80	.35	.20	29	.38	13	.17	23	.31	10	.13	12	.16	5.4	.07
100	257	64	.34	.20	30	.32	13	.14	24	.26	11	.11	12	.13	5.7	.06
50	129	32	.31	.17	33	.17	15	.08	26	.14	12	.06	13	.07	6.3	.05

SERIES BD

POWER RATINGS BD-BDL

BD 86 L (i = 7) H (i = 28) TR 65 x 20 (Double start)

n rpm	v mm/min		η_d		160 kN				120 kN				100 kN				75 kN			
	L	H	L	H	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW		
2900	2578	859	.41	.26			1.4	.43	2.0	.61	1.1	.34	1.4	.43	.82	.25	.83	.25	.53	.16
1750	1556	519	.40	.24	2.8	.51	1.5	.28	2.2	.39	1.2	.22	1.5	.28	.87	.16	.88	.16	.56	.10
1500	1333	444	.39	.23	2.8	.45	1.6	.25	2.2	.35	1.3	.20	1.5	.24	.92	.14	.88	.14	.58	.09
1000	889	296	.37	.22	3.0	.31	1.7	.18	2.3	.24	1.3	.14	1.6	.17	.97	.10	.93	.10	.61	.06
750	667	222	.36	.21	3.1	.25	1.8	.14	2.4	.19	1.4	.11	1.7	.13	1.0	0.8	.96	.08	.63	.05
500	444	148	.34	.19	3.3	.17	1.9	.10	2.5	.13	1.5	.08	1.8	.09	1.1	0.6	1.0	.05	.66	.05
400	356	119	.33	.18	3.4	.14	2.0	.08	2.6	.11	1.6	.06	1.8	.08	1.1	.05	1.0	.05	.68	.05
300	267	89	.31	.17	3.6	.11			2.8	.08	1.6	.05	1.9	.06	1.2	.05	1.1	.05	.71	.05
200	178	59	.30	.16	3.8	.08			2.9	.06	1.8	.05	2.0	.05	1.3	.05	1.1	.05	.76	.05
100	89	30	.27	.14					3.1	.05	2.0	.05	2.2	.05	1.4	.05	1.2	.05	.83	.05
50	44	15	.25	.12					3.4	.05	2.3	.05	2.3	.05	1.6	.05	1.3	.05	.93	.05

n rpm	v mm/min		η_d		50 kN				25 kN			
	L	H	L	H	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW
2000	4148	1037	.50	.33	10	2.1	4.0	.86	6.9	1.5	2.8	.61
1750	3630	907	.49	.32	10	1.9	4.1	.73	7.0	1.3	2.9	.52
1500	3111	778	.48	.31	10	1.6	4.2	.65	7.1	1.1	3.0	.46
1000	2074	519	.46	.29	11	1.2	4.5	.48	7.5	.79	3.2	.34
750	1556	389	.44	.28	11	.89	4.7	.37	7.7	.61	3.3	.26
500	1037	259	.42	.26	12	.62	5.0	.26	8.1	.42	3.5	.19
400	830	207	.41	.25	12	.50	5.2	.22	8.4	.34	3.7	.15
300	622	156	.39	.23	13	.39	5.5	.18	8.7	.26	3.9	.12
200	415	104	.37	.21	13	.28	5.9	.12	9.2	.19	4.1	.09
100	207	52	.34	.19	15	.15	6.7	.07	10	.10	4.7	.05
50	104	26	.31	.17	16	.08	7.6	.05	11	.06	5.2	.05

BD 100 L (i = 7) H (i = 28) TR 90 x 24 (Double start)

n rpm	v mm/min		η_d		240 kN				200 kN				150 kN				100 kN			
	L	H	L	H	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW		
1000	3429	857	.46	.31													118	12	43	4.6
750	2571	643	.44	.30									183	14	68	5.4	122	9.4	46	3.6
500	1714	429	.42	.27									193	10	74	3.9	129	6.7	49	2.6
300	1029	257	.39	.25					277	8.7			208	6.5	82	2.6	139	4.4	55	1.7
250	857	214	.38	.24					285	7.5			214	5.6	85	2.2	143	3.8	57	1.5
200	686	171	.37	.23					294	6.2	118	2.5	221	4.7	89	1.9	148	3.1	59	1.3
150	514	129	.35	.21	369	5.8			307	4.8	125	2.0	231	3.6	94	1.5	154	2.4	63	1.0
125	429	107	.34	.21	379	5.0			316	4.2	129	1.7	237	3.1	97	1.3	158	2.1	65	.86
100	343	86	.33	.20	391	4.1			326	3.4	135	1.4	245	2.6	102	1.1	164	1.7	68	.71
50	171	43	.30	.17	431	2.3	184	.96	359	1.9	154	.80	270	1.4	115	.60	180	.96	77	.40

n rpm	v mm/min		η_d		75 kN				50 kN			
	L	H	L	H	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW
1000	3429	857	.46	.31	89	9.0	33	3.5	59	6.1	22	2.4
750	2571	643	.44	.30	92	7.0	35	2.7	62	4.7	23	1.9
500	1714	429	.42	.27	97	5.0	37	2.0	65	3.4	25	1.3
300	1029	257	.39	.25	105	3.3	41	1.3	70	2.2	28	0.9
250	857	214	.38	.24	107	2.8	43	1.1	72	1.9	29	.75
200	686	171	.37	.23	111	2.3	45	.95	74	1.6	30	.64
150	514	129	.35	.21	116	1.8	47	.76	78	1.2	32	.51
125	429	107	.34	.21	119	1.6	49	.65	80	1.1	33	.44
100	343	86	.33	.20	123	1.3	51	.53	82	.86	35	.36
50	171	43	.30	.17	135	.72	58	.30	91	.48	39	.20

SERIES BD

POWER RATINGS BD-BDL

BD 125 L (i = 7.5) H (i = 30) TR 120 x 28 (Double start)

n rpm	v mm/min		η _d		400 kN				300 kN				250 kN				200 kN			
	L	H	L	H	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW		
1000	3733	933	.45	.30												264	28	96	10	
750	2800	700	.43	.29									342	27			274	22	102	8.0
500	1867	467	.41	.27									362	19	137	7.2	290	15	110	5.8
300	1120	280	.38	.24					469	15			391	13	152	4.8	313	10	122	3.8
250	933	233	.36	.23					482	13			402	11	158	4.1	322	8.7	127	3.3
200	747	187	.35	.22					499	11	198	4.2	416	9.2	165	3.5	333	7.3	133	2.8
150	560	140	.34	.21					522	8.2	210	3.3	436	6.8	175	2.8	349	5.5	141	2.2
125	467	117	.33	.20					538	7.0	218	2.8	448	5.8	182	2.3	359	4.7	146	1.9
100	373	93	.32	.19	741	7.8			556	5.9	228	2.4	464	4.9	190	2.0	371	3.9	153	1.6
50	187	47	.28	.17	821	4.3			616	3.2	261	1.4	514	2.7	216	1.2	411	2.2	174	.94

n rpm	v mm/min		η _d		150 kN				100 kN			
	L	H	L	H	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW
1000	3733	933	.45	.30	198	21	73	7.5	133	144	9	5.1
750	2800	700	.43	.29	206	16	77	6.0	138	11	52	4.1
500	1867	467	.41	.27	218	11	83	4.4	146	7.6	56	2.9
300	1120	280	.38	.24	235	7.5	92	2.9	157	5.0	62	1.9
250	933	233	.36	.23	242	6.5	95	2.5	162	4.4	64	1.7
200	747	187	.35	.22	250	5.5	100	2.1	167	3.7	67	1.4
150	560	140	.34	.21	262	4.1	106	1.7	175	2.7	71	1.1
125	467	117	.33	.20	270	3.5	110	1.4	180	2.3	74	.95
100	373	93	.32	.19	279	2.9	115	1.2	186	2.0	77	.81
50	187	47	.28	.17	309	1.6	131	.70	206	1.1	88	.47

BD 200 L (i = 12) H (i = 36) TR 160 x 32 (Double start)

n rpm	v mm/min		η _d		800 kN				700 kN				600 kN				500 kN			
	L	H	L	H	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW		
850	2267	756	.39	.29					748	67			641	57	293	26	535	48	244	22
750	2000	667	.39	.28					761	60			653	51	300	24	545	43	250	20
500	1333	444	.36	.26	925	49			810	43	378	20	695	37	324	17	579	31	271	14
300	800	267	.33	.23	1005	32	477	15	880	28	418	13	754	24	359	11	629	20	299	9.4
250	667	222	.32	.22	1036	27	495	13	906	24	434	11	777	20	372	9.8	648	17	311	8.2
200	533	178	.31	.21	1075	23	518	11	941	20	454	9.6	807	17	389	8.3	673	14	325	6.9
150	400	133	.30	.20	1127	18	549	8.6	987	16	481	7.5	846	14	412	6.5	706	11	344	5.4
125	333	111	.29	.19	1162	15	569	7.5	1017	13	498	6.6	872	11	428	5.6	727	9.4	357	4.7
100	267	89	.28	.19	1204	13	595	6.2	1054	11	521	5.4	904	9.8	447	4.7	754	8.1	373	3.9
50	133	44	.25	.16	1341	7.0	679	3.6	1174	6.1	595	3.2	1007	5.3	510	2.7	839	4.4	426	2.3

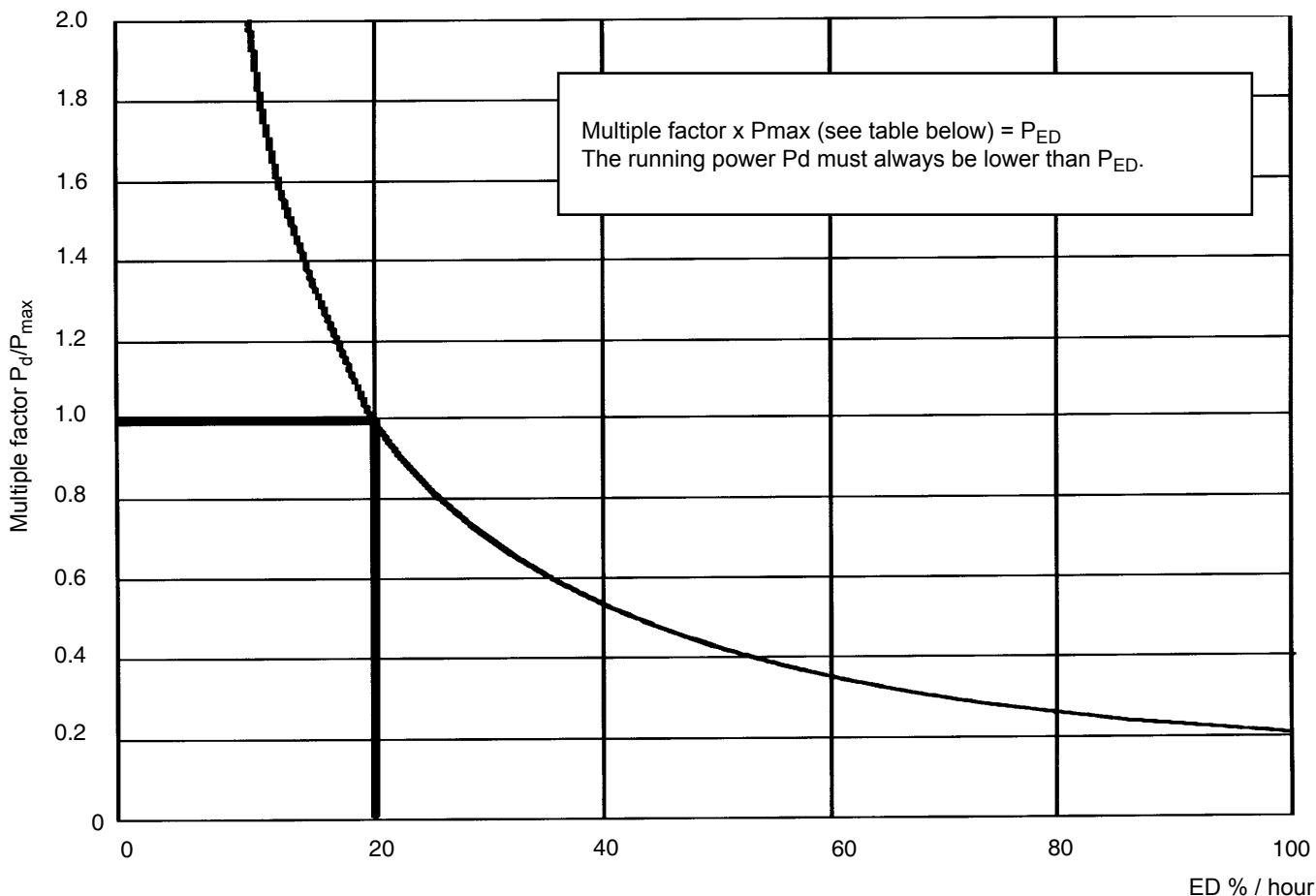
n rpm	v mm/min		η _d		400 kN				300 kN				200 kN			
	L	H	L	H	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW	TLP Nm	THP kW
850	2267	756	.39	.29	429	38	196	17	322	29	148	13	216	19	100	8.9
750	2000	667	.39	.28	436	34	201	16	328	26	151	12	220	17	102	8.2
500	1333	444	.36	.26	464	25	217	11	349	18	164	8.7	234	12	110	5.8
300	800	267	.33	.23	504	16	240	7.5	379	12	181	5.7	254	8.1	122	3.8
250	667	222	.32	.22	519	14	249	6.5	390	10	188	4.9	261	6.8	126	3.3
200	533	178	.31	.21	539	12	260	5.5	405	8.7	196	4.2	271	5.8	132	2.8
150	400	133	.30	.20	565	9.0	276	4.3	425	6.8	208	3.3	284	4.5	140	2.2
125	333	111	.29	.19	582	7.5	286	3.8	437	5.7	215	2.8	293	3.8	145	1.9
100	267	89	.28	.19	604	6.5	299	3.1	454	4.9	225	2.3	303	3.3	151	1.6
50	133	44	.25	.16	672	3.5	341	1.8	505	2.6	257	1.4	338	1.8	172	.91

SERIES BD

INTERMITTENCE FACTOR (ED) BD/BDL

Intermittence factor, if the ED is other than 20%/hour the running power (Pd) must be adjusted according to diagram which is calculated by following formula:

$$P_{ED} = \frac{20\%}{ED\%} \times P_{max}$$



Thermal rating at 20% ED (1-start spindle)

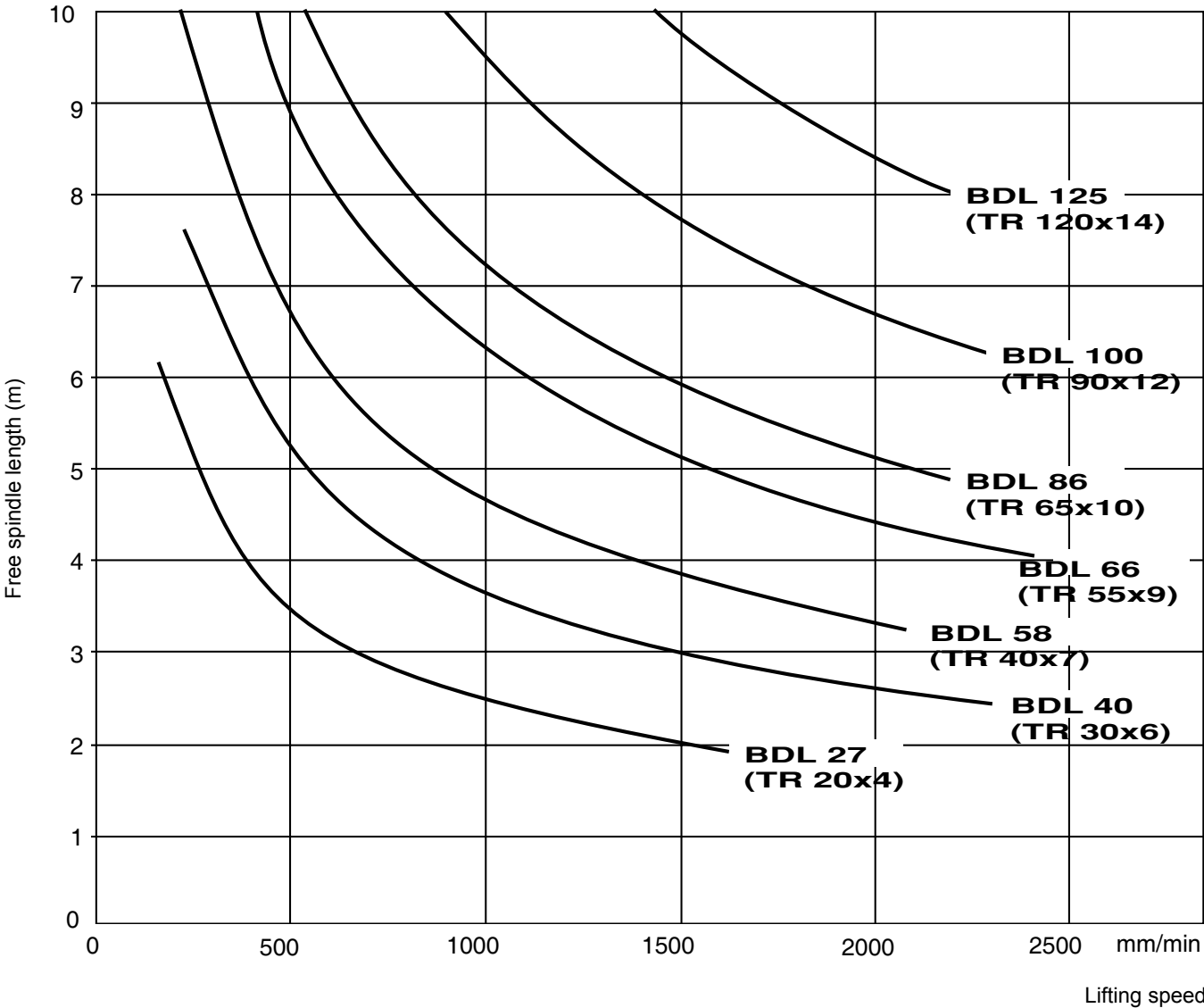
Size BD-BDL		27	40	58	66	86	100	125	200
P _{max} kW	L	0.2	.55	0.9	1.5	2.9	3.7	5.1	12.5
	H	0.15	.5	0.8	1.3	2.6	3.3	4.5	12.0

Thermal rating at 20% ED (2-start spindle)

Size BD-BDL		27	40	58	66	86	100	125	200
P _{max} kW	L	0.25	0.7	1.1	1.9	3.6	4.7	6.4	16.0
	H	0.20	0.6	1.0	1.6	3.2	4.1	5.6	15.0

SERIES BD

CRITICAL TRAVELLING NUT SPEED



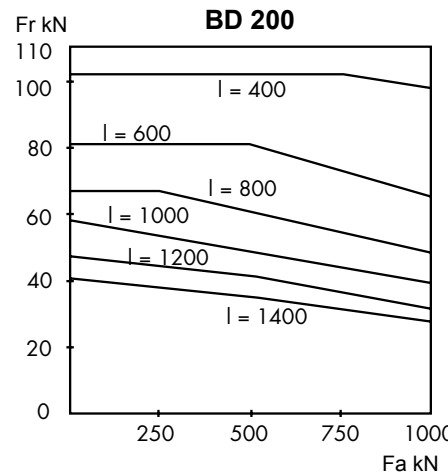
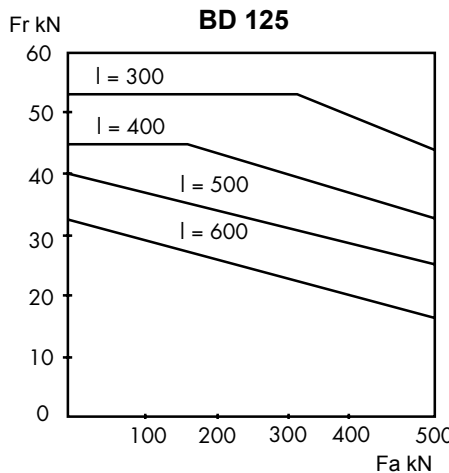
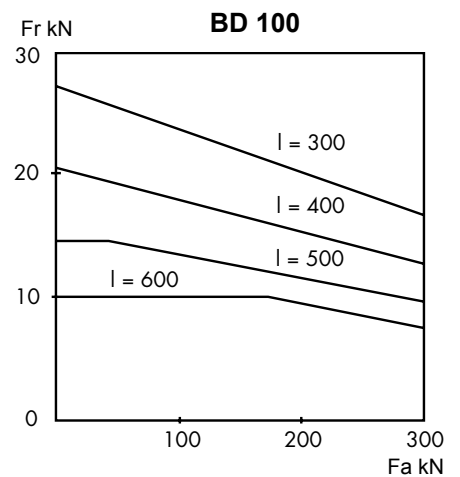
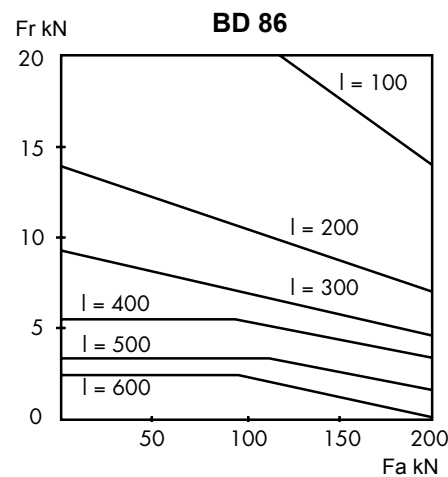
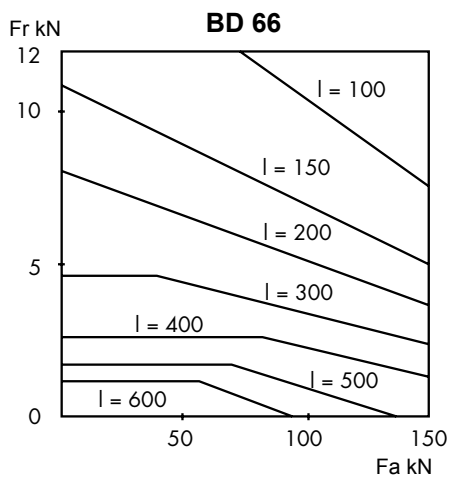
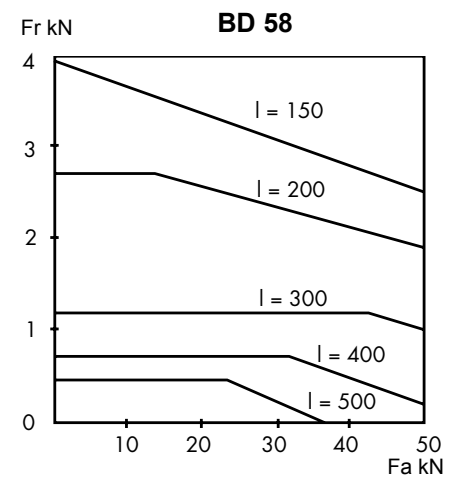
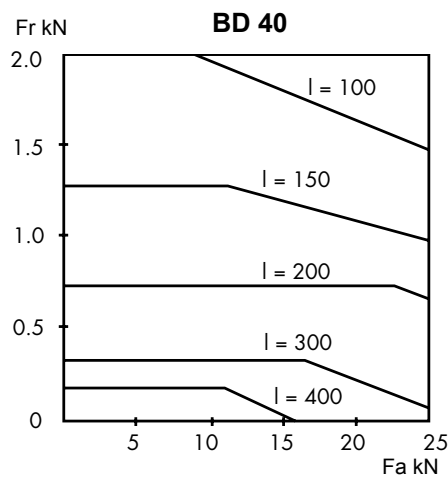
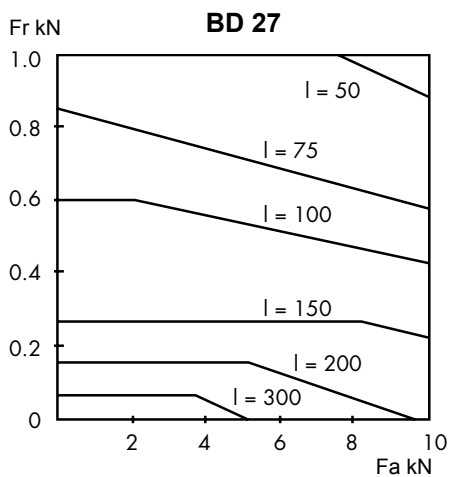
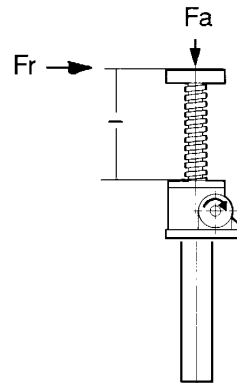
Max permissible speed V mm/min with grease lubrication

BD-BDL Single start	Ratio		BD/BDL Double start	Ratio L
	L	H		
27	1600	500	27	3200
40	2300	500	40	4600
58	2100	500	58	4200
66	2400	600	66	4800
86	2200	550	86	4400
100	2300	550	100	4600
125	2200	550	125	4400
200	1180	410	200	2360

SERIES BD

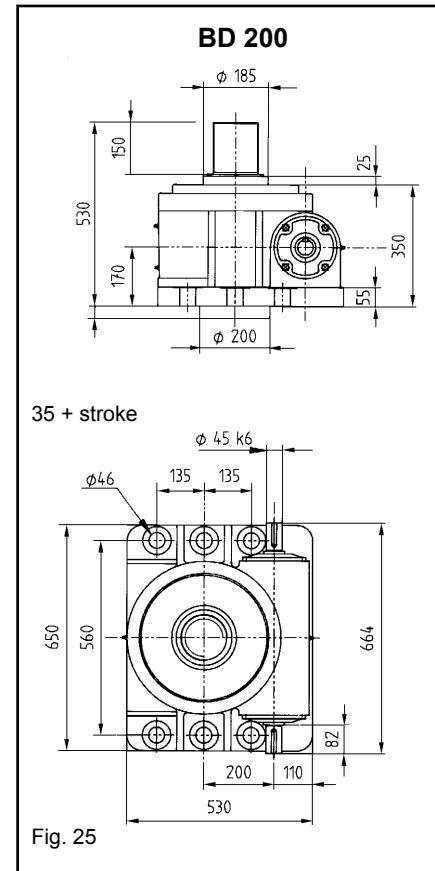
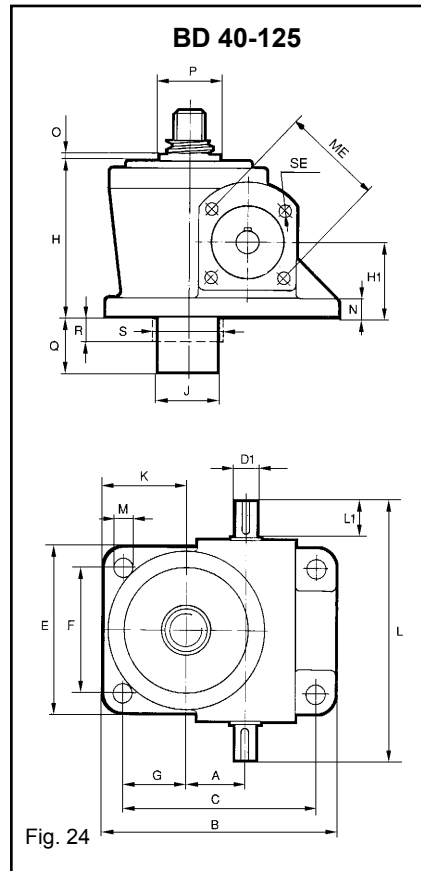
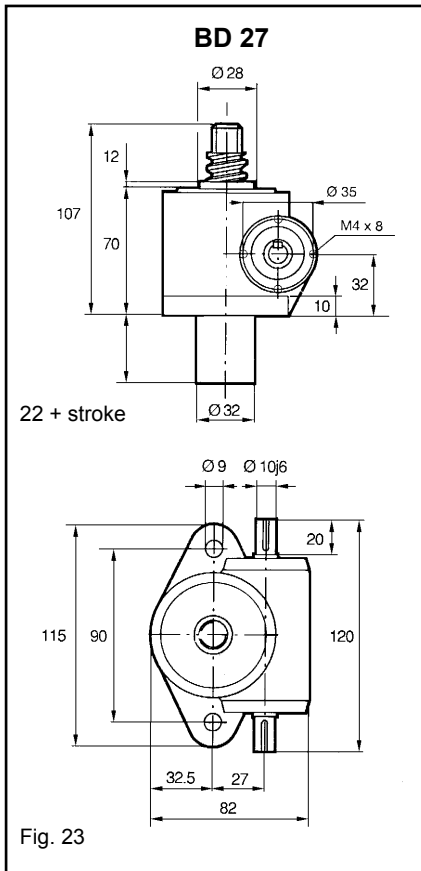
ALLOWABLE SIDE FORCE ON THE SPINDLE BD

F_a = thrust load on spindle (kN)
 F_r = side force on the spindle (kN)
 l = length of stroke (mm)



SERIES BD

DIMENSIONS

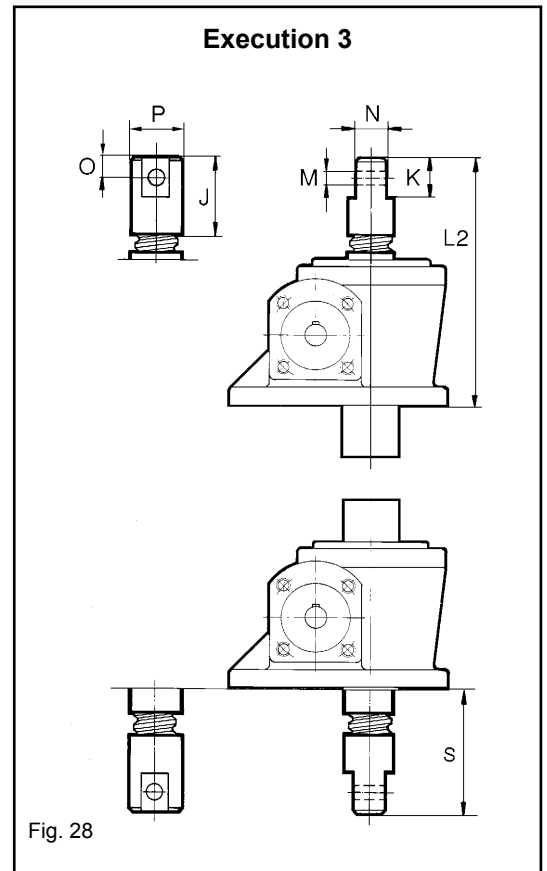
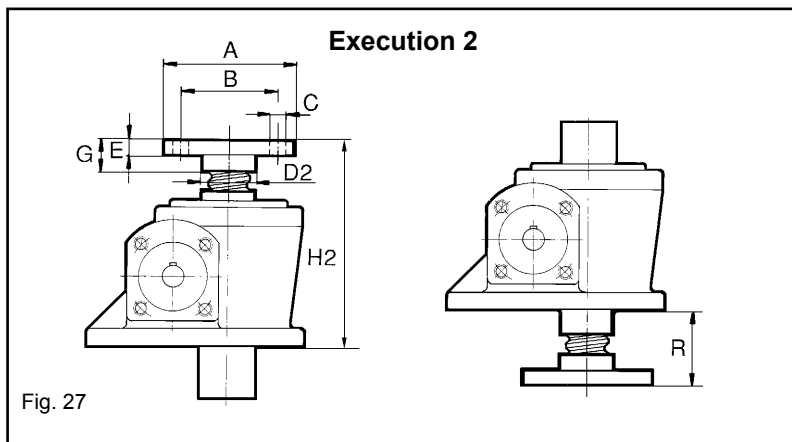
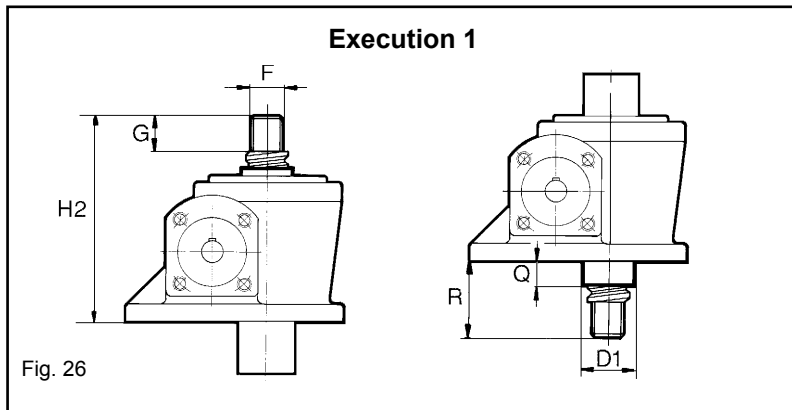


Size	40	58	66	86	100	125
A	40	58	66	86	100	125
B	156	196	222	300	350	460
C	130	158	178	250	280	380
$\varnothing D1j6$	14	19	24	30	35	38
E	110	170	190	220	260	300
F	84	134	146	170	190	220
G	42	40	51	85	95	140
H	105	130	157	182	225	275
H1	50	55	68	80	102	125
$\varnothing J$	45	55	75	90	120	150
K	55	60	73	110	130	180
L	172	237	268	318	356	486
L1	25	35	40	47	58	58
$\varnothing M$	13	18	21	26	35	42
N	12	12	16	20	25	35
O	15	15	15	20	20	25
$\varnothing P$	40	50	70	80	110	140
Q	25 + Stroke	25 + Stroke	25 + Stroke	45 + Stroke	45 + Stroke	55 + Stroke
R	-	-	-	45	45	55
S	-	-	-	100	132	160
SE		M8 x 12	M8 x 12	M8 x 12	M10 x 15	M10 x 15
ME		65	80	80	88	96

SERIES BD

DIMENSIONS

BD 27-200 END EXECUTION 1, 2, 3



Size	27	40	58	66	86	100	125	200
Ø A	65	92	122	150	185	215	285	380
Ø B	50	65	90	110	140	170	220	290
Ø C	4x7	4x14	4x18	4x21	4x26	6x26	6x33	6x48
Ø D1	28	40	50	70	80	110	140	185
Ø D2	30	40	55	70	90	120	150	200
E	8	12	16	20	25	25	32	60
F	M14x2	M20x1.5	M30x2	M40x3	M50x3	M70x4	M90x4	M130x4
G	20	25	36	50	60	85	110	150
H2	107	150	186	227	267	335	415	530
J	55	75	100	125	160	200	265	360
K	25	35	50	60	80	100	130	180
L2	142	200	250	302	367	450	570	740
Ø M H11	12	18	25	30	40	50	65	90
N	20	25	35	45	60	80	100	140
O	12.5	17.5	25	30	40	50	65	90
Ø P	30	40	55	70	90	120	150	200
Q	12	15	15	15	20	20	25	25
R	37	45	56	70	85	110	140	180
S	72	95	120	145	185	225	295	390

SERIES BD

DIMENSIONS

BDL 27-200

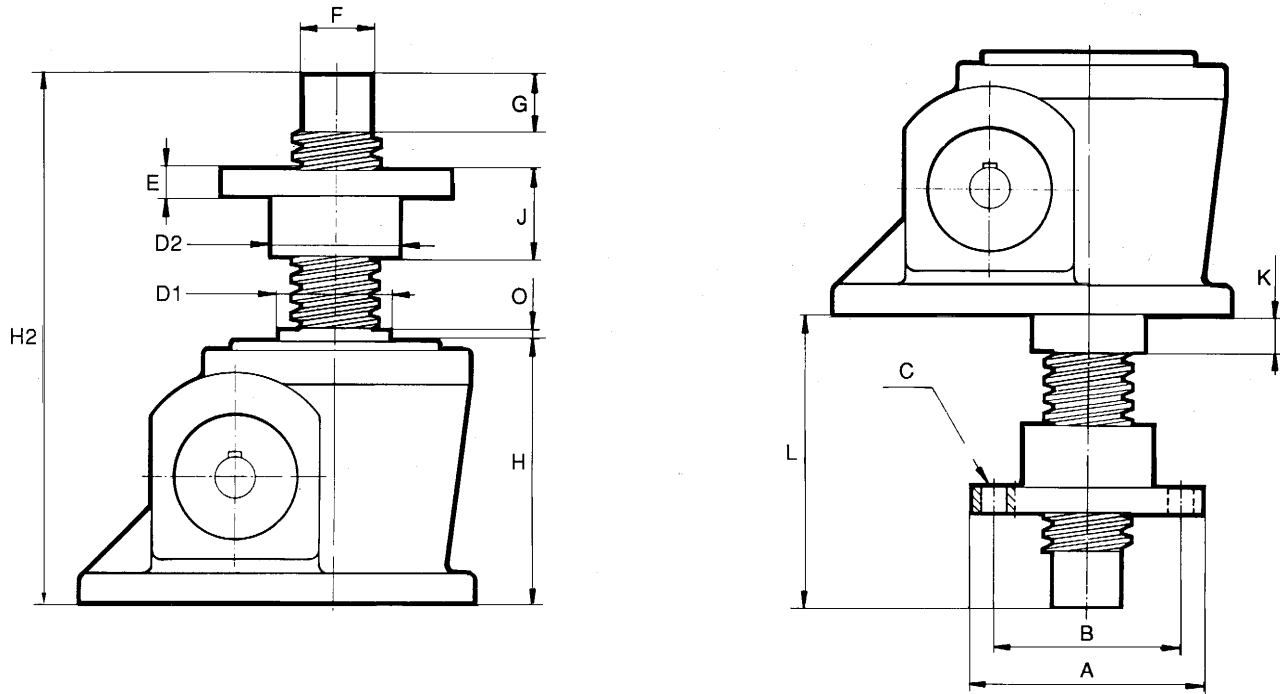


Fig. 29

Size	27	40	58	66	86	100	125	200
Ø A	65	92	122	150	185	215	285	380
Ø B	50	65	90	110	140	170	220	290
Ø C	4x7	4x14	4x18	4x21	4x26	6x26	6x33	6x48
Ø D1	28	40	50	70	80	110	140	185
Ø D2	30	40	55	70	90	120	150	200
E	10	15	20	25	30	35	50	90
ØF h7	12	20	30	40	50	70	100	140
G	20	30	40	60	60	90	120	160
H	70	105	130	157	182	225	275	350
H2	148 + Stroke	215 + Stroke	265 + Stroke	332 + Stroke	365 + Stroke	465 + Stroke	580 + Stroke	770 + Stroke
J	25	40	55	75	85	110	140	200
K	12	15	15	15	20	20	25	25
L	84 + Stroke	115 + Stroke	155 + Stroke	196 + Stroke	205 + Stroke	261 + Stroke	330 + Stroke	430 + Stroke
O	12	15	15	15	8	10	10	25

SERIES BD

DIMENSIONS

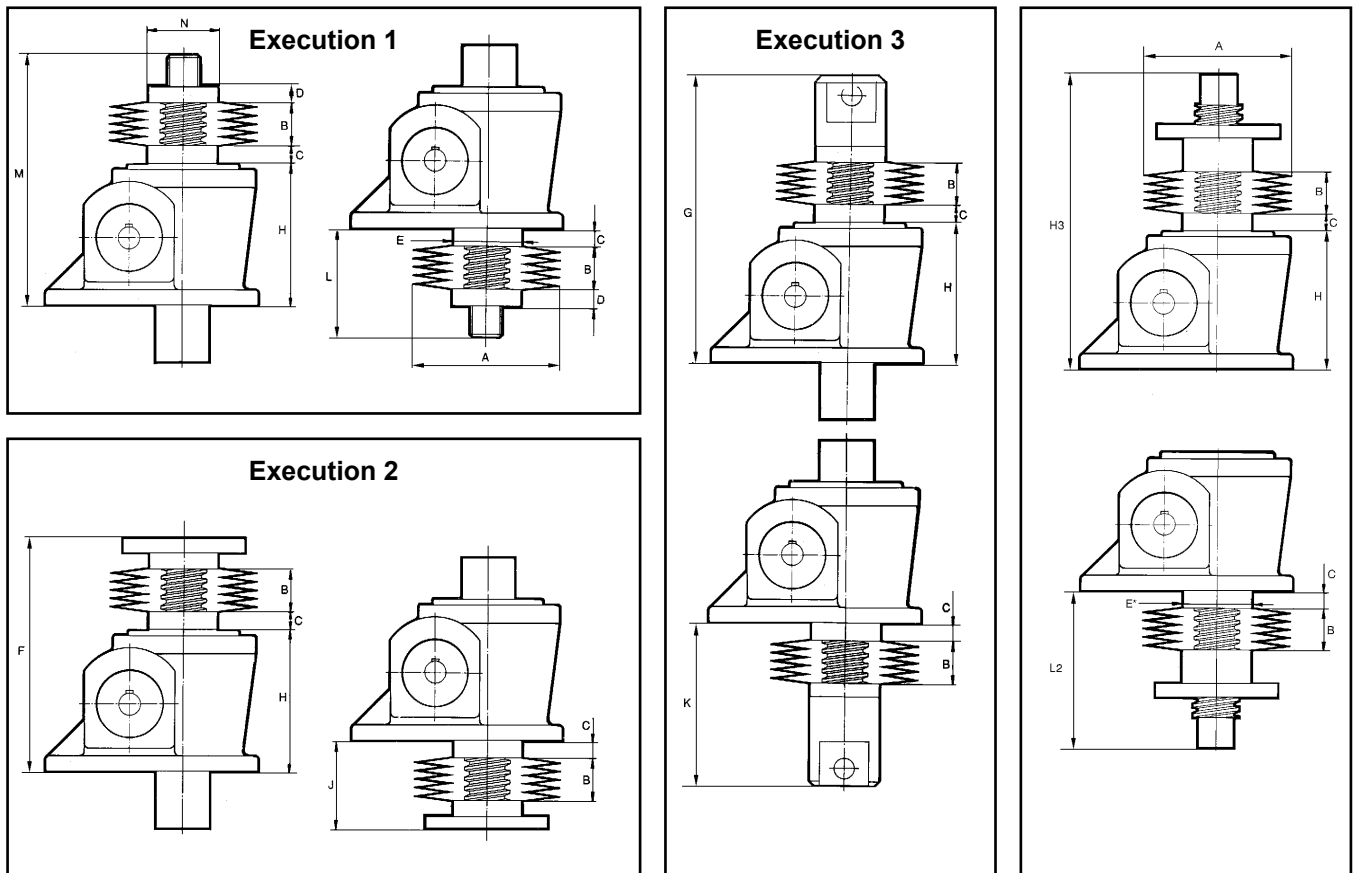
WITH PVC BELLOWS BD 27-125

BD 200 contact application engineers

BD 27-125

BDL 27-125

Fig. 30



Size	27	40	58	66	86	100	125
Ø A	95	115	130	150	190	225	270
B min	5	5	5	5	5	5	5
B max	0.05 x Stroke	0.05 x Stroke	0.05 x Stroke	0.05 x Stroke	0.05 x Stroke	0.05 x Stroke	0.05 x Stroke
C	12	15	15	15	20	20	25
D	15	15	15	15	15	15	15
Ø E*	28	40	50	70	80	110	140
F	102 + B	145 + B	181 + B	222 + B	262 + B	330 + B	410 + B
G	137 + B	195 + B	245 + B	297 + B	362 + B	445 + B	565 + B
H	70	105	130	157	182	225	275
H3	148 + 1.05 x stroke	215 + 1.05 x stroke	265 + 1.05 x stroke	332 + 1.05 x stroke	365 + 1.05 x stroke	465 + 1.05 x stroke	580 + 1.05 x stroke
J	32 + B	40 + B	51 + B	65 + B	80 + B	105 + B	135 + B
K	67 + B	90 + B	115 + B	140 + B	180 + B	220 + B	290 + B
L	47 + B	55 + B	66 + B	80 + B	95 + B	120 + B	150 + B
L2	L + 0.05 x Stroke						
M	117 + B	160 + B	196 + B	237 + B	277 + B	345 + B	425 + B
N	30	40	55	70	90	120	150

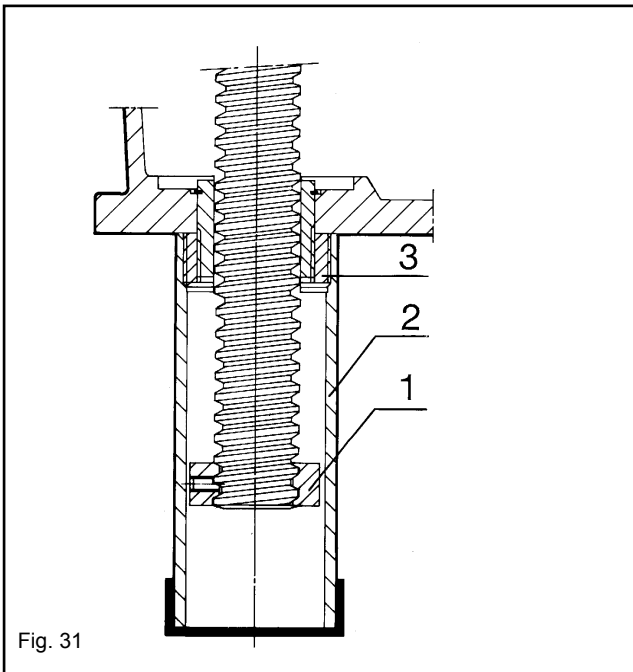
*Hole for hose clamp ØE + 30

STOP NUT (SM)

Stop nuts can be fitted to all screw jacks, both above and below the main body.

These must be included when there is an inherent risk of over travel resulting in the spindle becoming disengaged from the worm thread.

- 1 Stop nut
- 2 Protection tube
- 3 Tube sleeve

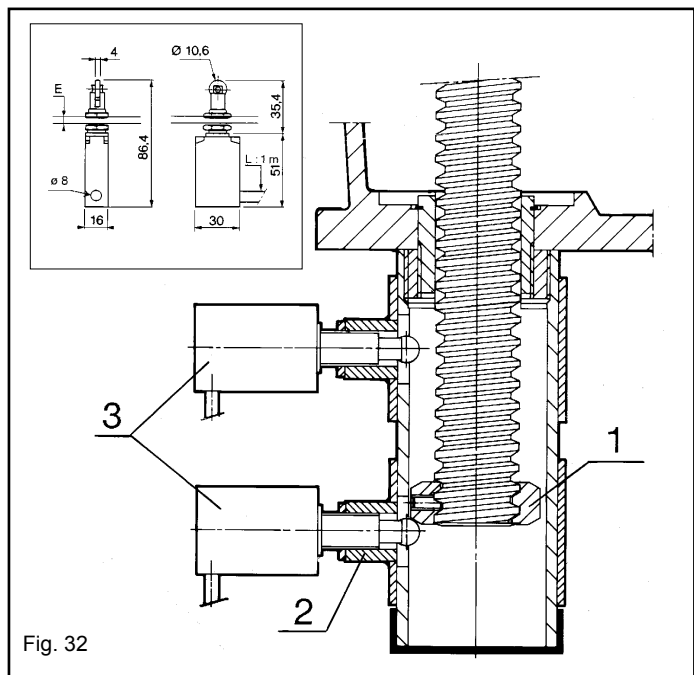


STOP NUT (SM) + LIMIT SWITCH (LS)

All jacks can be supplied with limit switches to suit most applications. Standard is two limit switches and one stop nut.

Upper/lower limits can be mounted on the protection tube. Adjustable limits are also available on request.

- 1 Stop nut
- 2 Carrier
- 3 Limit switch



SAFETY NUT (SHM)

In certain applications the addition of a safety nut may be required. The object of the above is to prevent the load collapsing in the event of the lifting nut thread failing.

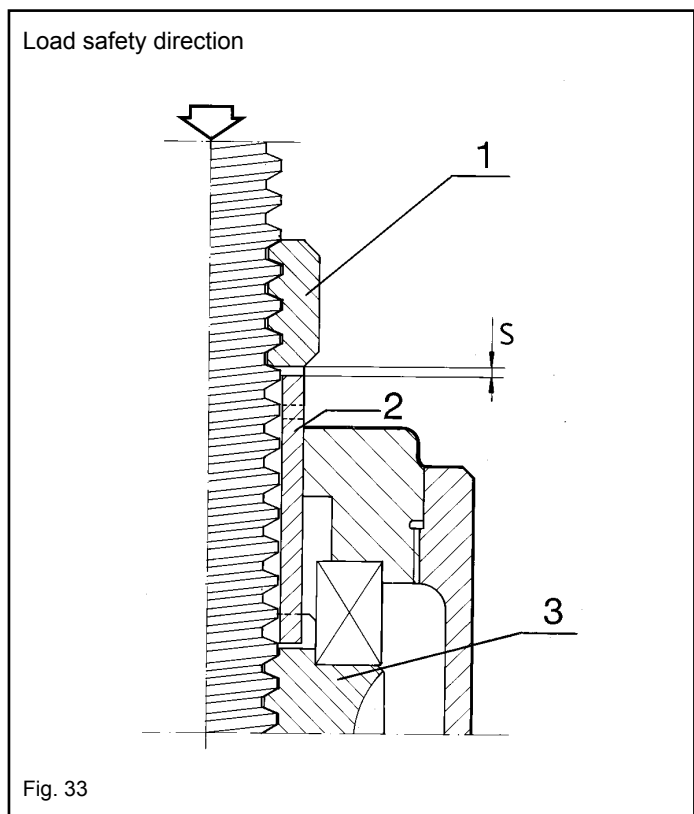
Monitoring of the safety gap between the lifting and safety nut gives an indication of the intermediate wear. When the safety gap reaches zero the lifting nut has reached its wear limit and requires changing. In applications where the safety nut is inaccessible, electro/mechanical switches are available to indicate maximum wear.

- 1 Safety nut
- 2 Spacer
- 3 Worm wheel

Load direction important!

Combinations with other options are restricted. Consult our application engineers for more information.

Load safety direction



LOCKED AGAINST ROTATION

For applications where a load is to be raised/lowered and permanent fixing i.e. top plate/clevis, is not practical, the spindle must be prevented from rotating.

Two options are available:

I) LR - Locked Against Rotation (Tube)

Protection tube manufactured in box section mild steel. Spindle end complete with nut (sized to suit box section).

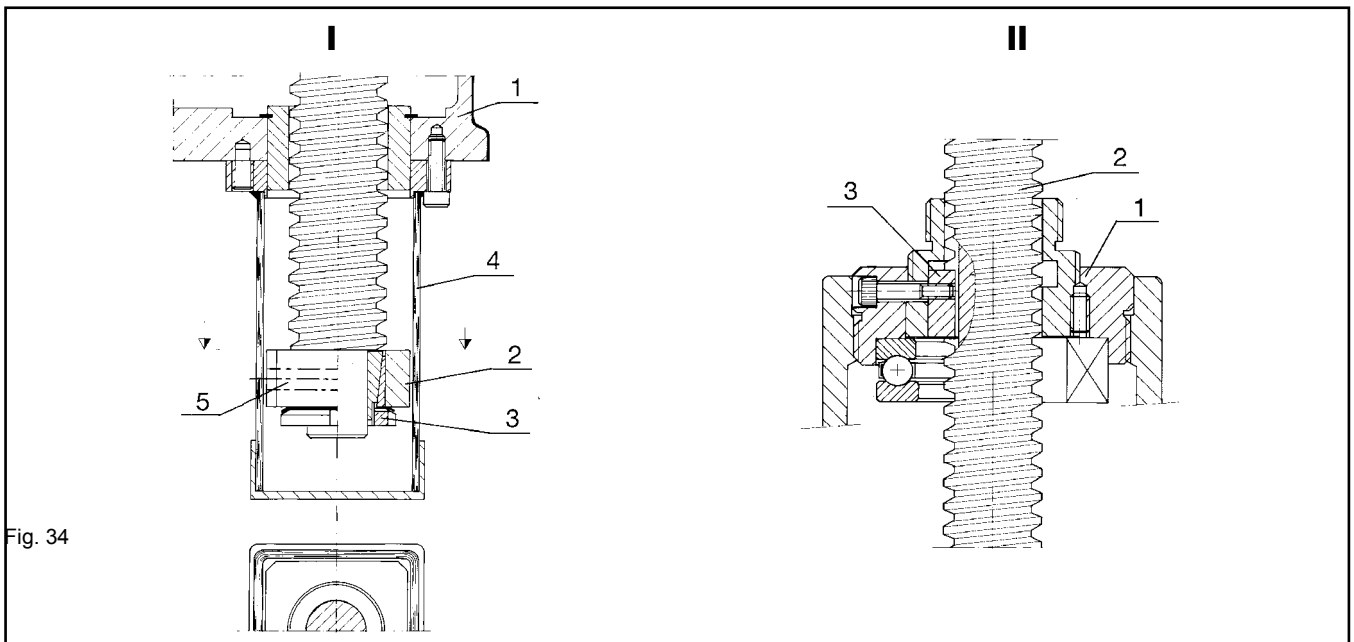
- 1 Gear housing
- 2 Locking nut
- 3 Locking assembly (size dependent variant 1)
- 4 Tube
- 5 Pin (size dependent variant 2)

II) LRK - Locked Against Rotation (Key)

Jack internals are modified to incorporate a rectangular key which engages in a precision keyway cut into the spindle length. Primarily used in precision applications requiring minimal radial movement.

- 1 Jack cover
- 2 Lifting screw
- 3 Key

Combinations with other options are restricted.



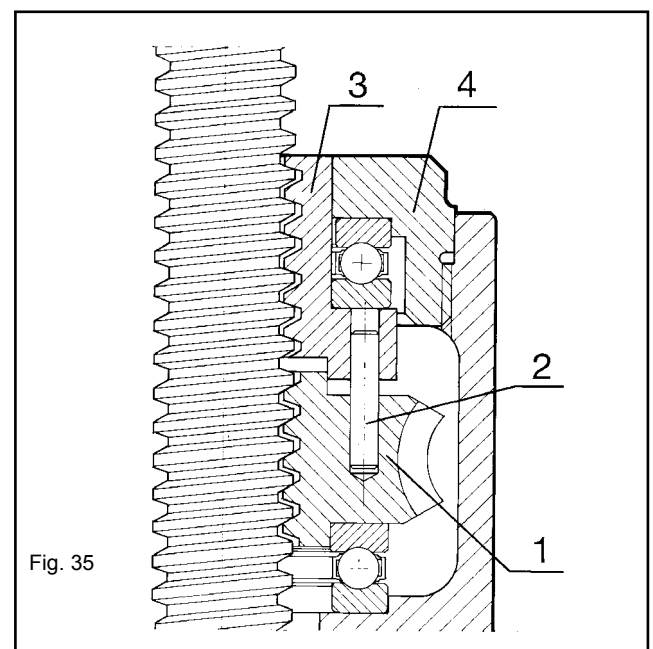
ANTIBACKLASH (ABL)

Where the loading on a screw jack can be in both tension and compression and the spindle backlash is critical, units can be supplied with a Back-lash Eliminator comprising of a modified worm wheel fitted with a secondary nut, allowing contact on both face and flank of driving thread.

Backlash 0.01-0.05 mm - During operation excessive backlash can be removed by adjustment of the top cover. The nuts are separated by a pre-determined gap to eliminate the adjustment of the backlash eliminator when drive thread width has been reduced by 25%.

- 1 Worm wheel
- 2 Dowel pin
- 3 Adjusting nut
- 4 Jack cover

Combinations with other options are restricted.

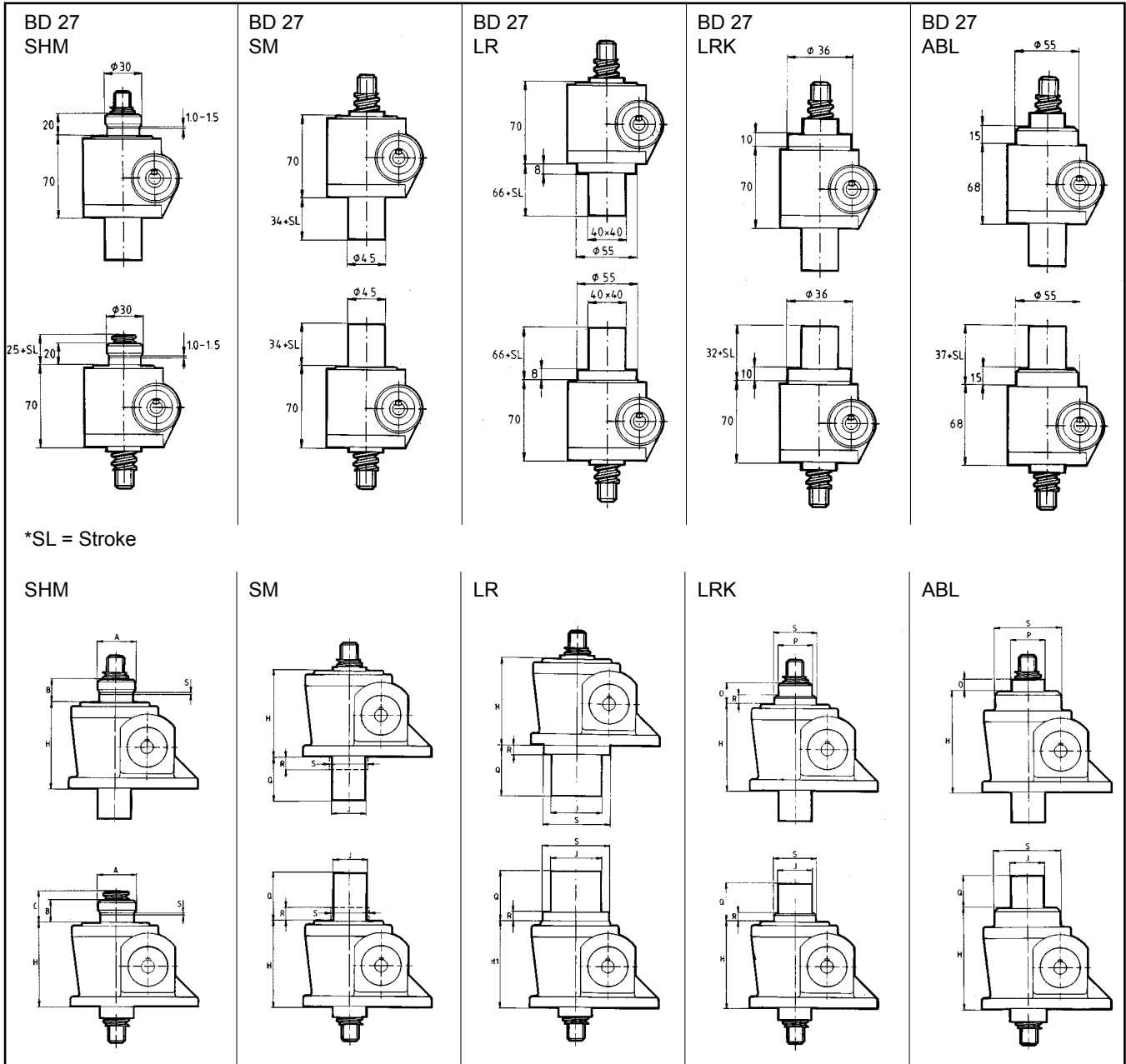


SERIES BD

DIMENSIONS

SHM - SM - LR - LRK - ABL

Dimensions for BD86 - BD200 consult our application engineers.



*SL = Stroke

SHM

SM

LR

LRK

ABL

BD	40	58	66	40	58	66	40	58	66	40	58	66	40	58	66
Ø A	45	55	75	-	-	-	-	-	-	-	-	-	-	-	-
B	27	35	52	-	-	-	-	-	-	-	-	-	-	-	-
C	32+SL	40+SL	57+SL	-	-	-	-	-	-	-	-	-	-	-	-
H	105	130	157	105	130	157	105	130	157	105	130	157	120	152	190
H 1	-	-	-	-	-	-	103	128	155	-	-	-	-	-	-
Ø J	-	-	-	55	75	90	-	-	-	45	55	75	45	55	75
# J	-	-	-	-	-	-	60X60	70X70	80X80	-	-	-	-	-	-
O	-	-	-	-	-	-	-	-	-	20	15	30	15	15	15
Ø P	-	-	-	-	-	-	-	-	-	40	50	70	40	50	70
Q	-	-	-	43+SL	48+SL	62+SL	77+SL	86+SL	120+SL	30+SL	25+SL	40+SL	25+SL	25+SL	25+SL
R	-	-	-	-	-	37	10	10	15	5	-	15	-	-	-
S	1,5-2,2	1,8-2,5	2,3-3,3	-	-	Ø 100	Ø 80	Ø 100	Ø 110	Ø 50	-	Ø 80	Ø 80	Ø 110	Ø 120

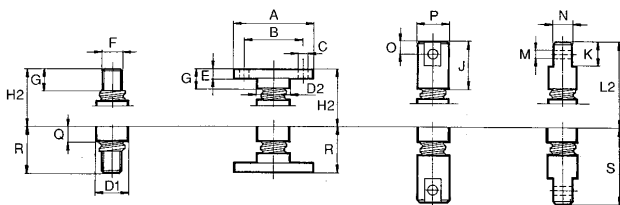
SERIES BD

DIMENSIONS

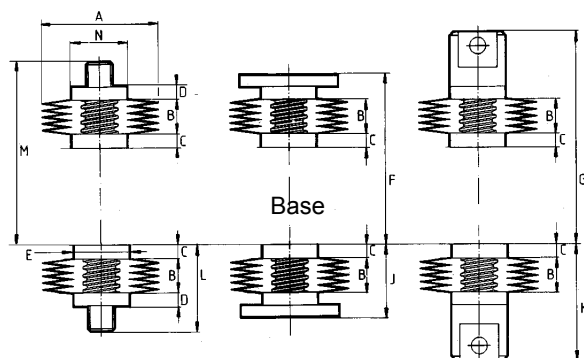
SHM - SM - LR - LRK - ABL

Dimensions for BD86 - BD200 consult application engineers.

Without bellow



With bellow



Size	27	40	58	66
Ø A	65	92	122	150
Ø B	50	65	90	110
Ø C	4 x 7	4 x 14	4 x 18	4 x 21
Ø D1	28	40	50	70
Ø D2	30	40	55	70
E	8	12	16	20
F	M14 x 2	M20 x 1,5	M30 x 2	M40 x 3
G	20	25	36	50
SHM	120	167	210	269
SM	107	150	186	227
LR H2	107	150	186	227
LRK	117	155	186	242
ABL	119	165	207	260
J	55	75	100	125
K	25	35	50	60
SHM	155	217	274	344
SM	142	200	250	302
LR L2	142	200	250	302
LRK	152	205	250	317
ABL	154	215	271	335
Ø M H11	12	18	25	30
N	20	25	35	45
O	12,5	17,5	25	30
Ø P	30	40	55	70
Q	12	15	15	15
SHM*	37/50	45/62	56/80	70/112
SM	37	45	56	70
LR R	37	45	56	70
LRK	37	45	56	70
ABL	37	45	56	70
SHM*	72/85	95/112	120/144	145/187
SM	72	95	120	145
LR S	72	95	120	145
LRK	72	95	120	145
ABL	72	95	120	145

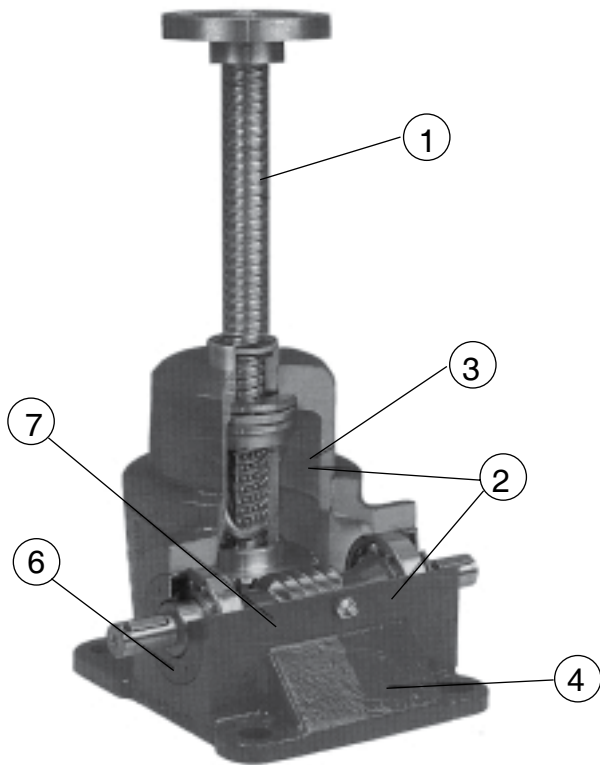
*Alternative depending on placement of SHM.

Size	27	40	58	66
Ø A	115	115	130	150
B min	5	5	5	5
B max	0,05 x SL*	0,05 x SL*	0,05 x SL*	0,05 x SL*
C	12	15	15	15
D	15	15	15	15
Ø E**	28	40	50	70
SHM	-	-	-	-
SM	102 + B	145 + B	181 + B	222 + B
LR F	102 + B	145 + B	181 + B	222 + B
LRK	112 + B	150 + B	181 + B	237 + B
ABL	114 + B	165 + B	203 + B	288 + B
SHM	-	-	-	-
SM	137 + B	195 + B	245 + B	297 + B
LR G	137 + B	195 + B	245 + B	297 + B
LRK	147 + B	200 + B	245 + B	312 + B
ABL	149 + B	215 + B	267 + B	363 + B
SHM	32 + B	40 + B	51 + B	65 + B
SM	32 + B	40 + B	51 + B	65 + B
LR J	32 + B	40 + B	51 + B	65 + B
LRK	32 + B	40 + B	51 + B	65 + B
ABL	32 + B	40 + B	51 + B	65 + B
SHM	67 + B	90 + B	115 + B	140 + B
SM	67 + B	90 + B	115 + B	140 + B
LR K	67 + B	90 + B	115 + B	140 + B
LRK	67 + B	90 + B	115 + B	140 + B
ABL	67 + B	90 + B	115 + B	140 + B
SHM	47 + B	55 + B	66 + B	80 + B
SM	47 + B	55 + B	66 + B	80 + B
LR L	47 + B	55 + B	66 + B	80 + B
LRK	47 + B	55 + B	66 + B	80 + B
ABL	47 + B	55 + B	66 + B	80 + B
SHM	-	-	-	-
SM	117 + B	160 + B	196 + B	237 + B
LR M	117 + B	160 + B	196 + B	237 + B
LRK	127 + B	165 + B	196 + B	252 + B
ABL	129 + B	180 + B	218 + B	303 + B
N	30	40	55	70

*SL = Stroke

**Hole for hose clamp ØE + 30

DESCRIPTION OF BDK - BDKL



- 1 Ball screw
- 2 Thrust and radial bearings
- 3 Grease of EP-quality
- 4 Housing of nodular cast iron
- 5 Alkyd paint 85 micron thick in RAL 5015
- 6 Worm screw hardened and ground
- 7 Worm wheel of centrifugally cast tin bronze
- 8 Bellows in PVC, steel or other materials.

Ball screw jacks BDK and BDKL are at full load designed for 60% utilization (ED) per 10 minutes still not more than 30% per hour totally at ambient temperature +25°C. Ball screw jacks are filled with grease in EP-quality at delivery. The lifting screw should be lubricated with same type of grease. Allowable working temperature range is from -30°C to +100° C.

For other conditions consult our application engineers. Other sizes on request.

Technical data of BDK - BDKL

Other capacities and screw sizes available on request

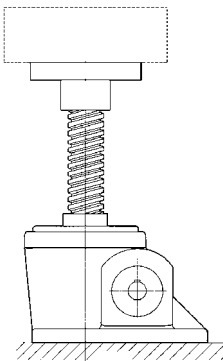
Size	27	40	58	66
Max capacity (N)	8 000	25 000	50 000	125 000
Lifting screw	20 x 5	25 x 10	40 x 10	50 x 10
Ratio (L)	9:1	7:1	6.75:1	7:1
Raise per revolution (mm)	0.555	1.428	1.481	1.428
Starting torque at max load (Nm)	2.5	16.0	32	76
Max running power at 30% ED (kW)	0.25	0.77	2.0	2.9
Starting efficiency	0.28	0.35	0.39	0.37
Starting torque on lifting screw at max load (Nm)	9	56	114	292
Running efficiency	See page "Power ratings"			
*Holding torque (Nm))	0.35	2.5	6.0	14.0
Weight with 100 mm stroke BDK/BDKL (kg)	4/3.5	11/10	26/20	40/34
Weight of lifting screw, 100 mm (Kg)	0.2	0.32	0.84	1.36

*) The holding torque is the torque on the input shaft which is required to prevent the load from being lowered.

SERIES BD

COMPRESSION LOAD TABLE BDK-BDKL EULER I

Size		27	40	58	66
Max capacity (kN)		8	25	50	125
Max capacity, compression load (kN) for different lengths of stroke at threefold safetyfactor against breaking (Euler I) <i>Free load</i>	0.2				
	0.3	6.6	18		
	0.4	3.7	10		
	0.5	(2.4)	6.6	40	119
	0.6		(4.6)	28	83
	0.7			20	61
	0.8			16	46
	0.9			(12)	37
	1.0			(10)	30
	1.25				(19)
	1.50				
	1.75				
	2.00				
	2.25				
	2.50				

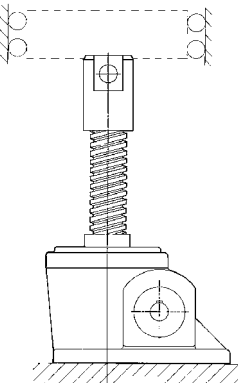


Free spindle length (m)

Fig. 36

Compression load table BDK-BDKL Euler II

Size		27	40	58	66
Max capacity (kN)		8	25	50	125
Max capacity, compression load (kN) for different lengths of stroke at threefold safetyfactor against breaking (Euler II) <i>Guided load</i>	0.2				
	0.3				
	0.4				
	0.5				
	0.6	6.6	18		
	0.7	4.9	13		
	0.8	3.7	10		
	0.9	(3.0)	8.1		
	1.0	(2.4)	6.6	40	119
	1.25		(4.2)	26	76
	1.50			18	53
	1.75			(13)	39
	2.00			(10)	30
	2.25				(24)
	2.50				(19)



Free spindle length (m)

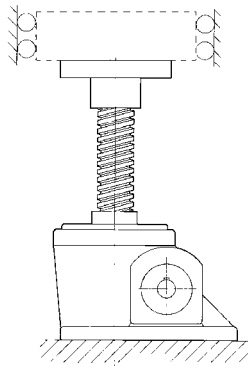
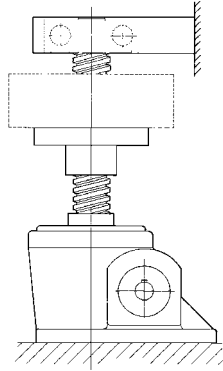
Fig. 37

The values given in brackets must only be used at low lifting speed and concentric load on the lifting screws.

SERIES BD

COMPRESSION LOAD TABLE

BDK-BDKL EULER III

Size	27	40	58	66	
Max capacity (kN)	8	25	50	125	
Max capacity, compression load (kN) for different lengths of stroke at threefold safetyfactor against breaking (Euler III) <div style="display: flex; justify-content: space-around; margin-top: 10px;"> <div style="text-align: center;"> <p><i>Guided load</i></p>  </div> <div style="text-align: center;"> <p><i>Supported spindle</i></p>  </div> </div> <p style="margin-top: 10px;">Fig. 38</p>	0.2				
	0.3				
	0.4				
	0.5				
	0.6				
	0.7				
	0.8	7.7	21		
	0.9	5.9	16		
	1.0	4.8	13		
	1.25	(3.0)	8.4		
	1.50		5.8	36	106
	1.75		(4.3)	26	78
	2.00			20	60
	2.25			16	47
	2.50			(13)	38
	3.00				26
	3.50				(19)

The values given in brackets must only be used at low lifting speed and concentric load on the lifting screws.

Power ratings BDK - BDKL

Power ratings for BDK-BDKL at 60% ED/10 min or max 30% ED/hour at ambient temperature +25°C.

Note: Power ratings indicate running power. Additional power will be required on start. See "Selection of jacks".

- n = input speed (rpm)
- v = lifting speed (mm/min)
- η_d = running efficiency
- L = low ratio
- T = input torque (Nm)
- P = input power (kW)
- i = ratio of worm gear set

BDK 27 L (i = 9) 20 x 5

n rpm	v mm/min	η_d	8 kN		6 kN		4 kN		2 kN		1 kN	
			Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
2900	1611	.46	1.5	.46	1.2	.36	.87	.27	.56	.17	.40	.12
1750	972	.45	1.5	.28	1.2	.22	.87	.16	.56	.10	.40	.07
1500	833	.45	1.6	.25	1.3	.20	.92	.14	.58	.09	.41	.06
1000	556	.44	1.6	.17	1.3	.13	.92	.10	.58	.06	.41	.05
750	417	.43	1.6	.13	1.3	.10	.92	.07	.58	.05	.41	.05
500	278	.42	1.7	.09	1.3	.07	.97	.05	.61	.05	.42	.05
400	222	.41	1.7	.07	1.3	.06	.97	.05	.61	.05	.42	.05
300	167	.40	1.7	.05	1.3	.05	.97	.05	.61	.05	.42	.05
200	111	.39	1.8	.05	1.4	.05	1.0	.05	.63	.05	.44	.05
100	56	.37	1.9	.05	1.5	.05	1.1	.05	.66	.05	.45	.05
50	28	.35	2.0	.05	1.6	.05	1.1	.05	.68	.05	.46	.05

SERIES BD

POWER RATINGS

BDK - BDKL

BDK 40 L (i = 7) 25 x 10

n rpm	v mm/min	η_d	25 kN		20 kN		15 kN		10 kN		7.5 kN		5 kN		2.5 kN	
			Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
2700	3857	.56					6.0	1.7	4.1	1.2	3.2	.90	2.2	.63	1.3	.36
1750	2500	.55					6.1	1.1	4.2	.75	3.2	.58	2.3	.41	1.3	.24
1500	2143	.55					6.1	.96	4.2	.66	3.2	.51	2.3	.36	1.3	.20
1000	1429	.52			8.6	.90	6.5	.68	4.5	.47	3.4	.36	2.4	.25	1.4	.14
750	1071	.52			8.7	.69	6.6	.52	4.5	.36	3.5	.28	2.4	.19	1.4	.11
500	714	.51	11	.58	8.9	.47	6.8	.36	4.6	.24	3.6	.19	2.5	.13	1.4	.07
400	571	.50	11	.47	9.1	.38	6.9	.29	4.7	.20	3.6	.15	2.5	.11	1.4	.06
300	429	.49	12	.36	9.3	.29	7.0	.22	4.8	.15	3.7	.12	2.6	.08	1.5	.05
200	286	.48	12	.25	9.5	.20	7.2	.15	4.9	.10	3.8	.08	2.6	.06	1.5	.05
100	143	.46	12	.13	9.9	.10	7.5	.08	5.1	.05	3.9	.05	2.7	.05	1.5	.05
50	71	.44	13	.07	10	.06	7.9	.05	5.4	.05	4.1	.05	2.9	.05	1.6	.05

BDK 58 L (i = 6.75) 40 x 10

n rpm	v mm/min	η_d	50 kN		40 kN		30 kN		25 kN		20 kN		15 kN		10 kN	
			Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
2000	2963	.58					12	2.5	10	2.1	8.2	1.7	6.3	1.3	4.4	.91
1750	2593	.58					12	2.2	10	1.8	8.2	1.5	6.3	1.1	4.4	.80
1500	2222	.58					12	1.9	10	1.6	8.3	1.3	6.4	.99	4.4	.69
1000	1481	.55			17	1.8	13	1.4	11	1.1	8.7	.93	6.7	.71	4.6	.49
750	1111	.55			17	1.3	13	.99	11	.83	8.8	.67	6.7	.51	4.7	.36
500	741	.52	23	1.2	18	.97	14	.73	12	.61	9.3	.50	7.1	.38	4.9	.26
400	593	.51	23	.95	18	.76	14	.58	12	.49	9.4	.39	7.2	.30	5.0	.21
300	444	.51	23	.72	19	.58	14	.44	12	.37	9.5	.30	7.3	.23	5.0	.16
200	296	.49	24	.49	19	.39	14	.30	12	.25	9.7	.20	7.4	.15	5.1	.11
100	148	.48	25	.26	20	.21	15	.16	13	.13	10	.11	7.7	.08	5.3	.06
50	74	.46	26	.13	21	.10	16	.08	13	.07	11	.05	8.0	.05	5.5	.05

BDK 66 L (i = 7) 50 x 10

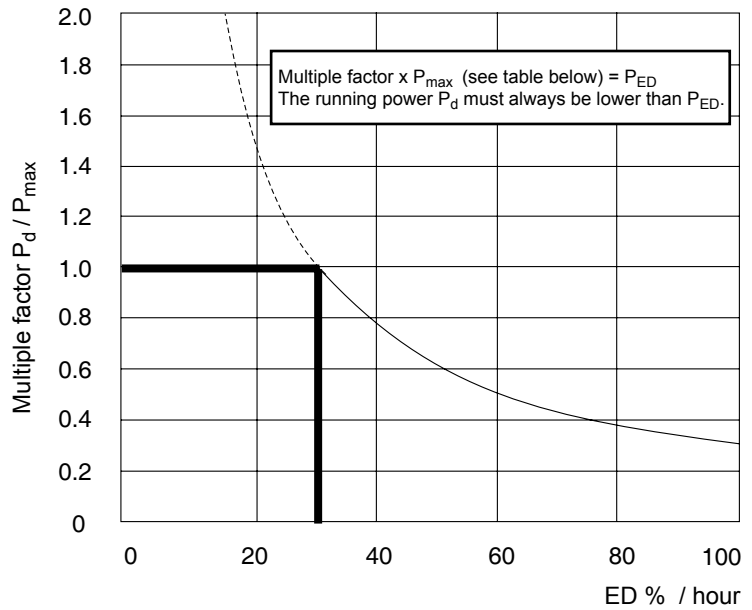
n rpm	v mm/min	η_d	125 kN		100 kN		75 kN		50 kN		25 kN		20 kN		10 kN	
			Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
1750	2500	.56							20	3.7	10	1.9	8.4	1.5	4.5	.83
1500	2143	.56							20	3.2	10	1.6	8.4	1.3	4.5	.72
1000	1429	.55							21	2.1	11	1.1	8.6	.88	4.6	.47
750	1071	.52					32	2.5	22	1.7	11	.86	9.1	.70	4.8	.37
500	714	.51					33	1.7	22	1.1	11	.59	9.2	.48	4.9	.25
300	429	.50			45	1.4	34	1.1	23	.71	12	.36	9.4	.30	5.0	.16
250	357	.50			45	1.2	34	.90	23	.61	12	.31	9.5	.25	5.0	.13
200	286	.49			46	.95	34	.72	23	.48	12	.25	9.6	.20	5.1	.11
150	214	.49	58	.91	46	.73	35	.55	23	.37	12	.19	9.7	.15	5.2	.08
125	179	.48	58	.76	47	.61	35	.46	24	.31	12	.16	9.8	.13	5.2	.07
100	143	.48	59	.62	47	.50	36	.37	24	.25	12	.13	10	.10	5.3	.06
50	71	.46	62	.32	49	.26	37	.19	25	.13	13	.07	10	.05	5.5	.05

SERIES BD

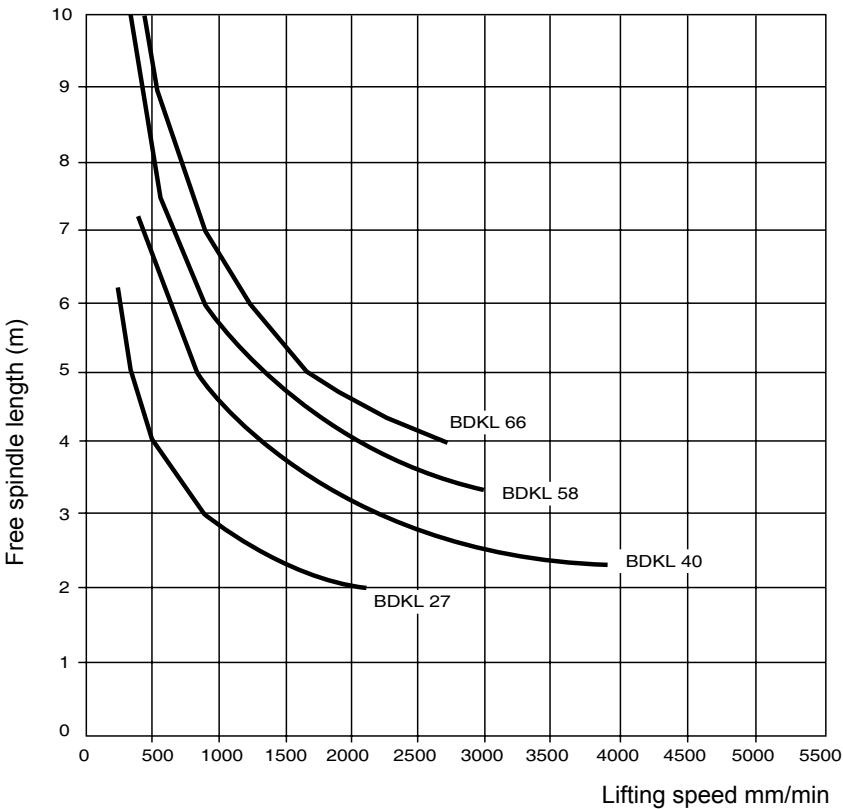
INTERMITTENCE FACTOR (ED) BDK/BDKL

Intermittence factor, if the ED is other than 30%/hour the running power (Pd) must be adjusted according to diagram which is calculated by following formula:

$$P_{ED} = \frac{30\%}{ED\%} \times P_{max}$$



Critical Travelling Nut Speed



Max Permissible Speed V Mm/min With Grease Lubrication

BDK / BDKL	Ratio L
27	2100
40	3900
58	3000
66	2700

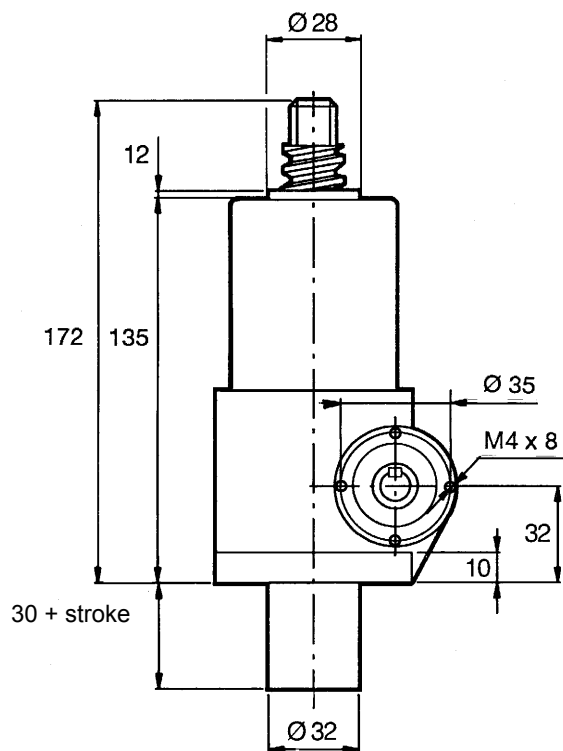
LIFETIME OF BALL SCREWS

The nominal lifetime is reached by 90% of the ball screws before the running surfaces show any sign of fatigue. 50% of the ball screws reach a lifetime which is 5 times their nominal lifetime.

Lifetime In Running Metres X 103

Size	Max load (kN)	100% of max load (km)	75% of max load (km)	50% of max load (km)
27	8	15.6	37.1	125.1
40	25	5.8	13.7	46.1
58	50	10.8	25.6	86.4
66	125	1.5	3.5	11.8

Dimensions BDK 27



Keyway BS 4235

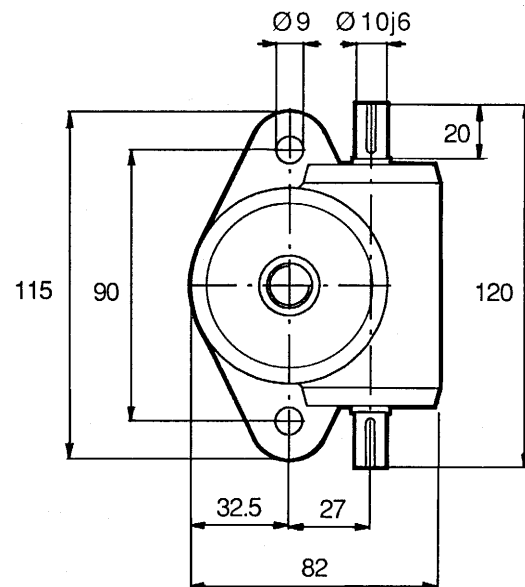


Fig. 39

SERIES BD

DIMENSIONS BDK 40-66

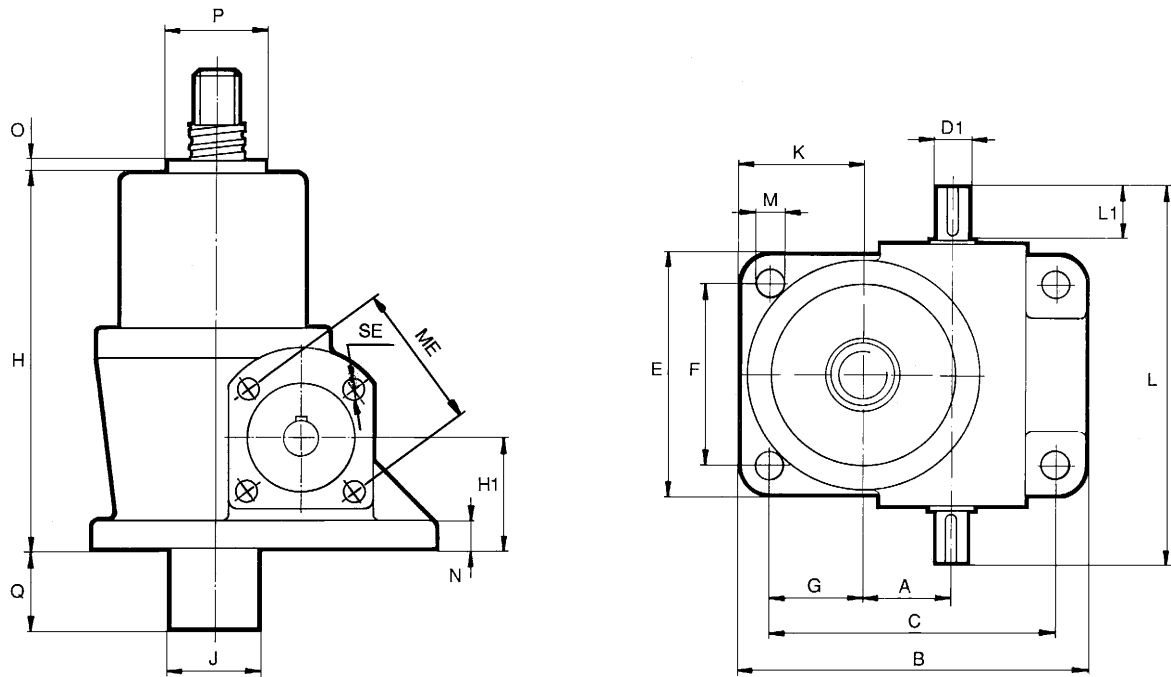


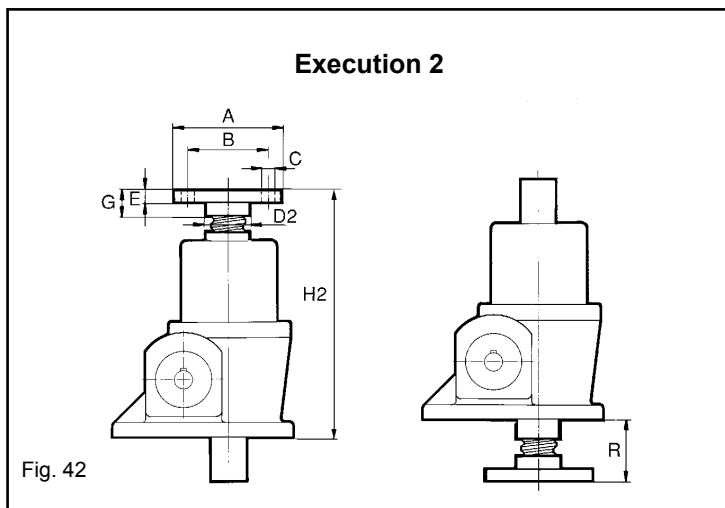
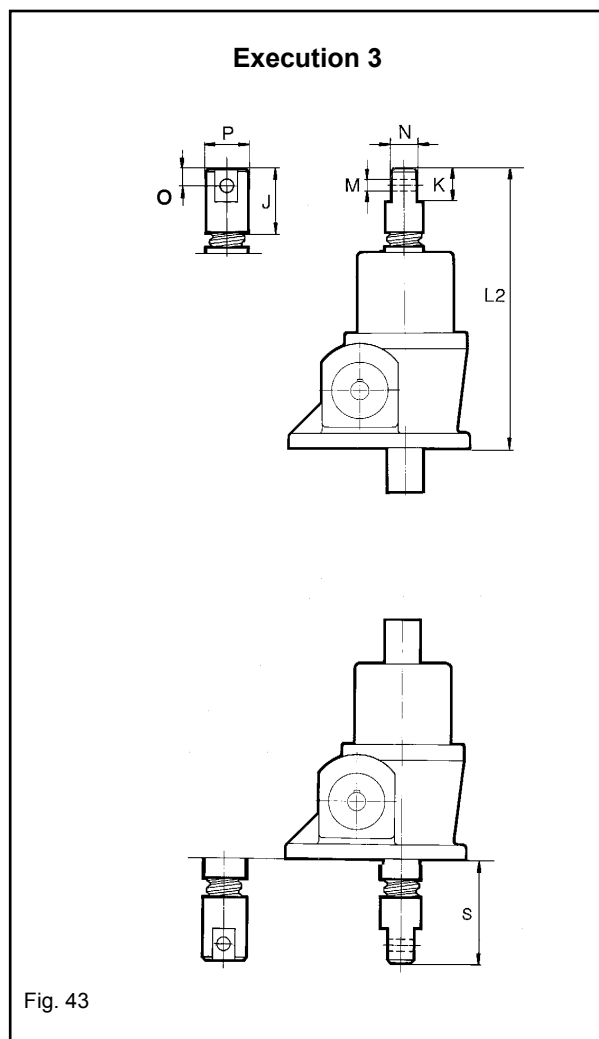
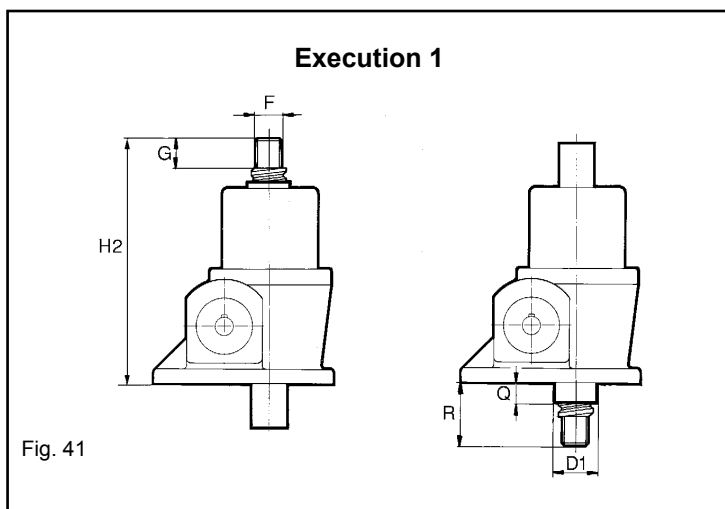
Fig. 40

Size	40	58	66
A	40	58	66
B	156	196	222
C	130	158	178
Ø D1j6	14	19	24
E	110	170	190
F	84	134	146
G	42	40	51
H	190	265	318
H1	50	55	68
Ø J	45	55	75
K	55	60	73
L	172	237	268
L1	25	35	40
Ø M	13	18	21
N	12	12	16
O	15	15	15
Ø P	40	50	70
Q	35 + Stroke	35 + Stroke	35 + Stroke
SE	M8 x 12	M8 x 12	—
ME	65	80	—

SERIES BD

DIMENSIONS BDK 27-66

END EXECUTION 1, 2, 3



Size	27	40	58	66
Ø A	65	92	122	150
Ø B	50	65	90	110
Ø C	4x7	4x14	4x18	4x 21
Ø DI	28	40	50	70
Ø D2	30	40	55	70
E	8	12	16	20
F	M14x2	M20x1.5	M30x2	M40x3
G	20	25	36	50
H2	172	235	321	388
J	55	75	100	125
K	25	35	50	60
L2	207	285	385	463
Ø M H11	12	18	25	30
N	20	25	35	45
O	12.5	17.5	25	30
Ø P	30	40	55	70
Q	12	15	15	15
R	37	45	56	70
S	72	95	120	145

SERIES BD

DIMENSIONS WITH BELLOWS

BDK 27-66

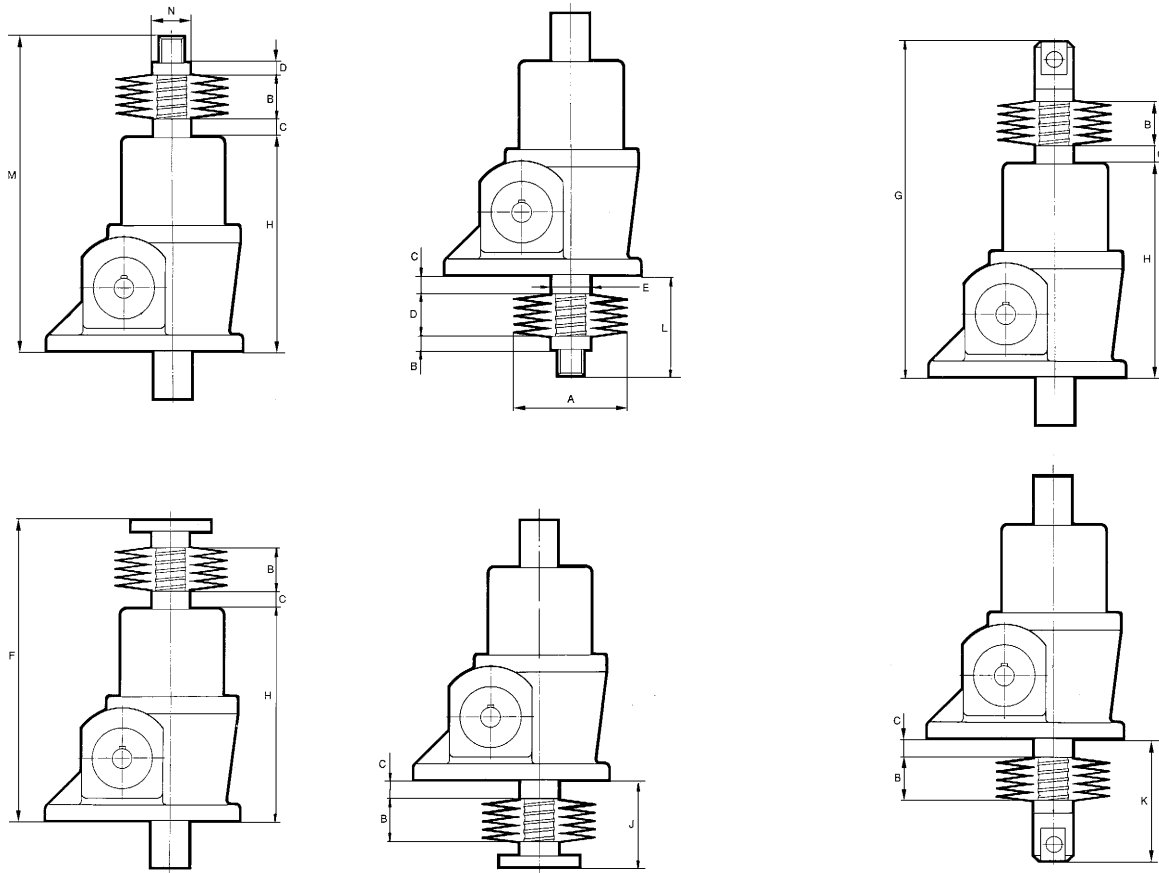


Fig. 44

Size	27	40	58	66
Ø A	95	115	130	150
B min	5	5	5	5
B max	0.05 x Stroke	0.05 x Stroke	0.05 x Stroke	0.05 x Stroke
C	12	15	15	15
D	15	15	15	15
E*	28	40	50	70
F	172 + B	235 + B	321 + B	388 + B
G	207 + B	285 + B	385 + B	463 + B
H	135	190	265	318
J	37 + B	45 + B	56 + B	70 + B
K	72 + B	95 + B	120 + B	145 + B
L	52 + B	60 + B	71 + B	85 + B
M	187 + B	250 + B	336 + B	403 + B
N	30	40	55	70

*Hole for hose clamp Ø E + 30

SERIES BD

DIMENSIONS

BDKL 27-66

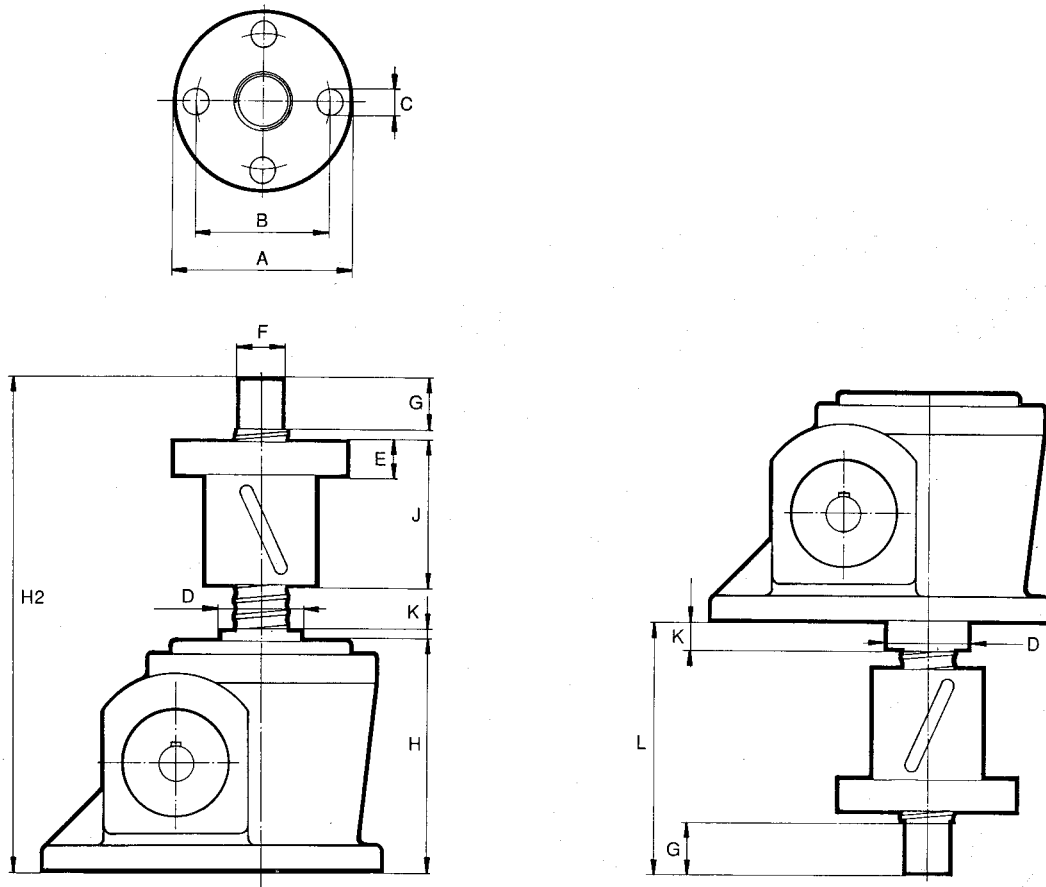


Fig. 45

Size	27	40	58	66
Ø A	83	72	117	137
Ø B	70	57	91	108
Ø C	4 x 7	6 x 9	8 x 18	8 x 18
Ø D	28	40	50	70
E	17	18	28	30
Ø F h7	12	20	30	40
G	20	30	40	60
H	70	105	130	157
H 2	185 + Stroke	250 + Stroke	340 + Stroke	420 + Stroke
J	57	88	114	136
K	12	15	15	15
L	121 + Stroke	150 + Stroke	230 + Stroke	284 + Stroke

SERIES BD

IEC MOTORFLANGE

BD86 - BD200 consult application engineers.

Size	Motor size	Ø A		B	C		Ø H		Ø K		Ø P	Q		R	SE	ME	NE	D	E /B5	F /B5	G
		B14	B5		B14	B5	B14	B5	B14	B5		B14	B5								
BD27	63	90	-		100.5	-	75		60		11	6		3.5					23	17.5	62
BD27	71	105	-	60	111.5	-	85		70		14	7		4	M4x8	35	28	38.5	30	21.5	73
BD27	80	120	-		119	-	100		80		19	7		4					40	19	80.5
BD40	63	92	140		112	112	75	115	60	95	11	6	6	3.5					23	3	52
BD40	71	102	160	86	118	118	85	130	70	110	14	7	7	4	M8x12	65	47	60	30	1/2	57/58
BD40	80	118	200		128	128	100	165	80	130	19	7	11.5	4					40	2	68
BD40	90	140	200		138	138	115	165	95	130	24	9	11.5	4					50	2	78
BD58	71	108	160		151	151	85	130	70	110	14	7	7	4					30	2.5	69
BD58	80	118	200		161	171	100	165	80	130	19	7	11.5	4					40	2.5/12.5	89
BD58	90	140	200	118.5	171	171	115	165	95	130	24	9	11.5	4	M8x12	80	62	82	50	2.5	89
BD58	100/112	160	250		181.5	181.5	130	215	110	180	28	9	14	5					60	3	99.5
BD66	71	108	160		171	171	85	130	70	110	14	7	7	4					30	7	79
BD66	80	118	200	134	181	191	100	165	80	130	19	7	11.5	4	M8x12	80	62	92	40	7	89
BD66	90	140	200		191	191	115	165	95	130	24	9	11.5	4					50	7	99
BD66	100/112	160	250		201.5	201.5	130	215	110	180	28	9	14	5					60	7.5	109

Bigger jacksizes motorflanges are available on request.
All IEC-motors are accepted.
Other motors on request.

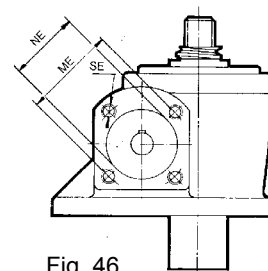
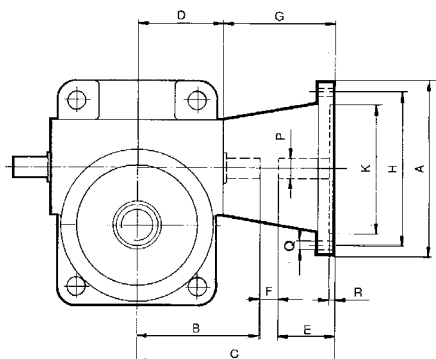


Fig. 46

Trunnion

Single and double trunnion available

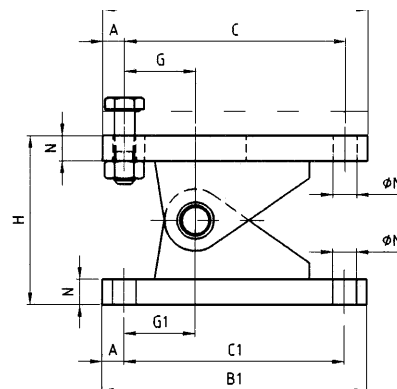
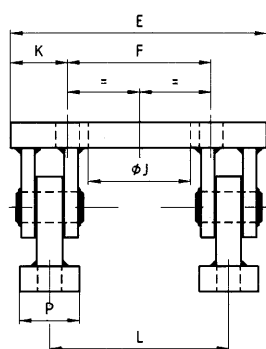


Fig. 47

Size	A	B	B1	C	C1	E	F	G	G1	H	J	K	L	M	N	P
40	13	156	156	130	130	140	84	42	42	80	60	28	100	14	13	30
58	19	196	205	158	165	170	134	40	47	105	80	18	125	18	16	35
66	22	222	234	178	190	250	146	51	63	150	95	52	170	22	22	70
86	25	300	300	250	250	300	170	85	85	170	125	65	210	26	28	70
100	35	350	350	280	280	350	190	95	95	205	155	80	250	33	34	80
125	40	460	460	380	380	440	220	140	140	260	200	110	320	39	47	90

SERIES BD

COMBINATION SCREW JACK WITH OTHER PRODUCTS FOR LOW LIFTING SPEEDS

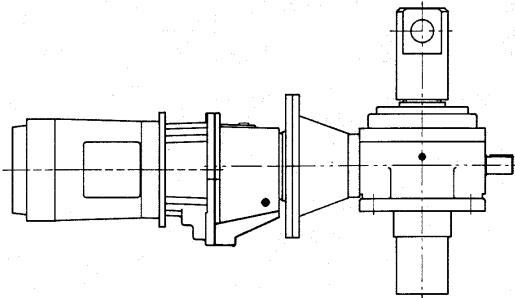
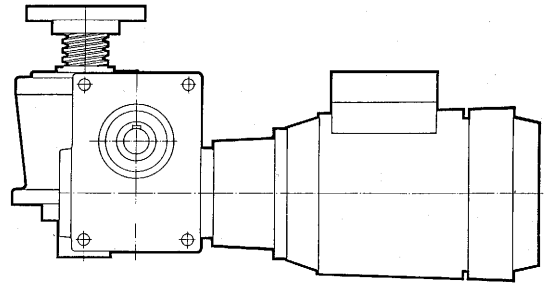


Fig. 48



Example of Arrangements

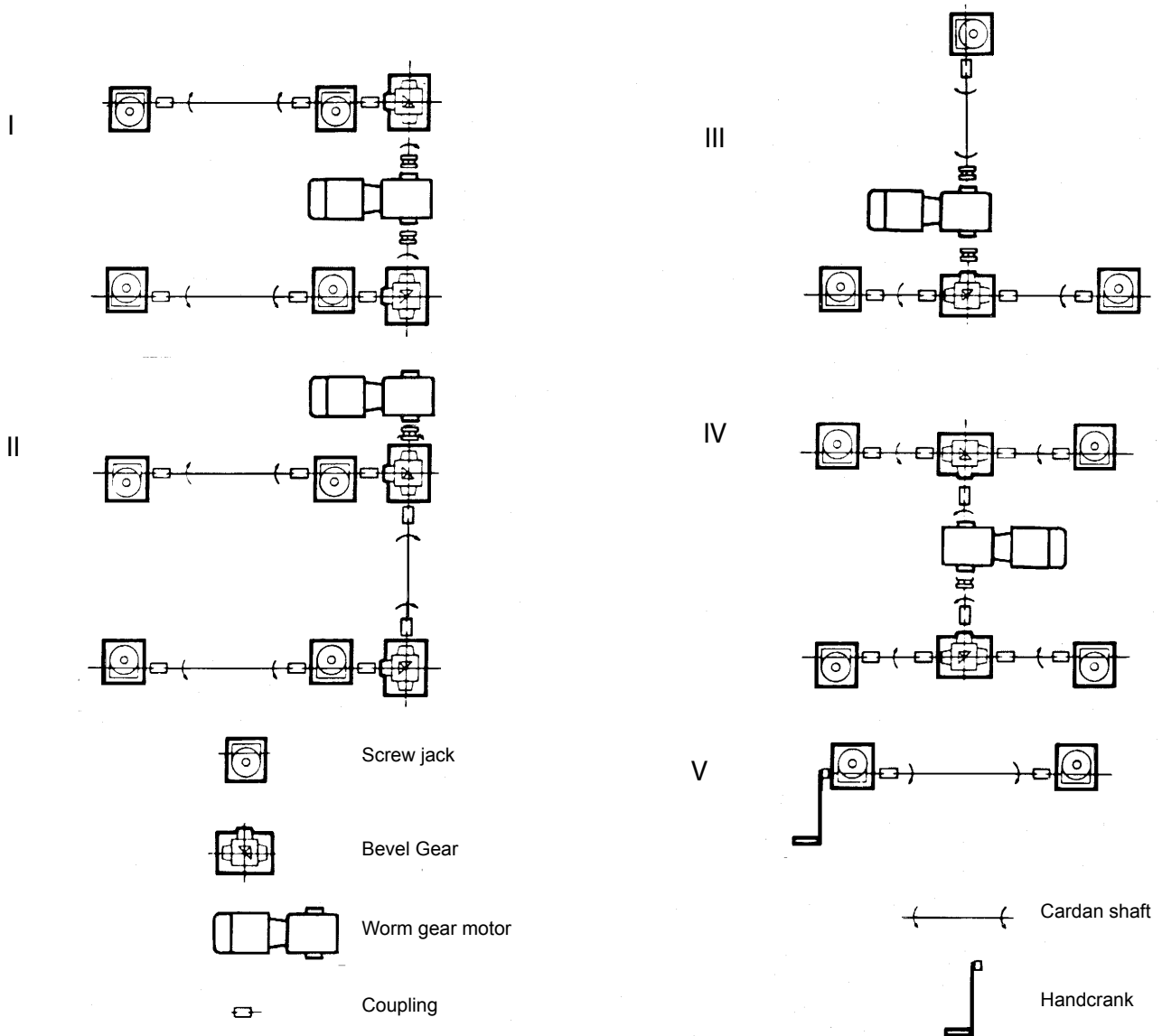


Fig. 49

UNIVERSAL JOINT SHAFT

Type X-G

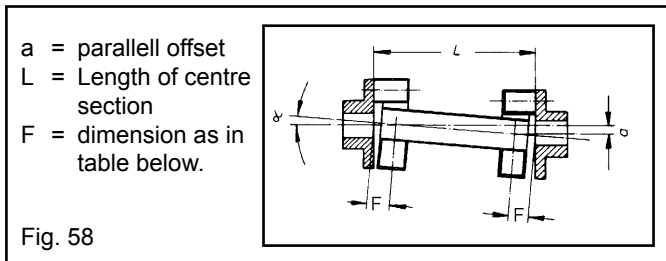
Universal joint shafts for spanning any distance and for compensating for larger radial offset misalignments. The element type X is torsionally very stiff, free from play, but has bending elasticity and is axially and angularly flexible.

Moreover, it is oil-resistant and withstands temperatures up to 150° C.

Selection of Universal Joint Shafts:

Torque capacity is in accordance with the table below. Permissible angular misalignment is as shown in table and diagram below.

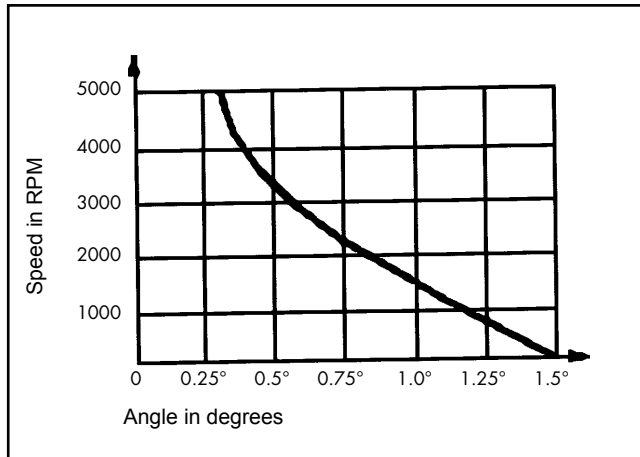
The maximum permissible length for the centre part is dependant on the speed and can be found from diagram on page 48.



Permissible Shaft Misalignment

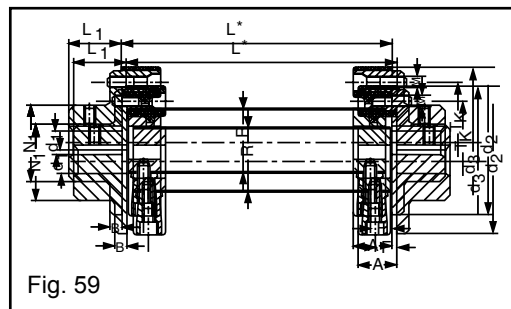
Types	Angular Degree	Parallel Offset mm (a)	Axial mm
X-G	1°	tan α (L-2F)	±1

* Applies for 1500 R:P:M.; for other speeds refer to diagram below.



Dimensions

Size	A	B	d ₁		d ₂	d ₃	F	L1	M	N1	R	TK/Division
			min	max								
1 X	18	7	8	25	56	57	12	24	M6	36	30	44/2x180°
2 X	24	8	12	38	85	88	14	28	M8	55	40	68/2x180°
4 X	25	8	15	45	100	100	14,5	30	M8	65	45	80/3x120°
8 X	30	10	18	55	120	125	17	42	M10	80	60	100/3x120°
16 X	35	12	20	70	150	155	21	50	M12	100	70	125/3x120°
25 X	40	14	20	85	170	175	23	55	M14	115	85	140/3x120°
30 X	50	16	25	100	200	205	30	66	M16	140	100	165/3x120°

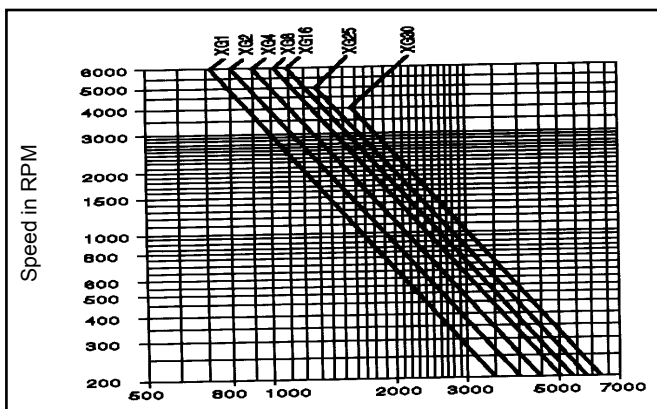


* Dimensions L stands for any non standard lengths. Always state the required dimension in enquiries and orders.

Sizes

The shafts are available in 7 sizes for nominal torques from 10 to 550 Nm with a single element or up to 1100 Nm with two elements connected in tandem.

Coupling selection should always be based on nominal torque rating.



Permissible Torques and Speeds

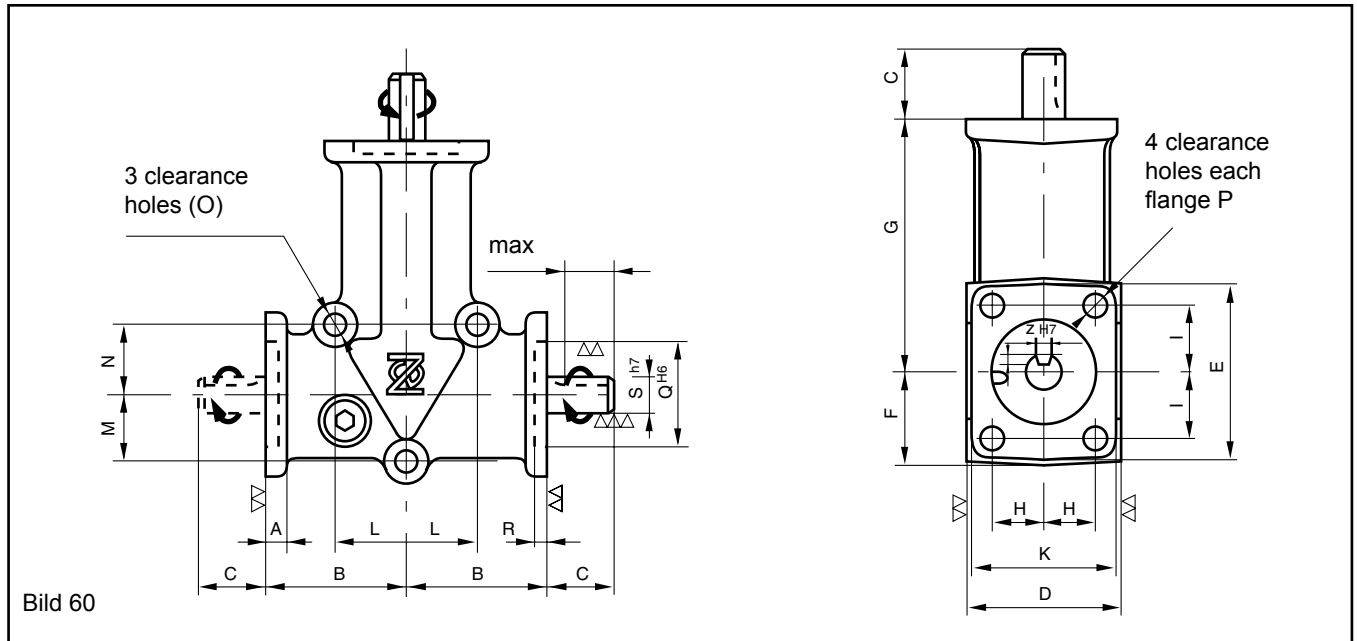
Size	Nominal torque TKN Nm	Max torque TKmax Nm	Max speed nmax RPM
1	10	25	10000
2	30	60	10000
4	60	120	8000
8	120	280	7000
16	240	560	6000
25	370	800	5000
30	550	1400	4500

We recommend two types of bevel gears to be used in screw jack arrangement.

1. DZ-Range

For smaller loads and lower speeds we recommend the DZ-range.

- Sand cast aluminium housing
- Hardened, straight bevel gears, ratio 1:1 or 2:1
- DZ1: Lubricated for life with grease.
- DZ2-3-4: Lubricated with oil to be changed every 1000 hour.
- All mounting positions possible.
- Shaft dimensions acc. to ISO, keyways acc. to ISO, DZ1 have no keyways.
- Lifetime approx 2 000 hours



Type	Shaft S	A	B	C	D	E	F	G	H	K	I	L	M	N	O	P	Q	R	S	T	U	Z
DZ 1	3	5	34	15	33	40	21	60	11	32	15	16	16	16	5.2	4.2	22	2.5	8			
DZ 2	3	7	52	35	52	66	33	90	18	50	26	24	24	24	8.2	6.2	35	5	15	27	3	5
DZ 3	3	8	75	50	76	96	48	140	27	74	38	38	38	38	8.2	8.2	55	3.5	20	40	3.5	6
DZ 4	3	13	80	70	100	98	55	150	38	98	38	45	45	70	12.3	10.3	65	3.5	25	60	4	8

Input speed n1 rpm	Ratio	Output speed n2 rpm	DZ1		DZ2		DZ3		DZ4	
			Input power P1 kW	Output torque T2 Nm	Input power P1 kW	Output torque T2 Nm	Input power P1 kW	Output torque T2 Nm	Input power P1 kW	Output torque T2 Nm
50	1:1	50	0.02	3.5	0.07	12.3	0.25	47	0.32	62
50	2:1	25	0.01	2.4	0.02	7.3	0.08	29	0.14	53
200	1:1	200	0.07	3.3	0.24	11.4	0.92	44	1.14	55
200	2:1	100	0.01	1.4	0.07	6.4	0.27	26	0.48	46
600	1:1	600	0.18	2.9	0.65	10.3	2.40	38	2.90	46
600	2:1	300	0.04	1.3	0.18	5.8	0.75	24	1.33	42
1000	1:1	1000	0.27	2.6	0.98	9.3	3.58	34	4.25	41
1000	2:1	500	0.07	1.2	0.28	5.3	1.08	21	1.89	36
1500	1:1	1500	0.37	2.3	1.36	8.7	4.64	29	5.87	37
1500	2:1	750	0.10	1.2	0.42	5.2	1.55	20	2.74	35
3000	1:1	3000	0.62	2.0	2.51	8.0	8.73	28	10.75	34
3000	2:1	1500	0.14	0.9	0.60	3.8	2.78	18	4.56	29

BEVEL GEARS

2. C-range

For larger loads and higher speeds we recommend the C-range.

- High resistance aluminium alloy housing.
- Hardened, tempered and lapped spiral bevel gears. Ratio 1:1 or 2:1.
- Lubricated with synthetic oil. (Not filled at delivery).
- All mounting positions are possible without modification of fixing.
- Oil sealing to IP 43
- Lifetime approx 6000 hours.
- Rotation in two directions.

Bevel gears with other ratio and higher power ratings available on request.

Shaft Arrangements

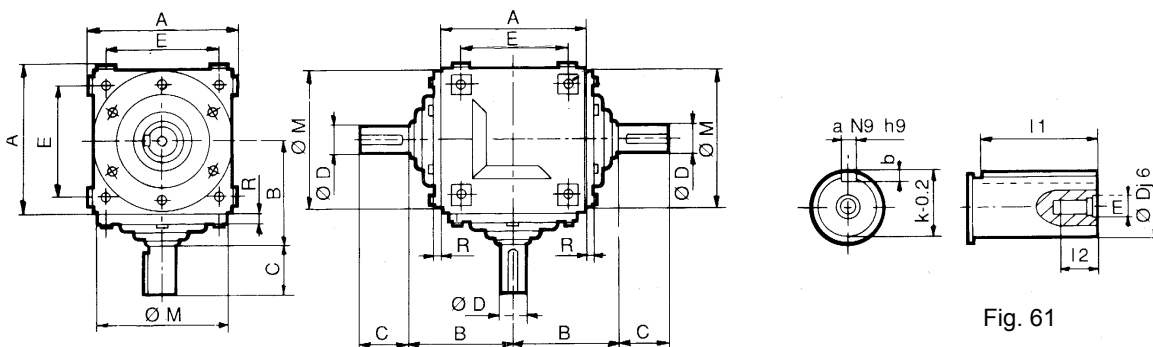
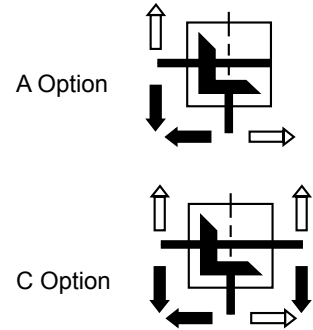
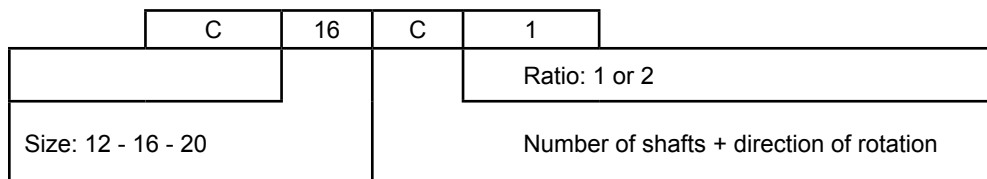


Fig. 61

Type	A	B	C	Dj6	E	F	Mf7	R	Kg
C.12	124	97	50	25	95	M8 x 14	116	10	6
C.16	160	115	60	30	120	M10 x 20	150	12	12
C.20	200	140	75	40	150	M12 x 25	190	13	22

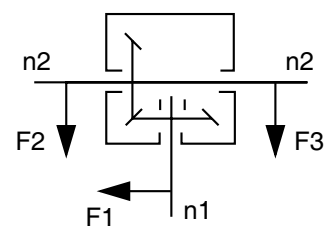
Shaft Ø Dj6	Shaft key as per DIN 6885 NF 22 1 75 BS 4236				Tapped hole	
	ah9	b	k-0.2	l1	m	l2
25	8	7	28	45	M8	15
30	8	7	33	55	M8	15
40	12	8	43	70	M10	19

Example of Coding



Admissible Radial Loads on Shaft End

Size	Input speed (RPM)								
	1500			500			50		
	F1 (N)			F2 (N)			F3 (N)		
Loadfactor Kt = 1.55									
C12	300	650	1800	300	650	1800	750	1150	2350
C16	500	1100	3000	500	1100	3000	1250	2000	3900
C20	1000	1800	5000	1000	1800	5000	2500	3400	6500
Loadfactor Kt = 2									
C12	600	850	2350	600	850	2350	800	1350	2600
C16	950	1400	3800	950	1400	3800	1350	2350	4500
C20	1900	2300	6400	1900	2300	6400	2700	4000	8500



Kt = 1 for direct coupling

Nominal Powers P_n - Torques on High Speed Shaft (n₁)

P_n is the nominal power calculated for a life of 6000 hours with service factor Ka = 1.

Type	Torques and powers	Speeds on high speed shaft n ₁ in RPM														
		10	50	125	250	500	750	1000	1250	1500	1750	2000	2250	2500	2750	3000
Ratio = 1																
c. 12	Torque - Couple - M....daNm	19.1	17.2	14.5	13.3	11.4	10.1	9.5	9.1	8.9	8.73	8.6	8	7.6	7.1	6.6
	Power - P _n - P _nkW	0.2	0.9	1.9	3.5	6	8	10	12	14	16	18	19	20	20.5	21
c. 16	Torque - Couple - M....daNm	38.2	30.5	26.7	22.9	20	18.4	17.2	15.6	15.2	13.3	11.9	11	10.3	9.55	
	Power - P _n - P _nkW	0.4	1.6	3.5	6	10.5	14.5	18	20.5	24	24.5	25	26	27	27.5	
c. 20	Torque - Couple - M....daNm	76.4	61.1	53.5	45.8	40	36.9	34.3	32	31.8	28	25.3	23	22.3		
	Power - P _n - P _nkW	0.8	3.2	7	12	21	29	36	42	50	51.5	53	54.5	58.5		
Ratio = 2																
c. 12	Torque - Couple - M....daNm	9.5	5.7	5.3	4.9	4.7	4	3.8	3.6	3.5	3.2	3.1	2.9	2.8	2.7	2.7
	Power - P _n - P _nkW	0.1	0.3	0.7	1.3	2.5	3.2	4	4.7	5.5	6	6.5	7	7.5	8	8.5
c. 16	Torque - Couple - M....daNm	19.1	15.2	12.9	11.4	9.5	8.9	8.1	7.6	7.3	7	6.9	6.5	6.1	5.7	5.4
	Power - P _n - P _nkW	0.2	0.8	1.7	3	5	7	8.5	10	11.5	13	14.5	15.5	16	16.5	17
c. 20	Torque - Couple - M....daNm	38.2	28.6	26.7	22.9	19.1	17.8	17.1	16	15.6	15.2	14.3	14	13.7	12.6	11.9
	Power - P _n - P _nkW	0.4	1.5	3.5	6	10	14	18	21	24.5	28	30	33	36	36.5	37.5

Selection

$$P_m = P_u \times K_a \times K_i \times K_t$$

P_m: Corrected output power (kW)

P_u: Power absorbed by machine (kW)

K_a: Service factor

K_i: Life factor

K_t: Radial load factor

$$\text{Ratio } i = \frac{n_1}{n_2}$$

n₁ = speed on high speed shaft in RPM

n₂ = speed on low speed shaft in RPM

Select the "Cubic" bevel box so:

$$P_n \geq P_m$$

P_n = Nominal power

Service Factor Ka

Prime mover	Nominal or infrequent starting	Driven machine Moderate shocks or fairly frequent starting	Heavy shocks or very frequent starting
Electric motor Steam turbine	1.00	1.25	1.50

Life Factor Ki

The design life indicate the number of hours running producing normal wear without destruction.

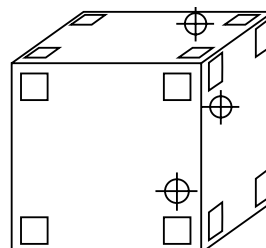
Life required in hours					
100	1000	6000	10000	15000	20000
0.6	0.8	1	1.05	1.2	1.35

Lubrication of Bevel Gears

Lubrication by splash:

- All types
- All positions
- Lubrication: recommended oil given on box (bevel box) delivered without oil

Type	C 12	C 16	C 20
Quantity in litres	0.4	0.8	1.5



FILLING BREATHER:
breather on top or with elbow on the vertical face.

DRAINING:
on the side or bottom face.

LEVEL:
(by plug): always in the bottom right hand corner.

TELESCOPIC SPRING PROTECTION

- Made of high quality hardened spring steel to dimension shown down
- Very good sealing effect between the coils
- Available also in stainless steel

Di = inside diam

Da = outside diam

DF1 = outside diam of centering flange (Di - 2 mm)

DF2 = inside diam of flange socket (Da + 4 mm)

L_{min} = min installation length

L_{max} = max installation length

IMPORTANT

When ordering state vertical or horizontal position.

Type		Di ± 1 mm	Da ± 2 mm	L max	L min
BD 27					
SF	30/150/30	30	39	150	30
SF	30/250/30	30	44	250	30
SF	30/350/30	30	49	350	30
SF	30/450/40	30	53	450	40
SF	30/550/40	30	58	550	40
SF	30/650/50	30	55	650	50
SF	30/750/50	30	59	750	50
BD 40					
SF	40/150/30	40	51	150	30
SF	40/250/30	40	56	250	30
SF	40/350/30	40	60	350	30
SF	40/450/40	40	63	450	40
SF	40/550/40	40	68	550	40
SF	40/350/50	40	55	350	50
SF	40/450/50	40	58	450	50
SF	40/550/50	40	61	550	50
SF	40/650/50	40	65	650	50
SF	40/750/50	40	69	750	50
SF	40/450/60	40	55	450	60
SF	40/550/60	40	58	550	60
SF	40/650/60	40	62	650	60
SF	40/750/60	40	66	750	60
SF	40/900/60	40	70	900	60
SF	40/650/75	40	62	650	75
SF	40/750/75	40	66	750	75
SF	40/900/75	40	72	900	75
SF	40/1100/75	40	78	1100	75
SF	40/1300/75	40	84	1300	75
SF	40/1500/75	40	90	1500	75
SF	40/1000/100	40	66	1000	100
SF	40/1200/100	40	70	1200	100
BD 58					
SF	50/150/30	50	63	150	30
SF	50/250/30	50	68	250	30
SF	50/250/50	50	62	250	50
SF	50/350/50	50	66	350	50
SF	50/450/50	50	70	450	50
SF	50/550/50	50	73	550	50
SF	50/550/60	50	68	550	60
SF	50/650/60	50	72	650	60
SF	50/750/60	50	76	750	60
SF	50/750/75	50	78	750	75
SF	50/900/75	50	84	900	75
SF	50/1100/75	50	90	1100	75
SF	50/1100/100	50	75	1100	100
SF	50/1300/100	50	79	1300	100
SF	50/1500/100	50	86	1500	100
SF	50/1800/100	50	94	1800	100

Type		Di ± 1 mm	Da ± 2 mm	L max	L min
BD 66					
SF	60/150/30	60	73	150	30
SF	60/250/30	60	78	250	30
SF	60/250/50	60	71	250	50
SF	60/350/50	60	78	350	50
SF	60/450/50	60	82	450	50
SF	60/550/60	60	81	550	60
SF	60/650/60	60	85	650	60
SF	60/750/60	60	89	750	60
SF	60/750/75	60	89	750	75
SF	60/900/75	60	95	900	75
SF	60/1100/75	60	102	1100	75
SF	60/1100/100	60	90	1100	100
SF	60/1300/100	60	94	1300	100
SF	60/1500/100	60	101	1500	100
SF	60/1800/100	60	109	1800	100
BD 86					
SF	75/150/30	75	92	150	30
SF	75/250/30	75	99	250	30
SF	75/250/50	75	89	250	50
SF	75/350/50	75	94	350	50
SF	75/450/50	75	101	450	50
SF	75/550/60	75	99	550	60
SF	75/650/60	75	103	650	60
SF	75/750/60	75	108	750	60
SF	75/650/75	75	99	650	75
SF	75/750/75	75	104	750	75
SF	75/900/75	75	111	900	75
SF	75/1100/100	75	108	1100	100
SF	75/1300/100	75	112	1300	100
SF	75/1500/100	75	120	1500	100
SF	75/1700/100	75	126	1700	100
SF	75/1500/120	75	115	1500	120
SF	75/1800/120	75	122	1800	120
SF	75/2000/120	75	127	2000	120
SF	75/2200/120	75	132	2200	120
SF	75/2000/150	75	135	2000	150
SF	75/2400/150	75	141	2400	150
SF	75/2800/150	75	145	2800	150
SF	75/2800/180	75	142	2800	180
SF	75/3000/180	75	148	3000	180
SF	75/3250/180	75	156	3250	180
SF	75/3250/200	75	148	3250	200
SF	75/3500/200	75	158	3500	200

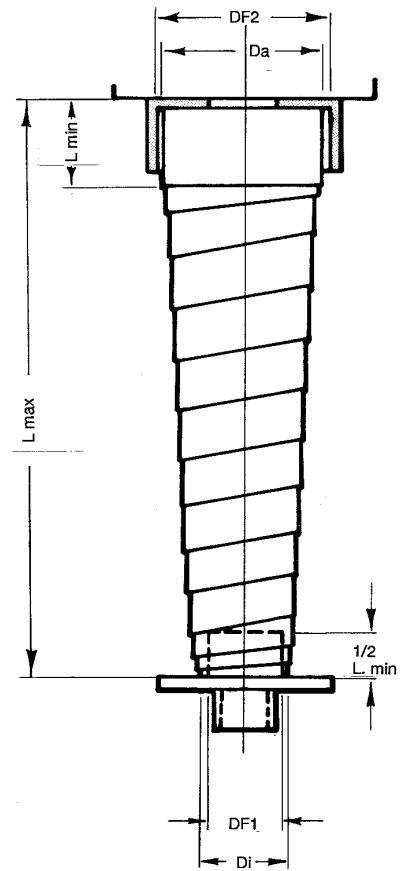


Fig. 51

Type		Di ± 1 mm	Da ± 2 mm	L max	L min
BD 100					
SF	110/250/60	110	131	250	60
SF	110/350/60	110	135	350	60
SF	110/450/60	110	139	450	60
SF	110/350/75	110	130	350	75
SF	110/450/75	110	135	450	75
SF	110/600/75	110	140	600	75
SF	110/650/100	110	129	650	100
SF	110/750/100	110	133	750	100
SF	110/900/100	110	138	900	100
SF	110/1100/120	110	139	1100	120
SF	110/1300/120	110	145	1300	120
SF	110/1500/150	110	155	1500	150
SF	110/1800/150	110	159	1800	150
SF	110/2000/150	110	165	2000	150
SF	110/2000/180	110	159	2000	180
SF	110/2200/180	110	165	2200	180
SF	110/2400/180	110	170	2400	180
SF	110/2400/200	110	162	2400	200
SF	110/2600/200	110	166	2600	200
SF	110/2800/200	110	172	2800	200

Other dimensions available on request.

SERIES BD

LUBRICATION OF SCREW JACKS

Type of Grease

1. At ambient temperature -30° to +30° C
 - BP Energrease LS-EP2
 - Castrol Spheerol EPL2
 - Esso Beacon EP2
 - Gulf Gulflex MP
 - Mobil Mobilux EP2
 - Shell Alvania EP Grease 2 alt Retinax A
 - SKF Alfalub LGEP2
 - Texaco Mulfifak EP2

- II. At ambient temperature -45°C to -30°C
 - Mobil Mobil SHC32

- III. At ambient temperature +30°C to +60°C
 - Mobil Mobiltemp SHC100
 - Sealrings in viton are recommended.

Lubrication intervals

Normal duty < 1 000 mm/min lifting speed:
Every 30 hours of duty

Arduous duty > 1 000 mm/min lifting speed:
Every 10 hours of duty

Renew grease every 400 hours of duty.

Note: On screw jack type BDL and BDKL the lifting screw shall always be lubricated with a thin film of grease.

Screw Jack Body Grease Quantity

Type	Grease quantity
BD/BDL/BDKL 27	0.3 kg
BD/BDL/BDKL 40	0.5 kg
BD/BDL/BDKL 58	0.9 kg
BD/BDL/BDKL 66	1.2 kg
BD/BDL 86	1.4 kg
BD/BDL 100	2.5 kg
BD/BDL 125	5.2 kg
BD/BDL 200	15 kg
BDK 27	0.4 kg
BDK 40	0.7 kg
BDK 58	1.7 kg
BDK 66	2.0 kg

Mounting And Maintenance Instructions

1. The jack must not be overloaded.
2. The base, on which the jacks are mounted, should be strong enough to carry the max. load and should be rigid enough to prevent swings or turns on the supporting beam of the jack.
3. When mounting it is necessary to make sure that the jacks are carefully adjusted and that the connecting shafts and the wormshafts are exactly aligned. The lifting screw or lifting nut must be carefully aligned to prevent radial forces on the lifting screw. When jacks, shafts, gear boxes etc. have been connected it should be possible to turn the main driving shaft by hand (provided that the jacks are unloaded). If there are no signs of seizure or misalignment, the lifting system is now ready for normal operations.
4. The screw jacks should have a longer length of stroke than is actually required. Should it be necessary to use total length of stroke, this must be done carefully. It is important that the lifting screws of the jacks are not screwed beyond the closed height (see catalogue), otherwise the worm gear could be severely damaged.
5. The lifting screw must not be permitted to collect dust and sand in the threads. If possible the lifting screws should be retracted to the closed position when not in service.
6. Maximum wear for types BD and BDL is reached when the thread thickness of the worm wheel or lifting nut is half worn out. Worm wheel and lifting nut must then be replaced. For singlethreaded trapezoid screws the permitted wear is 1/4 of the pitch. The customer should regularly check that normal permitted wear is not exceeded.

IMPORTANT

Product Safety Information

General - The following information is important in ensuring safety. It must be brought to the attention of personnel involved in the selection of power transmission equipment, those responsible for the design of the machinery in which it is to be incorporated and those involved in its installation, use and maintenance.

Our equipment will operate safely provided it is selected, installed, used and maintained properly. As with any power transmission equipment proper precautions must be taken as indicated in the following paragraphs, to ensure safety.

Potential Hazards - these are not necessarily listed in any order of severity as the degree of danger varies in individual circumstances. It is important therefore that the list is studied in its entirety:-

- 1) Fire/Explosion
 - (a) Oil mists and vapour are generated within gear units. It is therefore dangerous to use naked lights in the proximity of gearbox openings, due to the risk of fire or explosion.
 - (b) In the event of fire or serious overheating (over 300 oC), certain materials (rubber, plastics, etc.) may decompose and produce fumes. Care should be taken to avoid exposure to the fumes, and the remains of burned or overheated plastic/rubber materials should be handled with rubber gloves.
- 2) Guards - Rotating shafts and couplings must be guarded to eliminate the possibility of physical contact or entanglement of clothing. It should be of rigid construction and firmly secured.
- 3) Noise - High speed gearboxes and gearbox driven machinery may produce noise levels which are damaging to the hearing with prolonged exposure. Ear defenders should be provided for personnel in these circumstances. Reference should be made to the Department of Employment Code of Practice for reducing exposure of employed persons to noise.
- 4) Lifting - Where provided (on larger units) only the lifting points or eyebolts must be used for lifting operations (see maintenance manual or general arrangement drawing for lifting point positions). Failure to use the lifting points provided may result in personal injury and/or damage to the product or surrounding equipment. Keep clear of raised equipment.
- 5) Lubricants and Lubrication
 - (a) Prolonged contact with lubricants can be detrimental to the skin. The manufacturer's instruction must be followed when handling lubricants.
 - (b) The lubrication status of the equipment must be checked before commissioning. Read and carry out all instructions on the lubricant plate and in the installation and maintenance literature. Heed all warning tags. Failure to do so could result in mechanical damage and in extreme cases risk of injury to personnel.
- 6) Electrical Equipment - Observe hazard warnings on electrical equipment and isolate power before working on the gearbox or associated equipment, in order to prevent the machinery being started.
- 7) Installation, Maintenance and Storage
 - (a) In the event that equipment is to be held in storage, for a period exceeding 6 months, prior to installation or commissioning, we must be consulted regarding special preservation requirements. Unless otherwise agreed, equipment must be stored in a building protected from extremes of temperature and humidity to prevent deterioration.
The rotating components (gears and shafts) must be turned a few revolutions once a month (to prevent bearings brinelling).
 - (b) External gearbox components may be supplied with preservative materials applied, in the form of a "waxed" tape overwrap or wax film preservative. Gloves should be worn when removing these materials. The former can be removed manually, the latter using white spirit as a solvent.
Preservatives applied to the internal parts of the gear units do not require removal prior to operation.
 - (c) Installation must be performed in accordance with the manufacturer's instructions and be undertaken by suitably qualified personnel.
 - (d) Before working on a gearbox or associated equipment, ensure that the load has been removed from the system to eliminate the possibility of any movement of the machinery and isolate power supply. Where necessary, provide mechanical means to ensure the machinery cannot move or rotate. Ensure removal of such devices after work is complete.
 - (e) Ensure the proper maintenance of gearboxes in operation. Use only the correct tools and our approved spare parts for repair and maintenance. Consult the Maintenance Manual before dismantling or performing maintenance work.
- 8) Hot Surfaces and Lubricants
 - (a) During operation, gear units may become sufficiently hot to cause skin burns. Care must be taken to avoid accidental contact.
 - (b) After extended running the lubricant in gear units and lubrication systems may reach temperatures sufficient to cause burns. Allow equipment to cool before servicing or performing adjustments.
- 9) Selection and Design
 - (a) Where gear units provide a backstop facility, ensure that back-up systems are provided if failure of the backstop device would endanger personnel or result in damage.
 - (b) The driving and driven equipment must be correctly selected to ensure that the complete machinery installation will perform satisfactorily, avoiding system critical speeds, system torsional vibration, etc.
 - (c) The equipment must not be operated in an environment or at speeds, powers, torques or with external loads beyond those for which it was designed.
 - (d) As improvements in design are being made continually the contents of this catalogue are not to be regarded as binding in detail, and drawings and capacities are subject to alterations without notice.

The above guidance is based on the current state of knowledge and our best assessment of the potential hazards in the operation of the gear units.

Any further information or clarification required may be obtained by contacting our Application Engineers.

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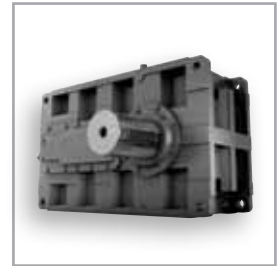
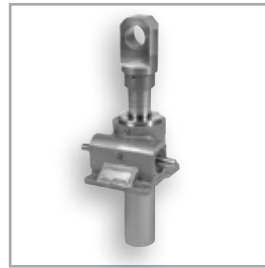
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